

# CATALOGUE 2023/2024.

Viega Marine Systems

Now with  
Temponox



**viega**



## Viega Product Guide

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# PIPING TECHNOLOGY

## **Profipress**

Press connecting technology for copper pipes with EPDM sealing element

A1



## **Profipress G**

Press connecting technology for copper pipes with HNBR sealing element

A2



## **Profipress S**

Press connecting technology for copper pipes with FKM sealing element

A3



## **Gas valves**

C1



## **Prestabo**

Press connecting technology with non-alloyed steel pipes with EPDM sealing element

F1



## **Megapress**

Press connecting technology for thick-walled steel pipes with EPDM sealing element

F2



## **Megapress S**

Press connecting technology for thick-walled steel pipes with FKM sealing element

F3



## **Megapress G**

Press connecting technology for thick-walled steel pipes with HNBR sealing element

F4



## **Temponox**

Press connecting technology with stainless steel pipes (heating and cooling)

F10



## **Sanpress Inox**

Press connecting technology with stainless steel pipes with EPDM sealing element

G1



## **Sanpress Inox G**

Press connecting technology with stainless steel pipes with HNBR sealing element

G2



## **Seapress**

Press connecting Technology for CuNi pipes with EPDM sealing element

H5



## **Easytop system valves**

J1



## **Raxofix**

Press connecting technology with multi-layer pipes

L3



## **System press tools**

P1



## **Threaded connectors made of gunmetal or silicon bronze**

Chrome plated connectors, hose connectors

R2



## **Soldered fittings**

for copper pipes

R4





# PRE-WALL/ FLUSHING TECHNOLOGY

## **Prevista Dry**

Pre-wall installation system for dry construction

S1

## **Flush plates/accessories**

For WC- and urinal flush actuations

S4







# DRAINAGE TECHNOLOGY

**Drains for bathtubs and shower trays**

V1

**Drains for washbasins and bidets**

V2

**Drains for sinks, basins and appliances**

V3

**Drains for WCs and urinals**

V4



art.

mod.



Registered trademark:



Viega is an expert in healthy drinking water in buildings and is one of the global market and technology leaders in the installation sector. As a quality-focused family business employing almost 5,000 people, the company has over 120 years of experience in building technology. Its core areas of expertise include maintaining and developing drinking water hygiene, energy efficiency, comfort and safety in buildings. With ten locations around the world, the company group produces more than 17,000 products and systems.

The challenges for the Sanitary & Heating Industry are great: housing construction and renovation as well as the consistent saving of resources in all areas will be the dominant themes in the coming years. With our product innovations, we make your daily work easier.

Extensive certifications are proof of our high quality standards: The quality management system (according to DIN EN ISO 9001) is certified just like the energy management system (according to DIN EN ISO 50001) and the environmental management system (according to DIN EN ISO 14001).

The illustrations and information contained in this document are not binding. We reserve the right to introduce progressive improvements. Material data refer to those parts that come into contact with water. Dimensions are in mm or inches. PU = packaging unit.

The term 'Viega' as used on the website may refer to a Viega group company or to the Viega brand, depending on the context. The individual companies of the Viega group are legally separate units and as such they operate independently. Therefore the term 'Viega' does not necessarily refer to any particular company.

As of April 2023

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## SIZE AND THREAD DETAILS

Abbreviation	Meaning	Specification
Ø	Diameter	DIN EN ISO 3098-2
c	Compressibility	DIN EN 13163
D	External diameter of pipe	DIN EN 10255
d	External diameter of pipe	Product standard-specific
DN	Nominal diameter	DIN EN ISO 6708
G	Screw thread (cylindrical)	DIN EN ISO 228
M	Metric ISO thread	DIN 13
MOP	Maximum operating pressure for gas	
PN	Pressure nominal	
R	External thread (tapered)	DIN EN 10226
Rp	Internal thread (cylindrical)	DIN EN 10226
s	Wall thickness	Product standard-specific
SW	Spanner width	
V <sub>Gas</sub>	Gas volume flow	

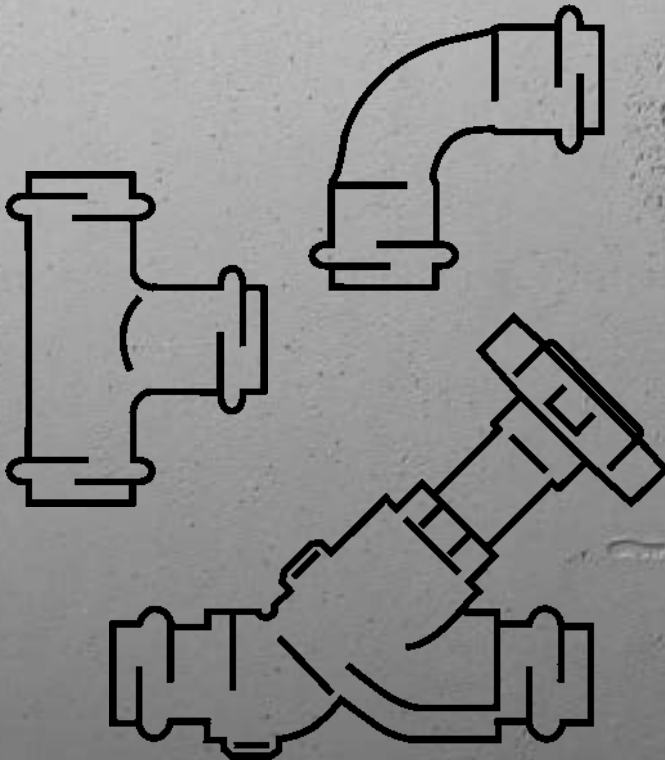
## CONVERSION OF PRESSURE UNITS

	mbar	bar	Pascal	hPa	kPa	MPa
<b>1 mbar</b>	1	0,001	100	1	0,1	0,0001
<b>1 bar</b>	1.000	1	100.000	1.000	100	0,1
<b>1 Pa</b>	0,01	0,00001	1	0,01	0,001	0,000001
<b>1 hPa</b>	1	0,001	100	1	0,1	0,0001
<b>1 kPa</b>	10	0,01	1.000	10	1	0,001
<b>1 MPa</b>	10.000	10	1.000.000	10.000	1.000	1

Example: Profipress – working pressure max.: until now 16 bar; new, in accordance DIN 1988-200 (2012): 1,6 MPa.



# Profipress with SC-Contur Piping technology



Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

#### Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), green dot on press end, detachable orange label as press indicator from d64.0

#### Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI  
 Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI  
 Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI  
 Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

#### Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

#### Note

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

#### Dimensions

d12–108.0, size availability in accordance with the national regulations

#### Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

#### Areas of application

Potable water  
 Heating and cooling circuits  
 Compressed air, operating air  
 Cooling water pipelines  
 Technical gases  
 Plant engineering  
 Fire extinguishing line wet  
 Sprinkler line wet

#### Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

#### Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark. Approved for d12–108.0 in accordance with DVGW-registration no. DW-8511BQ0586. Press connectors suitable for copper pipes in accordance with DIN EN 1057 (R290, hard for sprinkler unit) and DVGW Worksheet GW 392. For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

#### Note – Limitations of use potable water

The press connector system Profipress is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega.

With regard to the possible exceeding of the limit value for copper ions according to the Potable Water Ordinance (PWO), pipes and connectors made of copper may only be used when the pH value is  $\geq 7.4$  or the total volume of organic carbon does not exceed  $\text{TOC} = 1.5 \text{ mg/l}$  at values between  $\text{pH} = 7.0\text{--}7.4!$

#### Operating conditions

The press connector system Profipress can be used with the following operating parameters:

Potable water installation according to DIN 1988-200 / DIN EN 806-2  
 Operating temperature max.  $80^\circ\text{C}$  /  $176^\circ\text{F}$   
 Operating pressure max.  $1.0 \text{ MPa}$  /  $10 \text{ bar}$  /  $145 \text{ PSI}$   
 Temperature max.  $95^\circ\text{C}$  over a period of 60 min.  
 Heating systems in accordance with DIN EN 12828  
 Operating temperature max.  $105^\circ\text{C}$  /  $221^\circ\text{F}$

#### Material press connector

Copper: 99.9 % Cu-DHP  
 Gunmetal: CC499K  
 Silicon bronze: CC246E / CuSi4Zn9MnP

#### Type Approvals

DNV  
 LR  
 BV  
 RINA  
 ABS  
 IRS  
 NK  
 RM  
 CCS

#### Pressure gradient calculator

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

#### Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

ELBOWS



**Profipress elbow 90° with SC-Contur**

- copper
- press connections

**Equipment**  
EPDM sealing elements  
**Model 2416**

VdS	d	PU	Article
	12	10	291 488
	15	10/100	291 501
	18	10/100	291 495
✓	22	10/100	291 518
✓	28	5/50	291 525
✓	35	5	291 532
✓	42	5	291 549
✓	54	1	291 556

VdS = VdS certification



**Profipress XL elbow 90° with SC-Contur**

- copper
- press connections

**Equipment**  
EPDM sealing elements, cutting rings, separator rings  
**Model 2416XL**

d	PU	Article
64.0	1	577 681



**Sanpress XL elbow 90° with SC-Contur**

- gunmetal
- press connections

**Equipment**  
EPDM sealing elements, cutting rings  
**Model 2216XL**

d	PU	Article
76.1	1	350 697
88.9	1	350 680
108.0	1	350 703



**Profipress elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
EPDM sealing element  
**Model 2416.1**

VdS	d	PU	Article
	12	10	291 648
	15	10/100	291 662
	18	10/100	291 655
✓	22	10/100	291 679
✓	28	5/50	291 686
✓	35	5	291 693
✓	42	5	291 709
✓	54	1	291 716

VdS = VdS certification



**Profipress XL elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
EPDM sealing element, cutting ring, separator ring  
**Model 2416.1XL**

d	PU	Article
64.0	1	577 698



**Sanpress XL elbow 90° with SC-Contur**

- gunmetal
- plug-in end, press connection

**Equipment**  
EPDM sealing element, cutting ring  
**Model 2216.1XL**

d	PU	Article
76.1	1	353 650
88.9	1	353 667
108.0	1	353 674





**Profipress elbow 45° with SC-Contur**

- copper
- press connections

**Equipment**  
EPDM sealing elements  
**Model 2426**

VdS	d	PU	Article
	12	10	292 409
	15	10/100	292 348
	18	10/100	292 416
✓	22	10/100	292 355
✓	28	5/50	292 362
✓	35	5	292 379
✓	42	5	292 386
✓	54	1	292 393

VdS = VdS certification



**Profipress XL elbow 45° with SC-Contur**

- copper
- press connections

**Equipment**  
EPDM sealing elements, cutting rings, separator rings  
**Model 2426XL**

d	PU	Article
64.0	1	577 766



**Sanpress XL elbow 45° with SC-Contur**

- gunmetal
- press connections

**Equipment**  
EPDM sealing elements, cutting rings  
**Model 2226XL**

d	PU	Article
76.1	1	351 342
88.9	1	351 359
108.0	1	351 366



**Profipress elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
EPDM sealing element  
**Model 2426.1**

VdS	d	PU	Article
	12	10	292 577
	15	10/100	292 508
	18	10/100	292 560
✓	22	10/100	292 515
✓	28	5/50	292 522
✓	35	5	292 539
✓	42	5	292 546
✓	54	1	292 553

VdS = VdS certification



**Profipress XL elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
EPDM sealing element, cutting ring, separator ring  
**Model 2426.1XL**

d	PU	Article
64.0	1	577 773



**Sanpress XL elbow 45° with SC-Contur**

- gunmetal
- plug-in end, press connection

**Equipment**  
EPDM sealing element, cutting ring  
**Model 2226.1XL**

d	PU	Article
76.1	1	353 681
88.9	1	353 698
108.0	1	353 704



**Profipress crossover with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
EPDM sealing element  
**Model 2427**

d	PU	Article
12	10	322 359
15	10	322 342
18	10	322 335
22	10	322 328



**Profifress crossover with SC-Contur**

- copper
- press connections

**Equipment**  
EPDM sealing elements  
**Model 2428**

d	PU	Article
15	10	352 134
18	10	352 141
22	10	352 158

T-PIECES



**Profifress T-piece with SC-Contur**

- copper
- press connections

**Equipment**  
EPDM sealing elements  
**Model 2418**

VdS	d1	d2	d3	PU	Article
	12	12	12	10	291 884
	12	15	12	10	322 717
	15	12	12	10	291 907
	15	12	15	10	291 914
	15	15	12	5	315 085
	15	15	15	10/100	291 952
	15	18	15	10	322 724
	15	22	15	10	322 700
	18	12	15	5	365 073
	18	12	18	10	324 827
	18	15	15	10	291 921
	18	15	18	10/50	291 938
	18	18	15	10	315 009
	18	18	18	10/100	291 891
	18	22	18	10	322 694
	22	12	22	10	324 834
	22	15	15	10	292 010
	22	15	18	5	315 078
	22	15	22	10/50	292 027
	22	18	15	5	315 061
	22	18	18	5	315 054
	22	18	22	10/50	291 945
	22	22	15	5	315 047
	22	22	18	5	315 030
✓	22	22	22	10/100	291 969
✓	22	28	22	5	322 687
	28	15	22	5	324 841
	28	15	28	5/50	295 189
	28	18	22	5	324 858
	28	18	28	5	315 023
✓	28	22	22	5	307 899
✓	28	22	28	5	295 196
✓	28	28	22	5	315 016
✓	28	28	28	5/50	291 976
	35	15	35	5	324 865
	35	18	35	5	324 872
✓	35	22	28	5	324 889
✓	35	22	35	5	292 034
✓	35	28	28	5	324 896
✓	35	28	35	5	292 041
✓	35	35	22	5	365 882
✓	35	35	28	5	365 080
✓	35	35	35	5	291 983
✓	42	22	42	5	324 902
✓	42	28	42	5	292 058
✓	42	35	42	5	292 065
✓	42	42	42	5	291 990
✓	54	22	54	1	324 919
✓	54	28	54	1	324 926
✓	54	35	54	1	324 933
✓	54	42	54	1	292 072
✓	54	54	54	1	292 003

VdS = VdS certification



**Sanpress T-piece with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 2218**

VdS	d1	d2	d3	PU	Article
	28	28	15	5	<b>314 132</b>
	28	28	18	5	<b>314 163</b>
	42	15	42	1	<b>314 224</b>
✓	42	35	35	1	<b>283 551</b>
✓	54	42	42	1	<b>187 279</b>

VdS = VdS certification



**Profipress T-piece with SC-Contur**  
 - copper  
 - press connections, plug-in end  
**Equipment**  
 EPDM sealing elements  
**Model 2418.1**

d1	d2	d3	PU	Article
22	15	22	5	<b>477 356</b>



**Profipress XL T-piece with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 2418XL**

d1	d2	d3	PU	Article
64.0	35	64.0	1	<b>577 735</b>
64.0	42	64.0	1	<b>577 742</b>
64.0	54	64.0	1	<b>577 759</b>
64.0	64.0	64.0	1	<b>577 728</b>



**Sanpress XL T-piece with SC-Contur**  
 - gunmetal  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings  
**Model 2218XL**

d1	d2	d3	PU	Article
76.1	54	76.1	1	<b>354 398</b>
76.1	76.1	76.1	1	<b>350 628</b>
88.9	54	88.9	1	<b>354 404</b>
88.9	76.1	88.9	1	<b>354 411</b>
88.9	88.9	88.9	1	<b>350 635</b>
108.0	54	108.0	1	<b>354 428</b>
108.0	76.1	108.0	1	<b>354 435</b>
108.0	88.9	108.0	1	<b>354 442</b>
108.0	108.0	108.0	1	<b>350 642</b>



**Sanpress T-piece with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connections, R-thread  
**Equipment**  
 EPDM sealing elements  
**Model 2217.1**

d1	R	d2	PU	Article
18	¾	18	5	<b>281 328</b>
22	¾	22	5	<b>194 123</b>
28	¾	28	5	<b>194 130</b>
35	¾	35	5	<b>194 147</b>
42	¾	42	1	<b>273 231</b>
54	¾	54	1	<b>197 858</b>
54	1	54	1	<b>310 929</b>
54	1¼	54	1	<b>310 936</b>



**Sanpress T-piece with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connections, Rp-thread  
**Equipment**  
 EPDM sealing elements, polygon  
**Model 2217.2**

VdS	d1	Rp	d2	PU	Article
	12	½	12	5	<b>290 986</b>
	15	¾	15	5	<b>313 951</b>
	15	½	15	5	<b>115 630</b>
	18	½	18	5	<b>281 359</b>
✓	22	½	22	5	<b>115 944</b>
✓	22	¾	22	5	<b>313 975</b>
✓	28	½	28	5	<b>119 768</b>
✓	28	¾	28	5	<b>313 968</b>
✓	35	½	35	5	<b>121 945</b>
✓	35	1	35	1	<b>361 204</b>
✓	42	½	42	1	<b>126 230</b>
✓	42	1	42	1	<b>361 211</b>
✓	54	½	54	1	<b>197 353</b>
✓	54	1	54	1	<b>361 228</b>

VdS = VdS certification





**Sanpress T-piece  
G $\frac{1}{4}$ , with plug-in end  
with SC-Contur**

- for extraction valve, drainage valve, sampling point for retrofitted installation in piping, connection of drainage valve with access to ball valve
- gunmetal or silicon bronze
- press connection, plug-in end, G-thread

**Equipment**

EPDM sealing element

**Note**

In piping that use Sanpress slip coupling model 2215.5.

**Model 2217.4**

d1	G	d2	PU	Article
15	$\frac{1}{4}$	15	1	705 596
18	$\frac{1}{4}$	18	1	705 602
22	$\frac{1}{4}$	22	1	705 619
28	$\frac{1}{4}$	28	1	705 626
35	$\frac{1}{4}$	35	1	705 633
42	$\frac{1}{4}$	42	1	705 640
54	$\frac{1}{4}$	54	1	705 855



**Profifress XL T-piece  
with SC-Contur**

- copper
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, cutting rings, separator rings, polygon

**Model 2417.2XL**

d1	Rp	d2	PU	Article
64.0	$\frac{3}{4}$	64.0	1	577 704
64.0	1	64.0	1	577 711



**Sanpress XL T-piece  
with SC-Contur**

- gunmetal
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, cutting rings, polygon

**Model 2217.2XL**

d1	Rp	d2	PU	Article
76.1	$\frac{3}{4}$	76.1	1	354 572
76.1	2	76.1	1	351 434
88.9	$\frac{3}{4}$	88.9	1	354 589
88.9	2	88.9	1	351 441
108.0	$\frac{3}{4}$	108.0	1	354 596
108.0	2	108.0	1	352 097

**ADAPTERS/ELBOWS**



**Sanpress adapter  
with SC-Contur**

- gunmetal or silicon bronze
- press connection, R-thread

**Equipment**

EPDM sealing element, polygon

**Model 2211**

VdS	d	R	PU	Article
	12	$\frac{3}{8}$	5	290 771
	12	$\frac{1}{2}$	5	290 764
	15	$\frac{3}{8}$	5	297 985
	15	$\frac{1}{2}$	5/100	105 044
	15	$\frac{3}{4}$	5	287 764
	18	$\frac{1}{2}$	5	283 490
	18	$\frac{3}{4}$	5	283 230
✓	22	$\frac{1}{2}$	5	297 961
✓	22	$\frac{3}{4}$	5	104 306
✓	22	1	5	287 771
✓	28	$\frac{3}{4}$	5	297 954
✓	28	1	5	106 508
✓	28	$1\frac{1}{4}$	5	297 978
✓	35	1	5	297 947
✓	35	$1\frac{1}{4}$	5	110 352
✓	35	$1\frac{1}{2}$	5	314 651
✓	42	$1\frac{1}{4}$	5	297 930
✓	42	$1\frac{1}{2}$	1	115 340
✓	54	$1\frac{1}{2}$	1	314 668
✓	54	2	1	195 267

VdS = VdS certification



**Sanpress adapter**  
 - press connection, NPT male pipe thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 2211.2**

d	NPT	PU	Article
15	1/2	5	493 851
22	3/4	5	493 868
28	1	5	493 875
35	1 1/4	5	493 882
42	1 1/2	1	493 899
54	2	1	493 905



**Sanpress adapter with SC-Contur**  
 - for connection screw fitting  
 - gunmetal or silicon bronze  
 - press connection, G-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 2211.4**

d	G	PU	Article
15	1/2	5	660 222



**Profipress XL adapter with SC-Contur**  
 - copper  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring, polygon  
**Model 2411XL**

d	R	PU	Article
64.0	2 1/2	1	577 674



**Sanpress XL adapter with SC-Contur**  
 - gunmetal  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element, cutting ring  
**Model 2211XL**

d	R	PU	Article
76.1	2 1/2	1	350 659
88.9	3	1	350 666
108.0	4	1	350 673



**Sanpress adapter with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 2212**

VdS	d	Rp	PU	Article
	12	3/8	5	291 075
	12	1/2	5	291 068
	15	3/8	5	298 074
	15	1/2	5	107 543
	15	3/4	5	298 098
	18	1/2	5	283 483
	18	3/4	5	294 519
✓	22	1/2	5	298 067
✓	22	3/4	5	108 465
✓	22	1	5	298 128
✓	28	1/2	5	428 174
✓	28	3/4	5	298 081
✓	28	1	5	114 329
✓	28	1 1/4	5	298 104
✓	35	3/4	5	357 542
✓	35	1	5	298 111
✓	35	1 1/4	5	116 774
✓	42	1 1/4	1	298 050
✓	42	1 1/2	1	124 236
✓	54	1 1/2	1	365 097
✓	54	2	1	195 304

VdS = VdS certification



**Sanpress adapter**  
 - gunmetal or silicon bronze  
 - press connection, NPT male pipe thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 2212.2**

d	NPT	PU	Article
15	1/2	5	493 912





**Profipress XL adapter with SC-Contur**

- copper
- press connection, Rp-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Model 2412XL**

d	Rp	PU	Article
64.0	2½	1	<b>577 667</b>



**Sanpress adapter with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

**Equipment**

EPDM sealing element, anti-twist protection

**Model 2212.3**

d	Rp	PU	Article
15	½	5	<b>287 016</b>
18	½	5	<b>298 913</b>
22	½	5	<b>287 009</b>



**Sanpress adapter union with SC-Contur**

- for steel pipe to Viega press connector systems

- gunmetal or silicon bronze
- compression fitting, press connection

**Equipment**

gasket, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon

**Model 2215.6**

DN	d	PU	Article
25	28	1	<b>588 564</b>
32	35	1	<b>588 328</b>



**Megapress adapter with SC-Contur potable water installation**

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
- silicon bronze
- press connections

**Equipment**

EPDM sealing elements, cutting ring, separator ring

**Model 4213.2**

DN	D	d	PU	Article
15	½	15	5	<b>736 255</b>
15	½	18	5	<b>754 679</b>
20	¾	22	5	<b>736 279</b>
25	1	28	5	<b>736 293</b>
32	1¼	35	1	<b>736 309</b>
40	1½	42	1	<b>736 316</b>
50	2	54	1	<b>736 323</b>



**Raxofix adapter with SC-Contur**

- for all metallic Viega systems
- silicon bronze
- press connections

**Equipment**

EPDM sealing element

**Model 5313P**

d1	d2	PU	Article
16	15	5	<b>646 707</b>
16	18	5	<b>646 714</b>
20	15	5	<b>646 721</b>
20	18	5	<b>646 738</b>
20	22	5	<b>646 745</b>
25	22	5	<b>646 752</b>
32	28	5	<b>646 769</b>
40	28	1	<b>646 776</b>
40	35	1	<b>646 783</b>
50	35	1	<b>646 790</b>
63	54	1	<b>790 417</b>



**Raxofix plug-in piece with SC-Contur**

- for all metallic Viega systems
- silicon bronze
- press connection, plug-in end

**Model 5313**

d1	d2	PU	Article
16	15	5	<b>646 554</b>
16	18	5	<b>646 561</b>
20	18	5	<b>646 578</b>
20	22	5	<b>646 585</b>
25	22	5	<b>646 592</b>
32	28	5	<b>646 608</b>
40	35	1	<b>646 615</b>
50	42	1	<b>646 622</b>



**Sanpress plug-in piece**  
 - gunmetal or silicon bronze  
 - plug-in end, R-thread  
**Equipment**  
 polygon  
**Model 2211.1**

d	R	PU	Article
12	1/2	5	291 310
15	1/2	5	115 418
18	1/2	5	285 081
18	3/4	5	285 104
22	1/2	5	119 676
22	3/4	5	116 767
28	1	5	122 034
35	1 1/4	5	125 288
42	1 1/2	1	132 231



**Sanpress plug-in piece**  
 - gunmetal or silicon bronze  
 - plug-in end, Rp-thread  
**Equipment**  
 polygon  
**Model 2212.1**

d	Rp	PU	Article
12	1/2	5	291 341
15	1/2	5	117 733
18	1/2	5	287 085
18	3/4	5	287 108
22	1/2	5	120 917
22	3/4	5	117 481
28	3/4	5	130 954
28	1	5	122 942
35	1	5	134 730
35	1 1/4	5	130 589
42	1 1/2	1	135 430
54	2	1	199 104



**Sanpress adapter elbow 90° with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 2214**

d	R	PU	Article
12	3/8	5	290 863
12	1/2	5	290 870
15	3/8	5	314 361
15	1/2	5	112 950
15	3/4	5	443 030
18	1/2	5	281 205
18	3/4	5	314 354
22	3/4	5	115 623
28	1	5	118 730
35	1 1/4	5	127 329
42	1 1/2	1	128 500
54	2	1	197 988



**Sanpress adapter elbow 90° with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element  
**Model 2214.1**

d	R	PU	Article
15	1/2	5	335 281



**Sanpress adapter elbow 90° with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element  
**Model 2214.2**

d	Rp	PU	Article
12	3/8	5	290 924
12	1/2	5	290 931
15	3/8	5	298 241
15	1/2	5	108 441
15	3/4	5	314 385
18	1/2	5	281 236
18	3/4	5	298 227
22	1/2	5	298 234
22	3/4	5	283 711
22	1	5	314 378
28	1/2	5	442 033
28	3/4	5	446 611
28	1	5	283 728
35	1 1/4	5	283 704
42	1 1/2	1	299 415
54	2	1	299 422





**Sanpress plug-in elbow 90°**  
 - gunmetal or silicon bronze  
 - plug-in end, Rp-thread  
**Model 2214.3**

d	Rp	PU	Article
15	½	5	308 001

**COUPLINGS**



**Profipress coupling with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 2415**

VdS	d	PU	Article
	12	10	292 737
	14	10	443 740
	15	10/100	292 690
	18	10/100	292 744
✓	22	10/100	292 683
✓	28	5/50	292 676
✓	35	5	292 706
✓	42	5	292 713
✓	54	1	292 720

VdS = VdS certification



**Profipress XL coupling with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 2415XL**

d	PU	Article
64.0	1	577 582



**Sanpress XL coupling with SC-Contur**  
 - gunmetal  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings  
**Model 2215XL**

d	PU	Article
76.1	1	350 598
88.9	1	350 604
108.0	1	350 611



**Profipress slip coupling with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 2415.3**

d	PU	Article
12	10	713 416
15	10	461 256
18	10	461 263
22	10	461 270
28	5	461 287
35	5	461 294
42	5	461 317
54	1	461 300



**Profipress XL slip coupling with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 2415.5XL**

d	PU	Article
64.0	1	577 650



**Sanpress XL slip coupling with SC-Contur**  
 - gunmetal  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings  
**Model 2215.5XL**

d	PU	Article
76.1	1	353 315
88.9	1	353 322
108.0	1	353 339





**Sanpress slip coupling with SC-Contur**

- gunmetal or silicon bronze
- press connections

**Equipment**  
EPDM sealing elements  
**Model 2215.5**

VdS	d	PU	Article
	15	5	119 485
	18	5	287 061
✓	22	5	119 041
✓	28	5	122 133
✓	35	5	124 335
✓	42	1	131 494
✓	54	1	216 153

VdS = VdS certification



**Sanpress slip coupling with SC-Contur**

- gunmetal or silicon bronze
- plug-in end, press connection

**Equipment**  
EPDM sealing element  
**Model 2215.4**

d	PU	Article
22	5	588 533
28	5	588 540
35	5	588 557



**Sanpress coupling**

- gunmetal
- press connections

**Equipment**  
EPDM sealing elements  
**Model 9777.9**

d	PU	Article
10	20	335 946 <sup>1)</sup>

<sup>1)</sup> Press connection d10 should be carried out with a size 12 press jaw.

**REDUCTIONS**



**Profipress reducer with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
EPDM sealing element  
**Model 2415.1**

VdS	d1	d2	PU	Article
	14	12	10	443 771
	15	12	10	296 414
	18	12	10	298 586
	18	14	10	443 801
	18	15	10	296 407
	22	14	10	443 825
	22	15	10/50	296 377
	22	18	10	296 391
	28	15	5	296 469
	28	18	10	296 384
✓	28	22	10/50	296 506
✓	35	22	5	296 452
✓	35	28	5	296 490
✓	42	22	5	296 445
✓	42	28	5	296 483
✓	42	35	5	296 476
✓	54	28	5	366 476
✓	54	35	5	296 438
✓	54	42	5	296 421

VdS = VdS certification



**Profipress XL reducer with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
EPDM sealing element, cutting ring, separator ring  
**Model 2415.1XL**

d1	d2	PU	Article
64.0	42	1	577 605
64.0	54	1	577 612
76.1	64.0	1	587 505



**Sanpress reducer with SC-Contur**  
 - gunmetal or silicon bronze  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 2215.1**

d1	d2	PU	Article
22	12	5	<b>366 865</b>



**Sanpress reducer**  
 - gunmetal or silicon bronze  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 2215.1NC**

d1	d2	PU	Article
15	14	5	<b>323 707<sup>1</sup></b>
15	16	5	<b>323 714<sup>2</sup></b>
18	16	5	<b>323 721<sup>2</sup></b>

<sup>1)</sup> Press connection d14 should be carried out with a size 15 press jaw.

<sup>2)</sup> Press connection d16 should be carried out with a size 18 press jaw.



**Sanpress XL reducer with SC-Contur**  
 - gunmetal  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element, cutting ring  
**Model 2215.1XL**

d1	d2	PU	Article
76.1	54	1	<b>354 664</b>
88.9	54	1	<b>354 671</b>
88.9	76.1	1	<b>354 688</b>
108.0	54	1	<b>354 695</b>
108.0	76.1	1	<b>354 701</b>
108.0	88.9	1	<b>354 718</b>



**Profifress reducing coupling with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 2415.2**

VdS	d1	d2	PU	Article
	15	12	10	<b>325 770</b>
	18	15	10	<b>325 787</b>
	22	15	10	<b>325 794</b>
	22	18	10	<b>325 800</b>
✓	28	22	5	<b>325 817</b>
✓	35	28	5	<b>328 269</b>
✓	42	35	1	<b>328 252</b>
✓	54	42	1	<b>328 276</b>

VdS = VdS certification



**Sanpress reducing coupling**  
 - gunmetal  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 2215.2NC**

d1	d2	PU	Article
15	14	5	<b>363 420<sup>1</sup></b>
16	15	5	<b>363 437<sup>2</sup></b>
18	16	5	<b>363 444<sup>2</sup></b>

<sup>1)</sup> Press connection d14 should be carried out with a size 15 press jaw.

<sup>2)</sup> Press connection d16 should be carried out with a size 18 press jaw.



**Sanpress reducing coupling**  
 - gunmetal  
 - press connections  
**Equipment**  
 EPDM sealing elements

Model	d1	d2	PU	Article
<b>9778.0</b>	12	10	1	<b>335 953<sup>1</sup></b>
<b>9778.1</b>	15	10	10	<b>335 960<sup>1</sup></b>

<sup>1)</sup> Press connection d10 should be carried out with a size 12 press jaw.



**Profifress reducing elbow 90° with SC-Contur**  
 - copper  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 2416.2**

d1	d2	PU	Article
15	12	5	<b>629 281</b>

SCREW FITTINGS



**Sanpress screw fitting with SC-Contur**

- gunmetal or silicon bronze
- press connections
- flat sealing

**Equipment**

EPDM sealing elements, EPDM flat gasket, union nut screw fitting, polygon

**Note**

The union nut consists of brass.

**Model 2260**

d	PU	Article
12	5	293 017
15	1	126 148
18	1	287 436
22	1	126 124
28	1	124 311
35	1	130 947
42	1	132 446
54	1	226 329



**Sanpress adapter union with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

**Note**

The union nut consists of brass.

**Model 2262**

d	Rp	PU	Article
12	1/2	5	293 024
15	1/2	1	131 937
15	3/4	1	133 160
18	1/2	1	283 384
18	3/4	1	314 910
22	3/4	1	125 318
22	1	1	133 900
28	3/4	1	365 103
28	1	1	128 975
35	1 1/4	1	138 875
42	1 1/2	1	141 745
54	2	1	222 017



**Sanpress adapter union with SC-Contur**

- gunmetal or silicon bronze
- press connection, R-thread
- flat sealing

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

**Note**

The union nut consists of brass.

**Model 2265**

d	R	PU	Article
12	3/8	5	291 372
12	1/2	5	291 389
15	1/2	1	120 108
15	3/4	1	140 878
18	1/2	1	283 360
18	3/4	1	283 377
22	1/2	1	142 674
22	3/4	1	119 133
22	1	1	148 492
28	3/4	1	365 110
28	1	1	120 047
35	1 1/4	1	128 425
42	1 1/2	1	135 966
54	2	1	221 997



**Sanpress adapter union 90° with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing, angled

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

**Note**

The union nut consists of brass.

**Model 2255**

d	Rp	PU	Article
12	1/2	5	292 980*
15	1/2	5	125 660
18	1/2	5	283 469
18	3/4	5	283 452
22	3/4	5	122 614
22	1	5	132 637
28	1	5	128 159
35	1 1/4	5	132 729
42	1 1/2	1	139 872
54	2	1	221 676

\* = Discontinued, limited availability



**Sanpress connection screw fitting with SC-Contur**

- gunmetal or silicon bronze
- press connection, G-thread
- flat sealing

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

**Note**

The union nut consists of brass.

**Model 2263**

VdS	d	G	PU	Article
	12	¾	1	475 956
	12	½	1	380 878
	12	¾	1	293 611
	15	¾	1	475 963
	15	½	1	380 885
	15	¾	1	265 663
	15	1	1	305 000
	15	1¼	1	424 534
	18	¾	1	283 391
	18	1	1	305 017
	22	¾	1	351 502
✓	22	1	1	265 687
✓	22	1¼	1	367 015
✓	22	1½	1	305 260
	28	1	1	692 629
✓	28	1¼	1	265 700
✓	28	1½	1	305 048
✓	35	1½	1	265 731
✓	35	2	1	305 024
✓	42	1¾	1	265 304
✓	42	2	1	305 031
✓	54	2¼	1	426 743
✓	54	2¾	1	265 328
✓	54	2½	1	341 961
✓	54	2¾	1	426 750

VdS = VdS certification



**Sanpress XL connection screw fitting with SC-Contur**

- gunmetal
- G-thread, press connection
- flat sealing

**Equipment**

EPDM sealing element, EPDM flat gasket, cutting ring, union nut screw fitting, polygon

**Model 2263XL**

G	d	PU	Article
3	76.1	1	365 127
3½	88.9	1	365 134



**Sanpress connection screw fitting**

- gunmetal or silicon bronze
- plug-in end, G-thread
- flat sealing

**Equipment**

EPDM flat gasket, union nut screw fitting, polygon

**Note**

The union nut consists of brass.

**Model 2264**

d	G	PU	Article
15	¾	1	338 503
18	¾	1	338 510
22	1	1	338 527
28	1¼	1	338 534
35	1½	1	338 541
42	1¾	1	338 558
54	2¾	1	338 565



**Sanpress insulating union with SC-Contur**

- gunmetal or silicon bronze
- Rp-thread, press connection
- flat sealing

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, separator ring, polygon

**Note**

The union nut consists of brass.

**Model 2267**

Rp	d	PU	Article
½	15	1	469 450
¾	15	1	469 467
½	18	1	469 474
¾	18	1	469 481
¾	22	1	469 498
1	22	1	469 504
1	28	1	469 511
1¼	35	1	469 528
1½	42	1	469 535
2	54	1	469 542



**Gasket**

- for Viega screw fittings with EPDM flat gasket
- EPDM

**Model 2263.1-182**

for G	Internal Ø	Ø	H	PU	Article
½	12	18.5	2	1	443 184
¾	17	24	2	1	342 425
1	21	30	2	1	342 418
1¼	27	39	2	1	342 401
1½	35	44.5	2	1	342 395
1¾	41	50.5	2	1	342 449
2	44	56	2	1	446 055
2¼	52	62	2	1	446 062
2¾	53	66	2	1	342 388
2½	58	70	2	1	342 432
2¾	62	78	2	1	446 079



**CAPS, PLUGS**



**Profipress cap with SC-Contur**

- copper
- press connection

**Equipment**

EPDM sealing element

**Model 2456**

VdS	d	PU	Article
	12	10	349 295
	15	10	349 301
	18	10	349 363
✓	22	10	349 356
✓	28	5	349 349
✓	35	5	349 332
✓	42	1	349 325
✓	54	1	349 318

VdS = VdS certification



**Profipress XL cap with SC-Contur**

- copper
- press connection, Rp-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Model 2456XL**

d	Rp	PU	Article
64.0	¾	1	577 780



**Profipress XL cap with SC-Contur**

- copper
- press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Model 2456.1XL**

d	PU	Article
66.7	1	648 428



**Sanpress XL cap with SC-Contur**

- gunmetal
- press connection, Rp-thread

**Equipment**

EPDM sealing element, cutting ring

**Model 2256XL**

d	Rp	PU	Article
76.1	¾	1	353 377
88.9	¾	1	353 384
108.0	¾	1	353 391



**Profipress plug**

- copper
- plug-in end

**Model 2457**

d	PU	Article
15	10	330 903
18	10	330 897
22	5	314 576
28	5	314 569
42	1	314 545*
54	1	314 538*

\* = Discontinued, limited availability



**Pressure test plug**

- for leakage test, temporarily closed piping section
- brass
- compression fitting, hose connection for filling hose

**Equipment**

KFE tap, union nut screw fitting

**Model 2269**

d	PU	Article
12	1	290 801
15	1	141 523
18	1	289 423
22	1	140 557
28	1	142 568
35	1	144 111
42	1	144 999
54	1	187 798



**Sealing element**

**EPDM**

- suitable for pressure test plug model 2269

**Model 2269.9**

for d	Internal Ø	s	PU	Article
35	32,15	3.2	5	754 150
42	38,5	3.7	5	754 167
54	51,2	4.13	5	754 174

**FLANGES**



**Sanpress flange adapter with SC-Contur**

- gunmetal or silicon bronze
- flange adapter, press connection

**Equipment**

black powder-coated steel loose flange PN 10/16, EPDM sealing element, mounting bracket

**Model 2259.5**

DN	d	n	k [mm]	PU	Article
25	28	4	85	1	479 855
32	35	4	100	1	479 879
40	42	4	110	1	479 886
50	54	4	125	1	479 893

n = Number of drill holes  
k = Bolt circle Ø



**Profipress XL flange adapter with SC-Contur**

- copper
- flange adapter, press connection

**Equipment**

black powder-coated steel loose flange PN 10/16, EPDM sealing element, cutting ring, separator ring

**Model 2459.5XL**

	DN	d	n	k [mm]	PU	Article
	65	64.0	8	145	1	577 797
	65	66.7	8	145	1	648 534
	65	76.1	8	145	1	534 042
<b>NEW</b>	80	76.1	8	160	1	817 985
	80	88.9	8	160	1	534 059
	100	108.0	8	180	1	534 066

n = Number of drill holes  
k = Bolt circle Ø



**Sanpress XL flange adapter with SC-Contur**

- gunmetal
- flange adapter, press connection

**Equipment**

black powder-coated steel loose flange PN 10/16, EPDM sealing element, cutting ring, mounting bracket

**Model 2259.5XL**

DN	d	n	k [mm]	PU	Article
65	76.1	8	145	1	479 954
80	88.9	8	160	1	479 978
100	108.0	8	180	1	480 011

n = Number of drill holes  
k = Bolt circle Ø



**Sanpress XL flange PN 16**

- gunmetal or silicon bronze
- Rp-thread

**Model 2259.2XL**

DN	Rp	PU	Article
65	2½	1	641 597
80	3	1	641 603
100	4	1	641 610



**Mounting set**  
 - for flange connection  
 - galvanised steel  
**Equipment**  
 4 screws, 8 washers, 4 nuts  
**Model 2259.7**

DN	PN	M	L	PU	Article
20/25	16	12	65	1	<b>494 056</b>
32/50	16	16	70	1	<b>494 063</b>



**Mounting set**  
 - for flange connection  
 - galvanised steel  
**Model 2259.7XL**

for DN	PN	M	L	PU	Article
65/100	16	16	70	1	<b>494 087<sup>1</sup></b>
80/100	6	16	60	1	<b>651 268<sup>2</sup></b>

<sup>1)</sup> with 8 screws, 16 washers and 8 nuts  
<sup>2)</sup> with 4 screws, 8 washers and 4 nuts



**Gasket**  
 - AFM 34/2  
**Model 2259.9**

DN	PN	PU	Article
25	16	10	<b>409 128</b>
32	16	10	<b>409 135</b>
40	16	10	<b>409 142</b>
50	16	10	<b>409 258</b>

**WALL PLATES**



**Sanpress wall plate with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element, cuttable connection elbow, fixing flange  
**Model 2225**

d	Rp	L	PU	Article
15	½	45	5/25	<b>116 552</b>



**Sanpress wall plate with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element, fixing flange  
**Model 2225.5**

d	Rp	PU	Article
12	½	5	<b>291 013</b>
14	½	5	<b>444 044</b>
15	½	5/100	<b>107 345</b>
16	½	5	<b>444 556</b>
18	½	5/50	<b>281 502</b>
18	¾	5	<b>335 236</b>
22	½	5	<b>335 229</b>
22	¾	5	<b>116 057</b>



**Sanpress wall plate with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element, spacer, fixing flange  
**Model 2225.6**

d	Rp	PU	Article
15	½	5	<b>347 307</b>



**Sanpress double wall plate with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connections, Rp-thread  
**Equipment**  
 EPDM sealing elements, fixing flange  
**Model 2228.7**

d1	Rp	d2	PU	Article
15	½	15	1	<b>687 892</b>
18	½	18	1	<b>692 797</b>
22	½	22	1	<b>687 908</b>



**Sanpress wall plate T-piece with SC-Contur**

- gunmetal or silicon bronze
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, fixing flange

**Model 2217.3**

d1	Rp	d2	PU	Article
15	½	15	1	<b>644 864</b>
22	½	22	1	<b>625 726</b>



**Press-in nozzle**

- for T-piece of Propipress, Sanpress, and Sanpress Inox systems with branch d15 in customised dimensioned supply lines
- gunmetal or silicon bronze
- plug-in end
- acc. to the Venturi principle

**Note**

For the water exchange in branched ring systems to rarely used draw-off points up to a length of 15 m (guide value).

**Model 2211.5**

d	PU	Article
22	1	<b>695 835</b>
28	1	<b>695 842</b>
35	1	<b>696 252</b>
42	1	<b>696 269</b>
54	1	<b>696 276</b>
64	1	<b>696 283</b>



**Protective collar**

- for wall plate d16xRp½
- plastic

**Model 2125.59**

PU	Article
10	<b>351 496</b>



**Silenta sound absorber**

- for wall plate
- rubber

**Equipment**

mounting bracket for wall mounting

**Model 1412.891**

for d	Rp	PU	Article
15/18	½	5	<b>104 801</b>
22	¾	5	<b>126 384</b>



**Sound absorber**

- for all Viega wall plates Rp½ DN12 and DN15
- rubber

**Model 2141.5**

PU	Article
1/100	<b>586 713</b>



**Sound absorber**

- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Raxofix double wall plate model 5325.7, Viega Smartpress double wall plate model 6725.7
- rubber

**Model 5325.75**

d	for d	PU	Article
16	15/18	5	<b>657 116</b>
20	22	5	<b>660 383</b>



**Mounting bracket**

- for masonry installation, pre-wall installation, different actual dimensions
- galvanised steel
- sound decoupling

**Model 2021.7**

DG	PU	Article
70/100/150	1	<b>651 350</b>

DG = Depth gauge





**Mounting bracket**  
 - for wall plate fixing  
 - galvanised steel  
 - sound decoupling, variable dimensions  
**Equipment**  
 rubber panel set  
**Model 2141.3**

DG	PU	Article		
80-150	1	581 701		

DG = Depth gauge



**Mounting bracket**  
 - for lateral fixing  
 - suitable for mounting unit model 2141, mounting bracket model 2141.3  
 - galvanised steel  
**Model 2141.4**

	PU	Article		
	1	586 706		



**Waste elbow 90°**  
 - for fixing with fitting holder or Viega Mono surface-mounted fitting pre-wall block  
 - suitable for fitting holder model 8062.1  
 - plastic  
**Equipment**  
 mounting bracket, WB pre-wall clip, rubber nipple DN40/30, plug  
**Model 2125.9**

DN	PU	Article		
40/50	1	329 730		

**MOUNTING UNITS**



**Sanpress mounting unit with SC-Contur**  
 - press connections, Rp-threads  
 - long on one side  
**Equipment**  
 EPDM sealing element, galvanised steel (flat) mounting bracket, long gunmetal or silicon bronze elbow (cuttable)

Model	d	Rp	L	DG	PU	Article		
2221	15	½	45	150/200	1	124 502		
2221.1	15	½	45	80/100	1	135 119		

DG = Depth gauge



**Sanpress mounting unit with SC-Contur**  
 - press connections, Rp-threads  
**Equipment**  
 EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (offset) mounting bracket

Model	d	Rp	DG	PU	Article		
2222	15	½	150	10	295 462		
2222.6EX	12	¾	120	1	357 351		

DG = Depth gauge



**Sanpress mounting unit with SC-Contur**  
 - press connections, Rp-threads  
**Equipment**  
 EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket  
**Model 2222.05**

d	Rp	DG	PU	Article		
15	½	150	1	308 681		

DG = Depth gauge



**Sanpress mounting unit with SC-Contur**

- press connections, Rp-threads

**Equipment**

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

**Model 2222.2**

d	Rp	DG	PU	Article
15	1/2	100	1	<b>308 674</b>

DG = Depth gauge



**Sanpress mounting unit with SC-Contur**

- for diaphragm expansion tank  
- press connections, Rp-thread

**Equipment**

EPDM sealing element, screw fitting, gunmetal or silicon bronze T-piece, galvanised steel (flat) mounting bracket

**Model 2218.4**

d1	Rp	d2	PU	Article
22	3/4	22	1	<b>625 078*</b>

\* = Discontinued, limited availability



**Silenta sound absorber**

- suitable for Sanpress mounting unit model 2221

- rubber

**Equipment**

mounting bracket for wall mounting

**Model 1415**

DG	PU	Article
150/200	5	<b>123 345</b>

DG = Depth gauge

**WALL LEAD-INS**



**Sanpress wall lead-in with SC-Contur**

- gunmetal or silicon bronze  
- press connection, Rp-thread, G-thread  
- angled

**Equipment**

EPDM sealing element

**Model 2232.1**

d	Rp	G	L	PU	Article
15	1/2	3/4	25	5	<b>279 301</b>
15	1/2	3/4	35	5	<b>279 318</b>
15	1/2	3/4	55	5	<b>279 288</b>
15	1/2	3/4	65	5	<b>279 295</b>



**Sanpress wall lead-in with SC-Contur**

- gunmetal or silicon bronze  
- press connection, Rp-thread, G-thread

**Equipment**

EPDM sealing element

**Model 2232.3**

d	Rp	G	L	PU	Article
15	1/2	3/4	30	5	<b>325 060</b>



**Anti-twist protection**

- for wall lead-in  
- galvanised steel

**Model 2132**

PU	Article
25	<b>344 931</b>



**Mounting set**

- for wall lead-in  
- G-thread

**Model 1526.414-897**

G	SW	PU	Article
3/4	29	10	<b>104 887</b>

SW = Spanner width

**SMARTLOOP INLINER TECHNOLOGY: INTERNAL CIRCULATION PIPES**



**Smartloop connection set**

- for hot water riser pipe with internal circulation pipe, hot water riser pipe from d28, circulation pipe d15
- suitable for Smartloop pipe model 2007.3
- gunmetal or silicon bronze

**Equipment**

plug, connection socket

**Model 2276.1**

d1	d2	d3	PU	Article
28	12	15	1	<b>470 289</b>
35	12	15	1	<b>470 272</b>
28/35	12	15	1	<b>632 229</b>



**Smartloop pipe**

- for internal circulation pipe
- suitable for Smartloop connection set model 2276.1

**Model 2007.3**

d	s	L [m]	PU	Article
12	1	75	75	<b>650 032</b>



**Smartloop tension coupling**

- for installation of the internal circulation pipe
- suitable for Smartloop pipe model 2007.3

**Model 2276.9**

for d	PU	Article
12	1	<b>632 236</b>



**Smartloop coupling**

- for repair of the internal circulation pipe
- suitable for Smartloop pipe model 2007.3

**Model 2276.8**

for d	PU	Article
12	1	<b>643 188</b>



**Pipe shear**

- for Viega plastic pipe

**Model 2040**

for d	PU	Article
12-25	1	<b>117 047</b>



**Mounting pliers**

**Model 1077.2**

for d	PU	Article
12-16	1	<b>264 604</b>



**Hand press tool**

- for solid plastic pipe system, PB-system

**Model 2782**

for d	F	SI	PU	Article
12	12	12	1	<b>401 436</b>

F = for Fonterra  
SI = for Smartloop



**Press jaw  
PT2**

**for plastic piping systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340

- phosphatised steel

**Model 2799.7**

F	SI	PU	Article
12	12	1	425 302

F = for Fonterra  
SI = for Smartloop

**COMPENSATORS**



**Compensator  
with SC-Contur**

- for expansion equalisation in cellar or riser pipe, storey connection pipe in heating and sanitary technology

- press connections

**Equipment**

EPDM sealing elements, gunmetal or silicon bronze press connector, stainless steel bellows

**Model 2251**

d	PU	Article
15	1	690 250
18	1	690 267
22	1	690 274
28	1	690 281
35	1	690 298
42	1	690 304
54	1	690 311

**GUNMETAL SHUT-OFF VALVES, FROM 2017**



**Easytop slanted seat valve  
(free-flow valve)**

**with SC-Contur**

- press connections

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA)

(German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G¼, EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2237.5**

DN	d	PU	Article
15	15	5	756 864
15	18	5	756 871
20	22	5	756 888
25	28	5	756 895
32	35	1	756 901
40	42	1	756 918
50	54	1	756 925



**Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer) with SC-Contur**

- press connections

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2238.5**

DN	d	PU	Article
15	15	5	<b>757 199</b>
15	18	5	<b>757 205</b>
20	22	5	<b>757 212</b>
25	28	5	<b>757 229</b>
32	35	1	<b>757 236</b>
40	42	1	<b>757 243</b>
50	54	1	<b>757 250</b>



**Easytop backflow preventer with SC-Contur**

- press connections

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2239.4**

DN	d	PU	Article
15	15	5	<b>757 526</b>
15	18	5	<b>757 533</b>
20	22	5	<b>757 540</b>
25	28	5	<b>757 557</b>
32	35	1	<b>757 564</b>
40	42	1	<b>757 571</b>
50	54	1	<b>757 588</b>

**GUNMETAL BALL VALVES**



**Easytop ball valve with SC-Contur**

- not suitable for Easytop insulating shell model 2210.20

- press connections

**Equipment**

valve casing made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), black powder-coated metal actuating lever, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C

with DVGW-test mark

**Model 2270.10**

DN	d	PU	Article
15	15	1	<b>590 437</b>
20	22	1	<b>590 451</b>
40	42	1	<b>590 482</b>

## GUNMETAL BALL VALVES, FROM 2017


**Easytop ball valve with SC-Contur**

- press connections
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C with DVGW-test mark

**Model 2275**

DN	d	PU	Article
15	15	1	746 377
15	18	1	746 384
20	22	1	746 391
25	28	1	746 407
32	35	1	746 414
40	42	1	746 421
50	54	1	746 438


**Easytop ball valve with SC-Contur**

- press connections
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections), drain plugs G $\frac{1}{4}$  on both sides with draining valve G $\frac{1}{4}$

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C with DVGW-test mark

**Model 2275.3**

DN	d	PU	Article
15	15	1	746 681
15	18	1	746 698
20	22	1	746 704
25	28	1	746 711
32	35	1	746 728
40	42	1	746 735
50	54	1	746 742


**Easytop ball valve with SC-Contur**

- press connection, Rp-threads
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-form with medium marking green/red exchangeable, EPDM sealing element (press connection), polygon

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C with DVGW-test mark

**Model 2275.4**

DN	d	Rp	PU	Article
15	15	$\frac{1}{2}$	1	746 759
15	18	$\frac{1}{2}$	1	746 766
20	22	$\frac{3}{4}$	1	746 773
25	28	1	1	746 780
32	35	1 $\frac{1}{4}$	1	746 797
40	42	1 $\frac{1}{2}$	1	746 803
50	54	2	1	746 810



**Easytop ball valve with SC-Contur**

- not suitable for Easytop insulating shell model 2275.90
- silicon bronze
- press connections
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever L shape, stainless steel ball, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C

with DVGW-test mark

**Model 2275.10**



DN	d	PU	Article
15	15	1	<b>774 851</b>
15	18	1	<b>774 868</b>
20	22	1	<b>774 875</b>
25	28	1	<b>774 882</b>
32	35	1	<b>774 899</b>
40	42	1	<b>774 905</b>
50	54	1	<b>774 912</b>

**FREE-FLOW VALVES, FROM 2017**



**Easytop free-flow valve with SC-Contur**

- press connections

**Equipment**

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), plastic turning handle, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2278**

d	PU	Article
15	1	<b>747 312</b>
18	1	<b>747 329</b>
22	1	<b>747 336</b>

**CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES, FROM 2017**



**Easytop concealed free-flow valve with SC-Contur**

- press connections

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection, EPDM sealing elements (press connections)

with DVGW-test mark

**Model 2278.5**

d	ID	PU	Article
15	45-130	1	<b>747 343</b>
18	45-130	1	<b>747 350</b>
22	45-130	1	<b>747 367</b>

ID = Installation depth



**Easytop concealed straight seat valve**

**with SC-Contur**

- press connections

**Equipment**

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, EPDM sealing elements

with DVGW-test mark

**Model 2235.2**

DN	d	ID	PU	Article
15	15	45-130	1/5	<b>755 591</b>
15	18	45-130	1/5	<b>755 607</b>
20	22	45-130	5	<b>755 614</b>
25	28	45-130	1/5	<b>755 621</b>

ID = Installation depth



**Easytop equipment set**

**Visign for More 104**

- for installation depth 45-130 mm

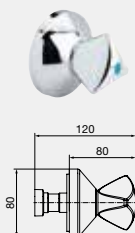
- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

rosette, wall sealing, turning handle, red and blue marking rings

**Model 2236.10**

Version	PU	Article
chrome-plated	1	<b>596 835</b>



**Easytop equipment set**

- for installation depth 20-80 mm

- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

rosette, wall sealing, turning handle

**Model 2236**

Version	PU	Article
chrome-plated/red	1	<b>275 068</b>
chrome-plated/blue	1	<b>275 075</b>

**MANIFOLDS, CROSS PIECES**



**Sanpress cross piece**

**with SC-Contur**

- for pipe crossing on one floor while keeping the direction of the piping

- gunmetal or silicon bronze

- press connections

**Equipment**

EPDM sealing elements

**Model 2244**

d1	d2	PU	Article
15	15	1	<b>424 435</b>
18	15	1	<b>424 473</b>
22	15	1	<b>424 497</b>



**Sanpress cross piece**

**with SC-Contur**

- gunmetal

- press connections

**Equipment**

EPDM sealing elements

**Model 2248**

d1	d2	PU	Article
15	15	2	<b>322 410</b>
18	15	2	<b>322 427</b>
22	15	2	<b>323 370</b>
28	15	2	<b>323 363</b>





**Sanpress cross piece 24°  
with SC-Contur**

- for going over riser pipes
- suitable for Profipress crossover model 2427
- gunmetal
- press connections

**Equipment**

EPDM sealing elements

**Model 2247**

d1	d2	PU	Article		
18	15	5	<b>325 985</b>		
22	15	5	<b>325 978</b>		



ACCESSORIES  
TOOLS



**Deburrer**  
- for internal or external deburring,  
copper pipe, stainless steel pipe,  
Prestabo pipe  
- steel  
**Model 2292.2**

for d	PU	Article
12-54	1	<b>343 019</b>



**Deburrer**  
- for internal or external deburring,  
copper pipe, stainless steel pipe,  
Prestabo pipe  
- steel  
**Model 2292.4XL**

for d	PU	Article
64.0-108.0	1	<b>556 310</b>



**Insertion depth template**  
- for marking the insertion depth of  
metallic pipes  
**Model 2494**

for d	PU	Article
12-54	1	<b>625 085</b>



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

PU	Article
1	<b>606 121</b>

ACCESSORIES  
SEALING ELEMENTS



**Sealing element  
EPDM**  
- for potable water installation, heating installation  
- temperature resistant to 110 °C  
**Model 2289**

VdS	for d	Internal Ø	s	PU	Article
	12	12.1	2.35	10	<b>288 600</b>
	14	14.1	2.5	10	<b>448 370</b>
	15	15.1	2.6	10	<b>183 400</b>
	18	18.2	2.6	10	<b>281 595</b>
✓	22	22.2	3.1	10	<b>183 523</b>
✓	28	28.3	3.1	10	<b>184 452</b>
✓	35	35.4	3.25	10	<b>181 208</b>
✓	42	42.4	4.13	10	<b>184 940</b>
✓	54	54.4	4.13	10	<b>191 153</b>

VdS = VdS certification



**Sealing element  
EPDM**  
- for Sanpress Inox XL, Profipress XL, Prestabo XL, Temponox XL, potable water installation,  
heating installation  
- temperature resistant to 110 °C  
**Model 2389XL**

VdS	for d	Internal Ø	s	PU	Article
✓	64.0	66.25	5	1	<b>594 312</b>

VdS = VdS certification



**Sealing element  
EPDM**  
- for Sanpress XL, potable water  
installation, heating installation  
- temperature resistant to 110 °C  
**Model 2289XL**

for d	Internal Ø	s	PU	Article
76.1	77	5	10	<b>364 816</b>
88.9	90	5	10	<b>364 823</b>
108.0	109	5	10	<b>364 830</b>



**Sealing element  
FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**

The Prestabo system is not suitable for low-pressure steam systems!  
Use in any other area of application requires consultation with our Technical Consulting!

**Model 2286**

VdS	for d	Internal Ø	s	PU	Article
	12	12.1	2.35	5	<b>459 376</b>
	15	15.1	2.6	5	<b>459 390</b>
	18	18.2	2.6	5	<b>459 406</b>
✓	22	22.2	3.1	5	<b>459 413</b>
✓	28	28.3	3.1	5	<b>459 420</b>
✓	35	35.4	3.25	5	<b>459 437</b>
✓	42	42.4	4.13	5	<b>459 444</b>
✓	54	54.4	4.13	1	<b>459 451</b>

VdS = VdS certification



**Sealing element  
FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**

The Prestabo system is not suitable for low-pressure steam systems!  
Use in any other area of application requires consultation with our Technical Consulting!

**Model 2386XL**

VdS	for d	Internal Ø	s	PU	Article
✓	64.0	66.25	5	1	<b>614 461</b>

VdS = VdS certification



**Sealing element  
FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes, Sanpress XL

**Note**

Use in any other area of application requires consultation with our Technical Consulting!

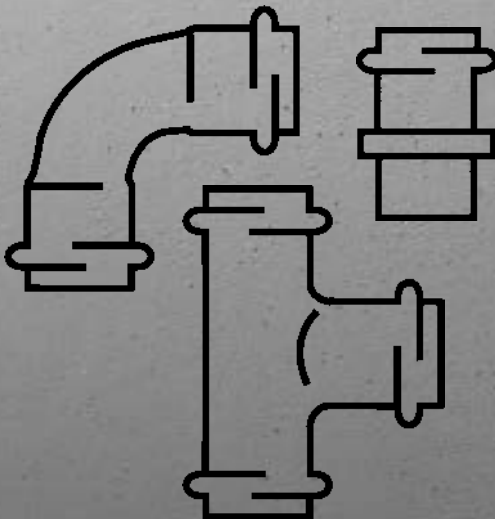
**Model 2286XL**

for d	Internal Ø	s	PU	Article
76.1	77	5	1	<b>459 468</b>
88.9	90	5	1	<b>459 475</b>
108.0	109	5	1	<b>459 482</b>





# Profipress G with SC-Contur Piping technology



Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

#### Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT1«, detachable orange label as press indicator from d64.0

#### Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:  
Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI  
Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

#### Sealing elements

HNBR (hydrogenated acrylonitrile butadiene rubber), yellow, pre-assembled

#### Dimensions

d12–64.0, size availability in accordance with the national regulations

#### Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

#### Areas of application

Lubricating oil  
Hydraulic oil  
Compressed air, operating air  
Heating oil/diesel fuel (d12–54)

#### Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

#### Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark.

Approval for d12–64.0 in accordance with DVGW-registration no. DG 4550AU0070.

Press connectors suitable for copper pipes in accordance with DIN EN 1057 and DVGW Worksheet GW 392.

Piping for heating oil in accordance with DIN 51603 and piping for diesel fuel as suction and pressure line in accordance with DIN EN 590 in consideration of the General Building Approval Z-38.4-71.

#### Operating conditions heating oil and diesel fuel installation

Operating temperature max. 40 °C / 104 °F  
Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

#### Material press connector

Copper: 99.9 % Cu-DHP  
Gunmetal: CC499K  
Silicon bronze: CC246E / CuSi4Zn9MnP

#### Type Approvals

DNV  
LR  
BV  
RINA  
ABS  
IRS  
NK  
RM  
CCS

#### Pressure gradient calculator

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

#### Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

ELBOWS



**Profipress G elbow 90° with SC-Contur**

- copper
- press connections

**Equipment**  
HNBR sealing elements  
**Model 2616**

d	PU	Article		
12	5	346 850		
15	5	345 464		
18	5	345 471		
22	5/50	345 488		
28	5/50	345 495		
35	1	345 501		
42	1	345 518		
54	1	345 525		

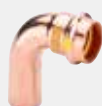


**Profipress G XL elbow 90° with SC-Contur**

- copper
- press connections

**Equipment**  
HNBR sealing elements, cutting rings, separator rings  
**Model 2616XL**

d	PU	Article		
64.0	1	577 919		



**Profipress G elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
HNBR sealing element  
**Model 2616.1**

d	PU	Article		
12	5	346 881		
15	5	345 532		
18	5	345 549		
22	5	345 556		
28	5	345 563		
35	1	345 570		
42	1	345 587		
54	1	345 594		



**Profipress G XL elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
HNBR sealing element, cutting ring, separator ring  
**Model 2616.1XL**

d	PU	Article		
64.0	1	577 926		



**Profipress G elbow 45° with SC-Contur**

- copper
- press connections

**Equipment**  
HNBR sealing elements  
**Model 2626**

d	PU	Article		
12	5	346 898		
15	5	345 600		
18	5	345 617		
22	5	345 624		
28	5	345 631		
35	1	345 648		
42	1	345 655		
54	1	345 662		



**Profipress G XL elbow 45° with SC-Contur**

- copper
- press connections

**Equipment**  
HNBR sealing elements, cutting rings, separator rings  
**Model 2626XL**

d	PU	Article		
64.0	1	577 957		





**Profipress G elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
HNBR sealing element  
**Model 2626.1**

d	PU	Article
12	5	346 904
15	5	345 679
18	5	345 686
22	5	345 693
28	5	345 709
35	1	345 716
42	1	345 723
54	1	345 730



**Profipress G XL elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
HNBR sealing element, cutting ring, separator ring  
**Model 2626.1XL**

d	PU	Article
64.0	1	577 964



T-PIECES



**Profipress G T-piece with SC-Contur**

- copper
- press connections

**Equipment**  
HNBR sealing elements  
**Model 2618**

d1	d2	d3	PU	Article
12	12	12	5	346 959
12	15	12	5	346 966
15	12	12	5	346 973
15	12	15	5	346 980
15	15	12	5	346 997
15	15	15	5	345 938
18	15	18	5	346 003
18	18	18	5	345 945
22	12	22	5	347 000
22	15	15	5	346 010
22	15	22	5	346 027
22	18	22	5	346 034
22	22	15	5	346 041
22	22	22	5	345 952
28	15	28	5	346 058
28	18	28	5	633 851
28	22	28	5	346 065
28	28	28	5	345 969
35	22	35	1	346 072
35	28	35	1	346 089
35	35	35	1	345 976
42	22	42	1	664 589
42	28	42	1	346 096
42	35	42	1	346 102
42	42	42	1	345 983
54	28	54	1	664 572
54	42	54	1	346 119
54	54	54	1	345 990



**Profipress G XL T-piece with SC-Contur**

- copper
- press connections

**Equipment**  
HNBR sealing elements, cutting rings, separator rings  
**Model 2618XL**

d1	d2	d3	PU	Article
64.0	54	64.0	1	577 940
64.0	64.0	64.0	1	577 933



**Profipress G T-piece with SC-Contur**

- copper
- press connections, plug-in end

**Equipment**  
HNBR sealing elements  
**Model 2618.1**

d1	d2	d3	PU	Article
22	15	22	5	477 363



**Profipress G T-piece with SC-Contur**  
 - gunmetal  
 - press connections, Rp-thread  
**Equipment**  
 HNBR sealing elements, polygon  
**Model 2617.2**

d1	Rp	d2	PU	Article
15	1/2	15	5	352 707
18	1/2	18	5	352 714
22	1/2	22	5	352 721
22	3/4	22	5	352 738
28	1/2	28	5	352 745
28	3/4	28	5	352 752
35	1/2	35	1	352 769
35	1	35	1	361 327
42	1/2	42	1	352 776
42	1	42	1	361 334
54	1/2	54	1	352 783
54	1	54	1	361 341

## ADAPTERS/ELBOWS



**Profipress G adapter with SC-Contur**  
 - gunmetal  
 - press connection, R-thread  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2611**

d	R	PU	Article
12	3/8	5	347 017
12	1/2	5	347 024
15	1/2	5	346 126
15	3/4	5	346 133
18	1/2	5	346 140
18	3/4	5	346 157
22	1/2	5	346 164
22	3/4	5	346 171
22	1	5	346 188
28	3/4	5	346 270
28	1	5	346 287
28	1 1/4	5	346 294
35	1	5	346 300
35	1 1/4	5	346 317
35	1 1/2	1	346 324
42	1 1/4	1	346 331
42	1 1/2	1	346 348
54	1 1/2	1	346 355
54	2	1	346 362



**Profipress G adapter with SC-Contur**  
 - for pressure regulating valve from liquid gas tank  
 - gunmetal  
 - press connection, G-thread  
**Equipment**  
 connection for union nut, HNBR sealing element, polygon  
**Model 2611.5**

d	G	PU	Article
15	1/2	5	397 036
15	3/4	5	382 803
18	1/2	5	397 043
18	3/4	5	382 810
22	1/2	5	397 050
22	3/4	5	382 827



**Profipress G XL adapter with SC-Contur**  
 - copper  
 - press connection, R-thread  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring, polygon  
**Model 2611XL**

d	R	PU	Article
64.0	2 1/2	1	577 902



**Profipress G adapter with SC-Contur**

- gunmetal
- press connection, Rp-thread

**Equipment**  
HNBR sealing element, polygon  
**Model 2612**

d	Rp	PU	Article
12	3/8	5	347 031
12	1/2	5	347 048
15	1/2	5	346 379
15	3/4	5	346 386
18	1/2	5	346 393
18	3/4	5	346 409
22	1/2	5	346 416
22	3/4	5	346 423
22	1	5	435 158
28	1	5	346 430
35	1 1/4	5	346 447
42	1 1/2	1	346 454
54	1 1/2	1	571 986
54	2	1	346 461



**Profipress G XL adapter with SC-Contur**

- copper
- press connection, Rp-thread

**Equipment**  
HNBR sealing element, cutting ring, separator ring, polygon  
**Model 2612XL**

d	Rp	PU	Article
64.0	2 1/2	1	577 896



**Profipress G adapter with SC-Contur**

- gunmetal
- press connection, Rp-thread

**Equipment**  
anti-twist protection, HNBR sealing element  
**Model 2612.3**

d	Rp	PU	Article
15	1/2	5	346 478



**Profipress G adapter with SC-Contur**

- for pressure regulating valve from liquid gas tank, cutting ring connection
- gunmetal
- plug-in end, press connection

**Equipment**  
HNBR sealing element  
**Model 2613**

d	PU	Article
12	5	443 153
15	5	378 790
18	5	378 806
22	5	378 813
28	5	378 820



**Sanpress plug-in piece**

- gunmetal or silicon bronze
- plug-in end, R-thread

**Equipment**  
polygon  
**Model 2211.1**

d	R	PU	Article
12	1/2	5	291 310
15	1/2	5	115 418
18	1/2	5	285 081
18	3/4	5	285 104
22	1/2	5	119 676
22	3/4	5	116 767
28	1	5	122 034
35	1 1/4	5	125 288
42	1 1/2	1	132 231





**Sanpress plug-in piece**  
 - gunmetal or silicon bronze  
 - plug-in end, Rp-thread  
**Equipment**  
 polygon  
**Model 2212.1**

d	Rp	PU	Article
12	1/2	5	291 341
15	1/2	5	117 733
18	1/2	5	287 085
18	3/4	5	287 108
22	1/2	5	120 917
22	3/4	5	117 481
28	3/4	5	130 954
28	1	5	122 942
35	1	5	134 730
35	1 1/4	5	130 589
42	1 1/2	1	135 430
54	2	1	199 104



**Profipress G adapter elbow 90° with SC-Contur**  
 - gunmetal  
 - press connection, R-thread  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2614**

d	R	PU	Article
12	3/8	5	346 911
12	1/2	5	346 928
15	1/2	5	345 747
18	1/2	5	345 754
18	3/4	5	345 761
22	3/4	5	345 778
28	1	5	345 785
35	1 1/4	1	345 792
42	1 1/2	1	345 808
54	2	1	345 815



**Profipress G adapter elbow 90° with SC-Contur**  
 - gunmetal  
 - press connection, Rp-thread  
**Equipment**  
 HNBR sealing element  
**Model 2614.2**

d	Rp	PU	Article
12	3/8	5	346 935
12	1/2	5	346 942
15	1/2	5	345 822
15	3/4	5	345 839
18	1/2	5	345 846
18	3/4	5	345 853
22	1/2	5	345 860
22	3/4	5	345 877
22	1	5	345 884
28	1	5	345 891
35	1 1/4	1	345 907
42	1 1/2	1	345 914
54	2	1	345 921

**COUPLINGS**



**Profipress G coupling with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 HNBR sealing elements  
**Model 2615**

d	PU	Article
12	5	347 055
15	5	346 485
18	5	346 492
22	5	346 508
28	5	346 515
35	1	346 522
42	1	346 539
54	1	346 546



**Profipress G XL coupling with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 HNBR sealing elements, cutting rings, separator rings  
**Model 2615XL**

d	PU	Article
64.0	1	577 858



**Profipress G slip coupling with SC-Contur**

- gunmetal
- press connections

**Equipment**  
HNBR sealing elements  
**Model 2615.5**

d	PU	Article
15	5	394 165
18	5	394 172
22	5	394 189
28	5	394 196
35	5	394 202
42	1	394 219
54	1	394 226



**Profipress G XL slip coupling with SC-Contur**

- copper
- press connections

**Equipment**  
HNBR sealing elements, cutting rings, separator rings  
**Model 2615.5XL**

d	PU	Article
64.0	1	577 889



REDUCTIONS



**Profipress G reducer with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
HNBR sealing element  
**Model 2615.1**

d1	d2	PU	Article
15	12	5	347 062
18	15	5	346 553
22	15	5	346 560
22	18	5	346 577
28	15	5	346 584
28	18	5	346 591
28	22	5	346 607
35	22	1	346 614
35	28	1	346 621
42	22	1	346 638
42	28	1	346 645
42	35	1	346 652
54	35	1	346 669
54	42	1	346 676



**Profipress G XL reducer with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
HNBR sealing element, cutting ring, separator ring  
**Model 2615.1XL**

d1	d2	PU	Article
64.0	42	1	577 865
64.0	54	1	577 872



**Profipress G reducing coupling with SC-Contur**

- copper
- press connections

**Equipment**  
HNBR sealing elements  
**Model 2615.2**

d1	d2	PU	Article
15	12	5	660 239
16	15	5	677 701

## SCREW FITTINGS



**Profifress G screw fitting with SC-Contur**  
 - gunmetal  
 - press connections  
 - conical sealing  
**Equipment**  
 HNBR sealing elements, polygon  
**Model 2650**

d	PU	Article
15	1	379 254
18	1	379 261
22	1	379 278
28	1	379 285
35	1	379 292
42	1	379 308
54	1	379 315



**Profifress G adapter union with SC-Contur**  
 - gunmetal  
 - press connection, Rp-thread  
 - conical sealing  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2652**

d	Rp	PU	Article
15	½	1	379 322
18	½	1	379 339
22	¾	1	379 346
28	1	1	379 353
35	1¼	1	379 360
42	1½	1	379 377
54	2	1	379 384



**Profifress G adapter union with SC-Contur**  
 - gunmetal  
 - press connection, R-thread  
 - conical sealing  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2654**

d	R	PU	Article
12	½	1	632 458
15	½	1	379 391
15	¾	1	390 662
18	½	1	379 407
18	¾	1	390 679
22	¾	1	379 414
22	1	1	390 686
28	¾	1	477 981
28	1	1	379 421
35	1¼	1	379 438
42	1½	1	379 445
54	2	1	379 452



**Profifress G connection screw fitting with SC-Contur**  
 - for gas ball valve, gas valve  
 - gunmetal  
 - press connection, G-thread  
 - conical sealing  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2661**

d	G	PU	Article
15	7/8	1	351 113
18	1 1/8	1	534 745
22	1 1/8	1	351 120
22	1 1/8	1	408 237
28	1 3/8	1	351 137



**Profifress G connection screw fitting with SC-Contur**  
 - for pressure regulating valve  
 - gunmetal  
 - press connection, G-thread  
 - flat sealing  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2666**

d	G	PU	Article
15	½	1	638 474
18	½	1	638 481
22	¾	1	638 498
22	7/8	1	638 559
28	1	1	638 504
28	1¼	1	477 455
28	1½	1	490 829
35	1½	1	638 511
42	2	1	638 528



**Profifress G connection screw fitting**  
 - gunmetal  
 - plug-in end, G-thread  
 - flat sealing  
**Equipment**  
 polygon  
**Model 2664**

d	G	PU	Article
14	M20/150	1	677 718

CAPS, PLUGS



**Profipress G cap with SC-Contur**  
 - copper  
 - press connection  
**Equipment**  
 HNBR sealing element  
**Model 2656**

d	PU	Article
12	5	438 722
15	5	352 790
18	5	352 806
22	5	352 813
28	5	352 820
35	1	352 837
42	1	352 844
54	1	352 851



**Profipress plug**  
 - copper  
 - plug-in end  
**Model 2457**

d	PU	Article
15	10	330 903
18	10	330 897
22	5	314 576
28	5	314 569
42	1	314 545*
54	1	314 538*

\* = Discontinued, limited availability



FLANGES



**Profipress G flange adapter with SC-Contur**  
 - gunmetal  
 - flange adapter, press connection  
**Equipment**  
 black powder-coated steel loose flange PN 10/16, HNBR sealing element  
**Model 2659.5**

DN	d	n	k [mm]	PU	Article
25	28	4	85	1	490 669
32	35	4	100	1	567 019
40	42	4	110	1	567 026
50	54	4	125	1	567 033

n = Number of drill holes  
 k = Bolt circle Ø



**Profipress G XL flange adapter with SC-Contur**  
 - copper  
 - press connection, flange adapter  
**Equipment**  
 black powder-coated steel loose flange PN 10/16, HNBR sealing element, cutting ring, separator ring  
**Model 2659.5XL**

DN	d	n	k [mm]	PU	Article
65	64.0	8	145	1	577 971

n = Number of drill holes  
 k = Bolt circle Ø



**Mounting set**  
 - for flange connection  
 - galvanised steel  
**Equipment**  
 4 screws, 8 washers, 4 nuts  
**Model 2259.7**

DN	PN	M	L	PU	Article
20/25	16	12	65	1	494 056
32/50	16	16	70	1	494 063



**Mounting set**  
 - for flange connection  
 - galvanised steel  
**Model 2259.7XL**

for DN	PN	M	L	PU	Article
65/100	16	16	70	1	494 087 <sup>1</sup>
80/100	6	16	60	1	651 268 <sup>2</sup>

<sup>1</sup>) with 8 screws, 16 washers and 8 nuts

<sup>2</sup>) with 4 screws, 8 washers and 4 nuts



**Gasket**  
- AFM 34/2  
**Model 2259.9**

DN	PN	PU	Article
10	16	1	611 286
15	16	1	611 293
20	16	10	611 309
25	16	10	409 128
32	6	5	650 131
32	16	10	409 135
40	6	5	650 148
40	16	10	409 142
50	6	5	650 551
50	16	10	409 258

**WALL PLATES**



**Profifress G wall plate with SC-Contur**  
- gunmetal  
- press connection, Rp-thread  
**Equipment**  
HNBR sealing element, fixing flange  
**Model 2625.5**

d	Rp	PU	Article
12	½	5	348 076
15	½	5	346 683
18	½	5	346 690
22	¾	5	346 706

**GAS BALL VALVES**



**Profifress G gas ball valve with SC-Contur**  
- press connections  
- lockable  
**Equipment**  
gunmetal casing, HNBR sealing elements  
**Technical data**  
HTR (higher thermal resistance) 650 °C/30 min C1  
Operating pressure max. 0.5 MPa (MOP 5)  
with DIN-DVGW-G-test mark  
**Model 2670**

DN	d	PU	Article
15	15	1	492 854
15	18	1	492 861
20	22	1	492 878
25	28	1	492 885
32	35	1	492 892
40	42	1	492 908
50	54	1	492 915



**Profifress G gas ball valve with SC-Contur**  
- press connections  
- lockable  
**Equipment**  
gunmetal casing, yellow powder-coated actuating handle made of sheet steel, test opening, HNBR sealing elements  
**Technical data**  
HTR (higher thermal resistance) 650 °C/30 min C1  
Operating pressure max. 0.5 MPa (MOP 5)  
with DIN-DVGW-G-test mark  
**Model 2671**

DN	d	PU	Article
15	18	1	587 437
20	22	1	587 444
25	28	1	587 451





**Profipress G gas ball valve  
with SC-Contur**

- inlet: Rp-thread, outlet: Profipress G connection
- lockable

**Equipment**

gunmetal casing, test opening, yellow powder-coated actuating handle made of sheet steel, HNBR sealing element, polygon

**Technical data**

HTR (higher thermal resistance) 650 °C/30 min C1

Operating pressure max. 0.5 MPa (MOP 5)

with DIN-DVGW-G-test mark

**Model 2671.3**

DN	Rp	d	PU	Article		
20	¾	22	1	<b>587 468</b>		
25	¾	28	1	<b>587 475</b>		
25	1	22	1	<b>659 318</b>		
25	1	28	1	<b>638 887</b>		



ACCESSORIES  
TOOLS



**Insertion depth template**  
- for marking the insertion depth of  
metallic pipes  
**Model 2494**

for d	PU	Article		
12-54	1	625 085		



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

	PU	Article		
	1	606 121		

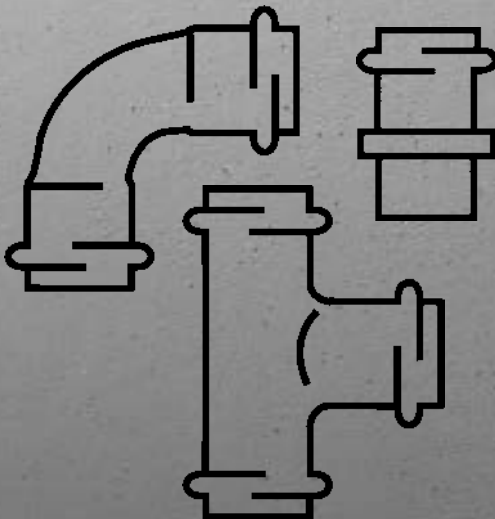
ACCESSORIES  
SEALING ELEMENTS



**Profipress G sealing element**  
**HNBR**  
- for gas supply line, heating oil pipe, diesel fuel pipe  
**Model 2687**

for d	Internal Ø	s	PU	Article		
12	12.1	2.35	5	348 571		
15	15.1	2.6	5	348 588		
18	18.2	2.6	5	348 595		
22	22.2	3.1	5	348 601		
28	28.3	3.1	5	348 618		
35	35.4	3.25	5	348 625		
42	42.4	4.13	5	348 632		
54	54.4	4.13	5	348 649		

# Profipress S with SC-Contur Piping technology



**viega**

Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

#### Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), white dot on press end, white rectangle with inscription »FKM«

#### Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test. Viega guarantees the detection of unpressed connections in the following pressure ranges:  
 Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI  
 Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI  
 Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI  
 Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

#### Sealing elements

FKM (fluorocarbon rubber), matt black, pre-assembled  
 The use of Profipress S and Profipress connectors with FKM sealing elements in potable water and gas installations is not permitted!

#### Note

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

#### Dimensions

d12-35

#### Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

#### Areas of application

Heating and cooling circuits  
 Lubricating oil  
 Hydraulic oil  
 Compressed air, operating air  
 Use for systems with additives (e.g. anti-corrosion or anti-freeze agents in heating water) or areas of application other than those described must be approved by Viega.

#### Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

#### Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark.  
 Press connectors suitable for copper pipes in accordance with DIN EN 1057 and DVGW Worksheet GW 392.

#### Operating conditions low-pressure steam systems

Operating temperature max. 120 °C / 248 °F  
 Operating pressure max. 0.1 MPa / 1 bar / 14.5 PSI

#### Material press connector

Copper: 99.9 % Cu-DHP  
 Gunmetal: CC499K  
 Silicon bronze: CC246E / CuSi4Zn9MnP

#### Type Approvals

DNV  
 LR  
 BV  
 RINA  
 ABS  
 IRS  
 NK  
 RM  
 CCS

#### Pressure gradient calculator

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

#### Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

**ELBOWS**

**Profifress S elbow 90° with SC-Contur**

- copper
- press connections

**Equipment**  
FKM sealing element  
**Model 4516**

d	PU	Article		
12	5	628 225		
15	5	628 178		
18	5	628 185		
22	5	628 192		
28	5	628 208		
35	1	628 215		


**Profifress S elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
FKM sealing element  
**Model 4516.1**

d	PU	Article		
12	5	628 222		
15	5	628 239		
18	5	628 246		
22	5	628 253		
28	5	628 260		
35	1	628 277		


**Profifress S elbow 45° with SC-Contur**

- copper
- press connections

**Equipment**  
FKM sealing elements  
**Model 4526**

d	PU	Article		
12	5	628 284		
15	5	628 291		
18	5	628 307		
22	5	628 314		
28	5	628 321		
35	1	628 338		


**Profifress S elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

**Equipment**  
FKM sealing element  
**Model 4526.1**

d	PU	Article		
12	5	628 345		
15	5	628 352		
18	5	628 369		
22	5	628 376		
28	5	628 383		
35	1	628 390		

**T-PIECES**

**Profifress S T-piece with SC-Contur**

- copper
- press connections

**Equipment**  
FKM sealing elements  
**Model 4518**

d1	d2	d3	PU	Article		
12	12	12	5	628 406		
15	12	15	5	628 420		
15	15	15	5	628 413		
18	15	18	5	628 444		
18	18	18	5	628 437		
22	15	22	5	627 843		
22	18	22	5	628 550		
22	22	22	5	628 451		
28	15	28	5	628 574		
28	18	28	5	628 581		
28	22	28	5	628 598		
28	28	28	5	628 567		
35	22	35	1	628 611		
35	28	35	1	628 628		
35	35	35	1	628 604		


**Profifress S T-piece with SC-Contur**

- gunmetal or silicon bronze
- press connections, Rp-thread

**Equipment**  
FKM sealing elements, polygon  
**Model 4517.2**

d1	Rp	d2	PU	Article		
15	½	15	5	628 635		
18	½	18	5	628 642		
22	½	22	5	628 659		
28	½	28	5	628 666		
35	½	35	1	628 673		

ADAPTERS/ELBOWS



**Profipress S adapter with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, R-thread  
**Equipment**  
 FKM sealing element, polygon  
**Model 4511**

d	R	PU	Article
12	3/8	5	628 680
12	1/2	5	628 703
15	1/2	5	628 697
18	1/2	5	628 710
18	3/4	5	628 727
22	3/4	5	628 734
22	1	5	628 741
28	1	5	628 758
28	1 1/4	5	628 765
35	1	1	628 772
35	1 1/4	1	627 232
35	1 1/2	1	627 249



**Profipress S adapter with SC-Contur**  
 - for connection screw fitting  
 - gunmetal or silicon bronze  
 - press connection, cylindrical G-thread  
**Equipment**  
 FKM sealing element, polygon  
**Model 4511.4**

d	G	PU	Article
18	3/4	5	629 137
22	1	5	629 144



**Profipress S adapter with SC-Contur**  
 - gunmetal or silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 FKM sealing element, polygon  
**Model 4512**

d	Rp	PU	Article
12	3/8	5	628 857
15	1/2	5	628 864
18	1/2	5	628 871
18	3/4	5	628 888
22	3/4	5	628 895
22	1	5	628 901
28	1	5	628 918
35	1 1/4	1	628 925

COUPLINGS



**Profipress S coupling with SC-Contur**  
 - copper  
 - press connections  
**Equipment**  
 FKM sealing element  
**Model 4515**

d	PU	Article
12	5	628 932
15	5	628 949
18	5	628 956
22	5	628 963
28	5	628 970
35	1	628 987

REDUCTIONS



**Profipress S reducer with SC-Contur**  
 - copper  
 - plug-in end, press connection  
**Equipment**  
 FKM sealing element  
**Model 4515.1**

d1	d2	PU	Article
15	12	5	628 994
18	15	5	629 007
22	15	5	629 014
22	18	5	629 021
28	15	5	629 038
28	18	5	629 045
28	22	5	629 052
35	22	1	629 069
35	28	1	629 076

## SCREW FITTINGS



### Profipress S adapter union with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing

#### Equipment

FKM sealing element, flat gasket

AFM 34/2, polygon

**Model 4562**

d	Rp	PU	Article		
15	½	1	<b>629 151</b>		
18	¾	1	<b>629 168</b>		
22	¾	1	<b>629 175</b>		
28	1	1	<b>629 182</b>		
35	1¼	1	<b>629 199</b>		

## COMPENSATORS



### Profipress S compensator with SC-Contur

- for expansion equalisation
- press connections

#### Equipment

FKM sealing element, gunmetal or

silicon bronze press connector,

stainless steel bellows

**Model 4551**

d	PU	Article		
15	1	<b>629 083</b>		
18	1	<b>629 090</b>		
22	1	<b>629 106</b>		
28	1	<b>629 113</b>		
35	1	<b>629 120</b>		



ACCESSORIES  
TOOLS



**Insertion depth template**  
- for marking the insertion depth of metallic pipes  
**Model 2494**

for d	PU	Article
12-54	1	<b>625 085</b>



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

	PU	Article
	1	<b>606 121</b>

ACCESSORIES  
SEALING ELEMENTS



**Sealing element**  
**FKM**  
- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**  
The Prestabo system is not suitable for low-pressure steam systems!  
Use in any other area of application requires consultation with our Technical Consulting!

**Model 2286**

VdS	for d	Internal Ø	s	PU	Article
	12	12.1	2.35	5	<b>459 376</b>
	15	15.1	2.6	5	<b>459 390</b>
	18	18.2	2.6	5	<b>459 406</b>
✓	22	22.2	3.1	5	<b>459 413</b>
✓	28	28.3	3.1	5	<b>459 420</b>
✓	35	35.4	3.25	5	<b>459 437</b>
✓	42	42.4	4.13	5	<b>459 444</b>
✓	54	54.4	4.13	1	<b>459 451</b>

VdS = VdS certification



**Sealing element**  
**FKM**  
- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**  
The Prestabo system is not suitable for low-pressure steam systems!  
Use in any other area of application requires consultation with our Technical Consulting!

**Model 2386XL**

VdS	for d	Internal Ø	s	PU	Article
✓	64.0	66.25	5	1	<b>614 461</b>

VdS = VdS certification



**Sealing element**  
**FKM**  
- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes, Sanpress XL

**Note**  
Use in any other area of application requires consultation with our Technical Consulting!

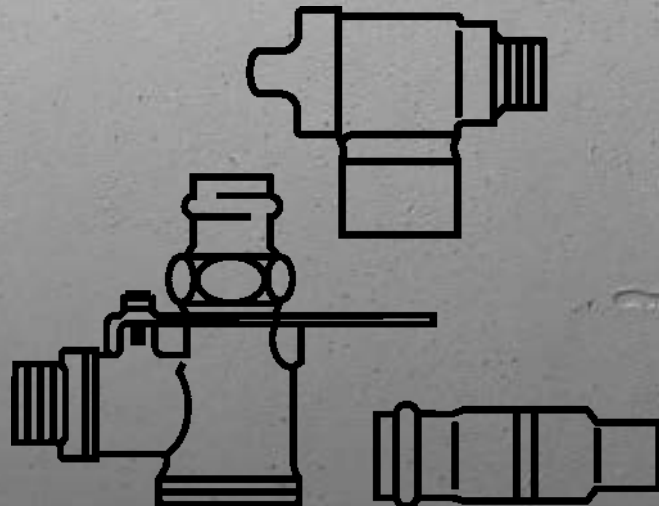
**Model 2286XL**

for d	Internal Ø	s	PU	Article
76.1	77	5	1	<b>459 468</b>
88.9	90	5	1	<b>459 475</b>
108.0	109	5	1	<b>459 482</b>



## Gas valves

# Valves



**viega**



Metal gas valves. All components have higher thermal resistance (HTR) and are tested for leak tightness. Can be combined directly with all Viega press connector systems for gas. Other combinations with connections to G, R and Rp threads possible.

**Marking**

Manufacturer, pipe dimension, batch, yellow dot on press end

**Press connector with SC-Contur**

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:  
 Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI  
 Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

**Sealing elements**

HNBR (hydrogenated acrylonitrile butadiene rubber), yellow, pre-assembled

**Dimensions**

D½ -2, size availability in accordance with the national regulations

**Tools**

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

**Areas of application**

- Technical gases
- Cargo oil
- Lubricating oil
- Hydraulic oil
- Compressed air, operating air

**Note**

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

**Note – Standards and approvals**

All components in accordance with DIN 3537-1 with high thermal resistance (HTR) and conform to the DVGW safety concept.

**Operating conditions gas and liquid gas installations**

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)  
 Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI  
 Operating pressure at HTB requirements 650°C (1202 °F)/30 minutes max. 0.1 MPa (1 bar; 14.5 PSI)

**Material press connector**

Gunmetal  
 Brass

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

GAS BALL VALVES



**Profipress G gas ball valve with SC-Contur**

- press connections
- lockable

**Equipment**

gunmetal casing, HNBR sealing elements

**Technical data**

HTR (higher thermal resistance) 650 °C/30 min C1  
 Operating pressure max. 0.5 MPa (MOP 5)

with DIN-DVGW-G-test mark

**Model 2670**

DN	d	PU	Article
15	15	1	492 854
15	18	1	492 861
20	22	1	492 878
25	28	1	492 885
32	35	1	492 892
40	42	1	492 908
50	54	1	492 915



**Profipress G gas ball valve with SC-Contur**

- press connections
- lockable

**Equipment**

gunmetal casing, yellow powder-coated actuating handle made of sheet steel, test opening, HNBR sealing elements

**Technical data**

HTR (higher thermal resistance) 650 °C/30 min C1  
 Operating pressure max. 0.5 MPa (MOP 5)

with DIN-DVGW-G-test mark

**Model 2671**

DN	d	PU	Article
15	18	1	587 437
20	22	1	587 444
25	28	1	587 451



**Profipress G gas ball valve with SC-Contur**

- inlet: Rp-thread, outlet: Profipress G connection
- lockable

**Equipment**

gunmetal casing, test opening, yellow powder-coated actuating handle made of sheet steel, HNBR sealing element, polygon

**Technical data**

HTR (higher thermal resistance) 650 °C/30 min C1  
 Operating pressure max. 0.5 MPa (MOP 5)

with DIN-DVGW-G-test mark

**Model 2671.3**

DN	Rp	d	PU	Article
20	¾	22	1	587 468
25	¾	28	1	587 475
25	1	22	1	659 318
25	1	28	1	638 887



**Gas ball valve**

- brass
- Rp-thread
- lockable, sealable, heavy and straight version

**Equipment**

polygon

**Technical data**

Ambient temperature max. 70 °C  
 HTR (higher thermal resistance) 650 °C/30 min C1  
 Operating pressure max. 0.5 MPa (MOP 5)

with DIN-DVGW-G-test mark

**Model G2101**

DN	Rp	PU	Article
15	½	1	525 934
20	¾	1	525 941
25	1	1	525 958
32	1¼	1	532 550
40	1½	1	532 567
50	2	1	532 574



**Gas ball valve**

- inlet: R-thread, outlet: Rp-thread
- lockable

**Equipment**

gunmetal casing, test opening, yellow powder-coated actuating handle made of sheet steel, polygon

**Technical data**

Ambient temperature max. 70 °C  
 HTR (higher thermal resistance) 650 °C/30 min C1  
 Operating pressure max. 0.5 MPa (MOP 5)  
with DIN-DVGW-G-test mark

**Model 2671.5**

R	Rp	DN	PU	Article
¾	¾	20	1	<b>586 928</b>



**Gas ball valve**

- for main shut-off valve in domestic installation, securing of heating appliance and domestic water heater
- brass
- Rp-thread
- lockable, sealable

**Equipment**

polygon

**Technical data**

Ambient temperature max. 70 °C  
 HTR (higher thermal resistance) 650 °C/30 min C1  
 Operating pressure max. 0.5 MPa (MOP 5)  
with DIN-DVGW-G-test mark  
**Model G2101T**

DN	Rp	TSS	PU	Article
15	½	✓	1	<b>526 870</b>
20	¾	✓	1	<b>526 887</b>
25	1	✓	1/5	<b>526 894</b>
32	1¼	✓	1	<b>527 716</b>
40	1½	✓	1	<b>527 723</b>
50	2	✓	1	<b>527 730</b>

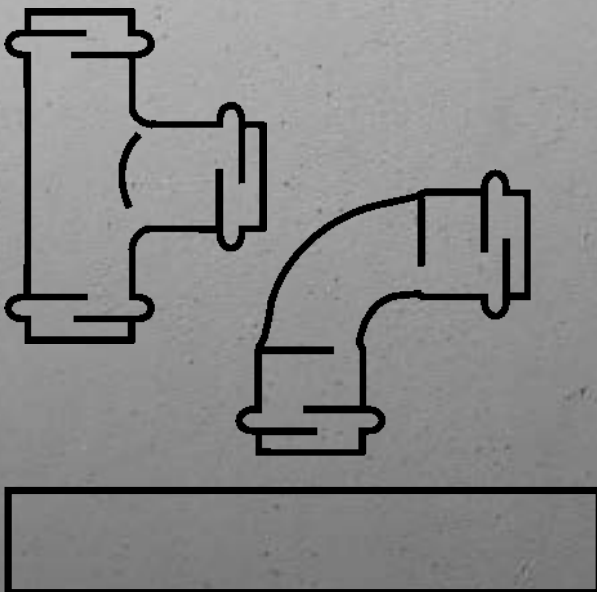
TSS = Thermal shut-off system







# Prestabo with SC-Contur Piping technology



Flow-optimised press connector system with press connectors made of non-alloy steel 1.0308. Galvanised (blue chromated) on the outside. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

#### System pipe made of non-alloy steel 1.0308 (E235)

Galvanised (blue chromated) on the outside. Suitable for heating, solar and cooling systems.

#### PP-coated system pipe made of non-alloyed steel 1.0308 (E235)

Galvanised (blue chromated) on the outside. Covered on the outside with a polypropylene (PP) plastic coating in white (RAL 9001). Suitable for heating, solar and cooling systems.

#### System pipe made of non-alloy steel 1.0215 (E220)

Hot dip galvanised on the outside and inside. Suitable for sprinkler and compressed air systems.

#### Marking

Manufacturer, pipe dimension, batch, red dot on press end, symbol »Not approved for potable water installations«, red line on the pipes, red pipe plug, white pipe plug (hot dip galvanised), detachable orange label as press indicator from d64.0



#### Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI  
 Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI  
 Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI  
 Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

#### Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

#### Note

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

#### Dimensions

d12–108.0, size availability in accordance with the national regulations

#### Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

#### Areas of application

Closed cooling and heating systems  
 Industrial and plant engineering  
 Compressed air, operating air (hot dip galvanised pipe)

#### Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

#### Note – Standards and approvals

Press connector system with press connectors and pipes in accordance with DIN EN 10305-3.  
 For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

#### Operating conditions

The press connector system Prestabo can be used with the following operating parameters:  
 Heating systems in accordance with DIN EN 12828  
 Operating temperature max. 105 °C / 221 °F

#### Material press connector

Steel 1.0308

#### Note – Storage and transport

To ensure the impeccable quality of Prestabo pipes, observe the following points during transport and storage:  
 Packing and protective foil (on with PP coated pipes) should not be removed until immediately before use.  
 The pipe ends must be closed with protective caps when delivered.  
 Do not store the pipes directly on the bare floor.  
 Do not stick any protective foils or plastics to the pipe surfaces.  
 When loading and unloading, do not pull the pipes over the truck sill.

#### Type Approvals

DNV  
 LR  
 BV

#### Note – Protection against external corrosion

Prestabo pipes and press connectors are protected by external galvanisation.

In case of contact with dampness (condensation, precipitation during the construction phase, plaster and splash water etc.) or corrosive building materials (surfacers, levelling screed etc.), however this layer of zinc cannot provide permanent protection against external corrosion. The following protective measures are recommended:

Use of closed-cell insulating tubes with professional sealing of all abutting and cut edges using a suitable filler.

Damp-proofing of the laid piping through separating foil in the floor construction.

Installing piping outside areas at risk of moisture.

Visible radiator connections rising from the floors should be avoided if floors will be frequently cleaned with water and/or cleaning agents/disinfectants, for example in retirement homes and care facilities, as well as hospitals. Wall connections make cleaning easier and also exclude any additional risk of corrosion.

If the radiator connections do come from the floor, professional corrosion protection and professional sealing of the joints are ensured. If not, there is a possibility that the cleaning water will penetrate, which will moisten the insulation and present the risk of corrosion.

If the measures in the examples above fail to provide permanent protection against dampness or the areas of use have to meet special requirements, e.g. in cooling circuits, complete external corrosion protection, which reliably prevents influences that lead to corrosion, must be applied.

**Pressure gradient calculator**

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**Accessories**

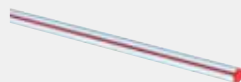
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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

PIPES



**Prestabo pipe**  
- non-alloyed steel, externally galvanised  
**Model 1103**

d	s	L [m]	LB	SB	PU	Article
12	1.2	6	✓		600	650 339
15	1.2	6	✓		600	559 441
18	1.2	6	✓		240	559 458
22	1.5	6	✓		420	559 465
28	1.5	6	✓		240	559 472
35	1.5	6	✓		180	559 496
42	1.5	6	✓		120	559 489
54	1.5	6	✓		60	559 502
12	1.2	6		✓	60	806 408
15	1.2	6		✓	120	806 415
18	1.2	6		✓	60	806 422
22	1.5	6		✓	60	806 439
28	1.5	6		✓	60	806 446
35	1.5	6		✓	30	806 859
42	1.5	6		✓	30	806 866
54	1.5	6		✓	30	806 873

LB = Large bundle  
SB = Small bundle



**Prestabo XL pipe**  
- non-alloyed steel, externally galvanised  
**Model 1103XL**

d	s	L [m]	LB	SB	PU	Article
64.0	2	6	✓		60	598 327
76.1	2	6	✓		30	598 334
88.9	2	6	✓		30	598 341
108.0	2	6	✓		30	598 358
64.0	2	6		✓	6	806 897
76.1	2	6		✓	6	806 903
88.9	2	6		✓	6	806 910
108.0	2	6		✓	6	806 880

LB = Large bundle  
SB = Small bundle



**Prestabo pipe**  
- non-alloyed steel, externally galvanised  
**Equipment**  
plastic coating (PP)  
**Model 1104**

d	s	L [m]	LB	SB	PU	Article
15	1.2	6	✓		600	577 117
18	1.2	6	✓		240	577 124
22	1.5	6	✓		420	577 131
28	1.5	6	✓		240	577 148
35	1.5	6	✓		180	577 551
42	1.5	6	✓		120	577 568
54	1.5	6	✓		60	577 575
15	1.2	6		✓	120	806 927
18	1.2	6		✓	60	806 934
22	1.5	6		✓	60	806 941
28	1.5	6		✓	60	806 958
35	1.5	6		✓	30	806 965
42	1.5	6		✓	30	806 972
54	1.5	6		✓	30	806 989

LB = Large bundle  
SB = Small bundle



**Prestabo pipe  
for special application**

- for sprinkler system, compressed air system
- non-alloyed steel, hot dip galvanised on the inside and outside

**Note**

Not suitable for heating and cooling systems!

**Model 1106**

VdS	d	s	L [m]	LB	SB	PU	Article
	15	1.5	6	✓		600	<b>656 188</b>
	18	1.5	6	✓		240	<b>656 195</b>
✓	22	1.5	6	✓		420	<b>656 201</b>
✓	28	1.5	6	✓		240	<b>656 218</b>
✓	35	1.5	6	✓		180	<b>656 225</b>
✓	42	1.5	6	✓		120	<b>656 232</b>
✓	54	1.5	6	✓		60	<b>656 249</b>
	15	1.5	6		✓	120	<b>806 996</b>
	18	1.5	6		✓	60	<b>807 009</b>
✓	22	1.5	6		✓	60	<b>807 016</b>
✓	28	1.5	6		✓	60	<b>807 023</b>
✓	35	1.5	6		✓	30	<b>807 030</b>
✓	42	1.5	6		✓	30	<b>807 047</b>
✓	54	1.5	6		✓	30	<b>807 054</b>

VdS = VdS certification

LB = Large bundle

SB = Small bundle



**Prestabo XL pipe  
for special application**

- for sprinkler system, compressed air system
- non-alloyed steel, hot dip galvanised on the inside and outside

**Note**

Not suitable for heating and cooling systems!

**Model 1106XL**

VdS	d	s	L [m]	LB	SB	PU	Article
✓	64.0	2	6	✓		30	<b>656 287</b>
✓	76.1	2	6	✓		30	<b>656 256</b>
✓	88.9	2	6	✓		30	<b>656 263</b>
✓	108.0	2	6	✓		30	<b>656 270</b>
✓	64.0	2	6		✓	6	<b>807 078</b>
✓	76.1	2	6		✓	6	<b>807 085</b>
✓	88.9	2	6		✓	6	<b>807 092</b>
✓	108.0	2	6		✓	6	<b>807 061</b>

VdS = VdS certification

LB = Large bundle

SB = Small bundle



**Prestabo welded piece**

- non-alloyed steel, non-galvanised
- plug-in end, weld-on end

**Model 1105**

d	DN	PU	Article
12	10	5	<b>641 856</b>
15	10	5	<b>641 863</b>
18	15	5	<b>641 870</b>
22	20	5	<b>641 887</b>
28	25	5	<b>641 894</b>

ELBOWS



**Prestabo elbow 90° with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 1116**

VdS	d	PU	Article
	12	10	<b>605 162</b>
	15	10	<b>558 123</b>
	18	10	<b>558 130</b>
✓	22	10	<b>558 147</b>
✓	28	5	<b>558 154</b>
✓	35	5	<b>558 161</b>
✓	42	1	<b>558 178</b>
✓	54	1	<b>558 185</b>

VdS = VdS certification



**Prestabo XL elbow 90° with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 1116XL**

VdS	d	PU	Article
✓	64.0	1	<b>597 573</b>
✓	76.1	1	<b>597 566</b>
✓	88.9	1	<b>597 580</b>
✓	108.0	1	<b>597 597</b>

VdS = VdS certification



**Prestabo elbow 90° with SC-Contur**  
 - non-alloyed steel, galvanised  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 1116.1**

VdS	d	PU	Article
	12	10	<b>605 179</b>
	15	10	<b>558 192</b>
	18	10	<b>558 208</b>
✓	22	10	<b>558 215</b>
✓	28	5	<b>558 222</b>
✓	35	5	<b>558 239</b>
✓	42	1	<b>558 246</b>
✓	54	1	<b>558 253</b>

VdS = VdS certification



**Prestabo XL elbow 90° with SC-Contur**  
 - non-alloyed steel, galvanised  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring  
**Model 1116.1XL**

VdS	d	PU	Article
✓	64.0	1	<b>597 641</b>
✓	76.1	1	<b>597 658</b>
✓	88.9	1	<b>597 665</b>
✓	108.0	1	<b>597 672</b>

VdS = VdS certification



**Prestabo elbow 45° with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 1126**

VdS	d	PU	Article
	12	10	<b>604 448</b>
	15	10	<b>558 260</b>
	18	10	<b>558 277</b>
✓	22	10	<b>558 284</b>
✓	28	5	<b>558 291</b>
✓	35	5	<b>558 307</b>
✓	42	1	<b>558 314</b>
✓	54	1	<b>558 321</b>

VdS = VdS certification



**Prestabo XL elbow 45° with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 1126XL**

VdS	d	PU	Article
✓	64.0	1	<b>597 603</b>
✓	76.1	1	<b>597 610</b>
✓	88.9	1	<b>597 627</b>
✓	108.0	1	<b>597 634</b>

VdS = VdS certification



**Prestabo elbow 45° with SC-Contur**  
 - non-alloyed steel, galvanised  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 1126.1**

VdS	d	PU	Article
	12	10	<b>605 155</b>
	15	10	<b>558 338</b>
	18	10	<b>558 345</b>
✓	22	10	<b>558 352</b>
✓	28	5	<b>558 369</b>
✓	35	5	<b>558 376</b>
✓	42	1	<b>558 383</b>
✓	54	1	<b>558 390</b>

VdS = VdS certification



**Prestabo XL elbow 45° with SC-Contur**  
 - non-alloyed steel, galvanised  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring  
**Model 1126.1XL**

VdS	d	PU	Article
✓	64.0	1	<b>597 689</b>
✓	76.1	1	<b>597 696</b>
✓	88.9	1	<b>597 702</b>
✓	108.0	1	<b>597 719</b>

VdS = VdS certification



**Prestabo crossover**  
 - non-alloyed steel, galvanised  
 - plug-in ends  
**Model 1109.3**

VdS	d	PU	Article
	12	10	<b>605 186</b>
	15	10	<b>601 232</b>
	18	10	<b>601 249</b>
✓	22	10	<b>601 256</b>

VdS = VdS certification



**T-PIECES**

**Prestabo T-piece  
with SC-Contur**

- non-alloyed steel, galvanised
- press connections

**Equipment**

EPDM sealing elements

**Model 1118**

VdS	d1	d2	d3	PU	Article
	12	12	12	10	605 193
	12	15	12	10	605 216
	15	12	15	5	605 209
	15	15	15	10	558 611
	15	18	15	5	642 549
	15	22	15	10	558 857
	18	12	18	10	648 596
	18	15	18	10	558 680
	18	18	15	10	704 681
	18	18	18	10	558 628
	18	22	18	10	558 864
	22	12	22	10	648 602
	22	15	15	5	642 617
	22	15	22	10	558 697
	22	18	18	5	642 648
	22	18	22	10	558 703
	22	22	15	5	642 655
✓	22	22	22	10	558 635
✓	22	28	22	10	558 871
	28	15	28	5	558 710
	28	18	28	5	558 727
✓	28	22	22	5	642 693
✓	28	22	28	5	558 734
✓	28	28	28	5	558 642
	35	15	35	5	558 741
	35	18	35	5	558 758
✓	35	22	35	5	558 765
✓	35	28	35	5	558 772
✓	35	35	35	5	558 659
	42	15	42	1	642 556
	42	18	42	1	704 698
✓	42	22	42	1	558 789
✓	42	28	42	1	558 796
✓	42	35	42	1	558 802
✓	42	42	42	1	558 666
	54	15	54	1	642 570
	54	18	54	1	723 682
✓	54	22	54	1	558 819
✓	54	28	54	1	558 826
✓	54	35	54	1	558 833
✓	54	42	54	1	558 840
✓	54	54	54	1	558 673

VdS = VdS certification





**Prestabo XL T-piece with SC-Contur**

- non-alloyed steel, galvanised
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 1118XL**

	VdS	d1	d2	d3	PU	Article
	✓	64.0	28	64.0	1	597 849
	✓	64.0	35	64.0	1	597 856
	✓	64.0	42	64.0	1	597 863
	✓	64.0	54	64.0	1	597 870
	✓	64.0	64.0	64.0	1	597 801
<b>NEW</b>	✓	76.1	22	76.1	1	817 824
	✓	76.1	28	76.1	1	597 887
	✓	76.1	35	76.1	1	597 894
	✓	76.1	42	76.1	1	597 900
	✓	76.1	54	76.1	1	597 917
	✓	76.1	64.0	76.1	1	597 924
	✓	76.1	76.1	76.1	1	597 818
	✓	88.9	28	88.9	1	597 931
	✓	88.9	35	88.9	1	597 948
	✓	88.9	42	88.9	1	597 955
	✓	88.9	54	88.9	1	597 962
	✓	88.9	64.0	88.9	1	597 979
	✓	88.9	76.1	88.9	1	597 986
	✓	88.9	88.9	88.9	1	597 825
	✓	108.0	28	108.0	1	597 993
	✓	108.0	35	108.0	1	598 006
	✓	108.0	42	108.0	1	598 013
	✓	108.0	54	108.0	1	598 020
	✓	108.0	64.0	108.0	1	598 037
	✓	108.0	76.1	108.0	1	598 044
	✓	108.0	88.9	108.0	1	598 051
	✓	108.0	108.0	108.0	1	597 832

VdS = VdS certification



**Prestabo T-piece with SC-Contur**

- non-alloyed steel, galvanised
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, polygon

**Model 1117.2**

VdS	d1	Rp	d2	PU	Article
	12	½	12	5	605 230
	15	½	15	5	558 888
	18	½	18	5	558 895
✓	22	½	22	5	558 901
✓	22	¾	22	5	641 962
✓	28	½	28	5	558 918
✓	28	¾	28	5	558 925
✓	28	1	28	5	688 134
✓	35	½	35	5	558 932
✓	35	¾	35	5	558 949
✓	42	½	42	1	558 956
✓	42	¾	42	1	558 963
✓	54	½	54	1	558 970
✓	54	¾	54	1	558 987
✓	54	1	54	1	704 704

VdS = VdS certification



**Prestabo XL T-piece with SC-Contur**

- non-alloyed steel, galvanised
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, cutting rings, separator rings, polygon

**Model 1117.2XL**

VdS	d1	Rp	d2	PU	Article
✓	64.0	¾	64.0	1	598 068
✓	76.1	¾	76.1	1	598 075
✓	88.9	¾	88.9	1	598 082
✓	108.0	¾	108.0	1	598 099

VdS = VdS certification

ADAPTERS/ELBOWS



**Prestabo adapter with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 1111**

VdS	d	R	PU	Article
	12	3/8	5	605 247
	12	1/2	5	648 626
	15	3/8	5	558 994
	15	1/2	5	559 007
	15	3/4	5	641 979
	18	1/2	5	559 014
	18	3/4	5	559 021
✓	22	1/2	5	641 986
✓	22	3/4	10	559 038
✓	22	1	10	704 797
✓	28	1/2	5	721 428
✓	28	3/4	5	641 993
✓	28	1	10	559 045
✓	28	1 1/4	5	642 006
✓	35	1	5	704 803
✓	35	1 1/4	5	559 052
✓	35	1 1/2	5	642 013
✓	42	1 1/4	1	704 810
✓	42	1 1/2	1	559 069
✓	54	2	1	588 663

VdS = VdS certification



**Prestabo XL adapter with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring, polygon  
**Model 1111XL**

VdS	d	R	PU	Article
✓	64.0	2	1	629 953
✓	64.0	2 1/2	1	629 960
✓	76.1	2 1/2	1	629 977
✓	88.9	3	1	629 984
✓	108.0	4	1	629 991

VdS = VdS certification



**Prestabo adapter with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 1112**

VdS	d	Rp	PU	Article
	12	3/8	5	648 633
	12	1/2	5	605 254
	15	3/8	5	642 136
	15	1/2	5	559 557
	15	3/4	5	642 143
	18	1/2	5	559 090
	18	3/4	5	559 106
✓	22	1/2	5	642 150
✓	22	3/4	5	559 113
✓	22	1	5	642 167
✓	28	1/2	5	704 759
✓	28	3/4	5	642 181
✓	28	1	5	559 120
✓	35	3/4	5	642 198
✓	35	1	5	704 766
✓	35	1 1/4	5	642 204
✓	42	1 1/4	1	704 773
✓	42	1 1/2	1	642 211
✓	54	2	1	642 228

VdS = VdS certification



**Prestabo XL adapter with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring, polygon  
**Model 1112XL**

VdS	d	Rp	PU	Article
✓	64.0	2	1	630 003
✓	64.0	2 1/2	1	630 010
✓	76.1	2 1/2	1	630 034
✓	88.9	3	1	630 041
✓	108.0	4	1	630 027

VdS = VdS certification



**Prestabo plug-in piece**  
 - non-alloyed steel, galvanised  
 - plug-in end, R-thread  
**Equipment**  
 polygon  
**Model 1111.1**

VdS	d	R	PU	Article
	12	3/8	5	605 261
	12	1/2	5	605 278
	15	1/2	5	642 044
	18	1/2	5	642 051
✓	22	3/4	5	642 082
✓	28	1	5	642 099

VdS = VdS certification



**Prestabo plug-in piece**  
 - non-alloyed steel, galvanised  
 - plug-in end, Rp-thread  
**Equipment**  
 polygon  
**Model 1112.1**

VdS	d	Rp	PU	Article
	15	1/2	5	559 137
	18	1/2	5	559 144
	18	3/4	5	559 151
✓	22	1/2	5	559 168
✓	22	3/4	5	559 175
✓	28	1	5	704 780

VdS = VdS certification



**Megapress adapter with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255, Prestabo  
 - non-alloyed steel, zinc-nickel coating  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting ring, separator ring  
**Model 4213**

VdS	DN	D	d	PU	Article
	10	3/8	15	5	740 207
	15	1/2	15	5	718 787
	15	1/2	18	5	767 600
	20	3/4	15	5	734 121
✓	20	3/4	22	5	718 794
	25	1	15	5	734 138
✓	25	1	28	5	718 800
✓	32	1 1/4	35	1	718 817
✓	40	1 1/2	42	1	718 824
✓	50	2	54	1	718 831

VdS = VdS certification



**Megapress S XL adapter with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255, Prestabo  
 - non-alloyed steel, zinc-nickel coating  
 - press connections  
**Equipment**  
 FKM sealing elements, cutting rings, separator rings  
**Note**  
 For each of the press connections the press tool of the corresponding system (Megapress S XL / Prestabo XL) must be used!  
 For Megapress S XL press connections the Pressgun Press Booster is necessary!  
 Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!  
**Model 4213XL**

VdS	DN	D	d	PU	Article
✓	65	2 1/2	76.1	1	793 739
✓	80	3	88.9	1	793 746
✓	100	4	108.0	1	794 057

VdS = VdS certification





**Sanpress adapter union with SC-Contur**

- for steel pipe to Viega press connector systems
- gunmetal or silicon bronze
- compression fitting, press connection

**Equipment**

gasket, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon

**Model 2215.6**

DN	d	PU	Article
25	28	1	588 564
32	35	1	588 328



**Prestabo adapter elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connection, R-thread

**Equipment**

EPDM sealing element, polygon

**Model 1114**

VdS	d	R	PU	Article
	12	3/8	5	605 346
	12	1/2	5	648 640
	15	3/8	5	558 406
	15	1/2	5	558 413
	18	1/2	5	558 420
✓	22	1/2	5	704 643
✓	22	3/4	5	558 437
✓	28	1	5	558 444
✓	35	1 1/4	5	558 451
✓	42	1 1/2	1	558 468
✓	54	2	1	558 475

VdS = VdS certification



**Prestabo adapter elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connection, R-thread

**Equipment**

EPDM sealing element

**Model 1114.1**

VdS	d	R	PU	Article
	12	3/8	5	605 360
	12	1/2	5	649 951
	15	3/8	5	559 519
	15	1/2	5	559 526
	18	1/2	5	559 533
✓	22	3/4	5	559 540
✓	28	1	5	704 667

VdS = VdS certification



**Prestabo adapter elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connection, Rp-thread

**Equipment**

EPDM sealing element, polygon

**Model 1114.5**

VdS	d	Rp	PU	Article
	12	3/8	5	605 353
	12	1/2	5	651 398
	15	1/2	5	601 300
	18	1/2	5	601 317
✓	22	1/2	5	704 650
✓	22	3/4	5	601 324
✓	28	1	5	601 331

VdS = VdS certification



**Prestabo adapter elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connection, Rp-thread

**Equipment**

EPDM sealing element

**Model 1114.2**

VdS	d	Rp	PU	Article
	12	1/2	5	651 404
	15	1/2	5	656 478
✓	22	1/2	5	601 263
✓	22	3/4	5	601 270
✓	28	1/2	5	601 287
✓	28	3/4	5	601 294
✓	28	1	5	642 310

VdS = VdS certification

**COUPLINGS**



**Prestabo coupling with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 1115**

VdS	d	PU	Article
	12	10	604 424
	15	10	557 980
	18	10	557 997
✓	22	10	558 000
✓	28	5	558 017
✓	35	5	558 024
✓	42	5	558 031
✓	54	1	558 048

VdS = VdS certification



**Prestabo XL coupling with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 1115XL**

VdS	d	PU	Article
✓	64.0	1	597 726
✓	76.1	1	597 733
✓	88.9	1	597 740
✓	108.0	1	597 757

VdS = VdS certification



**Prestabo slip coupling with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 1115.5**

VdS	d	PU	Article
	12	5	604 431
	15	5	558 055
	18	5	558 062
✓	22	5	558 079
✓	28	5	558 086
✓	35	5	558 093
✓	42	1	558 109
✓	54	1	558 116

VdS = VdS certification



**Prestabo XL slip coupling with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 1115.5XL**

VdS	d	PU	Article
✓	64.0	1	597 764
✓	76.1	1	597 771
✓	88.9	1	597 788
✓	108.0	1	597 795

VdS = VdS certification

**REDUCTIONS**



**Prestabo reducer with SC-Contur**  
 - non-alloyed steel, galvanised  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 1115.1**

VdS	d1	d2	PU	Article
	15	12	10	605 315
	18	12	10	605 322
	18	15	10	558 499
	22	12	10	605 339
	22	15	10	558 505
	22	18	10	558 512
	28	15	5	558 529
	28	18	10	558 536
✓	28	22	10	558 543
	35	15	5	642 730
✓	35	22	5	558 550
✓	35	28	5	558 567
✓	42	22	5	642 761
✓	42	28	5	642 778
✓	42	35	5	558 574
	54	18	1	704 728
✓	54	22	1	558 581
✓	54	28	1	558 598
✓	54	35	1	642 792
✓	54	42	1	558 604

VdS = VdS certification



**Prestabo XL reducer with SC-Contur**  
 - non-alloyed steel, galvanised  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring  
**Model 1115.1XL**

VdS	d1	d2	PU	Article
✓	64.0	54	1	598 105
✓	76.1	35	1	704 742
✓	76.1	42	1	704 735
✓	76.1	54	1	598 129
✓	76.1	64.0	1	598 112
✓	88.9	54	1	598 136
✓	88.9	64.0	1	598 143
✓	88.9	76.1	1	598 150
✓	108.0	54	1	598 167
✓	108.0	64.0	1	598 174
✓	108.0	76.1	1	598 181
✓	108.0	88.9	1	598 198

VdS = VdS certification

SCREW FITTINGS



**Prestabo screw fitting with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connections  
 - flat sealing  
**Equipment**  
 EPDM flat gasket, EPDM sealing elements, polygon  
**Model 1160**

VdS	d	PU	Article
	12	5	642 358
	15	5	559 304
	18	5	559 311
✓	22	5	559 328
✓	28	5	559 335
✓	35	5	559 342
✓	42	1	559 359
✓	54	1	559 366

VdS = VdS certification



**Prestabo adapter union with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connection, R-thread  
 - flat sealing  
**Equipment**  
 EPDM flat gasket, EPDM sealing element, polygon  
**Model 1165**

VdS	d	R	PU	Article
	15	1/2	5	559 243
	18	3/4	5	752 637
✓	22	3/4	5	559 250
✓	22	1	5	642 341
✓	28	1	5	559 267
✓	35	1 1/4	5	559 274
✓	42	1 1/2	1	559 281
✓	54	2	1	559 298

VdS = VdS certification



**Prestabo adapter union with SC-Contur**  
 - non-alloyed steel, galvanised  
 - press connection, Rp-thread  
 - flat sealing  
**Equipment**  
 EPDM flat gasket, EPDM sealing element, polygon  
**Model 1162**

VdS	d	Rp	PU	Article
	15	1/2	5	641 849
	18	1/2	5	643 454
✓	22	3/4	5	643 461
✓	22	1	5	643 478
✓	28	1	5	643 485
✓	35	1 1/4	1	643 492
✓	42	1 1/2	1	643 508
✓	54	2	1	643 515

VdS = VdS certification



**Prestabo connection screw fitting with SC-Contur**

- non-alloyed steel, galvanised
- press connection, G-thread
- flat sealing

**Equipment**

EPDM flat gasket, EPDM sealing element, polygon

**Model 1163**

VdS	d	G	PU	Article
	15	1/2	5	<b>752 613</b>
	15	3/4	5	<b>559 182</b>
	15	1	5	<b>601 058</b>
	18	3/4	5	<b>704 827</b>
	18	1	5	<b>601 065</b>
✓	22	3/4	5	<b>693 091</b>
✓	22	1	5	<b>559 199</b>
✓	22	1 1/4	5	<b>601 072</b>
✓	22	1 1/2	5	<b>601 089</b>
✓	28	1 1/4	5	<b>559 205</b>
✓	28	1	5	<b>752 620</b>
✓	28	1 1/2	5	<b>601 102</b>
✓	35	1 1/2	5	<b>559 212</b>
✓	35	2	5	<b>601 119</b>
✓	42	1 3/4	1	<b>559 229</b>
✓	42	2	1	<b>601 126</b>
✓	54	2 3/8	1	<b>559 236</b>
✓	54	2 1/2	1	<b>601 133</b>

VdS = VdS certification

**CAPS, PLUGS**



**Prestabo cap with SC-Contur**

- non-alloyed steel, galvanised
- press connection

**Equipment**

EPDM sealing element

**Model 1156**

VdS	d	PU	Article
	12	5	<b>643 577</b>
	15	5	<b>643 584</b>
	18	5	<b>643 591</b>
✓	22	5	<b>643 607</b>
✓	28	5	<b>643 614</b>
✓	35	5	<b>643 621</b>
✓	42	1	<b>643 638</b>
✓	54	1	<b>643 645</b>

VdS = VdS certification



**Prestabo XL cap with SC-Contur**

- non-alloyed steel, galvanised
- press connection, Rp-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Model 1156XL**

VdS	d	Rp	PU	Article
✓	64.0	3/4	1	<b>598 242</b>
✓	76.1	3/4	1	<b>598 259</b>
✓	88.9	3/4	1	<b>598 266</b>
✓	108.0	3/4	1	<b>598 273</b>

VdS = VdS certification



**Prestabo long plug**

- non-alloyed steel, galvanised
- plug-in end

**Model 1157.1**

VdS	d	PU	Article
	12	10	<b>605 308</b>
	15	10	<b>559 373</b>
	18	10	<b>559 380</b>
✓	22	5	<b>559 397</b>
✓	28	5	<b>559 403</b>
✓	35	5	<b>559 410</b>
✓	42	1	<b>559 427</b>
✓	54	1	<b>559 434</b>

VdS = VdS certification



**Prestabo XL long plug**  
 - non-alloyed steel, galvanised  
 - plug-in end  
**Model 1157.1XL**

VdS	d	PU	Article
✓	64.0	1	598 280
✓	76.1	1	598 297
✓	88.9	1	598 303
✓	108.0	1	598 310

VdS = VdS certification



**Protective cap**  
 - for pipe end  
 - not suitable for leakage and pressure test  
 - plastic  
**Model 2259.1**

d	PU	Article
15	10	611 149
18	10	612 054
22	10	612 061
28	10	612 078
35	10	612 085
42	10	612 092
54	10	612 108



**Protective cap**  
 - for pipe end  
 - not suitable for leakage and pressure test  
 - plastic  
**Model 2259.1XL**

d	PU	Article
64.0	10	612 115
76.1	10	612 122
88.9	10	612 139
108.0	10	612 146

FLANGES



**Prestabo flange adapter with SC-Contur**  
 - non-alloyed steel, galvanised  
 - flange adapter, press connection  
**Equipment**  
 fixed flange PN 6, EPDM sealing element  
**Model 1159.1**

DN	d	n	k [mm]	PU	Article
32	35	4	90	1	642 389
40	42	4	100	1	642 396
50	54	4	110	1	642 402

n = Number of drill holes  
 k = Bolt circle Ø



**Prestabo XL flange adapter with SC-Contur**  
 - non-alloyed steel, galvanised  
 - flange adapter, press connection  
**Equipment**  
 fixed flange PN 6, EPDM sealing element, cutting ring, separator ring  
**Model 1159.1XL**

DN	d	n	k [mm]	PU	Article
50	64.0	4	110	1	630 058
65	64.0	4	130	1	629 939
65	76.1	4	130	1	629 946
80	88.9	4	150	1	629 915
100	108.0	4	170	1	629 922

n = Number of drill holes  
 k = Bolt circle Ø



**Prestabo flange adapter with SC-Contur**  
 - non-alloyed steel, galvanised  
 - flange adapter, press connection  
**Equipment**  
 fixed flange PN 10/16, EPDM sealing element  
**Model 1159**

VdS	DN	d	n	k [mm]	PU	Article
✓	32	35	4	100	1	643 546
✓	40	42	4	110	1	643 553
✓	50	54	4	125	1	643 560

VdS = VdS certification  
 n = Number of drill holes  
 k = Bolt circle Ø





**Prestabo XL flange adapter with SC-Contur**

- non-alloyed steel, galvanised
- flange adapter, press connection

**Equipment**

fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring

**Model 1159XL**

VdS	DN	d	n	k [mm]	PU	Article
✓	65	64.0	8	145	1	<b>598 204</b>
✓	65	76.1	8	145	1	<b>598 211</b>
✓	80	88.9	8	160	1	<b>598 228</b>
✓	100	108.0	8	180	1	<b>598 235</b>

VdS = VdS certification  
 n = Number of drill holes  
 k = Bolt circle Ø



**Mounting set**

- for flange connection
- galvanised steel

**Equipment**

4 screws, 8 washers, 4 nuts

**Model 2259.7**

DN	PN	M	L	PU	Article
20/25	16	12	65	1	<b>494 056</b>
32/50	16	16	70	1	<b>494 063</b>
32/65	6	12	50	1	<b>651 251</b>



**Mounting set**

- for flange connection
- galvanised steel

**Model 2259.7XL**

for DN	PN	M	L	PU	Article
65/100	16	16	70	1	<b>494 087<sup>1</sup></b>
80/100	6	16	60	1	<b>651 268<sup>2</sup></b>

<sup>1)</sup> with 8 screws, 16 washers and 8 nuts

<sup>2)</sup> with 4 screws, 8 washers and 4 nuts



**Gasket**

- AFM 34/2

**Model 2259.9**

DN	PN	PU	Article
10	16	1	<b>611 286</b>
15	16	1	<b>611 293</b>
20	16	10	<b>611 309</b>
25	16	10	<b>409 128</b>
32	6	5	<b>650 131</b>
32	16	10	<b>409 135</b>
40	6	5	<b>650 148</b>
40	16	10	<b>409 142</b>
50	6	5	<b>650 551</b>
50	16	10	<b>409 258</b>

LINE MANIFOLD, CROSS PIECES



**Prestabo cross piece with SC-Contur**

- non-alloyed steel, galvanised
- press connections

**Equipment**

EPDM sealing elements

**Model 1148**

d1	d2	PU	Article
18	15	2	<b>601 157</b>
22	15	2	<b>601 164</b>
28	15	2	<b>601 171</b>

ACCESSORIES  
TOOLS



**Prestabo chamfer**  
- suitable for Prestabo pipe  
model 1104  
**Model 1158**

for d	PU	Article
15/22	1	586 553*
18/28	1	586 560*
35/42	1	586 577*
54	1	588 526*

\* = Discontinued, limited availability



**Blade**  
- suitable for Prestabo chamfer  
model 1158  
- steel  
**Model 1158.1**

for d	QS	PU	Article
15-28	2	1	630 201*
35-54	2	1	630 218*

QS = Quantity per set

\* = Discontinued, limited availability



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

PU	Article
1	606 121



**Insertion depth template**  
- for marking the insertion depth of  
metallic pipes  
**Model 2494**

for d	PU	Article
12-54	1	625 085

ACCESSORIES  
SEALING ELEMENTS



**Sealing element**  
**EPDM**  
- for potable water installation, heating installation  
- temperature resistant to 110 °C  
**Model 2289**

VdS	for d	Internal Ø	s	PU	Article
	12	12.1	2.35	10	288 600
	15	15.1	2.6	10	183 400
	18	18.2	2.6	10	281 595
✓	22	22.2	3.1	10	183 523
✓	28	28.3	3.1	10	184 452
✓	35	35.4	3.25	10	181 208
✓	42	42.4	4.13	10	184 940
✓	54	54.4	4.13	10	191 153

VdS = VdS certification



**Sealing element**  
**EPDM**  
- for Sanpress Inox XL, Profipress XL, Prestabo XL, Temponox XL, potable water installation,  
heating installation  
- temperature resistant to 110 °C  
**Model 2389XL**

VdS	for d	Internal Ø	s	PU	Article
✓	64.0	66.25	5	1	594 312
✓	76.1	77.85	5	1	583 705
✓	88.9	90.7	5	1	583 712
✓	108.0	110.4	5	1	583 699

VdS = VdS certification



**Sealing element**

**FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

**Model 2286**

VdS	for d	Internal Ø	s	PU	Article
	12	12.1	2.35	5	<b>459 376</b>
	15	15.1	2.6	5	<b>459 390</b>
	18	18.2	2.6	5	<b>459 406</b>
✓	22	22.2	3.1	5	<b>459 413</b>
✓	28	28.3	3.1	5	<b>459 420</b>
✓	35	35.4	3.25	5	<b>459 437</b>
✓	42	42.4	4.13	5	<b>459 444</b>
✓	54	54.4	4.13	1	<b>459 451</b>

VdS = VdS certification



**Sealing element**

**FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

**Model 2386XL**

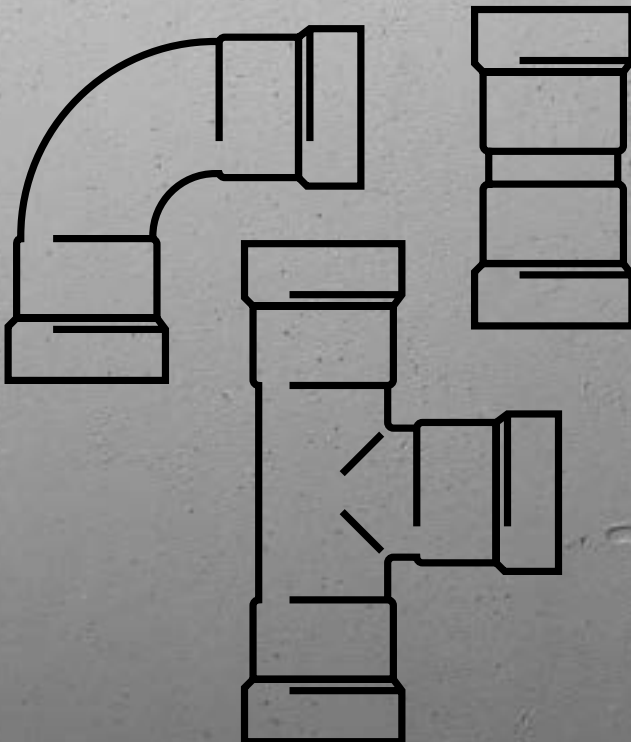
VdS	for d	Internal Ø	s	PU	Article
✓	64.0	66.25	5	1	<b>614 461</b>
✓	76.1	77.85	5	1	<b>614 485</b>
✓	88.9	90.7	5	1	<b>614 478</b>
✓	108.0	110.4	5	1	<b>614 492</b>

VdS = VdS certification





# Megapress with SC-Contur Piping technology





Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black, galvanised, industrially painted and powder-coated steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

**Marking**

Manufacturer, pipe dimension, batch, black dot on press end, black rectangle with symbol »Not approved for potable water installations«, orange/black detachable label as press indicator



**Press connector with SC-Contur**

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with water, compressed air or inert gases:

- Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI
- Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI
- Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
- Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

**Sealing elements**

EPDM (ethylene propylene diene rubber), profile sealing element, black, pre-assembled

**Note**

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

**Dimensions**

D<sub>1</sub>-2, external Ø 38.0(DN32), external Ø 44.5 (DN40), external Ø 57.0 (DN50), size availability in accordance with the national regulations

**Tools**

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

**Areas of application**

- Systems for technical gases (request required)
- Industrial and plant engineering
- Closed heating and cooling circuits
- Compressed air, operating air
- Fire extinguishing line wet
- Sprinkler line wet

**Note**

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

**Note – Standards and approvals**

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Not suitable for fuel gases in accordance with DVGW Worksheet G 260 and potable water installations, as well as other open systems (exception model 4213.2 approved for potable water).

**Operating conditions**

The press connector system Megapress can be used with the following operating parameters:

- Heating systems in accordance with DIN EN 12828
- Operating temperature max. 105 °C / 221 °F

**Material press connector**

- Steel 1.0308
- Silicon bronze: CC246E / CuSi4Zn9MnP

**Type Approvals**

- DNV
- LR
- BV
- RINA
- ABS

**Note – Protection against external corrosion**

Thanks to a zinc-nickel coating the press connectors are optimally protected against corrosion – e.g. when condensation forms in cooling systems.

The pipe being used should be protected with suitable corrosion prevention – observe manufacturer’s information. Pipes and pipe connectors should be insulated in the same way in accordance with the general rules of engineering.

**Pressure gradient calculator**

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

OVERVIEW OF MEGAPRESS PIPE DIMENSIONS

Pipes according to EN 10255, EN 10220/EN 10216-1, EN 10220/EN 10217-1						
dimension D	nominal width DN	external Ø	external Ø incl. coating		wall thickness	
			min.	max.	min.	max.
¾	10	17.2	16.7	17.7	1.4	4.5
½	15	21.3	20.8	21.8	1.4	5.0
¾	20	26.9	26.4	27.4	1.4	8.0
1	25	33.7	33.2	34.2	1.4	8.8
-	32	38.0	37.5	38.5	1.4	10.0
1¼	32	42.4	41.9	42.9	1.4	10.0
-	40	44.5	44.0	45.0	1.4	12.5
1½	40	48.3	47.8	48.8	1.4	12.5
-	50	57.0	56.4	57.6	1.4	14.2
2	50	60.3	59.6	60.9	1.4	16.0

ELBOWS



**Megapress elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 4216**

VdS	DN	D	PU	Article
	10	¾	10	739 362
	15	½	10	694 517
✓	20	¾	10	694 524
✓	25	1	5	694 531
✓	32	1¼	1	694 548
✓	40	1½	1	694 555
✓	50	2	1	694 562

VdS = VdS certification



**Megapress elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Model 4216.1**

VdS	DN	D	PU	Article
	10	¾	10	739 386
	15	½	10	694 630
✓	20	¾	10	694 647
✓	25	1	5	694 654
✓	32	1¼	1	694 661
✓	40	1½	1	694 678
✓	50	2	1	694 685

VdS = VdS certification





**Megapress elbow 45°  
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 4226**

VdS	DN	D	PU	Article
	10	3/8	10	<b>739 379</b>
	15	1/2	10	<b>694 579</b>
✓	20	3/4	10	<b>694 586</b>
✓	25	1	5	<b>694 593</b>
✓	32	1 1/4	1	<b>694 609</b>
✓	40	1 1/2	1	<b>694 616</b>
✓	50	2	1	<b>694 623</b>

VdS = VdS certification



**Megapress elbow 45°  
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Model 4226.1**

VdS	DN	D	PU	Article
	10	3/8	10	<b>739 393</b>
	15	1/2	10	<b>694 692</b>
✓	20	3/4	10	<b>694 708</b>
✓	25	1	5	<b>694 715</b>
✓	32	1 1/4	1	<b>694 722</b>
✓	40	1 1/2	1	<b>694 739</b>
✓	50	2	1	<b>694 746</b>

VdS = VdS certification



T-PIECES



**Megapress T-piece with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 4218**

VdS	DN	D1	D2	D3	PU	Article
	10	3/8	3/8	3/8	5	739 423
	15	1/2	1/2	1/2	5	694 968
	20	3/4	1/2	3/4	5	695 026
✓	20	3/4	3/4	3/4	5	694 975
	25	1	1/2	1	5	695 033
✓	25	1	3/4	1	5	695 040
✓	25	1	1	1	5	699 024
	32	1 1/4	1/2	1 1/4	1	747 794
✓	32	1 1/4	3/4	1 1/4	1	695 057
✓	32	1 1/4	1	1 1/4	1	695 095
✓	32	1 1/4	1 1/4	1 1/4	1	694 999
	40	1 1/2	1/2	1 1/2	1	695 064
✓	40	1 1/2	3/4	1 1/2	1	695 071
✓	40	1 1/2	1	1 1/2	1	695 101
✓	40	1 1/2	1 1/4	1 1/2	1	695 088
✓	40	1 1/2	1 1/2	1 1/2	1	695 002
	50	2	1/2	2	1	695 118
✓	50	2	3/4	2	1	695 125
✓	50	2	1	2	1	695 132
✓	50	2	1 1/4	2	1	695 149
✓	50	2	1 1/2	2	1	695 156
✓	50	2	2	2	1	695 019

VdS = VdS certification



**Megapress T-piece with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, cutting rings, separator rings, polygon

**Model 4217.2**

VdS	DN	D1	Rp	D2	PU	Article
	15	1/2	1/2	1/2	5	695 163
✓	20	3/4	1/2	3/4	5	695 170
✓	25	1	1/2	1	5	695 187
✓	25	1	3/4	1	5	695 194
✓	32	1 1/4	1/2	1 1/4	1	695 200
✓	32	1 1/4	3/4	1 1/4	1	755 843
✓	32	1 1/4	1	1 1/4	1	755 959
✓	40	1 1/2	1/2	1 1/2	1	695 217
✓	40	1 1/2	3/4	1 1/2	1	695 224
✓	40	1 1/2	1	1 1/2	1	695 231
✓	50	2	1/2	2	1	695 248
✓	50	2	3/4	2	1	695 255
✓	50	2	1	2	1	695 262

VdS = VdS certification

ADAPTERS/ELBOWS



**Megapress adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Model 4211**

VdS	DN	D	R	PU	Article
	10	3/8	3/8	10	<b>740 177</b>
	10	3/8	1/2	10	<b>740 160</b>
	15	1/2	1/2	10	<b>695 279</b>
✓	20	3/4	3/4	10	<b>695 286</b>
✓	25	1	1	5	<b>695 293</b>
✓	32	1 1/4	1 1/4	1	<b>695 309</b>
✓	40	1 1/2	1 1/2	1	<b>695 316</b>
✓	50	2	2	1	<b>695 323</b>

VdS = VdS certification



**Megapress adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Model 4211.3**

DN1	External Ø	DN2	R	PU	Article
32	38	20	3/4	1	<b>793 401</b> <sup>1,2</sup>
32	38	25	1	1	<b>793 395</b> <sup>1,2</sup>
32	38	32	1 1/4	1	<b>793 418</b> <sup>1,2</sup>
40	44.5	25	1	1	<b>754 860</b> <sup>3,4</sup>
40	44.5	32	1 1/4	1	<b>783 112</b> <sup>3,4</sup>
40	44.5	40	1 1/2	1	<b>783 129</b> <sup>3,4</sup>
50	57	32	1 1/4	1	<b>754 877</b> <sup>1,5</sup>
50	57	40	1 1/2	1	<b>783 136</b> <sup>1,5</sup>
50	57	50	2	1	<b>783 143</b> <sup>1,5</sup>

<sup>1)</sup> for steel pipes in pipe series 2 boiler pipe quality

<sup>2)</sup> use with press ring article 639 457

<sup>3)</sup> for steel pipes in pipe series 3 boiler pipe quality

<sup>4)</sup> use with press ring article 639 471

<sup>5)</sup> use with press ring article 639 488



**Megapress adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Model 4212**

VdS	DN	D	Rp	PU	Article
	10	3/8	3/8	10	<b>740 184</b>
	10	3/8	1/2	10	<b>740 191</b>
	15	1/2	1/2	10	<b>695 330</b>
✓	20	3/4	3/4	10	<b>695 347</b>
✓	25	1	1	5	<b>695 354</b>
✓	32	1 1/4	1 1/4	5	<b>695 361</b>
✓	40	1 1/2	1 1/2	1	<b>695 378</b>
✓	50	2	2	1	<b>695 385</b>

VdS = VdS certification





**Megapress adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, Prestabo
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

EPDM sealing elements, cutting ring, separator ring

**Model 4213**

VdS	DN	D	d	PU	Article
	10	3/8	15	5	740 207
	15	1/2	15	5	718 787
	15	1/2	18	5	767 600
	20	3/4	15	5	734 121
✓	20	3/4	22	5	718 794
	25	1	15	5	734 138
✓	25	1	28	5	718 800
✓	32	1 1/4	35	1	718 817
✓	40	1 1/2	42	1	718 824
✓	50	2	54	1	718 831

VdS = VdS certification



**Megapress adapter with SC-Contur potable water installation**

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
- silicon bronze
- press connections

**Equipment**

EPDM sealing elements, cutting ring, separator ring

**Model 4213.2**

DN	D	d	PU	Article
15	1/2	15	5	736 255
15	1/2	18	5	754 679
20	3/4	22	5	736 279
25	1	28	5	736 293
32	1 1/4	35	1	736 309
40	1 1/2	42	1	736 316
50	2	54	1	736 323



**Megapress adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, groove system
- non-alloyed steel, zinc-nickel coating
- press connection, plug-in end for groove system

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Model 4213.1**

VdS	DN	D	d	PU	Article
✓	25	1	33.7	1	718 343
✓	32	1 1/4	42.4	1	718 756
✓	40	1 1/2	48.3	1	718 763
✓	50	2	60.3	1	718 770

VdS = VdS certification



**Megapress plug-in piece**

- non-alloyed steel, zinc-nickel coating
- plug-in end, Rp-thread

**Equipment**

polygon

**Model 4212.5**

VdS	DN	D	Rp	PU	Article
✓	25	1	1/2	5	758 578
✓	25	1	3/4	5	758 585
✓	32	1 1/4	1/2	1	758 592
✓	32	1 1/4	3/4	1	758 608
✓	32	1 1/4	1	1	758 615

VdS = VdS certification

**PRESS-IN BRANCH CONNECTORS**



**Megapress press-in branch connector**

- for steel pipes in accordance with EN 10220/10255
- suitable for tool set press-in branch connector PT2 model 4278.5
- non-alloyed steel, zinc-nickel coating
- press-in branch connector, Rp-thread

for D	Rp	PU	Article
1½	¾	1	<b>731 168</b>
2	¾	1	<b>731 175</b>
2½	¾	1	<b>731 182</b>
3	¾	1	<b>731 199</b>
4	¾	1	<b>731 205</b>
5	¾	1	<b>731 212</b>
6	¾	1	<b>731 229</b>

**Equipment**

EPDM sealing element, polygon

**Note**

Tools: see system press tools product group.

**Model 4212.2**



**Reducer**

- suitable for Megapress press-in branch connector model 4212.2
- gunmetal
- G-thread, Rp-thread

G	Rp	PU	Article
¾	½	1	<b>731 236</b>

**Equipment**

EPDM seal ring, polygon

**Model 3241.1**



**COUPLINGS**



**Megapress coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 4215**

VdS	DN	D	PU	Article
	10	¾	10	<b>739 409</b>
	15	½	10	<b>694 753</b>
✓	20	¾	10	<b>694 760</b>
✓	25	1	5	<b>694 777</b>
✓	32	1¼	1	<b>694 784</b>
✓	40	1½	1	<b>694 791</b>
✓	50	2	1	<b>694 807</b>

VdS = VdS certification



**Megapress slip coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 4215.5**

VdS	DN	D	PU	Article
	10	¾	10	<b>739 416</b>
	15	½	10	<b>694 814</b>
✓	20	¾	10	<b>694 821</b>
✓	25	1	5	<b>694 838</b>
✓	32	1¼	1	<b>694 845</b>
✓	40	1½	1	<b>694 852</b>
✓	50	2	1	<b>694 869</b>

VdS = VdS certification



**Megapress slip coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Model 4215.4**

DN	D	PU	Article
10	3/8	5	<b>754 211</b>
15	1/2	5	<b>754 228</b>
20	3/4	5	<b>754 235</b>
25	1	5	<b>754 242</b>

REDUCTIONS



**Megapress reducer with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Model 4215.1**

VdS	DN1	D1	DN2	D2	PU	Article
	15	1/2	10	3/8	5	<b>739 430</b>
	20	3/4	10	3/8	5	<b>739 447</b>
	20	3/4	15	1/2	5	<b>695 392</b>
	25	1	15	1/2	5	<b>695 408</b>
✓	25	1	20	3/4	5	<b>695 415</b>
	32	1 1/4	15	1/2	1	<b>695 422</b>
✓	32	1 1/4	20	3/4	1	<b>695 439</b>
✓	32	1 1/4	25	1	1	<b>695 446</b>
	40	1 1/2	15	1/2	1	<b>695 453</b>
✓	40	1 1/2	20	3/4	1	<b>695 460</b>
✓	40	1 1/2	25	1	1	<b>695 477</b>
✓	40	1 1/2	32	1 1/4	1	<b>695 484</b>
	50	2	15	1/2	1	<b>695 491</b>
✓	50	2	20	3/4	1	<b>695 507</b>
✓	50	2	25	1	1	<b>695 514</b>
✓	50	2	32	1 1/4	1	<b>695 521</b>
✓	50	2	40	1 1/2	1	<b>695 538</b>

VdS = VdS certification



**Megapress reducing coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

EPDM sealing elements, separator rings, cutting rings

**Model 4215.2**

DN1	D1	DN2	D2	PU	Article
20	3/4	15	1/2	5	<b>734 145</b>
25	1	15	1/2	5	<b>734 152</b>



**Megapress reducing coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 4215.7**

DN1	D	DN2	External Ø	PU	Article
32	1¼	32	38	1	<b>793 425<sup>1,2</sup></b>
40	1½	40	44.5	1	<b>754 853<sup>3,4</sup></b>
50	2	50	57	1	<b>754 648<sup>1,5</sup></b>

<sup>1)</sup> for steel pipes in pipe series 2 boiler pipe quality

<sup>2)</sup> use with press ring article 639 457

<sup>3)</sup> for steel pipes in pipe series 3 boiler pipe quality

<sup>4)</sup> use with press ring article 639 471

<sup>5)</sup> use with press ring article 639 488

**SCREW FITTINGS**



**Megapress adapter union with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread
- flat sealing

**Equipment**

EPDM flat gasket, EPDM sealing element, cutting ring, separator ring, polygon

**Model 4265**

VdS	DN	D	R	PU	Article
	15	½	½	5	<b>718 923</b>
✓	20	¾	¾	5	<b>718 909</b>
✓	25	1	1	5	<b>718 893</b>
✓	32	1¼	1¼	1	<b>718 916</b>
✓	40	1½	1½	1	<b>747 800</b>
✓	50	2	2	1	<b>747 817</b>

VdS = VdS certification



**Megapress connection screw fitting with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- flat sealing

**Equipment**

EPDM flat gasket, EPDM sealing element, cutting ring, separator ring, polygon

**Model 4263**

VdS	DN	D	G	PU	Article
	15	½	¾	1	<b>718 886</b>
✓	20	¾	1	5	<b>718 855</b>
✓	25	1	1¼	5	<b>718 848</b>
✓	25	1	1½	5	<b>718 879</b>
✓	32	1¼	1½	5	<b>718 862</b>
✓	32	1¼	2	5	<b>725 860</b>
✓	40	1½	1½	1	<b>747 824</b>
✓	50	2	2	1	<b>747 831</b>
✓	50	2	2¾	1	<b>806 514</b>

VdS = VdS certification



CAPS



**Megapress cap with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Model 4256**

VdS	DN	D	PU	Article
	10	3/8	10	<b>740 153</b>
	15	1/2	10	<b>694 906</b>
✓	20	3/4	10	<b>694 913</b>
✓	25	1	5	<b>694 920</b>
✓	32	1 1/4	1	<b>694 937</b>
✓	40	1 1/2	1	<b>694 944</b>
✓	50	2	1	<b>694 951</b>

VdS = VdS certification

FLANGES



**Megapress flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255

- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

**Equipment**

fixed flange PN 6, EPDM sealing element, cutting ring, separator ring

**Model 4259.1**

DN	D	n	k [mm]	PU	Article
32	1 1/4	4	90	1	<b>721 978</b>
40	1 1/2	4	100	1	<b>721 985</b>
50	2	4	110	1	<b>721 992</b>

n = Number of drill holes  
k = Bolt circle Ø



**Megapress flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

**Equipment**

fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring

**Model 4259**

VdS	DN	D	n	k [mm]	PU	Article
✓	32	1 1/4	4	100	1	<b>694 876</b>
✓	40	1 1/2	4	110	1	<b>694 883</b>
✓	50	2	4	125	1	<b>694 890</b>

VdS = VdS certification  
n = Number of drill holes  
k = Bolt circle Ø



**Mounting set**

- for flange connection
- galvanised steel

**Equipment**

4 screws, 8 washers, 4 nuts

**Model 2259.7**

DN	PN	M	L	PU	Article
32/50	16	16	70	1	<b>494 063</b>
32/65	6	12	50	1	<b>651 251</b>



**Gasket**

- AFM 34/2

**Model 2259.9**

DN	PN	PU	Article
32	6	5	<b>650 131</b>
32	16	10	<b>409 135</b>
40	6	5	<b>650 148</b>
40	16	10	<b>409 142</b>
50	6	5	<b>650 551</b>
50	16	10	<b>409 258</b>



**STAINLESS STEEL BALL VALVES**

**Easytop ball valve**  
**Megapress press connections**  
**3-part**  
**with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

**Equipment**

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

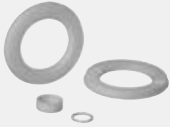
**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C

**Model 4275.8**

DN	D	PU	Article
15	1/2	1	<b>787 165</b>
20	3/4	1	<b>787 172</b>
25	1	1	<b>787 189</b>
32	1 1/4	1	<b>787 196</b>
40	1 1/2	1	<b>787 202</b>
50	2	1	<b>787 219</b>

**REPAIR SETS FOR STAINLESS STEEL BALL VALVES**

**Repair set**

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

**Equipment**

one gasket each for selector shaft and stuffing box, 2 gaskets for shut-off ball

**Model 4275.98**

for D	PU	Article
1/2	1	<b>787 738</b>
3/4	1	<b>787 745</b>
1	1	<b>787 752</b>
1 1/4	1	<b>787 769</b>
1 1/2, 2	1	<b>787 776</b>



ACCESSORIES  
TOOLS



**Megapress insertion depth template**  
- for marking the insertion depth of steel pipes according to DIN EN 10220/10255  
**Model 4294**

for D	for external Ø	PU	Article
¾-4	38/44.5/57	1	<b>799 298</b>



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

	PU	Article
	1	<b>606 121</b>



**Megapress marking pen**  
- for steel pipe  
**Note**  
Not suitable for permanent marking!  
**Model 4290.1**

	PU	Article
	5	<b>750 091</b>

ACCESSORIES  
SEALING ELEMENTS



**Megapress sealing element**  
- for heating installation  
- EPDM  
- temperature resistant to 110 °C

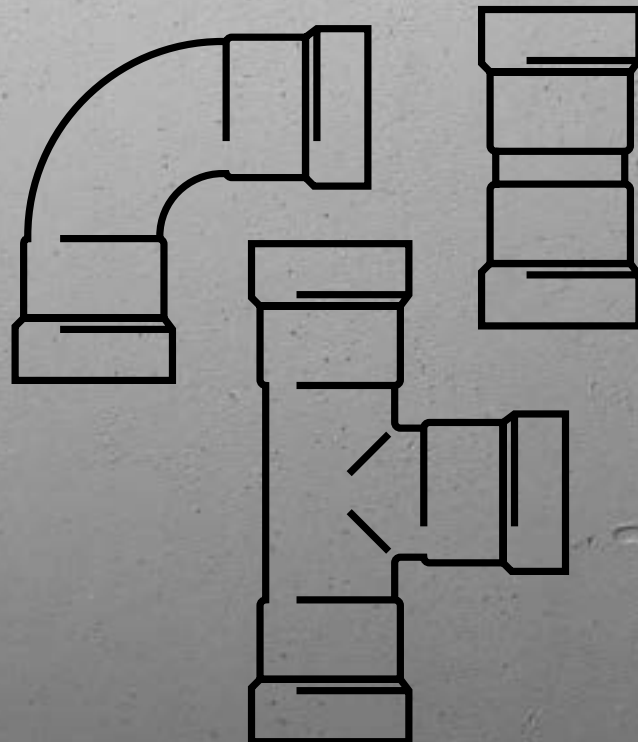
**Note**  
Use in any other area of application requires consultation with our Technical Consulting!  
Only for exchange of Megapress sealing elements from EPDM!

**Model 4289**

VdS	for D	DN	Internal Ø	s	PU	Article
	¾	10	18.0	3	10	<b>740 214</b>
	½	15	22.3	3.5	10	<b>719 098</b>
✓	¾	20	27.9	3.5	10	<b>719 104</b>
✓	1	25	34.7	3.5	10	<b>719 111</b>
✓	1¼	32	43.4	4.5	10	<b>719 128</b>
✓	1½	40	49.3	4.5	10	<b>719 135</b>
✓	2	50	61.4	4.7	10	<b>719 142</b>

VdS = VdS certification

# Megapress S with SC-Contur Piping technology



Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black, galvanised, industrially painted and powder-coated steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

#### Marking

Manufacturer, pipe dimension, batch, white dot on press end, black rectangle with symbol »Not approved for potable water installations«, detachable white label as press indicator



#### Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with water, compressed air or inert gases:

Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

#### Sealing elements

FKM (fluorocarbon rubber), matt black, pre-assembled

#### Note

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

#### Dimensions

D%–4, size availability in accordance with the national regulations

#### Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. The Pressgun Press Booster is required for pressing Megapress S XL press connectors. Viega press tools have to be regularly maintained by authorised service partners.

#### Areas of application

Closed cooling and heating systems

Compressed air, operating air

Fire extinguishing line wet

Sprinkler line wet

Systems for technical gases (request required)

#### Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega!

Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

#### Note – Standards and approvals

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Not suitable for fuel gases in accordance with

DVGW Worksheet G 260 and potable water installations, as well as other open systems.

#### Operating conditions

Operating temperature -5 °C to +14.0 °C (23 °F to 284 °F)

Operating pressure max. 1.6 MPa (PN16) / 1600 kPa / 16 bar / 232 PSI

#### Material press connector

Steel 1.0308

#### Type Approvals

DNV

LR

BV

RINA

ABS

#### Note – Protection against external corrosion

Thanks to a zinc-nickel coating the press connectors are optimally protected against corrosion – e.g. when condensation forms in cooling systems.

The pipe being used should be protected with suitable corrosion prevention – observe manufacturer's information.

Pipes and pipe connectors should be insulated in the same way in accordance with the general rules of engineering.

#### Pressure gradient calculator

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

#### Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

OVERVIEW OF MEGAPRESS S PIPE DIMENSIONS

Pipes according to EN 10255, EN 10220/EN 10216-1, EN 10220/EN 10217-1						
dimension D	nominal width DN	external Ø	external Ø incl. coating		wall thickness	
			min.	max.	min.	max.
¾	10	17.2	16.7	17.7	1.4	4.5
½	15	21.3	20.8	21.8	1.4	5.0
¾	20	26.9	26.4	27.4	1.4	8.0
1	25	33.7	33.2	34.2	1.4	8.8
1¼	32	42.4	41.9	42.9	1.4	10.0
1½	40	48.3	47.8	48.8	1.4	12.5
2	50	60.3	59.6	60.9	1.4	16.0
2½	65	76.1	75.2	76.9	1.4	20.0
3	80	88.9	87.9	89.8	1.4	25.0
4	100	114.3	113.0	115.4	1.4	32.0

ELBOWS



**Megapress S elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

FKM sealing elements, cutting rings, separator rings

**Model 4316**

VdS	Dh	DN	D	PU	Article
	✓	10	¾	10	<b>769 819</b>
	✓	15	½	10	<b>769 826</b>
✓	✓	20	¾	10	<b>769 833</b>
✓	✓	25	1	5	<b>769 840</b>
✓	✓	32	1¼	1	<b>769 857</b>
✓	✓	40	1½	1	<b>769 864</b>
✓	✓	50	2	1	<b>769 871</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



**Megapress S XL elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

FKM sealing elements, cutting rings, separator rings

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4216XL**

VdS	DN	D	PU	Article
✓	65	2½	1	<b>751 616</b>
✓	80	3	1	<b>751 623</b>
✓	100	4	1	<b>751 630</b>

VdS = VdS certification

## Megapress S with SC-Contur F3



### Megapress S elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

#### Equipment

FKM sealing element, cutting ring, separator ring

**Model 4316.1**

VdS	Dh	DN	D	PU	Article
✓	✓	10	¾	10	<b>769 956</b>
✓	✓	15	½	10	<b>769 963</b>
✓	✓	20	¾	10	<b>769 970</b>
✓	✓	25	1	5	<b>769 987</b>
✓	✓	32	1¼	1	<b>769 994</b>
✓	✓	40	1½	1	<b>770 006</b>
✓	✓	50	2	1	<b>770 013</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



### Megapress S XL elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

#### Equipment

FKM sealing element, cutting ring, separator ring

#### Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4216.1XL**

VdS	DN	D	PU	Article
✓	65	2½	1	<b>751 678</b>
✓	80	3	1	<b>751 685</b>
✓	100	4	1	<b>751 692</b>

VdS = VdS certification



### Megapress S elbow 45° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

#### Equipment

FKM sealing elements, cutting rings, separator rings

**Model 4326**

VdS	Dh	DN	D	PU	Article
✓	✓	10	¾	10	<b>769 888</b>
✓	✓	15	½	10	<b>769 895</b>
✓	✓	20	¾	10	<b>769 901</b>
✓	✓	25	1	5	<b>769 918</b>
✓	✓	32	1¼	1	<b>769 925</b>
✓	✓	40	1½	1	<b>769 932</b>
✓	✓	50	2	1	<b>769 949</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



### Megapress S XL elbow 45° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

#### Equipment

FKM sealing elements, cutting rings, separator rings

#### Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4226XL**

VdS	DN	D	PU	Article
✓	65	2½	1	<b>751 647</b>
✓	80	3	1	<b>751 654</b>
✓	100	4	1	<b>751 661</b>

VdS = VdS certification



**Megapress S elbow 45° with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255  
 - non-alloyed steel, zinc-nickel coating  
 - plug-in end, press connection  
**Equipment**  
 FKM sealing element, cutting ring, separator ring  
**Model 4326.1**

VdS	Dh	DN	D	PU	Article
	✓	10	¾	10	<b>770 020</b>
	✓	15	½	10	<b>770 037</b>
✓	✓	20	¾	10	<b>770 044</b>
✓	✓	25	1	5	<b>770 051</b>
✓	✓	32	1¼	1	<b>770 068</b>
✓	✓	40	1½	1	<b>770 075</b>
✓	✓	50	2	1	<b>770 082</b>

VdS = VdS certification  
 Dh = District heat in accordance with AGFW FW 524



**Megapress S XL elbow 45° with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255  
 - non-alloyed steel, zinc-nickel coating  
 - plug-in end, press connection  
**Equipment**  
 FKM sealing element, cutting ring, separator ring  
**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!  
 Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4226.1XL**

VdS	DN	D	PU	Article
✓	65	2½	1	<b>751 708</b>
✓	80	3	1	<b>751 715</b>
✓	100	4	1	<b>751 722</b>

VdS = VdS certification

T-PIECES



**Megapress S T-piece with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255  
 - non-alloyed steel, zinc-nickel coating  
 - press connections  
**Equipment**  
 FKM sealing elements, cutting rings, separator rings  
**Model 4318**

VdS	Dh	DN	D1	D2	D3	PU	Article
	✓	10	¾	¾	¾	5	<b>770 150</b>
	✓	15	½	½	½	5	<b>770 167</b>
✓	✓	20	¾	¾	¾	5	<b>770 174</b>
	✓	25	1	½	1	5	<b>770 228</b>
✓	✓	25	1	1	1	5	<b>770 181</b>
✓	✓	32	1¼	¾	1¼	1	<b>770 235</b>
✓	✓	32	1¼	1¼	1¼	1	<b>770 198</b>
	✓	40	1½	½	1½	1	<b>770 242</b>
✓	✓	40	1½	1	1½	1	<b>770 259</b>
✓	✓	40	1½	1½	1½	1	<b>770 204</b>
✓	✓	50	2	¾	2	1	<b>770 266</b>
✓	✓	50	2	1¼	2	1	<b>770 273</b>
✓	✓	50	2	2	2	1	<b>770 211</b>

VdS = VdS certification  
 Dh = District heat in accordance with AGFW FW 524





**Megapress S XL T-piece  
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

FKM sealing elements, cutting rings, separator rings

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4218XL**

VdS	DN	D1	D2	D3	PU	Article
✓	65	2½	1	2½	1	751 944
✓	65	2½	1¼	2½	1	751 968
✓	65	2½	1½	2½	1	751 975
✓	65	2½	2	2½	1	751 982
✓	65	2½	2½	2½	1	751 524
✓	80	3	1	3	1	751 999
✓	80	3	1¼	3	1	752 002
✓	80	3	1½	3	1	752 019
✓	80	3	2	3	1	752 026
✓	80	3	2½	3	1	752 033
✓	80	3	3	3	1	751 548
✓	100	4	1	4	1	752 040
✓	100	4	1¼	4	1	752 057
✓	100	4	1½	4	1	752 064
✓	100	4	2	4	1	752 071
✓	100	4	2½	4	1	752 088
✓	100	4	3	4	1	752 095
✓	100	4	4	4	1	751 531

VdS = VdS certification



**Megapress S T-piece  
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-threads

**Equipment**

FKM sealing elements, cutting rings, separator rings, polygon

**Model 4317.2**

VdS	Dh	DN	D1	Rp	D2	PU	Article
	✓	15	½	½	½	5	770 280
✓	✓	20	¾	½	¾	5	770 297
✓	✓	25	1	¾	1	5	770 303
✓	✓	32	1¼	¾	1¼	1	770 310
✓	✓	40	1½	¾	1½	1	770 327
✓	✓	50	2	¾	2	1	770 334

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



**Megapress S XL T-piece with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

**Equipment**

FKM sealing elements, cutting rings, separator rings, polygon

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4217.2XL**

VdS	DN	D1	Rp	D2	PU	Article
✓	65	2½	¾	2½	1	<b>752 101</b>
✓	80	3	¾	3	1	<b>752 118</b>
✓	80	3	2	3	1	<b>789 657</b>
✓	80	3	2½	3	1	<b>792 459</b>
✓	100	4	¾	4	1	<b>752 125</b>

VdS = VdS certification

**ADAPTERS/ELBOWS**



**Megapress S adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

**Equipment**

FKM sealing element, cutting ring, separator ring, polygon

**Model 4311**

VdS	Dh	DN	D	R	PU	Article
	✓	10	¾	¾	10	<b>769 574</b>
	✓	15	½	½	10	<b>769 581</b>
✓	✓	20	¾	¾	10	<b>769 598</b>
✓	✓	25	1	1	5	<b>769 604</b>
✓	✓	32	1¼	1¼	1	<b>769 611</b>
✓	✓	40	1½	1½	1	<b>769 628</b>
✓	✓	50	2	2	1	<b>769 635</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



**Megapress S XL adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

**Equipment**

FKM sealing element, cutting ring, separator ring, polygon

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4211XL**

VdS	DN	D	R	PU	Article
✓	65	2½	2½	1	<b>751 555</b>
✓	80	3	3	1	<b>751 562</b>
✓	100	4	4	1	<b>751 579</b>

VdS = VdS certification



**Megapress S XL adapter elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

**Equipment**

FKM sealing element, cutting ring, separator ring, polygon

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4214XL**

VdS	DN	D	R	PU	Article
✓	80	3	3	1	<b>792 466</b>

VdS = VdS certification



**Megapress S adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-threads

**Equipment**

FKM sealing element, cutting ring, separator ring, polygon

**Model 4312**

VdS	Dh	DN	D	Rp	PU	Article
	✓	10	¾	¾	10	<b>769 642</b>
	✓	15	½	½	10	<b>769 758</b>
	✓	20	¾	¾	10	<b>769 765</b>
	✓	25	1	1	5	<b>769 772</b>
	✓	32	1¼	1¼	1	<b>769 789</b>
	✓	40	1½	1½	1	<b>769 796</b>
	✓	50	2	2	1	<b>769 802</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



**Megapress S XL adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

**Equipment**

FKM sealing element, cutting ring, separator ring, polygon

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4212XL**

VdS	DN	D	Rp	PU	Article
✓	65	2½	2½	1	<b>751 586</b>
✓	80	3	2	1	<b>789 664</b>
✓	80	3	3	1	<b>751 593</b>
✓	100	4	4	1	<b>751 609</b>

VdS = VdS certification



**Megapress S plug-in piece**

- non-alloyed steel, zinc-nickel coating
- plug-in end, Rp-threads
- flat sealing

**Equipment**

copper gasket, polygon

**Model 4312.7**

Dh	DN	D	Rp	PU	Article
✓	20	¾	½	1	<b>777 722</b>
✓	25	1	½	1	<b>777 739</b>

Dh = District heat in accordance with AGFW FW 524





**Megapress S XL adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, Prestabo
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

FKM sealing elements, cutting rings, separator rings

**Note**

For each of the press connections the press tool of the corresponding system (Megapress S XL / Prestabo XL) must be used!

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4213XL**

VdS	DN	D	d	PU	Article
✓	65	2½	76.1	1	<b>793 739</b>
✓	80	3	88.9	1	<b>793 746</b>
✓	100	4	108.0	1	<b>794 057</b>

VdS = VdS certification

**PRESS-IN BRANCH CONNECTORS**



**Megapress S press-in branch connector**

- for steel pipes in accordance with EN 10220/10255
- suitable for tool set press-in branch connector PT2 model 4278.5
- non-alloyed steel, zinc-nickel coating
- press-in branch connector, Rp-thread

**Equipment**

FKM sealing element, polygon

**Note**

Tools: see system press tools product group.

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4312.2**

for D	Rp	PU	Article
1½	¾	1	<b>780 470</b>
2	¾	1	<b>780 487</b>
2½	¾	1	<b>780 494</b>
3	¾	1	<b>780 500</b>
4	¾	1	<b>780 517</b>
5	¾	1	<b>780 524</b>
6	¾	1	<b>780 531</b>

**COUPLINGS**



**Megapress S coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

FKM sealing elements, cutting rings, separator rings

**Model 4315**

VdS	Dh	DN	D	PU	Article
	✓	10	¾	10	<b>767 617</b>
	✓	15	½	10	<b>767 624</b>
✓	✓	20	¾	10	<b>767 631</b>
✓	✓	25	1	5	<b>767 648</b>
✓	✓	32	1¼	1	<b>769 659</b>
✓	✓	40	1½	1	<b>769 666</b>
✓	✓	50	2	1	<b>769 673</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



**Megapress S XL coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

FKM sealing elements, cutting rings, separator rings

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!  
Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4215XL**

VdS	DN	D	PU	Article
✓	65	2½	1	<b>751 739</b>
✓	80	3	1	<b>751 746</b>
✓	100	4	1	<b>751 753</b>

VdS = VdS certification



**Megapress S slip coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

FKM sealing elements, cutting rings, separator rings

**Model 4315.5**

VdS	Dh	DN	D	PU	Article
	✓	10	¾	10	<b>769 680</b>
	✓	15	½	10	<b>769 697</b>
✓	✓	20	¾	10	<b>769 703</b>
✓	✓	25	1	5	<b>769 710</b>
✓	✓	32	1¼	1	<b>769 727</b>
✓	✓	40	1½	1	<b>769 734</b>
✓	✓	50	2	1	<b>769 741</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



**Megapress S XL slip coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

FKM sealing elements, cutting rings, separator rings

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!  
Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4215.5XL**

VdS	DN	D	PU	Article
✓	65	2½	1	<b>751 760</b>
✓	80	3	1	<b>751 777</b>
✓	100	4	1	<b>751 784</b>

VdS = VdS certification



## REDUCTIONS



### Megapress S reducer with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

#### Equipment

FKM sealing element, cutting ring, separator ring

**Model 4315.1**

VdS	Dh	DN1	D1	DN2	D2	PU	Article
	✓	15	½	10	¾	5	<b>770 341</b>
	✓	20	¾	10	¾	5	<b>770 655</b>
	✓	20	¾	15	½	5	<b>770 662</b>
	✓	25	1	10	¾	5	<b>770 679</b>
	✓	25	1	15	½	5	<b>770 686</b>
✓	✓	25	1	20	¾	5	<b>770 693</b>
✓	✓	32	1¼	25	1	1	<b>770 709</b>
✓	✓	40	1½	25	1	1	<b>799 304</b>
✓	✓	40	1½	32	1¼	1	<b>770 716</b>
✓	✓	50	2	25	1	1	<b>799 311</b>
✓	✓	50	2	32	1¼	1	<b>799 328</b>
✓	✓	50	2	40	1½	1	<b>770 723</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



### Megapress S XL reducer with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

#### Equipment

FKM sealing element, cutting ring, separator ring

#### Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4215.1XL**

VdS	DN1	D1	DN2	D2	PU	Article
✓	65	2½	50	2	1	<b>752 156</b>
✓	80	3	50	2	1	<b>752 163</b>
✓	80	3	65	2½	1	<b>752 170</b>
✓	100	4	50	2	1	<b>752 187</b>
✓	100	4	65	2½	1	<b>752 194</b>
✓	100	4	80	3	1	<b>752 200</b>

VdS = VdS certification

## SCREW FITTINGS



### Megapress S adapter union with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread
- flat sealing

#### Equipment

flat gasket AFM 34/2, FKM sealing element, cutting ring, separator ring, polygon

**Model 4365**

VdS	Dh	DN	D	R	PU	Article
	✓	15	½	½	1	<b>770 952</b>
✓	✓	20	¾	¾	1	<b>770 969</b>
✓	✓	25	1	1	1	<b>770 976</b>
✓	✓	32	1¼	1¼	1	<b>770 983</b>
✓	✓	40	1½	1½	1	<b>770 990</b>
✓	✓	50	2	2	1	<b>771 003</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



**Megapress S connection screw fitting with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- flat sealing

**Equipment**  
flat gasket AFM 34/2, FKM sealing element, cutting ring, separator ring, polygon  
**Model 4363**

VdS	Dh	DN	D	G	PU	Article
✓	✓	15	½	¾	1	<b>777 678</b>
✓	✓	20	¾	1	1	<b>777 685</b>
✓	✓	25	1	1¼	1	<b>777 692</b>
✓	✓	32	1¼	1½	1	<b>777 708</b>
✓	✓	40	1½	2	1	<b>777 746</b>
✓	✓	50	2	2¾	1	<b>777 715</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524

**CAPS**



**Megapress S cap with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

**Equipment**  
FKM sealing element, cutting ring, separator ring  
**Model 4356**

VdS	Dh	DN	D	PU	Article
✓	✓	10	¾	10	<b>770 730</b>
✓	✓	15	½	10	<b>770 747</b>
✓	✓	20	¾	10	<b>770 754</b>
✓	✓	25	1	5	<b>770 761</b>
✓	✓	32	1¼	1	<b>770 778</b>
✓	✓	40	1½	1	<b>770 785</b>
✓	✓	50	2	1	<b>770 792</b>

VdS = VdS certification

Dh = District heat in accordance with AGFW FW 524



**Megapress S XL cap with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

**Equipment**  
FKM sealing element, cutting ring, separator ring, polygon

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!  
Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4256XL**

VdS	DN	D	Rp	PU	Article
✓	65	2½	¾	1	<b>751 920</b>
✓	80	3	¾	1	<b>751 937</b>
✓	100	4	¾	1	<b>751 951</b>

VdS = VdS certification

**FLANGES**



**Megapress S flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

**Equipment**  
fixed flange PN 6, FKM sealing element, cutting ring, separator ring  
**Model 4359.1**

Dh	DN	D	n	PU	Article
✓	20	¾	4	1	<b>777 647</b>
✓	25	1	4	1	<b>770 808</b>
✓	32	1¼	4	1	<b>770 815</b>
✓	40	1½	4	1	<b>770 822</b>
✓	50	2	4	1	<b>770 839</b>

Dh = District heat in accordance with AGFW FW 524

n = Number of drill holes



**Megapress S XL flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

**Equipment**

fixed flange PN 6, FKM sealing element, cutting ring, separator ring

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!  
Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4259.1XL**

DN	D	n	k [mm]	PU	Article
65	2½	4	130	1	<b>751 890</b>
80	3	4	150	1	<b>751 906</b>
100	4	4	170	1	<b>751 913</b>

n = Number of drill holes  
k = Bolt circle Ø



**Megapress S flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

**Equipment**

fixed flange PN 10/16, FKM sealing element, cutting ring, separator ring

**Model 4359**

VdS	Dh	DN	D	n	k [mm]	PU	Article
✓	✓	20	¾	4	75	1	<b>777 654</b>
✓	✓	25	1	4	85	1	<b>770 846</b>
✓	✓	32	1¼	4	100	1	<b>770 853</b>
✓	✓	40	1½	4	110	1	<b>770 860</b>
✓	✓	50	2	4	125	1	<b>770 877</b>

VdS = VdS certification  
Dh = District heat in accordance with AGFW FW 524  
n = Number of drill holes  
k = Bolt circle Ø



**Megapress S XL flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

**Equipment**

fixed flange PN 10/16, FKM sealing element, cutting ring, separator ring

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!  
Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4259XL**

VdS	DN	D	n	k [mm]	PU	Article
✓	65	2½	8	145	1	<b>751 869</b>
✓	80	3	8	160	1	<b>751 876</b>
✓	100	4	8	180	1	<b>751 883</b>

VdS = VdS certification  
n = Number of drill holes  
k = Bolt circle Ø





**Megapress S flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

**Equipment**

fixed flange PN 25/40, FKM sealing element, cutting ring, separator ring

**Model 4359.6**

Dh	DN	D	n	PU	Article
✓	20	3/4	4	1	<b>777 661<sup>1</sup></b>
✓	25	1	4	1	<b>770 884<sup>1</sup></b>
✓	32	1 1/4	4	1	<b>770 891<sup>2</sup></b>
✓	40	1 1/2	4	1	<b>770 907<sup>2</sup></b>
✓	50	2	4	1	<b>770 914<sup>2</sup></b>

Dh = District heat in accordance with AGFW FW 524

n = Number of drill holes

<sup>1)</sup> use with mounting set article 494 056

<sup>2)</sup> use with mounting set article 494 063



**Megapress S XL flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

**Equipment**

fixed flange PN 25/40, FKM sealing element, cutting ring, separator ring

**Note**

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4259.6XL**

DN	D	n	k [mm]	PU	Article
65	2 1/2	8	145	1	<b>770 921<sup>1</sup></b>
80	3	8	160	1	<b>770 938<sup>1</sup></b>
100	4	8	190	1	<b>770 945</b>

n = Number of drill holes

k = Bolt circle Ø

<sup>1)</sup> use with mounting set article 494 087



**Mounting set**

- for flange connection
- galvanised steel

**Equipment**

4 screws, 8 washers, 4 nuts

**Model 2259.7**

DN	PN	M	L	PU	Article
20/25	16	12	65	1	<b>494 056</b>
32/50	16	16	70	1	<b>494 063</b>
32/65	6	12	50	1	<b>651 251</b>



**Mounting set**

- for flange connection
- galvanised steel

**Model 2259.7XL**

for DN	PN	M	L	PU	Article
65/100	16	16	70	1	<b>494 087<sup>1</sup></b>
80/100	6	16	60	1	<b>651 268<sup>2</sup></b>

<sup>1)</sup> with 8 screws, 16 washers and 8 nuts

<sup>2)</sup> with 4 screws, 8 washers and 4 nuts



**Gasket**

- AFM 34/2

**Model 2259.9**

DN	PN	PU	Article
20	16	10	<b>611 309</b>
25	16	10	<b>409 128</b>
32	6	5	<b>650 131</b>
32	16	10	<b>409 135</b>
40	6	5	<b>650 148</b>
40	16	10	<b>409 142</b>
50	6	5	<b>650 551</b>
50	16	10	<b>409 258</b>



## STAINLESS STEEL BALL VALVES



**Easytop ball valve**  
**Megapress S press connections**  
**3-part**  
**with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

**Equipment**

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 140 °C

**Note**

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4375.8**

DN	D	PU	Article
15	½	1	<b>787 226</b>
20	¾	1	<b>787 233</b>
25	1	1	<b>787 240</b>
32	1¼	1	<b>787 653</b>
40	1½	1	<b>787 660</b>
50	2	1	<b>787 677</b>



**Easytop XL ball valve**  
**Megapress S XL press connections**  
**3-part**  
**with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

**Equipment**

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 140 °C

**Note**

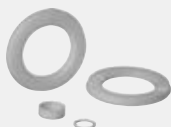
For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4275.8XL**

DN	D	PU	Article
65	2½	1	<b>802 349</b>
80	3	1	<b>802 554</b>
100	4	1	<b>802 561</b>

## REPAIR SETS FOR STAINLESS STEEL BALL VALVES



**Repair set**

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

**Equipment**

one gasket each for selector shaft and stuffing box, 2 gaskets for shut-off ball

**Model 4275.98**

for D	PU	Article
½	1	<b>787 738</b>
¾	1	<b>787 745</b>
1	1	<b>787 752</b>
1¼	1	<b>787 769</b>
1½, 2	1	<b>787 776</b>

ACCESSORIES  
TOOLS



**Megapress insertion depth template**  
- for marking the insertion depth of steel pipes according to DIN EN 10220/10255  
**Model 4294**

for D	for external Ø	PU	Article
¾-4	38/44.5/57	1	<b>799 298</b>



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

	PU	Article
	1	<b>606 121</b>



**Megapress marking pen**  
- for steel pipe  
**Note**  
Not suitable for permanent marking!  
**Model 4290.1**

	PU	Article
	5	<b>750 091</b>

ACCESSORIES  
SEALING ELEMENTS



**Megapress S sealing element**  
- FKM  
- temperature resistant to 140 °C  
**Note**  
Use in any other area of application requires consultation with our Technical Consulting!  
Only for exchange of Megapress S sealing elements from FKM!  
**Model 4386**

VdS	Dh	DN	for D	Internal Ø	s	PU	Article
	✓	10	¾	18.0	3	10	<b>771 010</b>
	✓	15	½	22.3	3.5	10	<b>771 027</b>
✓	✓	20	¾	27.9	3.5	10	<b>771 034</b>
✓	✓	25	1	34.7	3.5	10	<b>771 041</b>
✓	✓	32	1¼	43.4	4.5	10	<b>771 058</b>
✓	✓	40	1½	49.3	4.5	10	<b>771 065</b>
✓	✓	50	2	61.4	4.7	10	<b>771 072</b>

VdS = VdS certification  
Dh = District heat in accordance with AGFW FW 524



**Megapress S XL sealing element**  
- FKM  
- temperature resistant to 140 °C  
**Note**  
Use in any other area of application requires consultation with our Technical Consulting!  
Only for exchange of Megapress S XL sealing elements from FKM!  
Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!  
**Model 4286XL**

VdS	DN	for D	Internal Ø	s	PU	Article
✓	65	2½	77.4	6.5	1	<b>758 653</b>
✓	80	3	90.7	6.5	1	<b>758 660</b>
✓	100	4	116.5	6.5	1	<b>758 677</b>

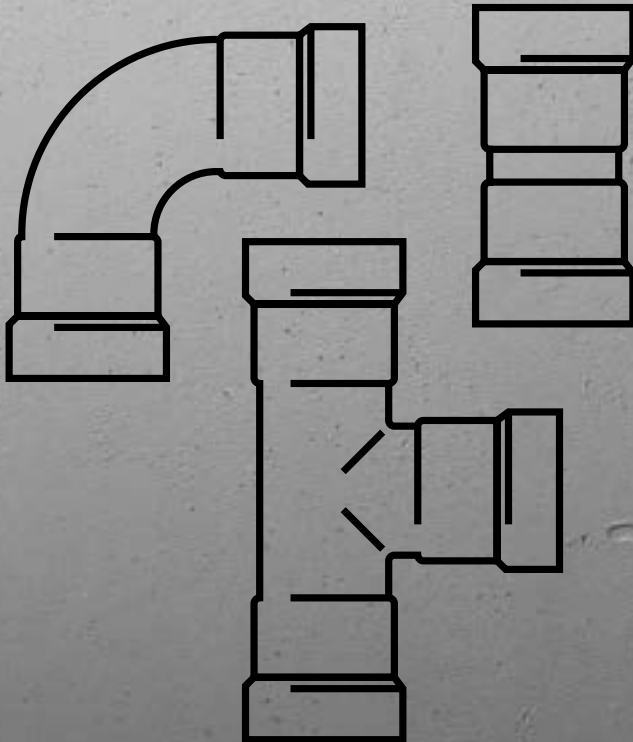
VdS = VdS certification





## Megapress G

### Piping technology



Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black and galvanised steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

#### Marking

Manufacturer, pipe dimension, batch, yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT5«, detachable yellow label as press indicator

#### Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test. Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:  
Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI  
Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

#### Sealing elements

HNBR (hydrogenated acrylonitrile butadiene rubber), profile sealing element, yellow, pre-assembled

#### Dimensions

D½ –2, size availability in accordance with the national regulations

#### Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

#### Areas of application

Heating oil  
Diesel fuel  
Lubricating oil  
Hydraulic oil  
Compressed air, operating air

#### Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

#### Note – Standards and approvals

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.  
Gases in accordance with DVGW G 260 in gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) / DVFG-TRF 2021.  
Natural gas/liquid gases in the gas phase for domestic and commercial applications, tested in accordance with DVGW Worksheet G 5614-B1.  
Press connector approval in accordance with DVGW-registration no. DG-4550CQ0400.

#### Operating conditions gas and liquid gas installations

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)  
Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI  
Operating pressure at HTB requirements 650°C (1202 °F)/30 minutes max. 0.5 MPa (5 bar; 72.5 PSI)

#### Operating conditions heating oil and diesel fuel installation

Operating temperature max. 40 °C / 104 °F  
Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

#### Material press connector

Steel 1.0308

#### Type Approvals

DNV  
LR  
RINA  
BV  
ABS

#### Pressure gradient calculator

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

#### Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

**OVERVIEW OF MEGAPRESS G PIPE DIMENSIONS**

Pipes according to EN 10255						
dimension D	nominal width DN	external Ø	external Ø min.	incl. coating max.	wall thickness heavy series H	wall thickness medium series M
½	15	21.3	21.0	21.8	3.2	2.6
¾	20	26.9	26.5	27.3	3.2	2.6
1	25	33.7	33.3	34.2	4.0	3.2
1¼	32	42.4	42.0	42.9	4.0	3.2
1½	40	48.3	47.9	48.8	4.0	3.2
2	50	60.3	59.7	60.8	4.5	3.6

Pipes (Pipes Series 1) according to EN 10220/EN 10216-1, EN 10220/EN 10217-1						
dimension D	nominal width DN	external Ø	external Ø min.	incl. coating max.	wall thickness EN 10220/EN 10216-1	wall thickness EN 10220/EN 10217-1
½	15	21.3	20.8	21.8	2.0–3.2	2.0–3.2
¾	20	26.9	26.4	27.4	2.3–3.2	2.0–3.2
1	25	33.7	33.2	34.2	2.6–4.0	2.0–4.0
1¼	32	42.4	41.9	42.9	2.6–4.0	2.3–4.0
1½	40	48.3	47.8	48.8	2.6–4.0	2.3–4.0
2	50	60.3	59.7	60.9	2.9–4.5	2.3–4.5

**ELBOWS**


**Megapress G elbow 90° with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255  
 - non-alloyed steel, zinc-nickel coating  
 - press connections  
**Equipment**  
 HNBR sealing elements, cutting rings, separator rings  
**Model 4616**

DN	D	PU	Article
15	½	10	<b>739 072</b>
20	¾	10	<b>739 089</b>
25	1	5	<b>739 096</b>
32	1¼	1	<b>739 102</b>
40	1½	1	<b>739 119</b>
50	2	1	<b>739 126</b>



**Megapress G elbow 90° with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255  
 - non-alloyed steel, zinc-nickel coating  
 - plug-in end, press connection  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring  
**Model 4616.1**

DN	D	PU	Article
15	½	10	<b>739 492</b>
20	¾	10	<b>739 508</b>
25	1	5	<b>739 515</b>
32	1¼	1	<b>739 522</b>
40	1½	1	<b>739 539</b>
50	2	1	<b>739 546</b>




**Megapress G elbow 45° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

HNBR sealing elements, cutting rings, separator rings

**Model 4626**

DN	D	PU	Article
15	1/2	10	<b>739 133</b>
20	3/4	10	<b>739 140</b>
25	1	5	<b>739 454</b>
32	1 1/4	1	<b>739 461</b>
40	1 1/2	1	<b>739 478</b>
50	2	1	<b>739 485</b>


**Megapress G elbow 45° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

**Equipment**

HNBR sealing element, cutting ring, separator ring

**Model 4626.1**

DN	D	PU	Article
15	1/2	10	<b>739 553</b>
20	3/4	10	<b>739 560</b>
25	1	5	<b>739 577</b>
32	1 1/4	1	<b>739 584</b>
40	1 1/2	1	<b>739 591</b>
50	2	1	<b>739 607</b>

## T-PIECES


**Megapress G T-piece with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

HNBR sealing elements, cutting rings, separator rings

**Model 4618**

DN	D1	D2	D3	PU	Article
15	1/2	1/2	1/2	5	<b>739 614</b>
20	3/4	1/2	3/4	5	<b>739 676</b>
20	3/4	3/4	3/4	5	<b>739 621</b>
25	1	1/2	1	5	<b>739 683</b>
25	1	3/4	1	5	<b>739 690</b>
25	1	1	1	5	<b>739 638</b>
32	1 1/4	3/4	1 1/4	1	<b>784 058</b>
32	1 1/4	1	1 1/4	1	<b>739 706</b>
32	1 1/4	1 1/4	1 1/4	1	<b>739 645</b>
40	1 1/2	3/4	1 1/2	1	<b>784 065</b>
40	1 1/2	1	1 1/2	1	<b>739 713</b>
40	1 1/2	1 1/4	1 1/2	1	<b>784 089</b>
40	1 1/2	1 1/2	1 1/2	1	<b>739 652</b>
50	2	3/4	2	1	<b>784 072</b>
50	2	1	2	1	<b>739 720</b>
50	2	1 1/4	2	1	<b>739 737</b>
50	2	1 1/2	2	1	<b>739 744</b>
50	2	2	2	1	<b>739 669</b>





**Megapress G T-piece with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

**Equipment**

HNBR sealing elements, cutting rings, separator rings, polygon  
**Model 4617.2**

DN	D1	Rp	D2	PU	Article
20	¾	½	¾	5	<b>739 751</b>
20	¾	¾	¾	5	<b>739 768</b>
25	1	½	1	5	<b>739 775</b>
25	1	¾	1	5	<b>739 782</b>
25	1	1	1	5	<b>762 872</b>
32	1¼	½	1¼	1	<b>739 799</b>
32	1¼	¾	1¼	1	<b>762 889</b>
32	1¼	1	1¼	1	<b>762 896</b>
40	1½	½	1½	1	<b>739 805</b>
40	1½	¾	1½	1	<b>762 902</b>
40	1½	1	1½	1	<b>762 919</b>
50	2	½	2	1	<b>739 812</b>
50	2	¾	2	1	<b>762 926</b>
50	2	1	2	1	<b>762 933</b>

**ADAPTERS/ELBOWS**



**Megapress G adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

**Equipment**

HNBR sealing element, cutting ring, separator ring, polygon  
**Model 4611**

DN	D	R	PU	Article
15	½	½	10	<b>738 730</b>
20	¾	¾	10	<b>738 747</b>
25	1	1	5	<b>738 853</b>
32	1¼	1¼	1	<b>738 860</b>
40	1½	1½	1	<b>738 877</b>
50	2	2	1	<b>738 884</b>



**Megapress G adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

**Equipment**

HNBR sealing element, cutting ring, separator ring, polygon  
**Model 4612**

DN	D	Rp	PU	Article
15	½	½	10	<b>738 891</b>
20	¾	½	5	<b>738 907</b>
20	¾	¾	10	<b>738 914</b>
25	1	¾	5	<b>738 921</b>
25	1	1	5	<b>738 938</b>
32	1¼	1¼	1	<b>738 945</b>
40	1½	1½	1	<b>739 058</b>
50	2	2	1	<b>739 065</b>

**COUPLINGS**



**Megapress G coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

HNBR sealing elements, cutting rings, separator rings  
**Model 4615**

DN	D	PU	Article
15	½	10	<b>738 617</b>
20	¾	10	<b>738 624</b>
25	1	5	<b>738 631</b>
32	1¼	1	<b>738 648</b>
40	1½	1	<b>738 655</b>
50	2	1	<b>738 662</b>


**Megapress G slip coupling with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

**Equipment**

HNBR sealing elements, cutting rings, separator rings

**Model 4615.5**

DN	D	PU	Article
15	1/2	10	<b>738 679</b>
20	3/4	10	<b>738 686</b>
25	1	5	<b>738 693</b>
32	1 1/4	1	<b>738 709</b>
40	1 1/2	1	<b>738 716</b>
50	2	1	<b>738 723</b>

## REDUCTIONS


**Megapress G reducer with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

**Equipment**

HNBR sealing element, cutting ring, separator ring

**Model 4615.1**

DN1	D1	DN2	D2	PU	Article
20	3/4	15	1/2	5	<b>739 843</b>
25	1	15	1/2	5	<b>739 850</b>
25	1	20	3/4	5	<b>739 867</b>
32	1 1/4	20	3/4	1	<b>739 874</b>
32	1 1/4	25	1	1	<b>739 881</b>
40	1 1/2	20	3/4	1	<b>739 898</b>
40	1 1/2	25	1	1	<b>739 911</b>
40	1 1/2	32	1 1/4	1	<b>739 904</b>
50	2	32	1 1/4	1	<b>739 928</b>
50	2	40	1 1/2	1	<b>739 935</b>

## SCREW FITTINGS


**Megapress G connection screw fitting with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- conical sealing

**Equipment**

HNBR sealing element, cutting ring, separator ring, polygon

**Model 4661**

DN	D	G	PU	Article
20	3/4	1%	5	<b>739 829</b>
25	1	1 3/8	5	<b>739 836</b>



## CAPS


**Megapress G cap with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

**Equipment**

HNBR sealing element, cutting ring, separator ring

**Model 4656**

DN	D	PU	Article
15	1/2	10	<b>739 942</b>
20	3/4	10	<b>739 959</b>
25	1	5	<b>739 966</b>
32	1 1/4	1	<b>739 973</b>
40	1 1/2	1	<b>739 980</b>
50	2	1	<b>739 997</b>

## FLANGES



**Megapress G flange adapter with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255  
 - non-alloyed steel, zinc-nickel coating  
 - flange adapter, press connection  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring  
**Model 4659.5**

DN	D	n	k [mm]	PU	Article
15	½	4	65	1	740 009 <sup>1</sup>
20	¾	4	75	1	740 016 <sup>1</sup>
25	1	4	85	1	740 023 <sup>1</sup>
32	1¼	4	100	1	740 030 <sup>2</sup>
40	1½	4	110	1	740 047 <sup>2</sup>
50	2	4	125	1	740 054 <sup>2</sup>

n = Number of drill holes

k = Bolt circle Ø

<sup>1)</sup> use with mounting set article 494 056

<sup>2)</sup> use with mounting set article 494 063



**Mounting set**  
 - for flange connection  
 - galvanised steel  
**Equipment**  
 4 screws, 8 washers, 4 nuts  
**Model 2259.7**

DN	PN	M	L	PU	Article
20/25	16	12	65	1	494 056
32/50	16	16	70	1	494 063



**Gasket**  
 - AFM 34/2  
**Model 2259.9**

DN	PN	PU	Article
15	16	1	611 293
20	16	10	611 309
25	16	10	409 128
32	16	10	409 135
40	16	10	409 142
50	16	10	409 258

ACCESSORIES  
TOOLS



**Megapress insertion depth template**  
- for marking the insertion depth of steel pipes according to DIN EN 10220/10255  
**Model 4294**

for D	for external Ø	PU	Article
¾-4	38/44.5/57	1	<b>799 298</b>



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

PU	Article
1	<b>606 121</b>



**Megapress marking pen**  
- for steel pipe  
**Note**  
Not suitable for permanent marking!  
**Model 4290.1**

PU	Article
5	<b>750 091</b>



**Leak detection spray**  
- for all Viega piping systems  
**Model 5300**

Volume [ml]	PU	Article
400	1	<b>788 049</b>

ACCESSORIES  
SEALING ELEMENTS



**Megapress G sealing element**  
- for gas supply line, heating oil pipe, diesel fuel pipe  
- HNBR

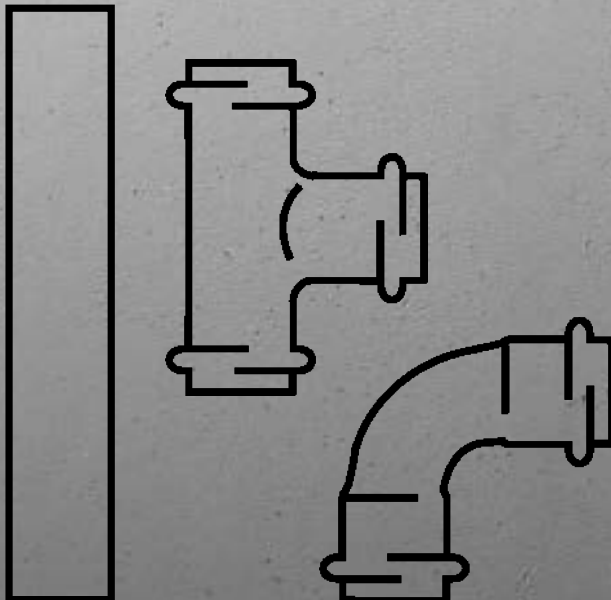
**Note**  
Only for exchange of Megapress G sealing elements from HNBR!  
**Model 4687**

for D	DN	Internal Ø	s	PU	Article
½	15	22.3	3.5	10	<b>740 061</b>
¾	20	27.9	3.5	10	<b>740 078</b>
1	25	34.7	3.5	10	<b>740 085</b>
1¼	32	43.4	4.5	10	<b>740 092</b>
1½	40	49.3	4.5	10	<b>740 108</b>
2	50	61.4	4.7	10	<b>740 115</b>





# Temponox Piping technology



**viega**



Flow-optimised press connector system with press connectors made of stainless steel 1.4301 and pipes made of stainless steel 1.4520. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d76.1 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

**Note**

Not suitable for potable water installations!

**Marking**

Manufacturer, pipe dimension, batch, brown dot on press end, symbol »Not approved for potable water installations«, brown line on the pipes, brown pipe plug, detachable brown label as press indicator from d76.1



**Press connector with SC-Contur**

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

- Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI
- Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI
- Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
- Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

**Sealing elements**

EPDM (ethylene propylene diene rubber), black, pre-assembled

**Areas of application**

- Closed Cooling and heating systems
- Industrial and plant engineering
- Compressed air, operating air

**Note**

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

The higher the media temperature, the faster the thermal ageing of the sealing material progresses.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

**Dimensions**

connector: d15–54 and 76.1–108.0, pipe: d15–54 and 64.0–108.0

**Tools**

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

**Areas of application**

- Closed cooling and heating systems
- Compressed air systems
- Solar installations with flat collectors
- Solar installations with vacuum collectors (only with FKM sealing element)
- Industrial applications

**Note**

The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

**Note – Standards and approvals**

Press connector system with press connectors and pipes in accordance with DIN EN 10088-2 and DIN EN 10312. For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

**Operating conditions with EPDM sealing element**

The press connector system Temponox can be used with the following operating parameters:

- Heating systems in accordance with DIN EN 12828
- Operating temperature max. 105 °C / 221 °F

The press connector system Temponox is designed for nominal pressure PN 16.

**Material press connector**

Stainless steel 1.4301

**Material Pipes**

Stainless steel 1.4520

**Type Approvals**

- DNV
- LR
- BV
- RINA

**Pressure gradient calculator**

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

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## PIPES



**Temponox pipe**  
**1.4520 (AISI 430Ti)**  
**(formerly Industrial Pipe Inox)**  
 - for heating, industrial and compressed air systems  
 - stainless steel 1.4520  
 - laser welded

**Note**  
 Not suitable for potable water installations!  
**Model 1703**

d	s	L [m]	LB	SB	PU	Article
15	1	6	✓		600	591 175
18	1	6	✓		240	591 182
22	1.2	6	✓		420	591 199
28	1.2	6	✓		240	591 205
35	1.5	6	✓		180	591 212
42	1.5	6	✓		120	591 229
54	1.5	6	✓		60	591 236
15	1	6		✓	120	807 221
18	1	6		✓	60	807 238
22	1.2	6		✓	60	807 245
28	1.2	6		✓	60	807 252
35	1.5	6		✓	30	807 269
42	1.5	6		✓	30	807 276
54	1.5	6		✓	30	807 283

LB = Large bundle  
 SB = Small bundle



**Temponox XL pipe**  
**1.4520 (AISI 430Ti)**  
**(formerly Industrial Pipe Inox XL)**  
 - for heating, industrial and compressed air systems  
 - stainless steel 1.4520  
 - laser welded

**Note**  
 Not suitable for potable water installations!  
**Model 1703XL**

d	s	L [m]	LB	SB	PU	Article
64.0	1.5	6	✓		60	792 381
76.1	1.5	6	✓		30	792 398
88.9	1.5	6	✓		30	792 404
108.0	1.5	6	✓		30	792 411
64.0	1.5	6		✓	6	807 306
76.1	1.5	6		✓	6	807 313
88.9	1.5	6		✓	6	807 337
108.0	1.5	6		✓	6	807 290

LB = Large bundle  
 SB = Small bundle

## ELBOWS



**Temponox elbow 90°**  
**with SC-Contur**  
 - non-corroding steel  
 - press connections

**Equipment**  
 EPDM sealing elements

**Note**  
 Not suitable for potable water installations!  
**Model 1716**

d	PU	Article
15	10	809 638
18	10	809 645
22	10	809 652
28	5	809 669
35	5	809 676
42	1	809 683
54	1	809 690



**Temponox XL elbow 90° with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Note**

Not suitable for potable water installations!

**Model 1716XL**

d	PU	Article
76.1	1	808 884
88.9	1	808 891
108.0	1	808 907



**Temponox elbow 90° with SC-Contur**

- non-corroding steel
- plug-in end, press connection

**Equipment**

EPDM sealing element

**Note**

Not suitable for potable water installations!

**Model 1716.1**

d	PU	Article
15	10	808 921
18	10	808 938
22	10	808 945
28	5	809 751
35	5	809 768
42	1	809 775
54	1	809 782



**Temponox XL elbow 90° with SC-Contur**

- non-corroding steel
- plug-in end, press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Note**

Not suitable for potable water installations!

**Model 1716.1XL**

d	PU	Article
76.1	1	809 805
88.9	1	809 812
108.0	1	809 829



**Temponox elbow 45° with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements

**Note**

Not suitable for potable water installations!

**Model 1726**

d	PU	Article
15	10	809 843
18	10	809 850
22	10	809 867
28	5	809 874
35	5	809 881
42	1	809 898
54	1	809 904



**Temponox XL elbow 45° with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Note**

Not suitable for potable water installations!

**Model 1726XL**

d	PU	Article
76.1	1	809 928
88.9	1	809 935
108.0	1	809 942



**Temponox elbow 45° with SC-Contur**

- non-corroding steel
- plug-in end, press connection

**Equipment**

EPDM sealing element

**Note**

Not suitable for potable water installations!

**Model 1726.1**

d	PU	Article
15	10	809 966
18	10	809 973
22	10	809 980
28	5	809 997
35	5	810 009
42	1	810 016
54	1	810 023





**Temponox XL elbow 45° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection

**Equipment**  
 EPDM sealing element, cutting ring, separator ring

**Note**  
 Not suitable for potable water installations!

**Model 1726.1XL**

d	PU	Article
76.1	1	810 047
88.9	1	810 054
108.0	1	810 061



**Temponox crossover**  
 - non-corroding steel  
 - plug-in ends

**Note**  
 Not suitable for potable water installations!

**Model 1709.3**

d	PU	Article
15	10	810 085
18	10	810 092
22	10	810 108

T-PIECES



**Temponox T-piece with SC-Contur**  
 - non-corroding steel  
 - press connections

**Equipment**  
 EPDM sealing elements

**Note**  
 Not suitable for potable water installations!

**Model 1718**

d1	d2	d3	PU	Article
15	15	15	10	810 122
15	18	15	5	810 252
15	22	15	10	810 269
18	15	18	10	810 290
18	18	15	10	810 283
18	18	18	10	810 139
18	22	18	10	810 306
22	15	15	5	810 320
22	15	22	10	810 337
22	18	18	5	810 344
22	18	22	10	810 351
22	22	15	5	810 368
22	22	22	10	810 146
22	28	22	10	810 375
28	15	28	5	810 382
28	18	28	5	810 399
28	22	22	5	810 405
28	22	28	5	810 412
28	28	28	5	810 153
35	15	35	5	810 429
35	18	35	5	810 436
35	22	35	5	810 443
35	28	35	5	810 450
35	35	35	5	810 160
42	15	42	1	810 467
42	18	42	1	810 474
42	22	42	1	810 481
42	28	42	1	810 498
42	35	42	1	810 504
42	42	42	1	810 177
54	15	54	1	810 511
54	18	54	1	810 528
54	22	54	1	810 535
54	28	54	1	810 542
54	35	54	1	810 559
54	42	54	1	810 566
54	54	54	1	810 184



**Temponox XL T-piece with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Note**

Not suitable for potable water installations!

**Model 1718XL**

d1	d2	d3	PU	Article
76.1	28	76.1	1	810 672
76.1	35	76.1	1	810 689
76.1	42	76.1	1	810 696
76.1	54	76.1	1	810 702
76.1	76.1	76.1	1	810 207
88.9	28	88.9	1	810 726
88.9	35	88.9	1	810 733
88.9	42	88.9	1	810 740
88.9	54	88.9	1	810 757
88.9	76.1	88.9	1	810 771
88.9	88.9	88.9	1	810 214
108.0	28	108.0	1	810 788
108.0	35	108.0	1	810 795
108.0	42	108.0	1	810 801
108.0	54	108.0	1	810 818
108.0	76.1	108.0	1	810 832
108.0	88.9	108.0	1	810 849
108.0	108.0	108.0	1	810 221



**Temponox T-piece with SC-Contur**

- non-corroding steel
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, polygon

**Note**

Not suitable for potable water installations!

**Model 1717.2**

d1	Rp	d2	PU	Article
15	½	15	5	810 863
18	½	18	5	810 870
22	½	22	5	810 887
22	¾	22	5	810 894
28	½	28	5	810 900
28	¾	28	5	810 917
28	1	28	5	809 072
35	½	35	5	809 089
35	¾	35	5	809 096
42	½	42	1	809 102
42	¾	42	1	809 119
54	½	54	1	809 126
54	¾	54	1	809 133
54	1	54	1	809 140



**Temponox XL T-piece with SC-Contur**

- non-corroding steel
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, cutting rings, separator rings, polygon

**Note**

Not suitable for potable water installations!

**Model 1717.2XL**

d1	Rp	d2	PU	Article
76.1	¾	76.1	1	810 962
88.9	¾	88.9	1	810 979
108.0	¾	108.0	1	810 986



ADAPTERS/ELBOWS



**Temponox adapter with SC-Contur**

- non-corroding steel
- press connection, R-thread

**Equipment**

EPDM sealing element, polygon

**Note**

Not suitable for potable water installations!

**Model 1711**

d	R	PU	Article
15	¾	5	811 501
15	½	5	811 488
15	¾	5	811 495
18	½	5	811 518
18	¾	5	811 525
22	½	5	811 532
22	¾	10	811 549
22	1	10	811 556
28	½	5	811 563
28	¾	5	811 570
28	1	5	811 587
28	1¼	5	811 594
35	1	5	811 600
35	1¼	5	811 617
35	1½	5	811 624
42	1¼	1	811 631
42	1½	1	811 648
54	2	1	811 655



**Temponox XL adapter with SC-Contur**

- non-corroding steel
- press connection, R-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Note**

Not suitable for potable water installations!

**Model 1711XL**

d	R	PU	Article
76.1	2½	1	<b>811 686</b>
88.9	3	1	<b>811 693</b>
108.0	4	1	<b>811 709</b>



**Temponox adapter with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

**Equipment**

EPDM sealing element, polygon

**Note**

Not suitable for potable water installations!

**Model 1712**

d	Rp	PU	Article
15	¾	5	<b>811 730</b>
15	½	5	<b>811 747</b>
15	¾	5	<b>811 754</b>
18	½	5	<b>811 761</b>
18	¾	5	<b>811 778</b>
22	½	5	<b>811 785</b>
22	¾	5	<b>811 792</b>
22	1	5	<b>811 808</b>
28	¾	5	<b>811 815</b>
28	1	5	<b>811 822</b>
35	¾	5	<b>811 839</b>
35	1	5	<b>811 846</b>
35	1¼	5	<b>811 853</b>
42	1¼	1	<b>811 860</b>
42	1½	1	<b>811 877</b>
54	2	1	<b>811 884</b>



**Temponox XL adapter with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Note**

Not suitable for potable water installations!

**Model 1712XL**

d	Rp	PU	Article
76.1	2½	1	<b>811 914</b>
88.9	3	1	<b>811 921</b>
108.0	4	1	<b>811 938</b>



**Temponox plug-in piece**

- non-corroding steel
- plug-in end, R-thread

**Equipment**

polygon

**Note**

Not suitable for potable water installations!

**Model 1711.1**

d	R	PU	Article
15	½	5	<b>810 634</b>
18	½	5	<b>810 641</b>
22	¾	5	<b>812 355</b>
28	1	5	<b>812 362</b>



**Temponox plug-in piece**

- non-corroding steel
- plug-in end, Rp-thread

**Equipment**

polygon

**Note**

Not suitable for potable water installations!

**Model 1712.1**

d	Rp	PU	Article
15	½	5	<b>812 669</b>
18	½	5	<b>812 676</b>
18	¾	1	<b>812 683</b>
22	½	5	<b>812 690</b>
22	¾	5	<b>812 706</b>
28	1	5	<b>812 713</b>



**Temponox adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, R-thread

**Equipment**

EPDM sealing element, polygon

**Note**

Not suitable for potable water installations!

**Model 1714**

d	R	PU	Article
15	3/8	5	812 393
15	1/2	5	812 409
18	1/2	5	812 416
22	1/2	5	812 423
22	3/4	5	812 430
28	1	5	812 447
35	1 1/4	5	812 454
42	1 1/2	1	812 461
54	2	1	812 478



**Temponox adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

**Equipment**

EPDM sealing element, polygon

**Note**

Not suitable for potable water installations!

**Model 1714.5**

d	Rp	PU	Article
15	1/2	5	812 508
18	1/2	5	812 515
22	1/2	5	812 522
22	3/4	5	812 539
28	1	5	812 546



**Temponox adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, R-thread

**Equipment**

EPDM sealing element

**Note**

Not suitable for potable water installations!

**Model 1714.1**

d	R	PU	Article
15	3/8	5	811 013
15	1/2	5	811 020
18	1/2	5	811 037
22	3/4	5	811 044
28	1	5	811 051



**Temponox adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

**Equipment**

EPDM sealing element

**Note**

Not suitable for potable water installations!

**Model 1714.2**

d	Rp	PU	Article
15	1/2	5	811 075
22	1/2	5	811 082
22	3/4	5	811 099
28	1/2	5	811 105
28	3/4	5	811 112
28	1	5	811 129



**COUPLINGS**



**Temponox coupling with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements

**Note**

Not suitable for potable water installations!

**Model 1715**

d	PU	Article
15	10	809 065
18	10	808 983
22	10	808 990
28	5	809 003
35	5	809 010
42	5	809 027
54	1	809 034



**Temponox XL coupling with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Note**

Not suitable for potable water installations!

**Model 1715XL**

d	PU	Article
76.1	1	809 157
88.9	1	809 164
108.0	1	809 171



**Temponox slip coupling with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements

**Note**

Not suitable for potable water installations!

**Model 1715.5**

d	PU	Article
15	5	809 195
18	5	809 201
22	5	809 225
28	5	809 232
35	5	809 249
42	1	809 256
54	1	809 263



**Temponox XL slip coupling with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Note**

Not suitable for potable water installations!

**Model 1715.5XL**

d	PU	Article
76.1	1	809 287
88.9	1	809 294
108.0	1	809 300

**REDUCTIONS**



**Temponox reducer with SC-Contur**

- non-corroding steel
- plug-in end, press connection

**Equipment**

EPDM sealing element

**Note**

Not suitable for potable water installations!

**Model 1715.1**

d1	d2	PU	Article
18	15	10	809 331
22	15	10	809 355
22	18	10	809 362
28	15	5	809 379
28	18	10	809 386
28	22	10	809 393
35	15	5	809 409
35	22	5	809 416
35	28	5	809 423
42	22	5	809 430
42	28	5	809 447
42	35	5	809 454
54	22	1	809 461
54	28	1	809 478
54	35	1	809 485
54	42	1	809 492



**Temponox XL reducer with SC-Contur**

- non-corroding steel
- plug-in end, press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Note**

Not suitable for potable water installations!

**Model 1715.1XL**

d1	d2	PU	Article
76.1	35	1	809 515
76.1	42	1	809 522
76.1	54	1	809 539
88.9	54	1	809 553
88.9	76.1	1	809 577
108.0	54	1	809 584
108.0	76.1	1	809 607
108.0	88.9	1	809 614



SCREW FITTINGS



**Temponox screw fitting with SC-Contur**

- non-corroding steel
- press connections
- flat sealing

**Equipment**

EPDM sealing elements, EPDM flat gasket, union nut screw fitting, polygon

**Note**

Material data relate to water contacting components. The union nut consists of nickel-plated brass. Not suitable for potable water installations!

**Model 1760**

d	PU	Article		
15	5	812 232		
18	5	812 249		
22	5	812 256		
28	5	812 263		
35	5	812 270		
42	1	810 597		
54	1	810 603		



**Temponox adapter union with SC-Contur**

- non-corroding steel
- press connection, Rp-thread
- flat sealing

**Equipment**

EPDM flat gasket, EPDM sealing element, union nut screw fitting, polygon

**Note**

Material data relate to water contacting components. The union nut consists of nickel-plated brass. Not suitable for potable water installations!

**Model 1762**

d	Rp	PU	Article		
15	½	5	812 140		
18	½	5	812 157		
22	¾	5	812 164		
22	1	5	812 171		
28	1	5	812 188		
35	1¼	1	812 195		
42	1½	1	812 201		
54	2	1	812 218		



**Temponox adapter union with SC-Contur**

- non-corroding steel
- press connection, R-thread
- flat sealing

**Equipment**

EPDM flat gasket, EPDM sealing element, union nut screw fitting, polygon

**Note**

Material data relate to water contacting components. The union nut consists of nickel-plated brass. Not suitable for potable water installations!

**Model 1765**

d	R	PU	Article		
15	½	5	812 065		
18	¾	5	812 072		
22	¾	5	812 089		
22	1	5	812 096		
28	1	5	812 102		
35	1¼	5	812 119		
42	1½	1	812 126		
54	2	1	812 133		





**Temponox connection screw fitting**

**with SC-Contur**

- non-corroding steel
- press connection, G-thread

**Equipment**

EPDM flat gasket, EPDM sealing element, union nut screw fitting, polygon

**Note**

Material data relate to water contacting components. The union nut consists of nickel-plated brass. Not suitable for potable water installations!

**Model 1763**

d	G	PU	Article
15	½	5	811 280
15	¾	5	811 297
15	1	5	811 303
18	¾	5	811 310
18	1	5	811 327
22	¾	5	811 334
22	1	5	811 341
22	1¼	5	811 358
22	1½	5	811 365
28	1	5	811 372
28	1¼	5	811 389
28	1½	5	811 396
35	1½	5	811 402
35	2	5	811 419
42	1¾	1	811 426
42	2	1	811 433
54	2¾	1	811 440
54	2½	1	811 457

CAPS, PLUGS



**Temponox cap**

**with SC-Contur**

- non-corroding steel
- press connection

**Equipment**

EPDM sealing element

**Note**

Not suitable for potable water installations!

**Model 1756**

d	PU	Article
15	5	811 952
18	5	811 969
22	5	811 976
28	5	811 983
35	5	811 990
42	1	812 003
54	1	812 010



**Temponox XL cap**

**with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Note**

Not suitable for potable water installations!

**Model 1756XL**

d	Rp	PU	Article
76.1	¾	1	812 034
88.9	¾	1	812 041
108.0	¾	1	812 058



**Protective cap**

- for pipe end
- not suitable for leakage and pressure test
- plastic

**Model 2259.1**

d	PU	Article
15	10	611 149
18	10	612 054
22	10	612 061
28	10	612 078
35	10	612 085
42	10	612 092
54	10	612 108



**Protective cap**

- for pipe end
- not suitable for leakage and pressure test
- plastic

**Model 2259.1XL**

d	PU	Article
64.0	10	612 115
76.1	10	612 122
88.9	10	612 139
108.0	10	612 146

FLANGES



**Temponox flange adapter with SC-Contur**

- use with Sanpress Inox mounting set article 611 279
- non-corroding steel
- flange adapter, press connection

**Equipment**  
fixed flange PN 10/16, EPDM sealing element

**Note**  
Not suitable for potable water installations!

**Model 1759**

DN	d	n	k [mm]	PU	Article
32	35	4	100	1	<b>811 136</b>
40	42	4	110	1	<b>811 143</b>
50	54	4	125	1	<b>811 150</b>

n = Number of drill holes  
k = Bolt circle Ø



**Temponox XL flange adapter with SC-Contur**

- use with Sanpress Inox XL mounting set model 2359.7XL
- non-corroding steel
- flange adapter, press connection

**Equipment**  
fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring

**Note**  
Not suitable for potable water installations!

**Model 1759XL**

DN	d	n	k [mm]	PU	Article
65	76.1	8	145	1	<b>811 174</b>
80	88.9	8	160	1	<b>811 181</b>
100	108.0	8	180	1	<b>811 198</b>

n = Number of drill holes  
k = Bolt circle Ø



**Temponox flange adapter with SC-Contur**

- use with Temponox mounting set model 1759.7
- non-corroding steel
- flange adapter, press connection

**Equipment**  
fixed flange PN 6, EPDM sealing element

**Note**  
Not suitable for potable water installations!

**Model 1759.1**

DN	d	n	PU	Article
32	35	4	1	<b>811 204</b>
40	42	4	1	<b>811 211</b>
50	54	4	1	<b>811 228</b>

n = Number of drill holes



**Temponox XL flange adapter with SC-Contur**

- non-corroding steel
- flange adapter, press connection

**Equipment**  
fixed flange PN 6, EPDM sealing element, cutting ring, separator ring

**Note**  
Not suitable for potable water installations!

**Model 1759.1XL**

DN	d	n	k [mm]	PU	Article
65	76.1	4	130	1	<b>811 259<sup>1</sup></b>
80	88.9	4	150	1	<b>811 266<sup>2</sup></b>
100	108.0	4	170	1	<b>811 273<sup>2</sup></b>

n = Number of drill holes  
k = Bolt circle Ø

<sup>1</sup>) use with Temponox mounting set model 1759.7

<sup>2</sup>) use with Temponox XL mounting set model 1759.7XL



**Temponox mounting set**

- for flange connection
- stainless steel

**Equipment**  
4 hexagon head bolts, 8 washers, 4 nuts

**Note**  
Not suitable for potable water installations!

**Model 1759.7**

DN	PN	M	L	PU	Article
32-65	6	12	50	1	<b>816 568</b>





**Temponox XL mounting set**

- for flange connection
- stainless steel

**Equipment**

4 hexagon head bolts, 8 washers, 4 nuts

**Note**

Not suitable for potable water installations!

**Model 1759.7XL**

for DN	PN	M	L	PU	Article
80/100	6	16	60	1	<b>816 575</b>



**Sanpress Inox mounting set**

- for flange connection
- stainless steel

**Equipment**

4 hexagon head bolts, 8 washers, 4 nuts

**Model 2359.7**

DN	PN	M	L	PU	Article
32/50	10/16	16	70	1	<b>611 279</b>



**Sanpress Inox XL mounting set**

- for flange connection
- stainless steel

**Equipment**

8 hexagon head bolts, 16 washers, 8 nuts

**Model 2359.7XL**

for DN	PN	M	L	PU	Article
65/100	10/16	16	70	1	<b>583 682</b>



**Gasket**

- AFM 34/2

**Model 2259.9**

DN	PN	PU	Article
32	6	5	<b>650 131</b>
32	16	10	<b>409 135</b>
40	6	5	<b>650 148</b>
40	16	10	<b>409 142</b>
50	6	5	<b>650 551</b>
50	16	10	<b>409 258</b>



**Gasket**

- AFM 34/2

**Model 2259.9XL**

DN	PN	PU	Article
65	6	5	<b>650 575</b>
65	16	10	<b>356 293</b>
80	6	5	<b>650 582</b>
80	16	10	<b>356 309</b>
100	6	5	<b>650 599</b>
100	16	10	<b>356 316</b>

**MANIFOLDS, CROSS PIECES**



**Temponox cross piece with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements

**Note**

Not suitable for potable water installations!

**Model 1748**

d1	d2	PU	Article
18	15	1	<b>812 553</b>
22	15	2	<b>812 560</b>
28	15	2	<b>812 577</b>

ACCESSORIES  
TOOLS



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

	PU	Article		
	1	606 121		



**Insertion depth template**  
- for marking the insertion depth of metallic pipes  
**Model 2494**

for d	PU	Article		
12-54	1	625 085		



**Deburrer**  
- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe  
- steel  
**Model 2292.2**

for d	PU	Article		
12-54	1	343 019		



**Deburrer**  
- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe  
- steel  
**Model 2292.4XL**

for d	PU	Article		
64.0-108.0	1	556 310		

ACCESSORIES  
SEALING ELEMENTS



**Sealing element EPDM**  
- for potable water installation, heating installation  
- temperature resistant to 110 °C  
**Model 2289**

VdS	for d	Internal Ø	s	PU	Article		
	12	12.1	2.35	10	288 600		
	14	14.1	2.5	10	448 370		
	15	15.1	2.6	10	183 400		
	16	16	2.6	10	448 387		
	18	18.2	2.6	10	281 595		
✓	22	22.2	3.1	10	183 523		
✓	28	28.3	3.1	10	184 452		
✓	35	35.4	3.25	10	181 208		
✓	42	42.4	4.13	10	184 940		
✓	54	54.4	4.13	10	191 153		

VdS = VdS certification



**Sealing element EPDM**  
- for Sanpress Inox XL, Profipress XL, Prestabo XL, Temponox XL, potable water installation, heating installation  
- temperature resistant to 110 °C  
**Model 2389XL**

VdS	for d	Internal Ø	s	PU	Article		
✓	64.0	66.25	5	1	594 312		
✓	76.1	77.85	5	1	583 705		
✓	88.9	90.7	5	1	583 712		
✓	108.0	110.4	5	1	583 699		

VdS = VdS certification





**Sealing element  
FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

**Model 2286**

VdS	for d	Internal Ø	s	PU	Article
	12	12.1	2.35	5	<b>459 376</b>
	15	15.1	2.6	5	<b>459 390</b>
	18	18.2	2.6	5	<b>459 406</b>
✓	22	22.2	3.1	5	<b>459 413</b>
✓	28	28.3	3.1	5	<b>459 420</b>
✓	35	35.4	3.25	5	<b>459 437</b>
✓	42	42.4	4.13	5	<b>459 444</b>
✓	54	54.4	4.13	1	<b>459 451</b>

VdS = VdS certification



**Sealing element  
FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**

The Prestabo system is not suitable for low-pressure steam systems!

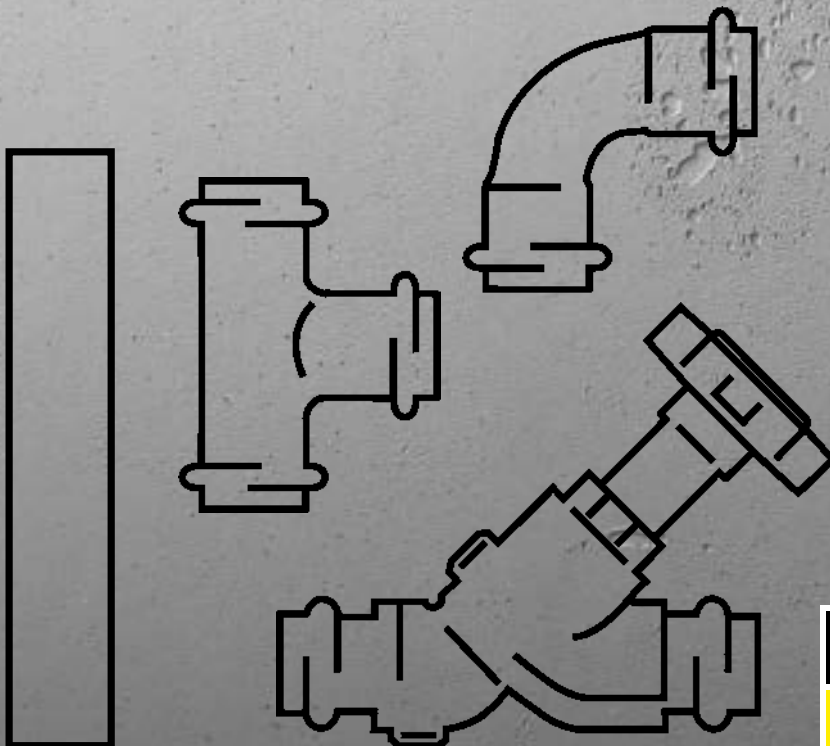
Use in any other area of application requires consultation with our Technical Consulting!

**Model 2386XL**

VdS	for d	Internal Ø	s	PU	Article
✓	64.0	66.25	5	1	<b>614 461</b>
✓	76.1	77.85	5	1	<b>614 485</b>
✓	88.9	90.7	5	1	<b>614 478</b>
✓	108.0	110.4	5	1	<b>614 492</b>

VdS = VdS certification

# Sanpress Inox with SC-Contur Piping technology





Flow-optimised press connector system with press connectors made of stainless steel 1.4401 and pipes from stainless steel 1.4401 and 1.4521. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

**Marking**

Manufacturer, pipe dimension, batch, green dot on press end, yellow pipe plug for 1.4401, green pipe plug for 1.4521, detachable orange label as press indicator from d64.0

**Press connector with SC-Contur**

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

- Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI
- Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI
- Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
- Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

**Sealing elements**

EPDM (ethylene propylene diene rubber), black, pre-assembled

**Note**

The sealing materials of the press connector system are subject to thermal ageing, which depends on the media temperature and the operating time.

In the case of special operating conditions, e.g. industrial heat recovery systems, it is necessary to compare the specifications of the appliance manufacturer with the specifications of the press connector system.

Before using the press connector system beyond the areas of application described or if in doubt about the correct selection of material, please contact Viega.

**Dimensions**

d15–108.0

**Tools**

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

**Areas of application**

- Potable water
- Heating and cooling circuits
- Compressed air, operating air
- Demineralised water
- Fire extinguishing line wet
- Sprinkler line wet

**Note**

The press connector system Sanpress Inox is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega. The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

**Note – Standards and approvals**

Press connector system with press connectors and pipes in accordance with DIN EN 10088, DIN EN 10312, DVGW Worksheet GW 541 and W 534.

Pipe approval for 1.4521 (d12–108.0) according to DW-7301BS0375.

Pipe approval for 1.4401 (d12–108.0) according to DV-7301BS0411.

System approval for 1.4401 (d15–108.0) in accordance with DW-8501BL0551.

System approval for 1.4521 (d15–108.0) in accordance with DW-8501BS0376.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

**Operating conditions**

The press connector system Sanpress Inox can be used with the following operating parameters:

- Potable water installation according to DIN 1988-200 / DIN EN 806-2
- Operating temperature max. 80 °C / 176 °F
- Operating pressure max. 1.0 MPa / 10 bar / 145 PSI
- Temperature max. 95°C over a period of 60 min.
- Heating systems in accordance with DIN EN 12828
- Operating temperature max. 105 °C / 221 °F

**Material press connector**

Stainless steel 1.4401

**Type Approvals**

- DNV
- LR
- BV
- RINA
- ABS
- IRS
- NK
- RM
- CCS

**Pressure gradient calculator**

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.



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**GTIN code (Global Trade Item Number, previously EAN code)**

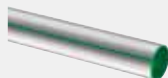
The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

**PIPES**


**Sanpress pipe**  
**1.4521 (AISI 444)**  
 - for potable water installation  
 - non-corroding steel  
 - laser welded  
**Model 2205**

VdS	d	s	L [m]	LB	SB	PU	Article
	15	1	6	✓		600	<b>615 994</b>
	18	1	6	✓		240	<b>616 007</b>
✓	22	1.2	6	✓		420	<b>616 014</b>
✓	28	1.2	6	✓		240	<b>616 021</b>
✓	35	1.5	6	✓		180	<b>616 038</b>
✓	42	1.5	6	✓		120	<b>616 045</b>
✓	54	1.5	6	✓		60	<b>616 557</b>
	15	1	6		✓	120	<b>807 351</b>
	18	1	6		✓	60	<b>807 368</b>
✓	22	1.2	6		✓	60	<b>807 375</b>
✓	28	1.2	6		✓	60	<b>807 382</b>
✓	35	1.5	6		✓	30	<b>807 399</b>
✓	42	1.5	6		✓	30	<b>807 405</b>
✓	54	1.5	6		✓	30	<b>807 412</b>

VdS = VdS certification  
 LB = Large bundle  
 SB = Small bundle



**Sanpress XL pipe**  
**1.4521 (AISI 444)**  
 - for potable water installation  
 - non-corroding steel  
 - laser welded  
**Model 2205XL**

VdS	d	s	L [m]	LB	SB	PU	Article
	64.0	2	6	✓		60	<b>616 564</b>
✓	76.1	2	6	✓		30	<b>616 571</b>
✓	88.9	2	6	✓		30	<b>616 588</b>
✓	108.0	2	6	✓		30	<b>616 595</b>
	64.0	2	6		✓	6	<b>807 436</b>
✓	76.1	2	6		✓	6	<b>807 443</b>
✓	88.9	2	6		✓	6	<b>807 450</b>
✓	108.0	2	6		✓	6	<b>807 429</b>

VdS = VdS certification  
 LB = Large bundle  
 SB = Small bundle



**Sanpress pipe**

**1.4401 (AISI 316)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

**Model 2203**

d	s	L [m]	LB	SB	PU	Article
15	1	6	✓		600	<b>102 036</b>
18	1	6	✓		240	<b>289 034</b>
22	1.2	6	✓		420	<b>102 708</b>
28	1.2	6	✓		240	<b>104 924</b>
35	1.5	6	✓		180	<b>108 588</b>
42	1.5	6	✓		120	<b>113 001</b>
54	1.5	6	✓		60	<b>193 676</b>
15	1	6		✓	120	<b>807 115</b>
18	1	6		✓	60	<b>807 122</b>
22	1.2	6		✓	60	<b>807 139</b>
28	1.2	6		✓	60	<b>807 146</b>
35	1.5	6		✓	30	<b>807 153</b>
42	1.5	6		✓	30	<b>807 160</b>
54	1.5	6		✓	30	<b>807 177</b>

LB = Large bundle  
SB = Small bundle



**Sanpress XL pipe**

**1.4401 (AISI 316)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

**Model 2203XL**

d	s	L [m]	LB	SB	PU	Article
64.0	2	6	✓		60	<b>578 626</b>
76.1	2	6	✓		30	<b>354 862</b>
88.9	2	6	✓		30	<b>354 855</b>
108.0	2	6	✓		30	<b>354 848</b>
64.0	2	6		✓	6	<b>807 191</b>
76.1	2	6		✓	6	<b>807 207</b>
88.9	2	6		✓	6	<b>807 214</b>
108.0	2	6		✓	6	<b>807 184</b>

LB = Large bundle  
SB = Small bundle



**ELBOWS**



**Sanpress Inox elbow 90° with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements

**Model 2316**

VdS	d	PU	Article
	15	10	<b>435 639</b>
	18	10	<b>435 646</b>
✓	22	10	<b>435 653</b>
✓	28	5	<b>435 660</b>
✓	35	5	<b>435 677</b>
✓	42	1/15	<b>435 684</b>
✓	54	1	<b>435 691</b>

VdS = VdS certification



**Sanpress Inox XL elbow 90° with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 2316XL**

VdS	d	PU	Article
	64.0	1	<b>577 988</b>
✓	76.1	1	<b>482 596</b>
✓	88.9	1	<b>482 602</b>
✓	108.0	1	<b>482 619</b>

VdS = VdS certification



**Sanpress Inox elbow 90° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 2316.1**

VdS	d	PU	Article
	15	10	435 707
	18	10	435 714
✓	22	10	435 721
✓	28	5	435 738
✓	35	5	435 745
✓	42	1	435 752
✓	54	1	435 769

VdS = VdS certification



**Sanpress Inox XL elbow 90° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring  
**Model 2316.1XL**

VdS	d	PU	Article
	64.0	1	577 995
✓	76.1	1	482 626
✓	88.9	1	482 633
✓	108.0	1	482 640

VdS = VdS certification



**Sanpress Inox elbow 45° with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 2326**

VdS	d	PU	Article
	15	10	435 776
	18	10	435 783
✓	22	10	435 790
✓	28	5	435 806
✓	35	5	435 813
✓	42	1	435 363
✓	54	1	435 370

VdS = VdS certification



**Sanpress Inox XL elbow 45° with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 2326XL**

VdS	d	PU	Article
	64.0	1	578 008
✓	76.1	1	482 657
✓	88.9	1	482 664
✓	108.0	1	482 671

VdS = VdS certification



**Sanpress Inox elbow 45° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 2326.1**

VdS	d	PU	Article
	15	10	435 387
	18	10	435 394
✓	22	10	435 400
✓	28	5	435 417
✓	35	5	435 424
✓	42	1	435 431
✓	54	1	435 448

VdS = VdS certification



**Sanpress Inox XL elbow 45° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring  
**Model 2326.1XL**

VdS	d	PU	Article
	64.0	1	578 015
✓	76.1	1	482 688
✓	88.9	1	482 695
✓	108.0	1	482 701

VdS = VdS certification



**Sanpress Inox crossover with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 EPDM sealing element  
**Model 2327**

VdS	d	PU	Article
	15	10	452 926
	18	10	452 933
✓	22	10	452 940

VdS = VdS certification

Sanpress Inox with SC-Contur **G1**



**Sanpress crossover**  
 - non-corroding steel  
 - plug-in ends  
**Model 2209.3**

d	PU	Article
15	5	193 324
18	5	289 010
22	5	193 331
28	5	193 294

T-PIECES



**Sanpress Inox T-piece with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 2318**

VdS	d1	d2	d3	PU	Article
	15	15	15	10	435 851
	18	15	15	10	452 469
	18	15	18	10	435 929
	18	18	18	10	435 868
	22	15	22	10	435 936
	22	18	22	10	435 943
✓	22	22	22	10	435 875
	28	15	28	5	435 950
	28	18	28	5	435 967
✓	28	22	22	5	452 506
✓	28	22	28	5	435 974
✓	28	28	28	5	435 882
	35	15	35	5	435 981
	35	18	35	1	435 998
✓	35	22	35	5	436 001
✓	35	28	35	1	436 018
✓	35	35	35	5	435 899
	42	18	42	1	436 025
✓	42	22	42	1	436 032
✓	42	28	42	1	436 049
✓	42	35	42	1	435 837
✓	42	42	42	1	435 905
✓	54	22	54	1	435 844
✓	54	28	54	1	436 056
✓	54	35	54	1	436 063
✓	54	42	54	1	436 070
✓	54	54	54	1	435 912

VdS = VdS certification





**Sanpress Inox XL T-piece with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 2318XL**

VdS	d1	d2	d3	PU	Article
	64.0	22	64.0	1	578 077
	64.0	28	64.0	1	578 060
	64.0	35	64.0	1	578 053
	64.0	42	64.0	1	578 046
	64.0	54	64.0	1	578 039
	64.0	64.0	64.0	1	578 022
✓	76.1	22	76.1	1	483 005
✓	76.1	28	76.1	1	483 012
✓	76.1	35	76.1	1	483 029
✓	76.1	42	76.1	1	483 036
✓	76.1	54	76.1	1	482 725
	76.1	64.0	76.1	1	593 360
✓	76.1	76.1	76.1	1	482 718
✓	88.9	22	88.9	1	483 043
✓	88.9	28	88.9	1	483 050
✓	88.9	35	88.9	1	483 067
✓	88.9	42	88.9	1	483 074
✓	88.9	54	88.9	1	482 749
	88.9	64.0	88.9	1	593 377
✓	88.9	76.1	88.9	1	482 756
✓	88.9	88.9	88.9	1	482 732
✓	108.0	22	108.0	1	483 081
✓	108.0	28	108.0	1	483 098
✓	108.0	35	108.0	1	483 104
✓	108.0	42	108.0	1	483 111
✓	108.0	54	108.0	1	482 770
	108.0	64.0	108.0	1	593 384
✓	108.0	76.1	108.0	1	482 787
✓	108.0	88.9	108.0	1	482 794
✓	108.0	108.0	108.0	1	482 763

VdS = VdS certification



**Sanpress Inox T-piece with SC-Contur**

- non-corroding steel
- press connections, Rp-thread

**Equipment**

EPDM sealing elements, polygon

**Model 2317.2**

VdS	d1	Rp	d2	PU	Article
	15	½	15	5	437 145
	18	½	18	5	437 152
	18	¾	18	5	437 169
✓	22	½	22	5	437 176
✓	22	¾	22	5	437 183
✓	28	½	28	5	437 190
✓	28	¾	28	5	437 206
✓	28	1	28	5	449 506
✓	35	½	35	5	437 213
✓	42	½	42	1	437 220
✓	54	½	54	1	437 237

VdS = VdS certification



**Sanpress Inox T-piece with SC-Contur**

- non-corroding steel
- press connections, R-thread

**Equipment**

EPDM sealing elements, polygon

**Model 2317.1**

VdS	d1	R	d2	PU	Article
	18	¾	18	5	445 973*
✓	22	¾	22	5	445 980
✓	28	¾	28	5	445 997
✓	35	¾	35	5	446 000
✓	42	¾	42	1	446 017
✓	54	¾	54	1	446 024
✓	54	1	54	1	446 031

VdS = VdS certification

\* = Discontinued, limited availability



**Sanpress Inox XL T-piece with SC-Contur**  
 - non-corroding steel  
 - press connections, Rp-thread

**Equipment**  
 EPDM sealing elements, cutting rings, separator rings, polygon  
**Model 2317.2XL**

VdS	d1	Rp	d2	PU	Article
	64.0	¾	64.0	1	<b>578 145</b>
	64.0	2	64.0	1	<b>578 152</b>
✓	76.1	¾	76.1	1	<b>482 862</b>
✓	76.1	2	76.1	1	<b>482 879</b>
✓	88.9	¾	88.9	1	<b>482 886</b>
✓	88.9	2	88.9	1	<b>482 893</b>
✓	108.0	¾	108.0	1	<b>482 909</b>
✓	108.0	2	108.0	1	<b>482 916</b>

VdS = VdS certification

**ADAPTERS/ELBOWS**



**Sanpress Inox adapter with SC-Contur**  
 - non-corroding steel  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 2311**

VdS	d	R	PU	Article
	15	½	5	<b>436 445</b>
	15	¾	5	<b>436 452</b>
	18	½	5	<b>436 469</b>
	18	¾	5	<b>436 476</b>
✓	22	½	5	<b>436 483</b>
✓	22	¾	5	<b>436 490</b>
✓	22	1	5	<b>436 506</b>
✓	28	¾	5	<b>436 513</b>
✓	28	1	5	<b>436 520</b>
✓	35	1	5	<b>436 537</b>
✓	35	1¼	5	<b>436 544</b>
✓	42	1½	1	<b>436 551</b>
✓	54	2	1	<b>436 568</b>

VdS = VdS certification



**Sanpress Inox XL adapter with SC-Contur**  
 - non-corroding steel  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring, polygon  
**Model 2311XL**

VdS	d	R	PU	Article
	64.0	2½	1	<b>619 985</b>
✓	76.1	2½	1	<b>482 923</b>
✓	88.9	3	1	<b>483 128</b>
✓	108.0	4	1	<b>482 930</b>

VdS = VdS certification



**Sanpress Inox adapter with SC-Contur**  
 - non-corroding steel  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 2312**

VdS	d	Rp	PU	Article
	15	½	5	<b>436 575</b>
	15	¾	5	<b>436 582</b>
	18	½	5	<b>436 599</b>
	18	¾	5	<b>436 605</b>
✓	22	½	5	<b>436 612</b>
✓	22	¾	5	<b>436 629</b>
✓	22	1	5	<b>436 636</b>
✓	28	¾	5	<b>436 643</b>
✓	28	1	5	<b>436 650</b>
✓	35	1¼	5	<b>436 667</b>
✓	42	1½	1	<b>436 674</b>
✓	54	2	1	<b>436 681</b>

VdS = VdS certification





**Sanpress Inox XL adapter with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

**Equipment**

EPDM sealing element, cutting ring, separator ring, polygon

**Model 2312XL**

d	Rp	PU	Article
64.0	2½	1	619 954
76.1	2½	1	619 961
88.9	3	1	619 978



**Sanpress adapter union with SC-Contur**

- for steel pipe to Viega press connector systems
- gunmetal or silicon bronze
- compression fitting, press connection

**Equipment**

gasket, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon

**Model 2215.6**

DN	d	PU	Article
25	28	1	588 564
32	35	1	588 328



**Megapress adapter with SC-Contur potable water installation**

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
- silicon bronze
- press connections

**Equipment**

EPDM sealing elements, cutting ring, separator ring

**Model 4213.2**

DN	D	d	PU	Article
15	½	15	5	736 255
15	½	18	5	754 679
20	¾	22	5	736 279
25	1	28	5	736 293
32	1¼	35	1	736 309
40	1½	42	1	736 316
50	2	54	1	736 323



**Sanpress adapter union with SC-Contur**

- for Sanfix or Sanfix Plus pipe, press connection for Sanpress, Sanpress Inox, Profipress
- gunmetal
- press connection, compression fitting

**Equipment**

EPDM sealing element, polygon, union nut screw fitting, clamping ring

**Model 2213**

d1	d2	PU	Article
15	16	5	288 068



**Sanfix P adapter with SC-Contur**

- for all metallic Viega systems
- gunmetal
- press connections

**Equipment**

EPDM sealing elements

**Model 2213P**

d1	d2	PU	Article
16	15	5	317 423
16	18	5	317 447
20	15	5	317 430
20	18	5	317 454
20	22	5	317 508
25	22	1	605 490
32	28	1	605 506
40	35	1	605 520



Sanpress Inox with SC-Contur **G1**



**Raxofix adapter with SC-Contur**  
 - for all metallic Viega systems  
 - silicon bronze  
 - press connections  
**Equipment**  
 EPDM sealing element  
**Model 5313P**

d1	d2	PU	Article
16	15	5	646 707
16	18	5	646 714
20	15	5	646 721
20	18	5	646 738
20	22	5	646 745
25	22	5	646 752
32	28	5	646 769
40	28	1	646 776
40	35	1	646 783
50	35	1	646 790
63	54	1	790 417



**Sanfix P plug-in piece with SC-Contur**  
 - for all metallic Viega systems  
 - gunmetal  
 - press connection, plug-in end  
**Model 2113**

d1	d2	PU	Article
16	15	10	303 822
16	18	10	303 815
20	18	5	331 528
20	22	5	304 744
25	22	5	566 678
32	28	5	566 685
40	35	1	566 692
50	42	1	566 708



**Raxofix plug-in piece with SC-Contur**  
 - for all metallic Viega systems  
 - silicon bronze  
 - press connection, plug-in end  
**Model 5313**

d1	d2	PU	Article
16	15	5	646 554
16	18	5	646 561
20	18	5	646 578
20	22	5	646 585
25	22	5	646 592
32	28	5	646 608
40	35	1	646 615
50	42	1	646 622



**Sanpress Inox plug-in piece**  
 - non-corroding steel  
 - plug-in end, R-thread  
**Equipment**  
 polygon  
**Model 2311.1**

d	R	PU	Article
15	½	5	436 704
18	½	5	436 711
18	¾	5	436 728
22	½	5	436 735
22	¾	5	436 742
28	1	5	436 759
35	1¼	5	436 766
42	1½	1	436 773
54	2	1	436 780



**Sanpress Inox plug-in piece**  
 - non-corroding steel  
 - plug-in end, Rp-thread  
**Equipment**  
 polygon  
**Model 2312.1**

d	Rp	PU	Article
15	½	5	436 797
18	½	5	436 803
18	¾	5	436 810
22	½	5	436 827
22	¾	5	436 834
28	¾	5	436 841
28	1	5	436 858
35	1¼	5	436 865
42	1½	1	436 872
54	2	1	436 889





**Sanpress Inox adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, R-thread

**Equipment**  
EPDM sealing element, polygon  
**Model 2314**

VdS	d	R	PU	Article
	15	1/2	5	436 896
	18	1/2	5	436 902
	18	3/4	5	436 919
✓	22	3/4	5	436 926
✓	28	1	5	436 933
✓	35	1 1/4	5	436 940
✓	42	1 1/2	1	436 957
✓	54	2	1	436 964

VdS = VdS certification



**Sanpress Inox adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

**Equipment**  
EPDM sealing element  
**Model 2314.2**

VdS	d	Rp	PU	Article
	15	1/2	5	436 971
	15	3/4	5	436 988
	18	1/2	5	436 995
	18	3/4	5	437 008
✓	22	1/2	5	437 015
✓	22	3/4	5	437 022
✓	22	1	5	437 039
✓	28	1	5	437 046
✓	35	1 1/4	5	437 053
✓	42	1 1/2	1	437 060
✓	54	2	1	437 077

VdS = VdS certification



**Sanpress Inox adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

**Equipment**  
EPDM sealing element, polygon  
**Model 2314.5**

VdS	d	Rp	PU	Article
	15	1/2	5	437 091
	18	3/4	5	437 107
✓	22	3/4	5	437 114
✓	28	1	5	437 121
✓	35	1 1/4	5	437 138

VdS = VdS certification

**COUPLINGS**



**Sanpress Inox coupling with SC-Contur**

- non-corroding steel
- press connections

**Equipment**  
EPDM sealing elements  
**Model 2315**

VdS	d	PU	Article
	15	10	436 155
	18	10	436 162
✓	22	10	436 179
✓	28	5	436 186
✓	35	5	436 193
✓	42	5	436 209
✓	54	1	436 216

VdS = VdS certification



**Sanpress Inox XL coupling with SC-Contur**

- non-corroding steel
- press connections

**Equipment**  
EPDM sealing elements, cutting rings, separator rings  
**Model 2315XL**

VdS	d	PU	Article
	64.0	1	578 084
✓	76.1	1	482 800
✓	88.9	1	482 817
✓	108.0	1	482 824

VdS = VdS certification



**Sanpress Inox slip coupling with SC-Contur**

- non-corroding steel
- press connections

**Equipment**  
EPDM sealing elements  
**Model 2315.5**

VdS	d	PU	Article
	15	10	436 377
	18	10	436 384
✓	22	10	436 391
✓	28	5	436 407
✓	35	5	436 414
✓	42	5	436 421
✓	54	1	436 438

VdS = VdS certification

## Sanpress Inox with SC-Contur G1



### Sanpress Inox XL slip coupling with SC-Contur

- non-corroding steel
- press connections

#### Equipment

EPDM sealing elements, cutting rings, separator rings

**Model 2315.5XL**

VdS	d	PU	Article
	64.0	1	578 091
✓	76.1	1	482 831
✓	88.9	1	482 848
✓	108.0	1	482 855

VdS = VdS certification

## REDUCTIONS



### Sanpress Inox reducer with SC-Contur

- non-corroding steel
- plug-in end, press connection

#### Equipment

EPDM sealing element

**Model 2315.1**

VdS	d1	d2	PU	Article
	18	15	10	436 223
	22	15	10	436 230
	22	18	10	436 247
	28	15	5	436 254
	28	18	10	436 261
✓	28	22	10	436 278
	35	18	5	436 285
✓	35	22	5	436 292
✓	35	28	5	436 308
✓	42	22	5	436 315
✓	42	28	5	436 322
✓	42	35	5	436 339
✓	54	28	1	436 346
✓	54	35	1	436 353
✓	54	42	1	436 360

VdS = VdS certification



### Sanpress Inox XL reducer with SC-Contur

- non-corroding steel
- plug-in end, press connection

#### Equipment

EPDM sealing element, cutting ring, separator ring

**Model 2315.1XL**

VdS	d1	d2	PU	Article
	64.0	54	1	578 107
✓	76.1	54	1	483 135
	76.1	64.0	1	578 114
✓	88.9	54	1	483 142
	88.9	64.0	1	578 121
✓	88.9	76.1	1	483 159
✓	108.0	54	1	483 166
	108.0	64.0	1	578 138
✓	108.0	76.1	1	483 173
✓	108.0	88.9	1	483 180

VdS = VdS certification



## SCREW FITTINGS



### Sanpress Inox screw fitting with SC-Contur

- non-corroding steel
- press connections
- flat sealing

#### Equipment

EPDM sealing elements, EPDM flat gasket, union nut screw fitting, polygon

#### Note

Material data relate to water contacting components. The union nut consists of nickel-plated brass.

**Model 2360**

VdS	d	PU	Article
	15	5	437 381
	18	5	437 398
✓	22	5	437 404
✓	28	5	437 411
✓	35	5	437 428
✓	42	1	437 435
✓	54	1	437 442

VdS = VdS certification



**Sanpress Inox adapter union with SC-Contur**

- non-corroding steel
- press connection, Rp-thread
- flat sealing

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

**Note**

Material data relate to water contacting components. The union nut consists of nickel-plated brass.

**Model 2362**

VdS	d	Rp	PU	Article
	15	1/2	5	437 459
	15	3/4	5	437 466
	18	1/2	5	437 473
	18	3/4	5	437 480
✓	22	1/2	5	437 497
✓	22	3/4	5	437 503
✓	22	1	5	437 510
✓	28	3/4	5	437 527
✓	28	1	5	437 534
✓	35	1 1/4	5	437 541
✓	42	1 1/2	1	437 558
✓	54	2	1	437 565

VdS = VdS certification



**Sanpress Inox adapter union with SC-Contur**

- non-corroding steel
- press connection, R-thread
- flat sealing

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

**Note**

Material data relate to water contacting components. The union nut consists of nickel-plated brass.

**Model 2365**

VdS	d	R	PU	Article
	15	1/2	5	438 258
	15	3/4	5	438 265
	18	1/2	5	438 272
	18	3/4	5	438 289
✓	22	1/2	5	438 296
✓	22	3/4	5	438 302
✓	22	1	5	438 319
✓	28	3/4	5	438 326
✓	28	1	5	438 333
✓	35	1 1/4	5	438 340
✓	42	1 1/2	1	438 357
✓	54	2	1	438 364

VdS = VdS certification



**Sanpress Inox adapter union 90° with SC-Contur**

- non-corroding steel
- press connection, Rp-thread
- flat sealing, angled

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

**Note**

Material data relate to water contacting components. The union nut consists of nickel-plated brass.

**Model 2355**

VdS	d	Rp	PU	Article
	15	1/2	5	437 299
	18	1/2	5	437 305
	18	3/4	5	437 312
✓	22	3/4	5	437 329
✓	22	1	5	437 336
✓	28	1	5	437 343
✓	35	1 1/4	5	437 350
✓	42	1 1/2	1	437 367
✓	54	2	1	437 374

VdS = VdS certification



**Sanpress Inox connection screw fitting with SC-Contur**

- non-corroding steel
- press connection, G-thread
- flat sealing

**Equipment**

EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon

**Note**

Material data relate to water contacting components. The union nut consists of nickel-plated brass.

**Model 2363**

VdS	d	G	PU	Article
	15	1/2	5	437 572
	15	3/4	5	437 589
	18	1/2	5	437 596
	18	3/4	5	437 602
✓	22	3/4	5	437 619
✓	22	1	5	437 626
✓	28	1	5	437 633
✓	28	1 1/4	5	437 640
✓	35	1 1/2	5	437 862
✓	42	1 3/4	1	437 893
✓	42	2	1	437 923
✓	54	2 3/4	1	437 947
✓	54	2 1/2	1	437 992

VdS = VdS certification

## Sanpress Inox with SC-Contur G1



### Sanpress Inox connection screw fitting

- non-corroding steel
- plug-in end, G-thread
- flat sealing

#### Equipment

EPDM flat gasket, union nut screw fitting, polygon

#### Note

Material data relate to water contacting components. The union nut consists of nickel-plated brass.

**Model 2364**

d	G	PU	Article
15	¾	5	438 180
18	¾	5	438 197
22	1	5	438 203
28	1¼	5	438 210
35	1½	5	438 227
42	1¾	1	438 234
54	2¾	1	438 241

## CAPS, PLUGS



### Sanpress Inox cap with SC-Contur

- non-corroding steel
- press connection

#### Equipment

EPDM sealing element

**Model 2356**

VdS	d	PU	Article
	15	10	452 858
	18	10	452 865
✓	22	10	452 872
✓	28	5	452 889
✓	35	5	452 896
✓	42	1	452 902
✓	54	1	452 919

VdS = VdS certification



### Sanpress Inox XL cap with SC-Contur

- non-corroding steel
- press connection, Rp-thread

#### Equipment

EPDM sealing element, cutting ring, separator ring

**Model 2356XL**

VdS	d	Rp	PU	Article
	64.0	¾	1	578 183
✓	76.1	¾	1	557 874
✓	88.9	¾	1	557 898
✓	108.0	¾	1	557 911

VdS = VdS certification



### Sanpress Inox XL cap with SC-Contur

- non-corroding steel
- press connection

#### Equipment

EPDM sealing element, cutting ring, separator ring

**Model 2356.1XL**

VdS	d	PU	Article
✓	76.1	1	557 881
✓	88.9	1	557 904
✓	108.0	1	557 928

VdS = VdS certification



### Pressure test plug

- for leakage test, temporarily closed piping section
- brass
- compression fitting, hose connection for filling hose

#### Equipment

KFE tap, union nut screw fitting

**Model 2269**

d	PU	Article
12	1	290 801
15	1	141 523
18	1	289 423
22	1	140 557
28	1	142 568
35	1	144 111
42	1	144 999
54	1	187 798



### Sealing element

#### EPDM

- suitable for pressure test plug model 2269

**Model 2269.9**

for d	Internal Ø	s	PU	Article
35	32,15	3,2	5	754 150
42	38,5	3,7	5	754 167
54	51,2	4,13	5	754 174





**Protective cap**  
 - for pipe end  
 - not suitable for leakage and pressure test  
 - plastic  
**Model 2259.1**

d	PU	Article
15	10	611 149
18	10	612 054
22	10	612 061
28	10	612 078
35	10	612 085
42	10	612 092
54	10	612 108



**Protective cap**  
 - for pipe end  
 - not suitable for leakage and pressure test  
 - plastic  
**Model 2259.1XL**

d	PU	Article
64.0	10	612 115
76.1	10	612 122
88.9	10	612 139
108.0	10	612 146

**FLANGES**



**Sanpress Inox flange adapter with SC-Contur**  
 - non-corroding steel  
 - flange adapter, press connection  
**Equipment**  
 fixed flange PN 10/16, EPDM sealing element  
**Model 2359**

DN	d	n	k [mm]	PU	Article
20	22	4	75	1	593 315
25	28	4	85	1	593 322
32	35	4	100	1	593 339
40	42	4	110	1	593 346
50	54	4	125	1	593 353

n = Number of drill holes  
 k = Bolt circle Ø



**Sanpress Inox XL flange adapter with SC-Contur**  
 - non-corroding steel  
 - flange adapter, press connection  
**Equipment**  
 fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring  
**Model 2359XL**

VdS	DN	d	n	k [mm]	PU	Article
	50	64.0	4	125	1	616 809
✓	65	76.1	8	145	1	482 978
✓	80	88.9	8	160	1	482 985
✓	100	108.0	8	180	1	482 992

VdS = VdS certification  
 n = Number of drill holes  
 k = Bolt circle Ø



**Sanpress Inox mounting set**  
 - for flange connection  
 - stainless steel  
**Equipment**  
 4 screws, 8 washers, 4 nuts  
**Model 2359.7**

DN	PN	M	L	PU	Article
20/25	10/16	12	60	1	611 262
32/50	10/16	16	70	1	611 279



**Sanpress Inox XL mounting set**  
 - for flange connection  
 - stainless steel  
**Equipment**  
 8 screws, 16 washers, 8 nuts  
**Model 2359.7XL**

for DN	PN	M	L	PU	Article
65/100	10/16	16	70	1	583 682



**Gasket**  
- AFM 34/2  
**Model 2259.9**

DN	PN	PU	Article
10	16	1	<b>611 286</b>
15	16	1	<b>611 293</b>
20	16	10	<b>611 309</b>
25	16	10	<b>409 128</b>
32	16	10	<b>409 135</b>
40	16	10	<b>409 142</b>
50	16	10	<b>409 258</b>

**WALL PLATES**



**Sanpress Inox wall plate with SC-Contur**  
- non-corroding steel  
- press connection, Rp-thread  
**Equipment**  
EPDM sealing element, fixing flange  
**Model 2325.5**

d	Rp	PU	Article
15	½	5	<b>437 244</b>
18	½	5	<b>437 251</b>
22	½	5	<b>437 268</b>
22	¾	5	<b>437 275</b>
28	1	5	<b>437 282</b>



**Sanpress Inox double wall plate with SC-Contur**  
- non-corroding steel  
- press connections, Rp-thread  
**Equipment**  
EPDM sealing elements, fixing flange  
**Model 2325.7**

d1	Rp	d2	PU	Article
15	½	15	1	<b>693 718</b>



**Sanpress Inox wall plate T-piece with SC-Contur**  
- non-corroding steel  
- press connections, Rp-threads  
**Equipment**  
EPDM sealing elements, fixing flange  
**Model 2317.3**

d1	Rp	d2	PU	Article
15	½	15	1	<b>744 083</b>
22	½	22	1	<b>744 090</b>



**Protective collar**  
- for wall plate d16xRp½  
- plastic  
**Model 2125.59**

	PU	Article
	10	<b>351 496</b>



**Sound absorber**  
- for all Viega wall plates Rp½ DN12 and DN15  
- rubber  
**Model 2141.5**

	PU	Article
	1/100	<b>586 713</b>



**Sound absorber**  
- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Raxofix double wall plate model 5325.7, Viega Smartpress double wall plate model 6725.7  
- rubber  
**Model 5325.75**

d	for d	PU	Article
16	15/18	5	<b>657 116</b>
20	22	5	<b>660 383</b>





**Mounting bracket**  
 - for masonry installation, pre-wall installation, different actual dimensions  
 - galvanised steel  
 - sound decoupling  
**Model 2021.7**

DG	PU	Article		
70/100/150	1	<b>651 350</b>		

DG = Depth gauge



**Mounting bracket**  
 - for wall plate fixing  
 - galvanised steel  
 - sound decoupling, variable dimensions  
**Equipment**  
 rubber panel set  
**Model 2141.3**

DG	PU	Article		
80-150	1	<b>581 701</b>		

DG = Depth gauge



**Mounting bracket**  
 - for lateral fixing  
 - suitable for mounting unit model 2141, mounting bracket model 2141.3  
 - galvanised steel  
**Model 2141.4**

	PU	Article		
	1	<b>586 706</b>		



**Waste elbow 90°**  
 - for fixing with fitting holder or Viega Mono surface-mounted fitting pre-wall block  
 - suitable for fitting holder model 8062.1  
 - plastic  
**Equipment**  
 mounting bracket, WB pre-wall clip, rubber nipple DN40/30, plug  
**Model 2125.9**

DN	PU	Article		
40/50	1	<b>329 730</b>		

**SMARTLOOP INLINER TECHNOLOGY: INTERNAL CIRCULATION PIPES**



**Smartloop connection set**  
 - for hot water riser pipe with internal circulation pipe, hot water riser pipe from d28, circulation pipe d15  
 - suitable for Smartloop pipe model 2007.3  
 - gunmetal or silicon bronze  
**Equipment**  
 plug, connection socket  
**Model 2276.1**

d1	d2	d3	PU	Article		
28	12	15	1	<b>470 289</b>		
35	12	15	1	<b>470 272</b>		
28/35	12	15	1	<b>632 229</b>		



**Smartloop pipe**  
 - for internal circulation pipe  
 - suitable for Smartloop connection set model 2276.1  
**Model 2007.3**

d	s	L [m]	PU	Article		
12	1	75	75	<b>650 032</b>		



**Smartloop tension coupling**  
 - for installation of the internal circulation pipe  
 - suitable for Smartloop pipe model 2007.3  
**Model 2276.9**

for d	PU	Article		
12	1	<b>632 236</b>		





**Smartloop coupling**  
 - for repair of the internal circulation pipe  
 - suitable for Smartloop pipe model 2007.3  
**Model 2276.8**

for d	PU	Article
12	1	<b>643 188</b>



**Pipe shear**  
 - for Viega plastic pipe  
**Model 2040**

for d	PU	Article
12-25	1	<b>117 047</b>



**Mounting pliers**  
**Model 1077.2**

for d	PU	Article
12-16	1	<b>264 604</b>



**Hand press tool**  
 - for solid plastic pipe system, PB-system  
**Model 2782**

for d	F	SI	PU	Article
12	12	12	1	<b>401 436</b>

F = for Fonterra  
 SI = for Smartloop



**Press jaw PT2**  
**for plastic piping systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340  
 - phosphatised steel

**Model 2799.7**

F	SI	PU	Article
12	12	1	<b>425 302</b>

F = for Fonterra  
 SI = for Smartloop

**COMPENSATORS**



**Compensator with SC-Contur**  
 - for expansion equalisation in cellar or riser pipe, storey connection pipe in heating and sanitary technology  
 - press connections  
**Equipment**  
 EPDM sealing elements, gunmetal or silicon bronze press connector, stainless steel bellows  
**Model 2251**

d	PU	Article
15	1	<b>690 250</b>
18	1	<b>690 267</b>
22	1	<b>690 274</b>
28	1	<b>690 281</b>
35	1	<b>690 298</b>
42	1	<b>690 304</b>
54	1	<b>690 311</b>



## STAINLESS STEEL SHUT-OFF VALVES



### Easytop Inox KRV slanted seat valve

**(combined free-flow valve with backflow preventer) with SC-Contur**

- non-corroding steel
- press connections

#### Equipment

spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

#### Technical data

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2338**

DN	d	PU	Article
15	15	5	468 460
15	18	5	468 477*
20	22	5	468 484
25	28	5	468 491
40	42	1	468 514*

\* = Discontinued, limited availability



### Easytop Inox backflow preventer with SC-Contur

- non-corroding steel
- press connections

#### Equipment

test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

#### Technical data

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2339**

DN	d	PU	Article
15	15	5	471 255*
20	22	5	471 279*
50	54	1	471 316*

\* = Discontinued, limited availability

## STAINLESS STEEL SHUT-OFF VALVES, FROM 2017



### Easytop Inox slanted seat valve (free-flow valve) with SC-Contur

- non-corroding steel
- press connections

#### Equipment

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$ , EPDM sealing elements

#### Technical data

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2337.5**

DN	d	PU	Article
15	15	5	757 854
15	18	5	757 861
20	22	5	757 878
25	28	5	757 885
32	35	1	757 892
40	42	1	757 908
50	54	1	757 915



**Easytop Inox KRV slanted seat valve (combined free-flow valve with backflow preventer) with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C [with DVGW-test mark](#)

**Model 2338.5**

DN	d	PU	Article
15	15	5	757 922
15	18	5	757 939
20	22	5	757 946
25	28	5	757 953
32	35	1	757 960
40	42	1	757 977
50	54	1	757 984



**Easytop Inox backflow preventer with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

stainless steel upper part and valve plate unit, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C [with DVGW-test mark](#)

**Model 2339.4**

DN	d	PU	Article
15	15	5	757 991
15	18	5	758 004
20	22	5	758 011
25	28	5	758 028
32	35	1	758 035
40	42	1	758 042
50	54	1	758 059

STAINLESS STEEL BALL VALVES



**Easytop Inox ball valve with SC-Contur**

- press connections

**Equipment**

non-corroding stainless steel valve casing, EPDM sealing elements (press connections), actuating lever L-form with medium marking green/red exchangeable

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C [with DVGW-test mark](#)

**Model 2370**

DN	d	PU	Article
15	15	1	554 729
15	18	1	554 736
20	22	1	554 743
25	28	1	554 750
32	35	1	554 767
40	42	1	554 774
50	54	1	554 781



CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES, FROM 2017



**Easytop concealed free-flow valve with SC-Contur**

- press connections

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection, EPDM sealing elements (press connections)

[with DVGW-test mark](#)

**Model 2278.5**

d	ID	PU	Article
15	45-130	1	747 343
18	45-130	1	747 350
22	45-130	1	747 367

ID = Installation depth



**Easytop concealed straight seat valve**

**with SC-Contur**

- press connections

**Equipment**

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, EPDM sealing elements

with DVGW-test mark

**Model 2235.2**

DN	d	ID	PU	Article
15	15	45-130	1/5	<b>755 591</b>
15	18	45-130	1/5	<b>755 607</b>
20	22	45-130	5	<b>755 614</b>
25	28	45-130	1/5	<b>755 621</b>

ID = Installation depth



**Easytop equipment set**

**Visign for More 104**

- for installation depth 45-130 mm

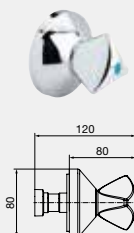
- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

rosette, wall sealing, turning handle, red and blue marking rings

**Model 2236.10**

Version	PU	Article
chrome-plated	1	<b>596 835</b>



**Easytop equipment set**

- for installation depth 20-80 mm

- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

rosette, wall sealing, turning handle

**Model 2236**

Version	PU	Article
chrome-plated/red	1	<b>275 068</b>
chrome-plated/blue	1	<b>275 075</b>

**FREE-FLOW VALVES, FROM 2017**



**Easytop free-flow valve**

**with SC-Contur**

- press connections

**Equipment**

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), plastic turning handle, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2278**

d	PU	Article
15	1	<b>747 312</b>
18	1	<b>747 329</b>
22	1	<b>747 336</b>

ACCESSORIES  
TOOLS



**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

**Model 2292.2**

for d	PU	Article
12-54	1	<b>343 019</b>



**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

**Model 2292.4XL**

for d	PU	Article
64.0-108.0	1	<b>556 310</b>



**Insertion depth template**

- for marking the insertion depth of metallic pipes

**Model 2494**

for d	PU	Article
12-54	1	<b>625 085</b>



**Marking pen**

- for Viega press connector systems

**Model 2490.1**

	PU	Article
	1	<b>606 121</b>

ACCESSORIES  
SEALING ELEMENTS



**Sealing element**

**EPDM**

- for potable water installation, heating installation
- temperature resistant to 110 °C

**Model 2289**

VdS	for d	Internal Ø	s	PU	Article
	15	15.1	2.6	10	<b>183 400</b>
	16	16	2.6	10	<b>448 387</b>
	18	18.2	2.6	10	<b>281 595</b>
✓	22	22.2	3.1	10	<b>183 523</b>
✓	28	28.3	3.1	10	<b>184 452</b>
✓	35	35.4	3.25	10	<b>181 208</b>
✓	42	42.4	4.13	10	<b>184 940</b>
✓	54	54.4	4.13	10	<b>191 153</b>

VdS = VdS certification



**Sealing element**

**EPDM**

- for Sanpress Inox XL, Profipress XL, Prestabo XL, Temponox XL, potable water installation, heating installation
- temperature resistant to 110 °C

**Model 2389XL**

VdS	for d	Internal Ø	s	PU	Article
✓	64.0	66.25	5	1	<b>594 312</b>
✓	76.1	77.85	5	1	<b>583 705</b>
✓	88.9	90.7	5	1	<b>583 712</b>
✓	108.0	110.4	5	1	<b>583 699</b>

VdS = VdS certification





**Sealing element**

**FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

**Model 2286**

VdS	for d	Internal Ø	s	PU	Article
	15	15.1	2.6	5	<b>459 390</b>
	18	18.2	2.6	5	<b>459 406</b>
✓	22	22.2	3.1	5	<b>459 413</b>
✓	28	28.3	3.1	5	<b>459 420</b>
✓	35	35.4	3.25	5	<b>459 437</b>
✓	42	42.4	4.13	5	<b>459 444</b>
✓	54	54.4	4.13	1	<b>459 451</b>

VdS = VdS certification



**Sealing element**

**FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

**Note**

The Prestabo system is not suitable for low-pressure steam systems!

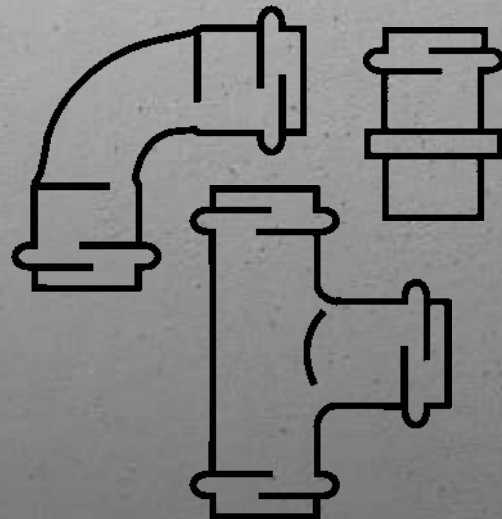
Use in any other area of application requires consultation with our Technical Consulting!

**Model 2386XL**

VdS	for d	Internal Ø	s	PU	Article
✓	64.0	66.25	5	1	<b>614 461</b>
✓	76.1	77.85	5	1	<b>614 485</b>
✓	88.9	90.7	5	1	<b>614 478</b>
✓	108.0	110.4	5	1	<b>614 492</b>

VdS = VdS certification

# Sanpress Inox G with SC-Contur Piping technology



**viega**



Flow-optimised press connector system with press connectors and pipes made of stainless steel 1.4401. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

**Marking**

Manufacturer, pipe dimension, batch, yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT5« for Sanpress Inox G connectors, yellow rectangle with inscription »Gas MOP 5 / GT1« for Profipress G connectors made of gunmetal, yellow pipe plug, detachable orange label as press indicator from d64.0

**Press connector with SC-Contur**

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:  
Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI  
Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

**Sealing elements**

HNBR (hydrogenated acrylonitrile butadiene rubber), yellow, pre-assembled

**Dimensions**

d15–108.0

**Tools**

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

**Areas of application**

- Heating oil
- Diesel fuel
- Lubricating oil
- Hydraulic oil
- Compressed air, operating air

**Note**

The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

**Note – Standards and approvals**

Press connector system with press connectors and pipes in accordance with DIN EN 10088, DVGW Worksheet GW 541.  
Press connector approval for stainless steel in accordance with DG-8531BR0333.  
Press connector approval for gunmetal in accordance with DG-8531BP0069.  
Piping for heating oil in accordance with DIN 51603 and piping for diesel fuel as suction and pressure line in accordance with DIN EN 590 in consideration of the General Building Approval Z-38.4-184.

**Operating conditions heating oil and diesel fuel installation**

Operating temperature max. 40 °C / 104 °F  
Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

**Material press connector**

Stainless steel 1.4401

**Type Approvals**

- DNV
- LR
- BV
- RINA
- ABS
- IRS
- NK
- RM
- CCS

**Pressure gradient calculator**

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.



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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

PIPES



**Sanpress pipe**  
**1.4401 (AISI 316)**  
 - for potable water installation, gas installation  
 - non-corroding steel  
 - laser welded  
**Model 2203**

d	s	L [m]	LB	SB	PU	Article
15	1	6	✓		600	102 036
18	1	6	✓		240	289 034
22	1.2	6	✓		420	102 708
28	1.2	6	✓		240	104 924
35	1.5	6	✓		180	108 588
42	1.5	6	✓		120	113 001
54	1.5	6	✓		60	193 676
15	1	6		✓	120	807 115
18	1	6		✓	60	807 122
22	1.2	6		✓	60	807 139
28	1.2	6		✓	60	807 146
35	1.5	6		✓	30	807 153
42	1.5	6		✓	30	807 160
54	1.5	6		✓	30	807 177

LB = Large bundle  
 SB = Small bundle



**Sanpress XL pipe**  
**1.4401 (AISI 316)**  
 - for potable water installation, gas installation  
 - non-corroding steel  
 - laser welded  
**Model 2203XL**

d	s	L [m]	LB	SB	PU	Article
64.0	2	6	✓		60	578 626
76.1	2	6	✓		30	354 862
88.9	2	6	✓		30	354 855
108.0	2	6	✓		30	354 848
64.0	2	6		✓	6	807 191
76.1	2	6		✓	6	807 207
88.9	2	6		✓	6	807 214
108.0	2	6		✓	6	807 184

LB = Large bundle  
 SB = Small bundle

ELBOWS



**Sanpress Inox G elbow 90°**  
**with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 HNBR sealing elements  
**Model 0216**

d	PU	Article
15	5	485 788
18	5	485 795
22	5	485 801
28	5	485 818
35	1	485 825
42	1	485 832
54	1	485 849



**Sanpress Inox G XL elbow 90°**  
**with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 HNBR sealing elements, cutting rings, separator rings  
**Model 0216XL**

d	PU	Article
64.0	1	577 476
76.1	1	577 483
88.9	1	577 490
108.0	1	577 506



**Sanpress Inox G elbow 90° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 HNBR sealing element  
**Model 0216.1**

d	PU	Article
15	5	486 051
18	5	486 068
22	5	486 075
28	5	486 082
35	1	486 099
42	1	486 105
54	1	486 112



**Sanpress Inox G XL elbow 90° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring  
**Model 0216.1XL**

d	PU	Article
64.0	1	577 513
76.1	1	577 520
88.9	1	577 537
108.0	1	577 544



**Sanpress Inox G elbow 45° with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 HNBR sealing elements  
**Model 0226**

d	PU	Article
15	5	486 129
18	5	486 136
22	5	486 143
28	5	486 150
35	1	486 167
42	1	486 174
54	1	486 181



**Sanpress Inox G XL elbow 45° with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 HNBR sealing elements, cutting rings, separator rings  
**Model 0226XL**

d	PU	Article
64.0	1	578 251
76.1	1	578 268
88.9	1	578 275
108.0	1	578 282



**Sanpress Inox G elbow 45° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 HNBR sealing element  
**Model 0226.1**

d	PU	Article
15	5	486 198
18	5	486 204
22	5	486 211
28	5	486 228
35	1	486 235
42	1	486 242
54	1	486 259



**Sanpress Inox G XL elbow 45° with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring  
**Model 0226.1XL**

d	PU	Article
64.0	1	578 299
76.1	1	578 305
88.9	1	578 312
108.0	1	578 329



**Sanpress crossover**  
 - non-corroding steel  
 - plug-in ends  
**Model 2209.3**

d	PU	Article
15	5	193 324
18	5	289 010
22	5	193 331
28	5	193 294



**T-PIECES**

**Sanpress Inox G T-piece with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

HNBR sealing elements

**Model 0218**

d1	d2	d3	PU	Article
15	15	15	5	486 457
18	18	18	5	486 464
22	22	22	5	486 488
28	22	28	5	486 532
28	28	28	5	486 518
35	28	35	1	486 570
35	35	35	1	486 556
42	28	42	1	486 600
42	42	42	1	486 594
54	28	54	1	570 477
54	42	54	1	486 631
54	54	54	1	486 624


**Sanpress Inox G XL T-piece with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

HNBR sealing elements, cutting rings, separator rings

**Model 0218XL**

d1	d2	d3	PU	Article
64.0	64.0	64.0	1	578 206
76.1	76.1	76.1	1	578 213
88.9	88.9	88.9	1	578 220
108.0	108.0	108.0	1	578 237


**Sanpress Inox G T-piece with SC-Contur**

- non-corroding steel
- press connections, Rp-thread

**Equipment**

HNBR sealing elements, polygon

**Model 0217.2**

d1	Rp	d2	PU	Article
15	½	15	5	486 655
18	½	18	5	486 662
22	½	22	5	486 679
22	¾	22	5	486 686
28	½	28	5	486 693
28	¾	28	5	486 709
35	½	35	1	486 716
42	½	42	1	486 723
54	½	54	1	486 730


**Sanpress Inox G XL T-piece with SC-Contur**

- non-corroding steel
- press connections, Rp-thread

**Equipment**

HNBR sealing elements, cutting rings, separator rings, polygon

**Model 0217.2XL**

d1	Rp	d2	PU	Article
64.0	¾	64.0	1	578 435
76.1	¾	76.1	1	578 466
76.1	2	76.1	1	578 459
88.9	¾	88.9	1	578 473
88.9	2	88.9	1	578 480
108.0	¾	108.0	1	578 497
108.0	2	108.0	1	578 503

ADAPTERS/ELBOWS



**Sanpress Inox G adapter with SC-Contur**  
 - non-corroding steel  
 - press connection, R-thread  
**Equipment**  
 HNBR sealing element, polygon  
**Model 0211**

d	R	PU	Article
15	½	5	486 266
15	¾	5	486 273
18	½	5	486 280
18	¾	5	486 297
22	½	5	486 747
22	¾	5	486 754
22	1	5	486 761
28	¾	5	486 778
28	1	5	486 785
35	1	1	486 792
35	1¼	1	486 808
42	1½	1	486 815
54	2	1	486 822



**Sanpress Inox G XL adapter with SC-Contur**  
 - non-corroding steel  
 - press connection, R-thread  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring, polygon  
**Model 0211XL**

d	R	PU	Article
76.1	2½	1	632 526
88.9	3	1	632 533



**Sanpress Inox G adapter with SC-Contur**  
 - non-corroding steel  
 - press connection, Rp-thread  
**Equipment**  
 HNBR sealing element, polygon  
**Model 0212**

d	Rp	PU	Article
15	½	5	486 839
15	¾	5	486 846
18	½	5	486 853
18	¾	5	486 860
22	½	5	486 877
22	¾	5	486 884
22	1	5	486 891
28	¾	5	486 907
28	1	5	486 914
35	1¼	1	486 921
42	1½	1	486 938
54	2	1	486 945



**Sanpress Inox plug-in piece**  
 - non-corroding steel  
 - plug-in end, R-thread  
**Equipment**  
 polygon  
**Model 2311.1**

d	R	PU	Article
15	½	5	436 704
18	½	5	436 711
18	¾	5	436 728
22	½	5	436 735
22	¾	5	436 742
28	1	5	436 759
35	1¼	5	436 766
42	1½	1	436 773
54	2	1	436 780



**Sanpress Inox plug-in piece**  
 - non-corroding steel  
 - plug-in end, Rp-thread  
**Equipment**  
 polygon  
**Model 2312.1**

d	Rp	PU	Article
15	½	5	436 797
18	½	5	436 803
18	¾	5	436 810
22	½	5	436 827
22	¾	5	436 834
28	¾	5	436 841
28	1	5	436 858
35	1¼	5	436 865
42	1½	1	436 872
54	2	1	436 889





**Sanpress Inox G adapter elbow 90° with SC-Contur**  
 - non-corroding steel  
 - press connection, R-thread  
**Equipment**  
 HNBR sealing element, polygon  
**Model 0214**

d	R	PU	Article
15	1/2	5	485 993
18	1/2	5	486 006
18	3/4	5	486 013
22	3/4	5	486 020
28	1	5	486 037
35	1 1/4	1	486 044
42	1 1/2	1	486 358
54	2	1	486 365



**Sanpress Inox G adapter elbow 90° with SC-Contur**  
 - non-corroding steel  
 - press connection, Rp-thread  
**Equipment**  
 HNBR sealing element  
**Model 0214.2**

d	Rp	PU	Article
18	1/2	5	486 389
22	3/4	5	486 402
28	1	5	486 419
35	1 1/4	1	486 426
42	1 1/2	1	486 433
54	2	1	486 440

COUPLINGS



**Sanpress Inox G coupling with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 HNBR sealing elements  
**Model 0215**

d	PU	Article
15	10	486 969
18	10	486 976
22	10	486 983
28	5	486 990
35	5	487 003
42	1	487 010
54	1	487 027



**Sanpress Inox G XL coupling with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 HNBR sealing elements, cutting rings, separator rings  
**Model 0215XL**

d	PU	Article
64.0	1	578 244
76.1	1	578 558
88.9	1	578 565
108.0	1	578 572



**Sanpress Inox G slip coupling with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 HNBR sealing elements  
**Model 0215.5**

d	PU	Article
15	10	487 034
18	10	487 041
22	10	487 058
28	5	487 065
35	1	487 072
42	1	487 089
54	1	487 096



**Sanpress Inox G XL slip coupling with SC-Contur**  
 - non-corroding steel  
 - press connections  
**Equipment**  
 HNBR sealing elements, cutting rings, separator rings  
**Model 0215.5XL**

d	PU	Article
64.0	1	578 589
76.1	1	578 596
88.9	1	578 602
108.0	1	578 619

REDUCTIONS



**Sanpress Inox G reducer with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 HNBR sealing element  
**Model 0215.1**

d1	d2	PU	Article
18	15	10	487 102
22	15	10	487 119
22	18	10	487 126
28	15	5	487 133
28	18	5	487 140
28	22	5	487 157
35	22	5	487 164
35	28	5	487 171
42	22	1	487 188
42	28	1	487 195
42	35	1	487 201
54	35	1	487 218
54	42	1	487 225



**Sanpress Inox G XL reducer with SC-Contur**  
 - non-corroding steel  
 - plug-in end, press connection  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring  
**Model 0215.1XL**

d1	d2	PU	Article
64.0	54	1	578 336
76.1	54	1	578 350
76.1	64.0	1	578 343
88.9	54	1	578 367
88.9	64.0	1	578 374
88.9	76.1	1	578 381
108.0	54	1	578 398
108.0	76.1	1	578 411
108.0	88.9	1	578 428

SCREW FITTINGS



**Profifress G screw fitting with SC-Contur**  
 - gunmetal  
 - press connections  
 - conical sealing  
**Equipment**  
 HNBR sealing elements, polygon  
**Model 2650**

d	PU	Article
15	1	379 254
18	1	379 261
22	1	379 278
28	1	379 285



**Profifress G adapter union with SC-Contur**  
 - gunmetal  
 - press connection, Rp-thread  
 - conical sealing  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2652**

d	Rp	PU	Article
15	½	1	379 322
18	½	1	379 339
22	¾	1	379 346
28	1	1	379 353



**Profifress G adapter union with SC-Contur**  
 - gunmetal  
 - press connection, R-thread  
 - conical sealing  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2654**

d	R	PU	Article
15	½	1	379 391
15	¾	1	390 662
18	½	1	379 407
18	¾	1	390 679
22	¾	1	379 414
22	1	1	390 686
28	¾	1	477 981
28	1	1	379 421





**Profipress G connection screw fitting with SC-Contur**  
 - for gas ball valve, gas valve  
 - gunmetal  
 - press connection, G-thread  
 - conical sealing  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2661**

d	G	PU	Article
15	¾	1	351 113
18	1¼	1	534 745
22	1½	1	351 120
22	1¾	1	408 237
28	1¾	1	351 137



**Profipress G connection screw fitting with SC-Contur**  
 - for pressure regulating valve  
 - gunmetal  
 - press connection, G-thread  
 - flat sealing  
**Equipment**  
 HNBR sealing element, polygon  
**Model 2666**

d	G	PU	Article
28	1¼	1	477 455
28	1½	1	490 829



**Sanpress Inox G connection screw fitting with SC-Contur**  
 - non-corroding steel  
 - press connection, G-thread  
 - flat sealing  
**Equipment**  
 HNBR sealing element, flat gasket, union nut screw fitting, polygon  
**Model 0263.1**

d	G	PU	Article
18	¾	1	735 821
22	1	1	735 838
28	1¼	1	735 845
35	1½	1	735 852
42	2	1	735 869
54	2¾	1	735 876

CAPS



**Sanpress Inox G cap with SC-Contur**  
 - non-corroding steel  
 - press connection  
**Equipment**  
 HNBR sealing element  
**Model 0256**

d	PU	Article
15	10	487 232
18	10	487 249
22	10	487 256
28	5	487 263
35	1	487 270
42	1	487 287
54	1	487 294



**Sanpress Inox G XL cap with SC-Contur**  
 - non-corroding steel  
 - press connection  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring  
**Model 0256.1XL**

d	PU	Article
64.0	1	578 640
76.1	1	578 633
88.9	1	578 657
108.0	1	578 664



**Protective cap**  
 - for pipe end  
 - not suitable for leakage and pressure test  
 - plastic  
**Model 2259.1**

d	PU	Article
15	10	611 149
18	10	612 054
22	10	612 061
28	10	612 078
35	10	612 085
42	10	612 092
54	10	612 108





**Protective cap**  
 - for pipe end  
 - not suitable for leakage and pressure test  
 - plastic  
**Model 2259.1XL**

d	PU	Article
64.0	10	<b>612 115</b>
76.1	10	<b>612 122</b>
88.9	10	<b>612 139</b>
108.0	10	<b>612 146</b>

**FLANGES**



**Profipress G flange adapter with SC-Contur**  
 - gunmetal  
 - flange adapter, press connection  
**Equipment**  
 black powder-coated steel loose flange PN 10/16, HNBR sealing element  
**Model 2659.5**

DN	d	n	k [mm]	PU	Article
25	28	4	85	1	<b>490 669</b>

n = Number of drill holes  
 k = Bolt circle Ø



**Sanpress Inox G flange adapter with SC-Contur**  
 - non-corroding steel  
 - press connection, flange adapter  
**Equipment**  
 HNBR sealing element, flat gasket  
**Model 0259**

DN	d	n	k [mm]	PU	Article
20	22	4	75	1	<b>735 777</b>
25	28	4	85	1	<b>735 784</b>
32	35	4	100	1	<b>735 791</b>
40	42	4	110	1	<b>735 807</b>
50	54	4	125	1	<b>735 814</b>

n = Number of drill holes  
 k = Bolt circle Ø



**Sanpress Inox G XL flange adapter with SC-Contur**  
 - non-corroding steel  
 - flange adapter, press connection  
**Equipment**  
 HNBR sealing element, cutting ring, separator ring  
**Model 0259XL**

DN	d	n	k [mm]	PU	Article
50	64.0	4	125	1	<b>641 757</b>
65	76.1	8	145	1	<b>578 534</b>
80	88.9	8	160	1	<b>578 541</b>
100	108.0	8	180	1	<b>578 510</b>

n = Number of drill holes  
 k = Bolt circle Ø



**Mounting set**  
 - for flange connection  
 - galvanised steel  
**Equipment**  
 4 screws, 8 washers, 4 nuts  
**Model 2259.7**

DN	PN	M	L	PU	Article
20/25	16	12	65	1	<b>494 056</b>



**Sanpress Inox mounting set**  
 - for flange connection  
 - stainless steel  
**Equipment**  
 4 screws, 8 washers, 4 nuts  
**Model 2359.7**

DN	PN	M	L	PU	Article
20/25	10/16	12	60	1	<b>611 262</b>
32/50	10/16	16	70	1	<b>611 279</b>



**Sanpress Inox XL mounting set**  
 - for flange connection  
 - stainless steel  
**Equipment**  
 8 screws, 16 washers, 8 nuts  
**Model 2359.7XL**

for DN	PN	M	L	PU	Article
65/100	10/16	16	70	1	<b>583 682</b>





**Gasket**  
- AFM 34/2  
**Model 2259.9**

DN	PN	PU	Article
25	16	10	<b>409 128</b>
50	16	10	<b>409 258</b>

**WALL PLATES**



**Sanpress Inox G wall plate with SC-Contur**  
- non-corroding steel  
- press connection, Rp-thread  
**Equipment**  
HNBR sealing element, fixing flange  
**Model 0225.5**

d	Rp	PU	Article
15	½	5	<b>487 300</b>
18	½	5	<b>487 317</b>
22	½	5	<b>487 324</b>
22	¾	5	<b>493 974</b>

**GAS BALL VALVES**



**Profipress G gas ball valve with SC-Contur**  
- press connections  
- lockable  
**Equipment**  
gunmetal casing, HNBR sealing elements  
**Technical data**  
HTR (higher thermal resistance) 650 °C/30 min C1  
Operating pressure max. 0.5 MPa (MOP 5)  
with DIN-DVGW-G-test mark  
**Model 2670**

DN	d	PU	Article
15	15	1	<b>492 854</b>
15	18	1	<b>492 861</b>
20	22	1	<b>492 878</b>
25	28	1	<b>492 885</b>



**Profipress G gas ball valve with SC-Contur**  
- press connections  
- lockable  
**Equipment**  
gunmetal casing, yellow powder-coated actuating handle made of sheet steel, test opening, HNBR sealing elements  
**Technical data**  
HTR (higher thermal resistance) 650 °C/30 min C1  
Operating pressure max. 0.5 MPa (MOP 5)  
with DIN-DVGW-G-test mark  
**Model 2671**

DN	d	PU	Article
15	18	1	<b>587 437</b>
20	22	1	<b>587 444</b>
25	28	1	<b>587 451</b>



**Profipress G gas ball valve with SC-Contur**  
- inlet: Rp-thread, outlet: Profipress G connection  
- lockable  
**Equipment**  
gunmetal casing, test opening, yellow powder-coated actuating handle made of sheet steel, HNBR sealing element, polygon  
**Technical data**  
HTR (higher thermal resistance) 650 °C/30 min C1  
Operating pressure max. 0.5 MPa (MOP 5)  
with DIN-DVGW-G-test mark  
**Model 2671.3**

DN	Rp	d	PU	Article
20	¾	22	1	<b>587 468</b>
25	¾	28	1	<b>587 475</b>
25	1	22	1	<b>659 318</b>
25	1	28	1	<b>638 887</b>


**Gas ball valve**

- brass
- Rp-thread
- lockable, sealable, heavy and straight version

**Equipment**

polygon

**Technical data**

Ambient temperature max. 70 °C

HTR (higher thermal resistance)

650 °C/30 min C1

Operating pressure max. 0.5 MPa (MOP 5)

with DIN-DVGW-G-test mark

**Model G2101**

DN	Rp	PU	Article		
15	1/2	1	<b>525 934</b>		
20	3/4	1	<b>525 941</b>		
25	1	1	<b>525 958</b>		
32	1 1/4	1	<b>532 550</b>		
40	1 1/2	1	<b>532 567</b>		
50	2	1	<b>532 574</b>		



ACCESSORIES  
TOOLS



**Insertion depth template**  
- for marking the insertion depth of  
metallic pipes  
**Model 2494**

for d	PU	Article		
12-54	1	<b>625 085</b>		



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

	PU	Article		
	1	<b>606 121</b>		

ACCESSORIES  
SEALING ELEMENTS

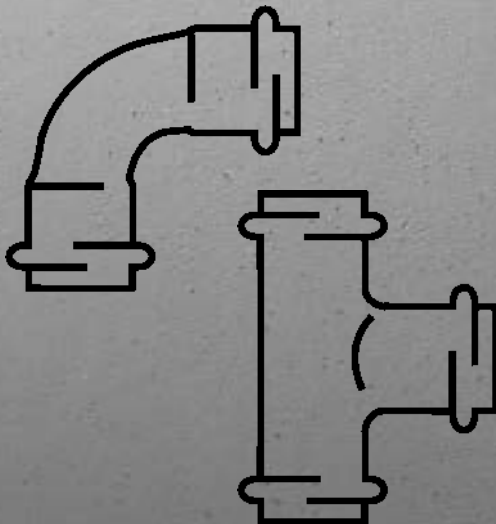


**Profipress G sealing element**  
**HNBR**  
- for gas supply line, heating oil pipe, diesel fuel pipe  
**Model 2687**

for d	Internal Ø	s	PU	Article		
15	15.1	2.6	5	<b>348 588</b>		
18	18.2	2.6	5	<b>348 595</b>		
22	22.2	3.1	5	<b>348 601</b>		
28	28.3	3.1	5	<b>348 618</b>		
35	35.4	3.25	5	<b>348 625</b>		
42	42.4	4.13	5	<b>348 632</b>		
54	54.4	4.13	5	<b>348 649</b>		

**Seapress**

**Piping technology**



**viega**



Flow-optimised press connector system made of CuNiFe alloy for CuNiFe pipes. Especially suitable for applications involving seawater. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d76.1 with stainless steel cutting ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for installations of manifolds and riser pipes.

#### Marking

Manufacturer, brand name, pipe dimension, batch, detachable orange label as press indicator from d76.1

#### Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

#### Dimensions

d15–54 and 76.1–108.0

#### Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

#### Areas of application in shipbuilding

Fire extinguishing line wet  
 Sprinkler line wet  
 Seawater cooling  
 Bilge and ballast systems  
 Seawater desalination systems

#### Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

#### Note – Standards and approvals

Press connector approvals in accordance with Lloyd's Register, DNV, RINA, Bureau Veritas, American Bureau of Shipping, Class NK, China Classification Society, IRClass.

#### Material press connector

CuNiFe

#### Type Approvals

DNV  
 LR  
 BV  
 RINA  
 ABS  
 IRS  
 NK  
 CCS

#### Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

**ELBOWS**


**Seapress elbow 90°**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 0316**

d	PU	Article
15	10	453 169
22	10	453 176
28	4	453 183
35	4	453 190
42	2	453 206
54	2	453 213



**Seapress XL elbow 90°**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 0316XL**

d	PU	Article
76.1	1	556 570
88.9	1	556 563
108.0	1	556 556



**Seapress elbow 90°**  
 - CuNiFe  
 - press connection, plug-in end  
**Equipment**  
 EPDM sealing element  
**Model 0316.1**

d	PU	Article
15	10	453 220
22	10	453 237
28	4	453 244
35	4	453 657
42	2	453 664
54	2	453 671



**Seapress XL elbow 90°**  
 - CuNiFe  
 - press connection, plug-in end  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring  
**Model 0316.1XL**

d	PU	Article
76.1	1	556 525
88.9	1	556 532
108.0	1	556 549



**Seapress elbow 45°**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 0326**

d	PU	Article
15	10	453 886
22	10	453 893
28	4	453 909
35	4	453 916
42	2	453 923
54	2	453 930



**Seapress XL elbow 45°**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 0326XL**

d	PU	Article
76.1	1	556 617
88.9	1	556 624
108.0	1	556 631



**Seapress elbow 45°**  
 - CuNiFe  
 - press connection, plug-in end  
**Equipment**  
 EPDM sealing element  
**Model 0326.1**

d	PU	Article
15	10	453 947
22	10	453 954
28	4	453 961
35	4	453 978
42	2	453 985
54	2	453 992





**Seapress XL elbow 45°**  
 - CuNiFe  
 - press connection, plug-in end  
**Equipment**  
 EPDM sealing element, cutting ring, separator ring  
**Model 0326.1XL**

d	PU	Article
76.1	1	556 587
88.9	1	556 594
108.0	1	556 600

T-PIECES



**Seapress T-piece**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 0318**

d1	d2	d3	PU	Article
15	15	15	10	453 473
22	22	22	10	453 480
28	28	28	4	453 497
35	35	35	4	453 503
42	35	42	2	453 534
42	42	42	2	453 510
54	35	54	2	453 541
54	42	54	2	453 558
54	54	54	2	453 527



**Seapress XL T-piece**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 0318XL**

d1	d2	d3	PU	Article
76.1	35	76.1	1	453 794
76.1	54	76.1	1	453 800
76.1	76.1	76.1	1	556 228
88.9	35	88.9	1	453 824
88.9	54	88.9	1	453 831
88.9	76.1	88.9	1	453 848
88.9	88.9	88.9	1	556 235
108.0	54	108.0	1	453 862
108.0	76.1	108.0	1	453 879
108.0	108.0	108.0	1	556 242



**Seapress T-piece**  
 - CuNiFe  
 - press connections, Rp-thread  
**Equipment**  
 EPDM sealing elements, polygon  
**Model 0317.2**

d1	Rp	d2	PU	Article
35	¾	35	1	453 749
42	¾	42	1	453 756
54	¾	54	1	453 763



**Seapress XL T-piece**  
 - CuNiFe  
 - press connections, Rp-thread  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings, polygon  
**Model 0317.2XL**

d1	Rp	d2	PU	Article
76.1	¾	76.1	1	453 770



**Seapress T-piece**  
 - CuNiFe  
 - press connections, NPT  
 connection with female thread  
**Equipment**  
 EPDM sealing elements, polygon  
**Model 0317.5**

d1	NPT	d2	PU	Article
35	¾	35	1	461 072
42	¾	42	1	461 089
54	¾	54	1	461 096



**ADAPTERS/ELBOWS**


**Seapress adapter**  
 - CuNiFe  
 - press connection, R-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 0311**

d	R	PU	Article
15	½	4	452 971
22	¾	4	452 995
28	1	4	452 988
35	1¼	2	453 008
42	1½	2	453 015
54	2	2	453 022



**Seapress adapter**  
 - CuNiFe  
 - press connection, NPT male pipe thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 0311.5**

d	NPT	PU	Article
15	½	4	460 792
22	¾	4	460 815
28	1	4	460 822
35	1¼	4	461 157
42	1½	2	461 164
54	2	2	461 171



**Seapress adapter**  
 - CuNiFe  
 - press connection, Rp-thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 0312**

d	Rp	PU	Article
15	½	4	453 039
22	¾	4	453 046
28	1	4	453 053
35	1¼	2	453 060
42	1½	2	453 084
54	2	2	453 091



**Seapress adapter**  
 - CuNiFe  
 - press connection, NPT connection with female thread  
**Equipment**  
 EPDM sealing element, polygon  
**Model 0312.5**

d	NPT	PU	Article
15	½	4	461 188
22	¾	4	461 195
28	1	4	461 201
35	1¼	4	461 218
42	1½	2	461 225
54	2	2	461 249

**COUPLINGS**


**Seapress coupling**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 0315**

d	PU	Article
15	10	453 107
22	10	453 114
28	10	453 121
35	4	453 138
42	2	453 145
54	2	453 152



**Seapress XL coupling**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements, cutting rings, separator rings  
**Model 0315XL**

d	PU	Article
76.1	1	556 495
88.9	1	556 501
108.0	1	556 518



**Seapress slip coupling**  
 - CuNiFe  
 - press connections  
**Equipment**  
 EPDM sealing elements  
**Model 0315.3**

d	PU	Article
15	10	453 299
22	10	453 305
28	10	453 312
35	4	453 329
42	2	453 336
54	2	453 343



**Seapress XL slip coupling**

- CuNiFe
- press connections

**Equipment**

EPDM sealing elements, cutting rings, separator rings

**Model 0315.5XL**

d	PU	Article
76.1	1	453 411
88.9	1	453 428
108.0	1	453 435

REDUCTIONS



**Seapress reducer**

- CuNiFe
- plug-in end, press connection

**Equipment**

EPDM sealing element

**Model 0315.1**

d1	d2	PU	Article
22	15	10	452 810
28	22	10	452 827
35	22	4	452 834
35	28	4	452 841
42	28	2	453 251
42	35	2	453 268
54	35	2	453 275
54	42	2	453 282



**Seapress XL reducer**

- CuNiFe
- plug-in end, press connection

**Equipment**

EPDM sealing element, cutting ring, separator ring

**Model 0315.1XL**

d1	d2	PU	Article
76.1	42	1	453 350
76.1	54	1	556 648
88.9	54	1	453 374
88.9	76.1	1	556 198
108.0	76.1	1	556 204
108.0	88.9	1	556 211

SCREW FITTINGS



**Seapress adapter union**

- CuNiFe
- press connection, R-thread
- flat sealing

**Equipment**

EPDM flat gasket, EPDM sealing element, polygon

**Model 0365**

d	R	PU	Article
15	½	1	477 172
22	½	1	477 189
22	¾	1	477 196
28	1	1	477 202
35	1¼	1	477 219
42	1½	1	534 684



**Seapress adapter union**

- CuNiFe
- press connection, NPT male pipe thread
- flat sealing

**Equipment**

EPDM flat gasket, EPDM sealing element, polygon

**Model 0365.5**

d	NPT	PU	Article
15	½	1	477 226
22	½	1	477 233
22	¾	1	477 240
28	1	1	477 264
35	1¼	1	477 257
42	1½	1	534 691

FLANGES



**Seapress flange**

- for loose flange PN 10/16
- CuNiFe
- plug-in end

**Model 0359.3**

d	PU	Article
22	1	454 067
28	1	454 074
35	1	454 081
42	1	454 098
54	1	454 104



**Seapress XL flange**  
 - for loose flange PN 10/16  
 - CuNiFe  
 - plug-in end  
**Model 0359.3XL**

d	PU	Article		
76.1	1	<b>454 111</b>		
88.9	1	<b>454 128</b>		
108.0	1	<b>454 135</b>		

ACCESSORIES  
TOOLS



**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

**Model 2292.2**

for d	PU	Article		
12-54	1	<b>343 019</b>		



**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

**Model 2292.4XL**

for d	PU	Article		
64.0-108.0	1	<b>556 310</b>		

ACCESSORIES  
SEALING ELEMENTS



**Sealing element**

**EPDM**

- for potable water installation, heating installation
- temperature resistant to 110 °C

**Model 2289**

VdS	for d	Internal Ø	s	PU	Article		
	15	15.1	2.6	10	<b>183 400</b>		
✓	22	22.2	3.1	10	<b>183 523</b>		
✓	28	28.3	3.1	10	<b>184 452</b>		
✓	35	35.4	3.25	10	<b>181 208</b>		
✓	42	42.4	4.13	10	<b>184 940</b>		
✓	54	54.4	4.13	10	<b>191 153</b>		

VdS = VdS certification



**Sealing element**

**EPDM**

- for Sanpress XL, potable water installation, heating installation
- temperature resistant to 110 °C

**Model 2289XL**

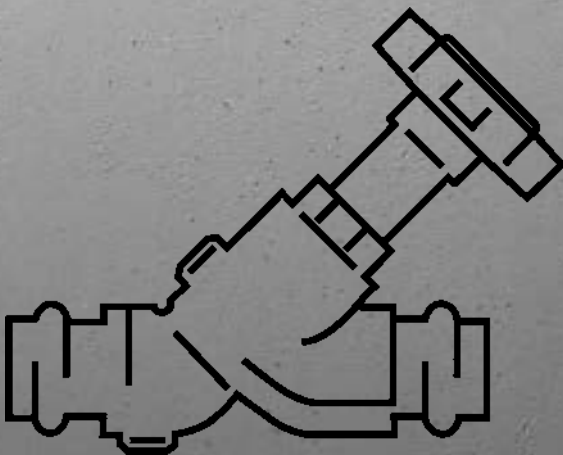
for d	Internal Ø	s	PU	Article		
76.1	77	5	10	<b>364 816</b>		
88.9	90	5	10	<b>364 823</b>		
108.0	109	5	10	<b>364 830</b>		





## Easytop system valves

# Valves





System valves made of stainless steel, gunmetal or silicon bronze and accessories for potable water and heating installations. Can be combined directly with numerous Viega press connector systems. Other combinations with connections to G and Rp thread, as well as flange adapters.

**Slanted seat valves (free flow valves)**

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with spindle transmission and open/closed position display, handwheel with green/red interchangeable media marking, with drain plug.

**KRV valves (combined free flow valves with backflow preventer)**

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with spindle transmission and open/closed position display, handwheel with green/red interchangeable media marking, with test connection, with drain plug.

**Backflow preventers**

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with test connection, with drain plug.

**Extraction valves**

For sampling cold potable water (PWC) and hot potable water (PWH/PWH-C).

2-piece model consisting of: gunmetal actuation unit, stainless steel extraction valve, stainless steel outlet pipe, rotatable/flammable, base unit rotatable through 360°, removable handle with protective cap.

1-piece model consisting of: gunmetal extraction valve, stainless steel outlet pipe, rotatable/flammable, base unit rotatable through 360°, removable handle.

**Circulation regulation valves**

Thermostatic regulation valves for the hydraulic line or storey calibration, casing and water contacting parts made of gunmetal or silicon bronze, control range 40 to 65 °C, blockable, with drain plug.

Static regulation valve for the hydraulic circuit balancing, casing and water contacting parts made of gunmetal.

**Ball valves**

Valve casing made of stainless steel, gunmetal or silicon bronze, ball made of stainless steel, maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever with green/red interchangeable media marking, with drain plug.

**Free-flow valves**

Valve casing and top made of gunmetal or silicon bronze.

**Marking**

Manufacturer, pipe dimension, batch, green dot on press end, interchangeable green, red or blue media marking

**Press connector with SC-Contru**

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

- Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI
- Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI
- Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
- Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

**Sealing elements**

EPDM (ethylene propylene diene rubber), black, pre-assembled  
FKM (fluorocarbon rubber), matt black, pre-assembled  
The use of FKM sealing elements in potable water and gas installations is not permitted!

**Dimensions**

DN15–100

**Tools**

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

**Areas of application**

- Potable water
- Heating systems
- Compressed air systems
- Industrial applications

**Note**

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

**Operating conditions**

The permitted operating temperatures and pressures of the products can be found in the instructions for use. Observe flow direction!  
Components made of copper may not be installed upstream of galvanised ferrous materials.

**Material press connector**

- Gunmetal: CC499K
- Silicon bronze: CC246E / CuSi4Zn9MnP
- Stainless steel 1.4401

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.



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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

## GUNMETAL SHUT-OFF VALVES, FROM 2017



**Easytop slanted seat valve (free-flow valve) with SC-Contur**  
 - press connections  
**Equipment**  
 valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$ , EPDM sealing elements  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 90 °C with DVGW-test mark  
**Model 2237.5**

DN	d	PU	Article
15	15	5	756 864
15	18	5	756 871
20	22	5	756 888
25	28	5	756 895
32	35	1	756 901
40	42	1	756 918
50	54	1	756 925



**Easytop slanted seat valve (free-flow valve) with SC-Contur**  
 - Raxofix press connection  
**Equipment**  
 valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$  with DVGW-test mark  
**Model 5337.5**

DN	d	PU	Article
15	16	5	758 103
15	20	5	758 110
20	25	5	758 127
25	32	5	758 134
32	40	1	758 141
40	50	1	758 158
50	63	1	758 165



**Easytop slanted seat valve (free-flow valve)**  
 - G-thread  
**Equipment**  
 cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$   
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 90 °C with DVGW-test mark  
**Model 2237.3**

DN	G	PU	Article
15	$\frac{3}{4}$	5	756 932
20	1	5	756 949
25	1 $\frac{1}{4}$	5	756 956
32	1 $\frac{1}{2}$	1	756 963
40	1 $\frac{3}{4}$	1	756 970
50	2 $\frac{3}{4}$	1	756 987



**Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer) with SC-Contur**

- press connections

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

[with DVGW-test mark](#)

**Model 2238.5**

DN	d	PU	Article
15	15	5	757 199
15	18	5	757 205
20	22	5	757 212
25	28	5	757 229
32	35	1	757 236
40	42	1	757 243
50	54	1	757 250



**Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer) with SC-Contur**

- Raxofix press connection

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$

[with DVGW-test mark](#)

**Model 5338.5**

DN	d	PU	Article
15	16	5	758 172
15	20	5	758 189
20	25	5	758 196
25	32	5	758 202
32	40	1	758 219
40	50	1	758 226
50	63	1	758 233



**Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer)**

- G-thread

**Equipment**

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

[with DVGW-test mark](#)

**Model 2238.3**

DN	G	PU	Article
15	$\frac{3}{4}$	5	757 267
20	1	5	757 274
25	1 $\frac{1}{4}$	5	757 281
32	1 $\frac{1}{2}$	1/5	757 298
40	1 $\frac{3}{4}$	1	757 304
50	2 $\frac{3}{8}$	1	757 311





**Easytop backflow preventer with SC-Contur**

- press connections

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C with [DVGW-test mark](#)

**Model 2239.4**

DN	d	PU	Article
15	15	5	757 526
15	18	5	757 533
20	22	5	757 540
25	28	5	757 557
32	35	1	757 564
40	42	1	757 571
50	54	1	757 588



**Easytop backflow preventer with SC-Contur**

- Raxofix press connection

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$

with [DVGW-test mark](#)

**Model 5339.4**

DN	d	PU	Article
15	16	5	758 240
15	20	5	758 257
20	25	5	758 264
25	32	5	758 271
32	40	1	758 288
40	50	5	758 295
50	63	1	758 301



**Easytop backflow preventer**

- G-thread

**Equipment**

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C with [DVGW-test mark](#)

**Model 2239.3**

DN	G	PU	Article
15	$\frac{3}{4}$	5	757 595
20	1	5	757 601
25	1 $\frac{1}{4}$	1	757 618
32	1 $\frac{1}{2}$	1	757 625
40	1 $\frac{3}{4}$	1	757 632
50	2 $\frac{3}{8}$	1	757 649

GUNMETAL XL SHUT-OFF VALVES



**Easytop XL slanted seat valve (free-flow valve)**  
**Equipment**  
 flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, drain plug G  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 90 °C [with DVGW-test mark](#)  
**Model 2237XL**

DN	G	n	PU	Article
80	¾	8	1	624 347*
100	¾	8	1	624 354*

n = Number of drill holes  
 \* = Discontinued, limited availability



**Easytop XL KRV slanted seat valve (combined free-flow valve with backflow preventer)**  
**Equipment**  
 flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, test connection, drain plug G  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 90 °C [with DVGW-test mark](#)  
**Model 2238XL**

DN	G	n	PU	Article
50	¼	4	1	624 361*
80	¾	8	1	624 385*
100	¾	8	1	624 392*

n = Number of drill holes  
 \* = Discontinued, limited availability



**Easytop XL backflow preventer**  
**Equipment**  
 flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat, test connection, drain plug G  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 90 °C [with DVGW-test mark](#)  
**Model 2239XL**

DN	G	n	PU	Article
50	¼	4	1	624 408*
80	¾	8	1	624 422*
100	¾	8	1	624 439*

n = Number of drill holes  
 \* = Discontinued, limited availability



GUNMETAL XL SHUT-OFF VALVES, FROM 2017



**Easytop XL slanted seat valve (free-flow valve)**

**Equipment**  
flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, drain plug G

**Technical data**  
Operating pressure max. 1.6 MPa (PN 16)  
Operating temperature max. 90 °C  
[with DVGW-test mark](#)

**Model 2237.5XL**

DN	G	n	PU	Article
50	1/4	4	1	<b>757 052</b>
65	3/8	8	1	<b>757 069</b>
80	3/8	8	1	<b>757 076</b>
100	3/8	8	1	<b>757 083</b>

n = Number of drill holes



**Easytop XL KRV slanted seat valve (combined free-flow valve with backflow preventer)**

**Equipment**  
flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, test connection, drain plug G

**Technical data**  
Operating pressure max. 1.6 MPa (PN 16)  
Operating temperature max. 90 °C  
[with DVGW-test mark](#)

**Model 2238.5XL**

DN	G	n	PU	Article
50	1/4	4	1	<b>757 380</b>
65	3/8	8	1	<b>757 397</b>
80	3/8	8	1	<b>757 403</b>
100	3/8	8	1	<b>757 410</b>

n = Number of drill holes



**Easytop XL backflow preventer**

**Equipment**  
flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G

**Technical data**  
Operating pressure max. 1.6 MPa (PN 16)  
Operating temperature max. 90 °C  
[with DVGW-test mark](#)

**Model 2239.4XL**

DN	G	n	PU	Article
50	1/4	4	1	<b>757 717</b>
65	3/8	8	1	<b>757 724</b>
80	3/8	8	1	<b>757 731</b>
100	3/8	8	1	<b>757 748</b>

n = Number of drill holes

STAINLESS STEEL SHUT-OFF VALVES



**Easytop Inox KRV slanted seat valve**

**(combined free-flow valve with backflow preventer) with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2338**

DN	d	PU	Article
15	15	5	<b>468 460</b>
15	18	5	<b>468 477*</b>
20	22	5	<b>468 484</b>
25	28	5	<b>468 491</b>
40	42	1	<b>468 514*</b>

\* = Discontinued, limited availability



**Easytop Inox backflow preventer with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2339**

DN	d	PU	Article
15	15	5	<b>471 255*</b>
20	22	5	<b>471 279*</b>
50	54	1	<b>471 316*</b>

\* = Discontinued, limited availability

STAINLESS STEEL SHUT-OFF VALVES, FROM 2017



**Easytop Inox slanted seat valve (free-flow valve) with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C

with DVGW-test mark

**Model 2337.5**

DN	d	PU	Article
15	15	5	<b>757 854</b>
15	18	5	<b>757 861</b>
20	22	5	<b>757 878</b>
25	28	5	<b>757 885</b>
32	35	1	<b>757 892</b>
40	42	1	<b>757 908</b>
50	54	1	<b>757 915</b>





**Easytop Inox KRV slanted seat valve**

**(combined free-flow valve with backflow preventer)**  
**with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C  
[with DVGW-test mark](#)

**Model 2338.5**

DN	d	PU	Article
15	15	5	757 922
15	18	5	757 939
20	22	5	757 946
25	28	5	757 953
32	35	1	757 960
40	42	1	757 977
50	54	1	757 984



**Easytop Inox backflow preventer with SC-Contur**

- non-corroding steel
- press connections

**Equipment**

stainless steel upper part and valve plate unit, test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C  
[with DVGW-test mark](#)

**Model 2339.4**

DN	d	PU	Article
15	15	5	757 991
15	18	5	758 004
20	22	5	758 011
25	28	5	758 028
32	35	1	758 035
40	42	1	758 042
50	54	1	758 059

EXTRACTION VALVES, 2-PART



**Easytop extraction valve**

- for sampling potable water (PWC/PWH/PWH-C) according to Potable Water Ordinance (TrinkwV)
- G-thread

**Equipment**

gunmetal actuation unit, extraction valve non-corroding steel, outlet pipe made of non-corroding steel – rotatable/flamable, extraction valve closed in mounted condition, actuation unit mountable on the extraction valve in 45° steps, protective cap, 360° rotatable base unit, removable handle, polygon

**Model 2223.1**

G	PU	Article
$\frac{1}{4}$	1	708 726
$\frac{3}{8}$	1	708 733



**Easytop sampling extraction valve**

- for sampling potable water (PWC/PWH/PWH-C) according to Potable Water Ordinance (TrinkwV)
- suitable for Easytop actuation unit model 2223.3
- non-corroding steel
- G-thread

**Equipment**

protective cap, polygon

**Model 2223.2**

G	PU	Article
$\frac{1}{4}$	1	708 702
$\frac{3}{8}$	1	708 719





**Easytop actuation unit**

- for sampling potable water (PWC/PWH/PWH-C) according to Potable Water Ordinance (TrinkwV)
- suitable for Easytop sampling extraction valve model 2223.2
- gunmetal

**Equipment**

actuation unit, outlet pipe made of non-corroding steel – rotatable/flammable, actuation unit mountable on the extraction valve in 45° steps, 360° rotatable base unit, removable handle, polygon

**Model 2223.3**

	PU	Article		
	1	708 696		

EXTRACTION VALVES, 1-PART



**Easytop extraction valve**

- for sampling potable water (PWC/PWH/PWH-C) according to Potable Water Ordinance (TrinkwV)
- gunmetal
- G-thread

**Equipment**

outlet pipe made of non-corroding steel – rotatable/flammable, 360° rotatable base unit, removable handle, polygon

**Note**

For G $\frac{3}{8}$  use Easytop adapter nipple model 2223.5.

**Model 2223.4**

G	PU	Article		
$\frac{1}{4}$	1	708 740		



**Easytop adapter nipple**

- for female thread G $\frac{3}{8}$
- suitable for Easytop extraction valve model 2223.4
- G-thread

**Equipment**

polygon

**Model 2223.5**

G	PU	Article		
$\frac{3}{8}$	1	708 757		

ACCESSORIES FOR EXTRACTION VALVES



**Sanpress T-piece  
G $\frac{1}{4}$ , with plug-in end  
with SC-Contur**

- for extraction valve, drainage valve, sampling point for retrofitted installation in piping, connection of drainage valve with access to ball valve
- gunmetal or silicon bronze
- press connection, plug-in end, G-thread

**Equipment**

EPDM sealing element

**Note**

In piping that use Sanpress slip coupling model 2215.5.

**Model 2217.4**

d1	G	d2	PU	Article		
15	$\frac{1}{4}$	15	1	705 596		
18	$\frac{1}{4}$	18	1	705 602		
22	$\frac{1}{4}$	22	1	705 619		
28	$\frac{1}{4}$	28	1	705 626		
35	$\frac{1}{4}$	35	1	705 633		
42	$\frac{1}{4}$	42	1	705 640		
54	$\frac{1}{4}$	54	1	705 855		



ELECTRONIC CIRCULATION REGULATION VALVES, FROM 2021



**AquaVip circulation regulation valve electronic**

- for potable water cold circulation pipes PWC-C and potable water hot circulation pipes PWH-C for electronic, self-regulating thermal and hydraulic line balancing
- Cuphin
- self-cleaning function, single application or in AquaVip Solutions, manual and electronic shut-off function, dead space free

**Equipment**

display for system status and parametrization, ceramic cartridge, LED status display, PT1000 temperature sensor

**Technical data**

Operating temperature max. 90 °C  
 Operating pressure max. 1.6 MPa (PN 16)

**Model 5881.3**

DN	G	PU	Article
15	¾	1	797 430



**AquaVip mains adapter for circulation regulation valve, electronic**

- black
- in combination with AquaVip circulation regulation valve electronic model 5881.3
- plastic PC/ABS
- KCC SK5/5 plug violet

**Technical data**

Mains voltage 100–240 V AC/50–60 Hz  
 Nominal output voltage 24 V DC ±1 %  
 Output current 0.75 A  
 IP Code IP 40  
 Operating temperature 0 – +50 °C  
 Storage temperature -40 – +70 °C

**Model 5841.70**

cl	PU	Article
1830	1	796 938

cl = Cable length



**AquaVip mains adapter**

- for power supply for up to 32 connected AquaVip components
- spring-type terminals, input: 1-phase, output: 24 V DC /4 A
- support rail assembly, primary controlled power supply

**Technical data**

Input voltage range 85–264 V AC/95–250 V DC  
 Mains buffering time typ. 20 ms (120 V AC)/typ. 100 ms (230 V AC)  
 Nominal output voltage 24 V DC ±1 %  
 Output current 4 A (-25 – +55 °C)  
 Operating temperature -25 – +70 °C (> 55 °C derating: 2.5 %/K)

**Note**

The number of AquaVip components to be connected is based on the total output of the individual components!

**Model 5841.11**

W	H	D	PU	Article
72	90	61	1	793 623



**AquaVip cable T-connector**

- for connection from AquaVip CAN Interface modules to the AquaVip system bus via unassembled cables, power supply and communication
- electrical connections: KCC SK5/5 bush violet on 2x QUICKON-IDC connections, for conductor cross-sections: flexible from 0.34 to 0.75 mm<sup>2</sup> / rigid from 0.34 to 0.5 mm<sup>2</sup> / AWG from 22 to 18
- water-tight, halogen-free

**Technical data**

Operating temperature -40 – +80 °C

Storage temperature -40 – +80 °C

IP Code IP 65

V in 24 V

Current carrying capability 5 A

**Model 5841.20**

W	H	D	PU	Article
67	106.4	18	1	<b>793 654</b>



**AquaVip final resistance of cable**

- for use with unassembled cables
- electrical connection with open wire ends, tin-plated
- water-tight, halogen-free

**Technical data**

Operating temperature 0 – +60 °C

Storage temperature -25 – +85 °C

IP Code IP 54

V in 24 V

**Note**

At each free AquaVip controller outlet, an AquaVip terminal resistor is required (separate accessory: pre-assembled model 5841.25, unassembled model 5741.21)!

**Model 5841.21**

L	PU	Article
64	1	<b>793 661</b>



**AquaVip system cable**

- for connection of AquaVip cable T-connectors, power supply and communication
- water-tight, halogen-free, typ: CAN bus hybrid Li02YSH 1x2x0.34 mm<sup>2</sup> / 2x0.75 mm<sup>2</sup>, wire coding: CAN (gn+ye) and Power (bn+wh), copper braiding via the CAN pair, flame-retardant compound, fire behaviour: ECA, sheath colour violet

**Technical data**

Storage temperature -20 – +60 °C

Operating temperature 0 – +60 °C

**Note**

Connect maximum 100 m cable and 32 AquaVip sensors/actuators per AquaVip controller!

**Model 5841.30**

L [m]	External Ø	PU	Article
50	7.7	1	<b>799 793*</b>
100	7.7	1	<b>816 056</b>

\* = Discontinued, limited availability



CIRCULATION REGULATION VALVES



**Easytop circulation regulation valve  
thermostatic regulation valve  
with SC-Contur**

- for line or floor installation
- press connections
- blockable

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel ball, drain plug, EPDM sealing elements

**Technical data**

Operating pressure max. 1 MPa (PN 10)

Operating temperature max. 80 °C

Control range 40–65 °C

with DVGW-test mark

**Model 2281.7**

DN	d	PU	Article
15	15	1	<b>778 804</b>
15	18	1	<b>778 811</b>
20	22	1	<b>778 828</b>



**Easytop circulation regulation valve  
thermostatic regulation valve**

- for line or floor installation
- silicon bronze
- G-thread
- blockable

**Equipment**

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel ball, drain plug

**Technical data**

Operating pressure max. 1 MPa (PN 10)

Operating temperature max. 80 °C

Control range 40–65 °C

with DVGW-test mark

**Model 2281.3**

DN	G	PU	Article
15	¾	1	<b>778 873</b>
20	1	1	<b>778 880</b>



**Easytop insulating shell  
self-adhesive**

- suitable for Easytop circulation regulation valve model 2281.15, 2281.3, 2281.5, 2281.7

**Equipment**

insulating layer thickness according to GEG

**Model 2210.50**

for DN	PU	Article
15/20	1	<b>785 475</b>



**Easytop actuator set**

- suitable for Easytop circulation regulation valve model 2281.15, 2281.3, 2281.5, 2281.7
- currentless closed

**Equipment**

actuator, valve insert, drainage valve, temperature sensor

**Model 1013.8**

V [V]	PU	Article
24	1	<b>785 468</b>

V = Voltage (V)



**Easytop thermometer**

- suitable for Easytop drainage valve model 2278.8

**Equipment**

display 0–80 °C or 32–176 °F

**Model 1026.6**

Temp. [°C]	PU	Article
0–80	1	<b>686 116</b>

Temp. = Temperature



**Easytop drainage valve**

- suitable for Easytop actuator set model 1013.8, Easytop thermometer model 1026.6, Easytop ball valve model 2275.3, 2275.5, 2275.6, Easytop circulation regulation valve model 2281.15, 2281.3, 2281.5, 2281.7

- brass
- G-thread

**Equipment**

polygon

**Model 2278.8**

G	PU	Article
¼	1	790 752



**Easytop circulation regulation valve static regulation valve with SC-Contur**

**static regulation valve with SC-Contur**

- for hydraulic circuit balancing
- press connections
- blockable without changes to the presets

**Equipment**

casing and water contacting parts made of gunmetal corresponding to materials suitable for potable water hygiene in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), drain plug, EPDM sealing elements

**Technical data**

Operating pressure max. 1 MPa (PN 10)

Operating temperature max. 90 °C with DVGW-test mark

**Model 2282**

DN	d	PU	Article
15	15	1	677 084
15	18	1	677 091
20	22	1	677 107
25	28	1	677 114



**Easytop circulation regulation valve static regulation valve**

**static regulation valve**

- for hydraulic circuit balancing
- G-thread
- blockable without changes to the presets

**Equipment**

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, casing and water contacting parts made of gunmetal corresponding to materials suitable for potable water hygiene in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), drain plug

**Technical data**

Operating pressure max. 1 MPa (PN 10)

Operating temperature max. 90 °C with DVGW-test mark

**Model 2282.1**

DN	G	PU	Article
15	¾	1	677 121
20	1	1	677 138
25	1¼	1	677 145



**Easytop insulating shell**

- suitable for Easytop circulation regulation valve model 2282, 2282.1

**Equipment**

insulating layer thickness according to GEG

**Model 2210.35**

DN	PU	Article
15	1	688 141
20	1	688 653
25	1	688 660





**Easytop backflow preventer with SC-Contur**

- for circulation system
- press connections

**Equipment**

opening pressure  $\geq 10$  mbar, valve casing and top made of gunmetal in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), test connection, drain plug G $\frac{1}{4}$ , EPDM sealing elements

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C with DVGW-test mark

**Model 2239.5**

DN	d	PU	Article
15	18	1	570 286*

\* = Discontinued, limited availability

**GUNMETAL BALL VALVES**



**Easytop ball valve with SC-Contur**

- not suitable for Easytop insulating shell model 2210.20
- press connections

**Equipment**

valve casing made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), black powder-coated metal actuating lever, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C with DVGW-test mark

**Model 2270.10**

DN	d	PU	Article
15	15	1	590 437
20	22	1	590 451
40	42	1	590 482



**Easytop insulating shell**

- suitable for Easytop ball valve model 2170, Easytop Inox ball valve model 2370
- self-adhesive

**Equipment**

insulating layer thickness according to GEG

**Model 2210.20**

for DN	PU	Article
32	1	564 735*

\* = Discontinued, limited availability

GUNMETAL BALL VALVES, FROM 2017



**Easytop ball valve with SC-Contur**

- press connections
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
 with DVGW-test mark

**Model 2275**

DN	d	PU	Article
15	15	1	746 377
15	18	1	746 384
20	22	1	746 391
25	28	1	746 407
32	35	1	746 414
40	42	1	746 421
50	54	1	746 438



**Easytop ball valve with SC-Contur**

- press connections
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections), drain plugs G $\frac{1}{4}$  on both sides with draining valve G $\frac{1}{4}$

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
 with DVGW-test mark

**Model 2275.3**

DN	d	PU	Article
15	15	1	746 681
15	18	1	746 698
20	22	1	746 704
25	28	1	746 711
32	35	1	746 728
40	42	1	746 735
50	54	1	746 742



**Easytop ball valve with SC-Contur**

- press connection, Rp-threads
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-form with medium marking green/red exchangeable, EPDM sealing element (press connection), polygon

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
 with DVGW-test mark

**Model 2275.4**

DN	d	Rp	PU	Article
15	15	$\frac{1}{2}$	1	746 759
15	18	$\frac{1}{2}$	1	746 766
20	22	$\frac{3}{4}$	1	746 773
25	28	1	1	746 780
32	35	1 $\frac{1}{4}$	1	746 797
40	42	1 $\frac{1}{2}$	1	746 803
50	54	2	1	746 810





**Easytop ball valve with SC-Contur**

- Raxofix press connection
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-form with medium marking green/red exchangeable with DVGW-test mark  
**Model 5375**

DN	d	PU	Article
15	16	1	746 612
15	20	1	746 629
20	25	1	746 636
25	32	1	746 643
32	40	1	746 650
40	50	1	746 667
50	63	1	746 674



**Easytop ball valve**

- inlet/outlet: Rp-thread
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-form with medium marking green/red exchangeable, polygon

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)  
Operating temperature max. 110 °C with DVGW-test mark  
**Model 2275.2**

DN	Rp	PU	Article
15	½	1	746 827
20	¾	1	746 834
25	1	1	746 841
32	1¼	1	746 858
40	1½	1	746 865
50	2	1	746 872



**Easytop ball valve**

- inlet/outlet: Rp-thread
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing element (drainage valve, drain plug), drain plugs G¼ on both sides with draining valve G¼, polygon

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)  
Operating temperature max. 110 °C with DVGW-test mark  
**Model 2275.5**

DN	Rp	PU	Article
15	½	1	746 889
20	¾	1	746 896
25	1	1	746 902
32	1¼	1	746 919
40	1½	1	746 926
50	2	1	746 933





**Easytop ball valve**  
 - G-thread  
 - full port  
**Equipment**  
 cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing element (drainage valve, drain plug), drain plugs G $\frac{1}{4}$  on both sides with draining valve G $\frac{1}{4}$ , polygon  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
with DVGW-test mark  
**Model 2275.6**

DN	G	PU	Article
15	$\frac{3}{4}$	1	<b>747 008</b>
20	1	1	<b>747 015</b>
25	1 $\frac{1}{4}$	1	<b>747 022</b>
32	1 $\frac{1}{2}$	1	<b>747 039</b>
40	1 $\frac{3}{4}$	1	<b>747 046</b>
50	2 $\frac{3}{4}$	1	<b>747 053</b>



**Easytop ball valve**  
 - G-thread  
 - full port  
**Equipment**  
 cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-form with medium marking green/red exchangeable  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
with DVGW-test mark  
**Model 2275.1**

DN	G	PU	Article
15	$\frac{3}{4}$	1	<b>746 940</b>
20	1	1	<b>746 957</b>
25	1 $\frac{1}{4}$	1	<b>746 964</b>
32	1 $\frac{1}{2}$	1	<b>746 971</b>
40	1 $\frac{3}{4}$	1	<b>746 988</b>
50	2 $\frac{3}{4}$	1	<b>746 995</b>



**Easytop ball valve with SC-Contour**  
 - not suitable for Easytop insulating shell model 2275.90  
 - silicon bronze  
 - press connections  
 - full port  
**Equipment**  
 silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever L shape, stainless steel ball, EPDM sealing elements (press connections)  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
with DVGW-test mark  
**Model 2275.10**



DN	d	PU	Article
15	15	1	<b>774 851</b>
15	18	1	<b>774 868</b>
20	22	1	<b>774 875</b>
25	28	1	<b>774 882</b>
32	35	1	<b>774 899</b>



**Easytop ball valve with SC-Contur**

- not suitable for Easytop insulating shell model 2275.90
- silicon bronze
- press connections
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever L shape, stainless steel ball, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C

[with DVGW-test mark](#)

**Model 2275.10**

DN	d	PU	Article
40	42	1	<b>774 905</b>
50	54	1	<b>774 912</b>



**Easytop ball valve with SC-Contur**

- silicon bronze
- press connections
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA)

(German Federal Environmental Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), actuating lever T-form incl. insulation sleeve for preventing condensation formation, stainless steel ball, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 110 °C

[with DVGW-test mark](#)

**Model 2275CO**

DN	d	PU	Article
15	15	1	<b>746 445</b>
15	18	1	<b>746 551</b>
20	22	1	<b>746 568</b>
25	28	1	<b>746 575</b>
32	35	1	<b>746 582</b>
40	42	1	<b>746 599</b>
50	54	1	<b>746 605</b>



**Easytop insulating shell**

- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6, 5375
- self-adhesive

**Equipment**

insulating layer thickness according to GEG

**Model 2275.90**

for DN	d1 [mm]	d2 [mm]	L [mm]	W [mm]	PU	Article
15	38	27	115	62	1	<b>747 435</b>
20	47	27	130	78	1	<b>747 442</b>
25	57	43	160	93	1	<b>747 459</b>
32	67	43	168	102	1	<b>747 466</b>
40	68	44	198	115	1	<b>747 473</b>
50	87	44	220	153	1	<b>747 480</b>

d1 = Pipe external diameter

d2 = Pipe external diameter

STAINLESS STEEL BALL VALVES



**Easytop Inox ball valve with SC-Contur**  
 - press connections  
**Equipment**  
 non-corroding stainless steel valve casing, EPDM sealing elements (press connections), actuating lever L-form with medium marking green/red exchangeable  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
 with DVGW-test mark  
**Model 2370**

DN	d	PU	Article
15	15	1	554 729
15	18	1	554 736
20	22	1	554 743
25	28	1	554 750
32	35	1	554 767
40	42	1	554 774
50	54	1	554 781



**Easytop ball valve Sanpress Inox press connections 3-part with SC-Contur**  
 - not suitable for Easytop insulating shell model 2275.90  
 - non-corroding steel  
 - press connections  
 - lockable  
**Equipment**  
 non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), actuating lever L shape  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
**Model 2375.8**

DN	d	PU	Article
15	15	1	766 764
15	18	1	766 771
20	22	1	766 788
25	28	1	766 795
32	35	1	766 801
40	42	1	766 818
50	54	1	766 825



**Easytop ball valve Megapress press connections 3-part with SC-Contur**  
 - for steel pipes in accordance with EN 10220/10255  
 - non-alloyed steel, zinc-nickel coating  
 - press connections  
 - lockable  
**Equipment**  
 non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape  
**Technical data**  
 Operating pressure max. 1.6 MPa (PN 16)  
 Operating temperature max. 110 °C  
**Model 4275.8**

DN	D	PU	Article
15	½	1	787 165
20	¾	1	787 172
25	1	1	787 189
32	1¼	1	787 196
40	1½	1	787 202
50	2	1	787 219





**Easytop ball valve**  
**Megapress S press connections**  
**3-part**  
**with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

**Equipment**

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 140 °C

**Note**

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4375.8**

DN	D	PU	Article
15	½	1	<b>787 226</b>
20	¾	1	<b>787 233</b>
25	1	1	<b>787 240</b>
32	1¼	1	<b>787 653</b>
40	1½	1	<b>787 660</b>
50	2	1	<b>787 677</b>



**Easytop XL ball valve**  
**Megapress S XL press connections**  
**3-part**  
**with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

**Equipment**

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 140 °C

**Note**

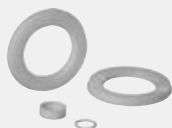
For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

**Model 4275.8XL**

DN	D	PU	Article
65	2½	1	<b>802 349</b>
80	3	1	<b>802 554</b>
100	4	1	<b>802 561</b>

**REPAIR SETS FOR STAINLESS STEEL BALL VALVES**



**Repair set**

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

**Equipment**

one gasket each for selector shaft and stuffing box, 2 gaskets for shut-off ball

**Model 4275.98**

for D	PU	Article
½	1	<b>787 738</b>
¾	1	<b>787 745</b>
1	1	<b>787 752</b>
1¼	1	<b>787 769</b>
1½, 2	1	<b>787 776</b>

FREE-FLOW VALVES, FROM 2017



**Easytop free-flow valve with SC-Contur**

- press connections

**Equipment**

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), plastic turning handle, EPDM sealing elements (press connections)

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C with DVGW-test mark

**Model 2278**

d	PU	Article
15	1	747 312
18	1	747 329
22	1	747 336



**Easytop free-flow valve**

- inlet/outlet: Rp-thread

**Equipment**

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), plastic turning handle, polygon

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

Operating temperature max. 90 °C with DVGW-test mark

**Model 2278.1**

Rp	PU	Article
½	1	747 299
¾	1	747 305

CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES



**Easytop concealed free-flow valve with SC-Contur**

- Raxofix press connection

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection with DVGW-test mark

**Model 5340**

d	ID	PU	Article
16	45-130	1	649 685
20	45-130	1	649 692
25	45-130	1	649 708

ID = Installation depth



**Easytop concealed straight seat valve with SC-Contur**

- press connections

**Equipment**

valve casing made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection, EPDM sealing elements with DVGW-test mark

**Model 2235**

DN	d	ID	PU	Article
15	15	45-130	1/5	595 937*
25	28	45-130	1/5	596 767*

ID = Installation depth

\* = Discontinued, limited availability





**Easytop insulating shell**  
 - suitable for Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**  
 insulating layer thickness according to GEG

**Model 2210.40**

for DN	PU	Article		
15-25	1	<b>596 842</b>		

CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES, FROM 2017



**Easytop concealed free-flow valve with SC-Contur**

- press connections

**Equipment**  
 valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection, EPDM sealing elements (press connections)

with DVGW-test mark

**Model 2278.5**

d	ID	PU	Article		
15	45-130	1	<b>747 343</b>		
18	45-130	1	<b>747 350</b>		
22	45-130	1	<b>747 367</b>		

ID = Installation depth



**Easytop concealed free-flow valve**  
 - Rp-threads

**Equipment**  
 valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), site protection, polygon

with DVGW-test mark

**Model 2278.6**

Rp	ID	PU	Article		
1/2	45-130	1	<b>747 374</b>		
3/4	45-130	1	<b>747 381</b>		

ID = Installation depth



**Easytop concealed straight seat valve with SC-Contur**

- press connections

**Equipment**  
 gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection, EPDM sealing elements

with DVGW-test mark

**Model 2235.2**

DN	d	ID	PU	Article		
15	15	45-130	1/5	<b>755 591</b>		
15	18	45-130	1/5	<b>755 607</b>		
20	22	45-130	5	<b>755 614</b>		
25	28	45-130	1/5	<b>755 621</b>		

ID = Installation depth



**Easytop concealed straight seat valve**

**with SC-Contur**

- Raxofix press connection

**Equipment**

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection

[with DVGW-test mark](#)

**Model 5335.2**

DN	d	ID	PU	Article
15	16	45-130	1/5	<b>758 066</b>
15	20	45-130	1/5	<b>758 073</b>
20	25	45-130	1/5	<b>758 080</b>
25	32	45-130	1/5	<b>758 097</b>

ID = Installation depth



**Easytop concealed straight seat valve**

- Rp-threads

**Equipment**

gunmetal or silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, stainless steel valve seat and valve plate unit, site protection

[with DVGW-test mark](#)

**Model 2235.3**

DN	Rp	ID	PU	Article
15	½	45-130	1/5	<b>755 638</b>
20	¾	45-130	1/5	<b>755 645</b>
25	1	45-130	1/5	<b>756 857</b>

ID = Installation depth

**CONCEALED DOMESTIC WATER METER UNITS**



**Easytop concealed domestic water meter unit**

**with SC-Contur**

- press connections
- without: measuring capsule

**Equipment**

concealed straight seat valve, valve casing made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection, connection for Coax G2 measuring capsule, blind flange, EPDM sealing elements

**Technical data**

Operating temperature max. 90 °C

[with DVGW-test mark](#)

**Model 2231**

d	ID	PU	Article
22	45-77	1/5	<b>624 446*</b>

ID = Installation depth

\* = Discontinued, limited availability



**Easytop concealed domestic water meter unit**

- inlet/outlet: Rp-thread
- sound and heat insulated
- without: measuring capsule

**Equipment**

concealed straight seat valve, valve casing made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection, connection for Coax G2 measuring capsule, blind flange, insulating box

**Technical data**

Operating temperature max. 90 °C

[with DVGW-test mark](#)

**Model 2231.11**

Rp	ID	PU	Article
¾	45-77	1	<b>624 484*</b>

ID = Installation depth

\* = Discontinued, limited availability





**Easytop equipment set**

**Visign for More 104**

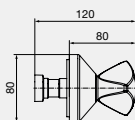
- for installation depth 45–130 mm
- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

rosette, wall sealing, turning handle, red and blue marking rings

**Model 2236.10**

Version	PU	Article
chrome-plated	1	596 835



**Easytop equipment set**

- for installation depth 20–80 mm
- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

rosette, wall sealing, turning handle

**Model 2236**

Version	PU	Article
chrome-plated/red	1	275 068
chrome-plated/blue	1	275 075



**Easytop cap  
public building model**

- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Model 2236.50**

Version	PU	Article
chrome-plated	1	596 828



**Easytop mounting set**

- for fixing at the front
- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

fixing nuts, gaskets, self-adhesive sealing flange

**Model 2235.90**

Version	PU	Article
	1	596 811



**Easytop mounting set**

- for fixing at the back
- suitable for Easytop concealed domestic water meter unit model 2231, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

sound decoupling holding panel, fixing screws, self-adhesive sealing flange

**Model 2235.95**

Version	PU	Article
	1	609 078



WATER METER MOUNTING UNITS, FROM 2017



**Easytop slanted seat valve**

- suitable for Easytop water meter bow model 2230.70
- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

**Equipment**

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

**Model 2230.53**

DN	Rp	PU	Article
25	1	1/5	<b>756 734</b>
32	1¼	1/5	<b>756 741</b>
40	1½	1/5	<b>756 758</b>
50	2	1/5	<b>756 765</b>



**Easytop KRV slanted seat valve**

- suitable for Easytop water meter bow model 2230.70
- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

**Equipment**

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed, test connection, drain plug

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

**Model 2230.92**

DN	Rp	PU	Article
25	1	1/5	<b>756 772</b>
32	1¼	1/5	<b>756 789</b>
40	1½	1/5	<b>756 796</b>
50	2	1/5	<b>756 802</b>

ACCESSORIES FOR SHUT-OFF VALVES AND BALL VALVES



**Easytop drainage valve**

- suitable for Easytop slanted seat valve Smart model 2137.09, Easytop KRV slanted seat valve model 2138.09, 2230.90, 2230.91, 2230.92, Easytop slanted seat valve Smart model 2237.09, Easytop slanted seat valve model 2237.1, Easytop slanted seat valve Smart model 2237.19, Easytop slanted seat valve model 2237.3, 2237.5, Easytop XL slanted seat valve model 2237.5XL, 2237XL, Easytop KRV slanted seat valve model 2238, Easytop KRV slanted seat valve Smart model 2238.09, 2238.19, Easytop KRV slanted seat valve model 2238.3, 2238.5, Easytop XL KRV slanted seat valve model 2238.5XL, 2238XL, Easytop XL backflow preventer model 2239.4XL, 2239XL, Easytop ball valve model 2275.4, 2275.5, 2275.6, Easytop slanted seat valve Smart model 5337.09, Easytop slanted seat valve model 5337.5, Easytop KRV slanted seat valve model 5338.5

- G-thread

**Equipment**

handwheel, lateral outlet, drain plug

**Model 2234**

G	PU	Article
¼	5	<b>457 334</b>
¾	1	<b>640 989</b>





**Easytop Inox drainage valve**  
 - suitable for Easytop Inox slanted seat valve model 2337.5, Easytop Inox KRV slanted seat valve model 2338, 2338.5  
 - non-corroding steel  
 - G-thread  
**Equipment**  
 handwheel, lateral outlet, drain plug  
**Model 2334**

G	PU	Article
¼	5	471 569



**Easytop extension**  
 - suitable for Easytop slanted seat valve Smart model 2137.09, Easytop KRV slanted seat valve model 2138.09, Easytop insulating shell model 2210.12, Easytop drainage valve model 2234, Easytop slanted seat valve Smart model 2237.09, Easytop slanted seat valve model 2237.1, Easytop slanted seat valve Smart model 2237.19, Easytop slanted seat valve model 2237.3, 2237.5, Easytop KRV slanted seat valve model 2238, Easytop KRV slanted seat valve Smart model 2238.09, 2238.19, Easytop KRV slanted seat valve model 2238.5, Easytop ball valve model 2275.4, 2275.5, 2275.6, Easytop slanted seat valve Smart model 5337.09, Easytop slanted seat valve model 5337.5, Easytop KRV slanted seat valve model 5338.5  
 - G-thread  
**Model 2234.5**

G	L	PU	Article
¼	50	1	553 654



**Easytop Inox extension**  
 - suitable for Easytop insulating shell model 2210.12, Easytop Inox drainage valve model 2334, Easytop Inox slanted seat valve model 2337.5, Easytop Inox KRV slanted seat valve model 2338, 2338.5  
 - non-corroding steel  
 - G-thread  
**Model 2334.5**

G	L	PU	Article
¼	50	1	553 661



**Sanpress connection screw fitting with SC-Contour**  
 - gunmetal or silicon bronze  
 - press connection, G-thread  
 - flat sealing  
**Equipment**  
 EPDM sealing element, EPDM flat gasket, union nut screw fitting, polygon  
**Note**  
 The union nut consists of brass.  
**Model 2263**

VdS	d	G	PU	Article
	15	¼	1	265 663
	18	¼	1	283 391
✓	22	1	1	265 687
✓	28	1¼	1	265 700
✓	35	1½	1	265 731
✓	42	1¾	1	265 304
✓	54	2¾	1	265 328

VdS = VdS certification

ACCESSORIES FOR SHUT-OFF VALVES AND BALL VALVES, FROM 2017



**Easytop drainage valve**  
 - for Easytop ball valves with drain plugs  
 - gunmetal  
 - G-thread  
**Equipment**  
 polygon  
**Model 2278.7**

G	PU	Article
¼	1	747 398



**Easytop drainage valve**

- suitable for Easytop actuator set model 1013.8, Easytop thermometer model 1026.6, Easytop ball valve model 2275.3, 2275.5, 2275.6, Easytop circulation regulation valve model 2281.15, 2281.3, 2281.5, 2281.7
- brass
- G-thread

**Equipment**

polygon

**Model 2278.8**

G	PU	Article
¼	1	<b>790 752</b>



**Easytop insulating shell**

- suitable for Easytop slanted seat valve Smart model 2137.09, Easytop KRV slanted seat valve model 2138.09, Easytop slanted seat valve Smart model 2237.09, Easytop slanted seat valve model 2237.1, Easytop slanted seat valve Smart model 2237.19, Easytop slanted seat valve model 2237.3, 2237.5, Easytop KRV slanted seat valve model 2238, Easytop KRV slanted seat valve Smart model 2238.09, 2238.19, Easytop KRV slanted seat valve model 2238.3, 2238.5, Easytop Inox slanted seat valve model 2337.5, Easytop Inox KRV slanted seat valve model 2338, 2338.5, Easytop slanted seat valve Smart model 5337.09, Easytop slanted seat valve model 5337.5, Easytop KRV slanted seat valve model 5338.5
- self-adhesive

**Equipment**

insulating layer thickness according to GEG

**Model 2210.12**

for DN	PU	Article
15	1	<b>758 356</b>
20	1	<b>758 363</b>
25	1	<b>758 370</b>
32	1	<b>758 387</b>
40	1	<b>758 394</b>
50	1	<b>758 400</b>



**Easytop slanted seat valve with SC-Contur**

- suitable for Easytop water meter bow model 2230.70
- inlet: Sanpress connection, outlet: Rp-thread in accordance with DIN EN 10226-1

**Equipment**

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), spindle transmission, position display open/closed, ergonomic handwheel and closed, stainless steel valve seat and valve plate unit, EPDM sealing element

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

**Model 2230.52**

DN	d	Rp	PU	Article
25	28	1	1/5	<b>756 697</b>
32	35	1¼	1/5	<b>756 703</b>
40	42	1½	1/5	<b>756 710</b>
50	54	2	1/5	<b>756 727</b>





**Easytop slanted seat valve**

- suitable for Easytop water meter bow model 2230.70
- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

**Equipment**

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

**Model 2230.53**

DN	Rp	PU	Article
25	1	1/5	<b>756 734</b>
32	1¼	1/5	<b>756 741</b>
40	1½	1/5	<b>756 758</b>
50	2	1/5	<b>756 765</b>



**Easytop KRV slanted seat valve**

- suitable for Easytop water meter bow model 2230.70
- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

**Equipment**

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed, test connection, drain plug

**Technical data**

Operating pressure max. 1.6 MPa (PN 16)

[with DVGW-test mark](#)

**Model 2230.92**

DN	Rp	PU	Article
25	1	1/5	<b>756 772</b>
32	1¼	1/5	<b>756 789</b>
40	1½	1/5	<b>756 796</b>
50	2	1/5	<b>756 802</b>

**ACCESSORIES FOR SLANTED SEAT VALVES**



**Easytop media marking**

- suitable for Easytop handwheel model 2237.21
- plastic

**Model 2237.23**

Ø	for handle Ø	Version	PU	Article
25	55	green	1	<b>474 881*</b>
25	55	red	1	<b>474 911*</b>
35	70	green	1	<b>474 898*</b>
35	70	red	1	<b>474 928*</b>
45	90	green	1	<b>474 904*</b>
45	90	red	1	<b>474 935*</b>

\* = Discontinued, limited availability



**Easytop handwheel**

- suitable for Easytop XL slanted seat valve model 2237.5XL, 2237XL, Easytop XL KRV slanted seat valve model 2238.5XL, 2238XL
- plastic

**Model 2237.3XL**

for DN	Version	PU	Article
65-100	anthracite grey=RAL 7016	5	<b>654 443</b>



**Easytop XL media marking**

- suitable for Easytop handwheel model 2237.3XL
- plastic

**Model 2237.4XL**

Version	PU	Article
green	5	<b>654 450*</b>
red	5	<b>654 467*</b>

\* = Discontinued, limited availability



**Easytop handwheel**

- suitable for Easytop drainage valve model 2234, Easytop Inox drainage valve model 2334  
- plastic

**Model 2234.20**

Ø	Version	PU	Article
30	black	1	<b>474 874*</b>

\* = Discontinued, limited availability

ACCESSORIES FOR SLANTED SEAT VALVES, FROM 2017



**Easytop slanted seat valve top**

- suitable for Easytop slanted seat valve model 2230.52, 2230.53, 2230.55, 2237.1, 2237.3, 2237.5, Easytop XL slanted seat valve model 2237.5XL, 2237XL, Easytop slanted seat valve model 5337.5

**Equipment**

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), valve plate unit stainless steel, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, polygon

**Model 2237.22**

for DN	PU	Article
15	1/5	<b>756 994</b>
20	1/5	<b>757 007</b>
25	1/5	<b>757 014</b>
32	1/5	<b>757 021</b>
40	1/5	<b>757 038</b>
50	1/5	<b>757 045</b>



**Easytop KRV slanted seat valve top**

- suitable for Easytop KRV slanted seat valve model 2230.90, 2230.91, 2230.92, 2238, 2238.3, 2238.5, Easytop XL KRV slanted seat valve model 2238.5XL, 2238XL, Easytop KRV slanted seat valve model 5338.5

**Equipment**

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), valve plate unit stainless steel, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, polygon

**Model 2238.22**

for DN	PU	Article
15	1/5	<b>757 328</b>
20	1/5	<b>757 335</b>
25	1/5	<b>757 342</b>
32	1/5	<b>757 359</b>
40	1/5	<b>757 366</b>
50	1/5	<b>757 373</b>



**Easytop backflow preventer top**

- suitable for Easytop backflow preventer model 2239, 2239.1, 2239.3, 2239.4, Easytop XL backflow preventer model 2239.4XL, 2239XL, Easytop backflow preventer model 5339.4

**Equipment**

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), valve plate unit stainless steel, polygon

**Model 2239.22**

for DN	PU	Article
15	1/5	<b>757 656</b>
20	1/5	<b>757 663</b>
25	1/5	<b>757 670</b>
32	1/5	<b>757 687</b>
40	1/5	<b>757 694</b>
50	1/5	<b>757 700</b>





**Easytop handwheel**  
 - suitable for Easytop slanted seat valve top model 2237.22, Easytop KRV slanted seat valve top model 2238.22  
 - plastic  
**Model 2237.24**

Ø	for DN	PU	Article
60	15/20	1/100	<b>758 431</b>
73	25/32	1	<b>758 448</b>
98	40/50	1/40	<b>758 455</b>



**Easytop handwheel**  
 - suitable for Easytop KRV slanted seat valve top model 2238.22  
 - plastic  
**Model 2238.24**

Ø	for DN	Version	PU	Article
60	15/20	anthracite grey=RAL 7016	1	<b>778 439</b>
73	25/32	anthracite grey=RAL 7016	1	<b>778 446</b>
98	40/50	anthracite grey=RAL 7016	1	<b>778 453</b>



**Easytop media marking**  
 - suitable for Easytop handwheel model 2237.24  
 - plastic  
**Model 2237.25**

Ø	for handle Ø	Version	PU	Article
27.5	60	green	1/200	<b>758 479</b>
27.5	60	red	1/200	<b>758 462</b>
34	73	green	1/200	<b>758 493</b>
34	73	red	1/200	<b>758 486</b>
44.5	98	green	1/150	<b>758 516</b>
44.5	98	red	1/150	<b>758 509</b>



**Easytop media marking KRV**  
 - suitable for Easytop KRV slanted seat valve model 2230.92, Easytop handwheel model 2237.24, Easytop KRV slanted seat valve top model 2238.22, Easytop KRV slanted seat valve model 2238.3, 2238.5, Easytop Inox KRV slanted seat valve model 2338.5, Easytop KRV slanted seat valve model 5338.5  
 - plastic  
**Model 2237.26**

Ø	for handle Ø	Version	PU	Article
27.5	60	green	1	<b>761 141*</b>
27.5	60	red	1	<b>761 158*</b>
34	73	green	1	<b>761 172*</b>
34	73	red	1	<b>761 165*</b>
44.5	98	green	1	<b>761 189*</b>
44.5	98	red	1	<b>761 196*</b>

\* = Discontinued, limited availability



**Easytop handwheel**  
 - suitable for Easytop drainage valve model 2234, Easytop Inox drainage valve model 2334  
 - plastic  
**Model 2234.22**

Ø	Version	PU	Article
30	black	1	<b>758 424</b>



**Easytop XL slanted seat valve top**

- suitable for Easytop XL slanted seat valve model 2237.5XL, 2237XL

**Equipment**

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), valve plate unit stainless steel, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red

**Model 2237.6XL**

for DN	PU	Article		
65	1/5	<b>757 090</b>		
80	1/5	<b>757 106</b>		
100	1/5	<b>757 113</b>		



**Easytop XL KRV slanted seat valve top**

- suitable for Easytop XL KRV slanted seat valve model 2238.5XL, 2238XL

**Equipment**

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), valve plate unit stainless steel, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, polygon

**Model 2238.8XL**

for DN	PU	Article		
65	1/5	<b>757 427</b>		
80	1/5	<b>757 434</b>		
100	1/5	<b>757 441</b>		



**Easytop XL backflow preventer top**

- suitable for Easytop XL KRV slanted seat valve model 2238.5XL, Easytop XL backflow preventer model 2239XL

**Equipment**

gunmetal or silicon bronze valve top in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), valve plate unit stainless steel, polygon

**Model 2239.6XL**

for DN	PU	Article		
65	1/5	<b>757 755</b>		
80	1/5	<b>757 762</b>		
100	1/5	<b>757 779</b>		

ACCESSORIES FOR BALL VALVES



**Easytop actuating lever**

- suitable for Easytop ball valve model 2170, Easytop Inox ball valve model 2370  
- plastic

**Model 2270.21**

Internal Ø	for DN	Version	PU	Article		
30	15/20	anthracite grey=RAL 7016	5	<b>588 847<sup>1)</sup></b>		
35	25/32	anthracite grey=RAL 7016	5	<b>590 253<sup>1)</sup></b>		
40	40/50	anthracite grey=RAL 7016	5	<b>590 260<sup>1)</sup></b>		

<sup>1)</sup> Discontinued, limited availability





**Easytop protective cap**

- suitable for Easytop actuating lever model 2270.21
- plastic

**Model 2270.23**

for internal Ø	Version	PU	Article
30	red	5	590 307 <sup>1</sup>
30	green	5	590 338 <sup>1</sup>
30	blue	5	590 369 <sup>1</sup>
35	red	5	590 314 <sup>1</sup>
35	green	5	590 345 <sup>1</sup>
35	blue	5	590 376 <sup>1</sup>
40	red	5	590 321 <sup>1</sup>
40	green	5	590 352 <sup>1</sup>
40	blue	5	590 383 <sup>1</sup>

<sup>1)</sup> Discontinued, limited availability



**Easytop actuating lever**

- for requirement for non-combustible components
- not suitable for Easytop insulating shell model 2210.20
- suitable for Easytop ball valve model 2170, Easytop Inox ball valve model 2370
- metal

**Model 2270.26**

for DN	Version	PU	Article
15/20	black	5	590 390*
25	black	5	590 406*
32	black	5	590 413*
40/50	black	5	590 420*

\* = Discontinued, limited availability

**ACCESSORIES FOR BALL VALVES, FROM 2017**



**Easytop actuating lever**

**T-form**

- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6, 5375
- plastic

**Model 2275.91**

for DN	Version	PU	Article
15/20	anthracite grey=RAL 7016	1	747 497
25/32	anthracite grey=RAL 7016	1	747 503
40/50	anthracite grey=RAL 7016	1	747 510



**Easytop actuating lever**

- for requirement for non-combustible components
- not suitable for Easytop insulating shell model 2275.90
- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6, 5375
- metal

**Model 2275.93**

for DN	Version	PU	Article
15/20	black	1	747 558
25/32	black	1	747 565
40/50	black	1	747 572





**Easytop actuating lever**

- not suitable for Easytop insulating shell model 2275.90
- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6, 5375

**Equipment**

black powder-coated actuating lever

**Model 2275.92**

for DN	PU	Article		
15/20	1	747 527		
25/32	1	747 534		
40/50	1	747 541		



**Easytop thermometer**

- for Easytop ball valves with actuating lever in T-form
- suitable for Easytop actuating lever model 2275.91

**Equipment**

media marking red

**Model 2275.94**

	PU	Article		
	1	747 589		



**Easytop plug with internal polygon**

- for Easytop ball valves with drain plugs

**Model 2275.95**

G	PU	Article		
¼	1	747 602		



**Easytop media marking**

- for Easytop ball valves with actuating lever in T-form
- suitable for Easytop actuating lever model 2275.91, Easytop thermometer model 2275.94

**Model 2275.97**

Version	PU	Article		
red	1	747 732		
green	1	747 749		
blue	1	747 756		



**Easytop protective cap**

- suitable for Easytop actuating lever model 2275.91
- plastic

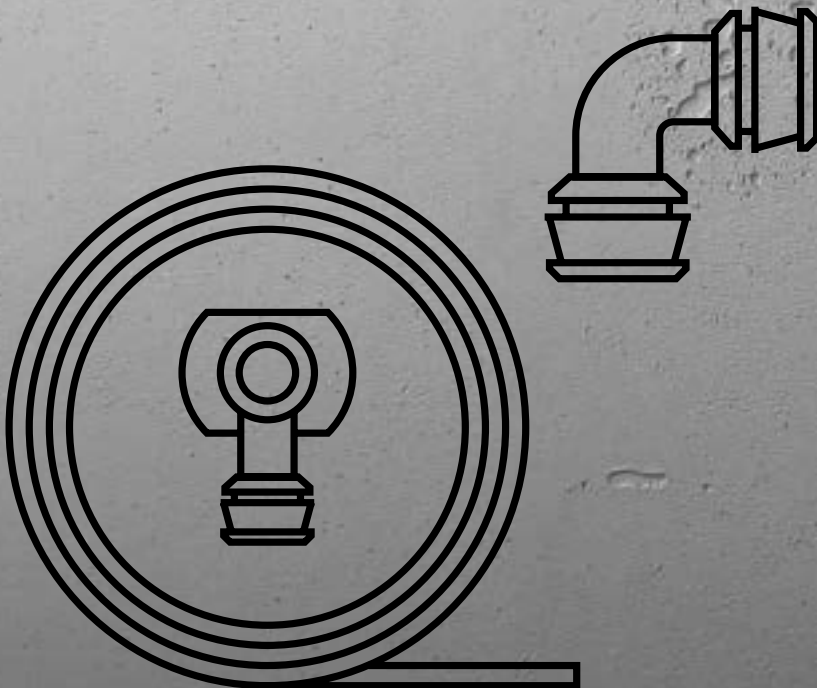
**Model 2275.96**

for DN	Version	PU	Article		
15/20	red	1	747 619		
15/20	green	1	747 626		
15/20	blue	1	747 633		
25-50	red	1	747 640		
25-50	green	1	747 657		
25-50	blue	1	747 664		





# Raxofix with SC-Contur Piping technology



**viega**



Flow-optimised press connector system with press connectors made of silicon bronze and multi-layer pipes and solid plastic pipes. Multi-layer pipe, dimensionally stable, oxygen-proof, colour: grey. Press connectors with PPSU support body to ensure the leak tightness and mechanical strength of the connection. Safe and fast connection without widening or calibration of the pipe ends through O-ring-free press technology in all pipe dimensions. For protection pipes are equipped with pipe plugs. solid plastic pipe, flexible Suitable for concealed and pre-wall installations of riser pipes and floor installations.

**Marking**

Manufacturer, pipe dimension, batch, green dot on press end, system approvals

**Press connector with SC-Contur**

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

- Min. water pressure: 0.1 MPa / 100 kPa / 1 bar / 14.5 PSI
- Max. water pressure: 0.65 MPa / 650 kPa / 6.5 bar / 94.3 PSI
- Min. air pressure: 22 hPa / 2.2 kPa / 22 mbar / 0.3 PSI
- Max. air pressure: 0.3 MPa / 300 kPa / 3 bar / 43.5 PSI

**Dimensions**

d16-63

**Tools**

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. Viega recommends the use of Viega press tools for pressing Viega press connectors. Viega press tools have to be regularly maintained by authorised service partners.

**Areas of application multi-layer pipe**

- Potable water
- Cooling and heating systems
- Compressed air, operating air

**Note**

The press connector system Raxofix is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website. Please observe the information in the Type Approvals of the classes on areas of application and restrictions.

**Operating conditions for potable water installations**

- Operating temperature max. 70 °C / 158 °F
- Operating pressure max. 1.0 MPa / 10 bar / 145 PSI

**Operating conditions heating installations**

- Operating temperature max. 80 °C / 176 °F
- Operating pressure max. 1.0 MPa / 10 bar / 145 PSI
- Irrelevant of the flow direction, mixed installations are permitted.

**Material press connector**

Silicon bronze: CC246E / CuSi4Zn9MnP

**Type Approvals**

- DNV
- LR
- RINA
- BV
- CCS

**Pressure gradient calculator**

Web application for quick and simple calculation of piping dimensions for potable water, heating and gas supply lines with associated pressure loss tables across the entire system.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.



PIPES



**Raxofix multi-layer pipe**

- for potable water and heating installations
- dimensionally stable
- without: protective pipe

**Model 5302**

d	s	V [l/m]	L [m]	Version	PU	Article
16	2.2	0.106	100	silver grey	100/2000	<b>645 717</b>
20	2.8	0.163	75	silver grey	75/1200	<b>760 441</b>
25	2.7	0.305	50	silver grey	50/800	<b>714 604</b>
32	3.2	0.522	50	silver grey	50/300	<b>687 946</b>



**Raxofix multi-layer pipe**

- for potable water and heating installations
- dimensionally stable
- without: protective pipe

**Model 5303**

d	s	V [l/m]	L [m]	Version	PU	Article
16	2.2	0.106	5	silver grey	120	<b>645 847</b>
20	2.8	0.163	5	silver grey	120	<b>645 854</b>
25	2.7	0.305	5	silver grey	45	<b>645 861</b>
32	3.2	0.522	5	silver grey	35	<b>645 878</b>
40	3.5	0.855	5	silver grey	20	<b>645 885</b>
50	4	1.385	5	silver grey	15	<b>645 892</b>
63	4.5	2.255	5	silver grey	5	<b>645 908</b>

ELBOWS



**Raxofix elbow 90°**

**with SC-Contur**

- silicon bronze
- press connection

**Model 5316**

d	PU	Article
16	10	<b>647 001</b>
20	5	<b>647 018</b>
25	5	<b>647 025</b>
32	5	<b>647 032</b>
40	1	<b>647 049</b>
50	1	<b>647 056</b>
63	1	<b>647 063</b>



**Raxofix elbow 45°**

**with SC-Contur**

- silicon bronze
- press connection

**Model 5326**

d	PU	Article
25	5	<b>647 070</b>
32	5	<b>647 087</b>
40	1	<b>647 094</b>
50	1	<b>647 100</b>
63	1	<b>647 117</b>

T-PIECES



**Raxofix T-piece with SC-Contur**  
 - silicon bronze  
 - press connections  
**Model 5318**

	d1	d2	d3	PU	Article
	16	16	16	10	647 278
	16	20	16	5	647 285
	20	16	16	5	647 308
	20	16	20	5	647 315
	20	20	16	5	647 322
	20	20	20	5	647 292
<b>NEW</b>	20	25	20	5	804 510
	25	16	16	5	647 346
	25	16	20	5	647 353
	25	16	25	5	647 360
	25	20	20	1	647 377
	25	20	25	5	647 384
	25	25	16	5	647 391
	25	25	20	5	738 457
	25	25	25	5	647 339
	32	16	25	1	647 414
	32	16	32	1	647 421
	32	20	20	1	647 438
	32	20	32	1	647 445
	32	25	25	1	647 452
	32	25	32	1	647 469
	32	32	32	1	647 407
	40	16	40	1	790 424
	40	20	40	1	647 483
	40	25	32	1	647 490
	40	25	40	1	647 506
	40	32	32	1	647 513
	40	32	40	1	647 520
	40	40	40	1	647 476
	50	16	50	1	790 431
	50	25	50	1	647 544
	50	32	50	1	647 551
	50	40	50	1	647 568
	50	50	50	1	647 537
	63	25	63	1	647 582
	63	32	63	1	647 599
	63	40	63	1	647 605
	63	50	63	1	647 612
	63	63	63	1	647 575



**Raxofix T-piece with SC-Contur**  
 - silicon bronze  
 - press connections, Rp-thread  
**Model 5317**

d1	Rp	d2	PU	Article
16	½	16	5	647 124
20	½	20	5	647 131
25	½	25	5	647 148
25	¾	25	5	647 155
32	¾	32	5	647 179
32	1	32	1	647 186
40	¾	40	1	647 193
50	1	50	1	647 223
63	1	63	1	647 230



**Raxofix T-piece with SC-Contur**  
 - silicon bronze  
 - R-thread, press connections  
**Equipment**  
 polygon  
**Model 5326.4**

R	d1	d2	PU	Article
½	16	16	5	647 629
¾	16	16	5	647 636
¾	20	20	5	647 643



**ADAPTERS/ELBOWS**


**Raxofix plug-in piece with SC-Contur**  
 - for all metallic Viega systems  
 - silicon bronze  
 - press connection, plug-in end  
**Model 5313**

d1	d2	PU	Article
16	15	5	646 554
16	18	5	646 561
20	18	5	646 578
20	22	5	646 585
25	22	5	646 592
32	28	5	646 608
40	35	1	646 615
50	42	1	646 622



**Raxofix adapter with SC-Contur**  
 - for all metallic Viega systems  
 - silicon bronze  
 - press connections  
**Equipment**  
 EPDM sealing element  
**Model 5313P**

d1	d2	PU	Article
16	15	5	646 707
16	18	5	646 714
20	15	5	646 721
20	18	5	646 738
20	22	5	646 745
25	22	5	646 752
32	28	5	646 769
40	28	1	646 776
40	35	1	646 783
50	35	1	646 790
63	54	1	790 417



**Raxofix adapter with SC-Contur**  
 - silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 polygon  
**Model 5312**

d	Rp	PU	Article
16	½	5	646 158
16	¾	5	646 165
20	½	5	646 172
20	¾	5	646 189
25	¾	5	646 196
25	½	5	799 151
25	1	5	646 202
32	1	5	646 219
32	1¼	5	646 226
40	1¼	1	646 233
40	1½	1	728 182
50	1¼	1	646 240
50	1½	1	646 257
63	2	1	646 264



**Raxofix adapter with SC-Contur**  
 - silicon bronze  
 - press connection, R-thread  
**Equipment**  
 polygon  
**Model 5311**

d	R	PU	Article
16	¾	5	725 563
16	½	5	646 288
16	¾	5	646 295
20	½	5	646 301
20	¾	5	646 318
25	¾	5	646 325
25	½	5	799 168
25	1	5	646 332
25	1¼	5	762 766
32	1	5	646 349
40	1¼	1	646 356
40	1½	1	728 175
50	1½	1	646 363
63	2	1	646 370





**Raxofix adapter elbow 90° with SC-Contur**  
 - silicon bronze  
 - press connection, R-thread  
**Equipment**  
 polygon  
**Model 5314**

d	R	PU	Article
16	3/8	5	725 556
16	1/2	5	645 984
16	3/4	5	645 991
20	1/2	5	646 004
20	3/4	5	646 011
25	3/4	5	646 028
25	1	5	646 035
32	1	5	646 042
40	1 1/4	1	646 059



**Raxofix adapter elbow 90° with SC-Contur**  
 - silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 polygon  
**Model 5314.11**

d	Rp	PU	Article
16	1/2	5	646 103
20	1/2	5	646 110
20	3/4	5	646 127
25	3/4	5	646 134
32	1	5	646 141

**COUPLINGS**



**Raxofix coupling with SC-Contur**  
 - silicon bronze  
 - press connection  
**Model 5315**

d1	d2	PU	Article
16	16	10	646 806
20	16	5	646 820
20	20	5	646 813
25	16	5	646 844
25	20	5	646 851
25	25	5	646 837
32	20	5	646 875
32	25	5	646 882
32	32	5	646 868
40	16	5	781 941
40	32	1	646 905
40	40	1	646 899
50	40	1	646 929
50	50	1	646 912
63	50	1	646 943
63	63	1	646 936



**Raxofix adapter coupling with SC-Contur**  
 - for adapter to Sanfix  
 - silicon bronze  
 - press connection  
**Model 5315.9**

d1	d2	PU	Article
16	16	5	646 639
20	20	5	646 653



**Raxofix adapter with SC-Contur**  
 - for Raxofix pipe to Sanfix Fosta pipe  
 - silicon bronze  
**Equipment**  
 polygon  
**Model 5313.8**

d1	d2	PU	Article
16x2.2	16x2.2	1	712 341
20x2.8	20x2.8	1	712 655



**Raxofix repair coupling with SC-Contur**  
 - silicon bronze  
 - press connection  
**Note**  
 D2 for pressing with press jaw for metallic Viega systems!  
**Model 5315.3**

d1	d2	d3	PU	Article
16	15	16	1	692 445
20	18	20	1	692 438
25	22	25	1	646 950
32	28	32	1	646 967
40	35	40	1	646 974
50	42	50	1	646 981
63	54	63	1	646 998





**Raxofix adapter**

- for Raxofix pipe onto Viegatherm pipe or third-party pipe
- silicon bronze

**Equipment**

polygon

**Note**

Only suitable for the specified third-party pipe dimension!

**Model 5313.5**

d Viega	d F	PU	Article
16x2.2	16x2	1	<b>684 037</b>

d F = d third-party pipe

SCREW FITTINGS



**Raxofix connection screw fitting with SC-Contur**

- silicon bronze
- press connection, G-thread
- flat sealing

**Equipment**

EPDM sealing element, polygon

**Model 5363**

d	G	PU	Article
16	1/2	5	<b>646 400</b>
16	3/4	5	<b>646 417</b>
20	1/2	5	<b>646 424</b>
20	3/4	5	<b>646 431</b>
25	3/4	5	<b>762 759</b>
25	1	5	<b>646 448</b>
25	1 1/4	5	<b>646 455</b>
25	1 1/2	5	<b>646 462</b>
32	1 1/4	5	<b>646 486</b>
32	1 1/2	5	<b>646 493</b>
40	1 1/4	1	<b>646 509</b>
40	1 1/2	1	<b>646 516</b>
50	1 3/4	1	<b>646 523</b>
50	2 3/4	1	<b>646 530</b>
63	2 3/4	1	<b>646 547</b>



**Raxofix connection screw fitting 90° with SC-Contur**

- silicon bronze
- press connection, G-thread
- flat sealing

**Equipment**

EPDM sealing element, polygon

**Model 5355**

d	G	PU	Article
16	1/2	1	<b>646 387</b>
16	3/4	1	<b>646 394</b>



**Adapter nipple**

- gunmetal or silicon bronze
- R-thread, G-thread

**Equipment**

roughened thread, polygon

**Model 3246**

R	G	WIC	PU	Article
1/2	1/2	✓	1	<b>449 339</b>
1/2	3/4	✓	10	<b>441 524</b>
3/4	3/4	✓	5	<b>449 346</b>

WIC = with internal cone



**Raxofix connection screw fitting with SC-Contur**

- for manifold
- silicon bronze
- press connection, Viega plug-in seat

**Equipment**

polygon

**Model 5329**

d	G	PU	Article
16	3/4	10	<b>647 865</b>
20	3/4	10	<b>647 872</b>

CAPS, PLUGS



**Plug**  
 - for pipe end  
 - not suitable for leakage and pressure test  
 - plastic  
**Model 5359.1**

for d	PU	Article
16	10	678 234
20	10	678 241
25	10	678 753
32	5	678 760
40	5	678 777
50	5	678 784
63	5	678 791



**Raxofix plug with SC-Contur**  
 - for pipe end  
 - brass  
 - press connection  
**Model 5356**

d	PU	Article
16	5	648 015
20	5	648 022
25	5	648 039
32	1	648 046
40	1	648 053
50	1	648 060

WALL PLATES



**Raxofix wall plate with SC-Contur**  
 - silicon bronze  
 - press connection, Rp-thread  
**Model 5325.5**

d	Rp	PU	Article
16	½	5	645 915
20	½	5	645 922
20	¾	5	645 939



**Raxofix wall plate long with SC-Contur**  
 - silicon bronze  
 - press connection, Rp-thread  
**Model 5325**

d	Rp	L	PU	Article
16	½	70	5	692 902
16	½	90	1	799 182



**Sound absorber**  
 - for all Viega wall plates Rp½ DN12 and DN15  
 - rubber  
**Model 2141.5**

	PU	Article
	1/100	586 713



**Protective collar**  
 - for wall plate d16xRp½  
 - plastic  
**Model 2125.59**

	PU	Article
	10	351 496



**Raxofix double wall plate with SC-Contur**  
 - silicon bronze  
 - Rp-thread  
**Note**  
 For mounting of double wall plates with d25 press connections onto the wall, please lay 2 rubber panels model 2141.6 underneath.  
**Model 5325.7**

d1	Rp	d2	PU	Article
16	½	16	5	645 946
20	½	16	5	645 953
20	½	20	5	645 960
25	½	20	5	678 470
25	½	25	5	678 463





**Sound absorber**

- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Raxofix double wall plate model 5325.7, Viega Smartpress double wall plate model 6725.7
- rubber

**Model 5325.75**

d	for d	PU	Article
16	15/18	5	<b>657 116</b>
20	22	5	<b>660 383</b>



**Sound absorber**

- rubber

**Model 2134.5**

	PU	Article
	2	<b>591 311</b>



**Rubber panel set**

- for M4 screws

**Model 2141.6**

QS	PU	Article
2	1	<b>684 211</b>

QS = Quantity per set



**Sound protection and fixing set**

- for all Viega wall plates
- not suitable for Sanfix P double wall plate model 2125.7

**Model 2141.7**

	PU	Article
	1	<b>684 198</b>



**Raxofix wall plate T-piece with SC-Contur**

- silicon bronze
- press connection, Rp-thread

**Model 5324.3**

d	Rp	PU	Article
16	½	1	<b>647 803</b>
20	½	1	<b>647 810</b>



**Raxofix wall plate with SC-Contur**

- for concealed fitting, cistern connection
- silicon bronze
- press connection, R-thread

**Model 5325.4**

d	R	PU	Article
16	½	5	<b>724 443</b>
20	½	5	<b>724 450</b>



**Mounting bracket**

- suitable for Raxofix wall plate model 5325.4, Raxofix double wall plate model 5325.6

- galvanised steel
- sound decoupling, variable dimensions

**Equipment**

- rubber panel set

**Model 5321.91**

	PU	Article
	1	<b>724 467</b>



**Raxofix wall plate T-piece with SC-Contur**

- silicon bronze
- press connection, Rp-thread

**Model 5325.8**

d1	Rp	d2	PU	Article
16	½	16	5	<b>647 698</b>
20	½	20	5	<b>647 704</b>
20	¾	20	5	<b>647 711</b>

MOUNTING UNITS



**Raxofix mounting unit with SC-Contur**

- galvanised steel
- Rp-thread, press connection
- sound decoupling

**Equipment**

wall plate, offset mounting bracket

**Model 5323**

d	Rp	PU	Article
16	½	5	<b>645 977</b>



**Raxofix mounting unit with SC-Contur**

- galvanised steel
- press connections, Rp-threads
- sound decoupling, cuttable by intended breaking point

**Equipment**

wall plates, mounting bracket

**Model 5321.61**

d	Rp	DG	PU	Article
16	½	80/100/150	1	<b>690 144</b>

DG = Depth gauge



**Raxofix mounting unit with SC-Contur**

- galvanised steel
- press connections, Rp-threads
- sound decoupling

**Equipment**

wall plates, offset mounting bracket

**Model 5321.71**

d	Rp	DG	PU	Article
16	½	70/100/150	1	<b>660 659</b>

DG = Depth gauge



**Raxofix mounting unit with SC-Contur**

- galvanised steel
- press connections, Rp-threads
- sound decoupling

**Equipment**

offset mounting bracket, wall plates

**Model 5321.81**

d	Rp	DG	PU	Article
16	½	150	1	<b>684 020</b>

DG = Depth gauge



**Mounting bracket**

- for masonry installation, pre-wall installation, different actual dimensions
- galvanised steel
- sound decoupling

**Model 2021.7**

DG	PU	Article
70/100/150	1	<b>651 350</b>

DG = Depth gauge



**Mounting bracket**

- for wall plate fixing
- galvanised steel
- sound decoupling, variable dimensions

**Equipment**

rubber panel set

**Model 2141.3**

DG	PU	Article
80-150	1	<b>581 701</b>

DG = Depth gauge



**Mounting bracket**  
 - for lateral fixing  
 - suitable for mounting unit model 2141, mounting bracket model 2141.3  
 - galvanised steel  
**Model 2141.4**

	PU	Article		
	1	586 706		

WALL LEAD-INS



**Raxofix double wall lead-in with SC-Contur**  
 - in combination with anti-twist protection model 2132  
 - silicon bronze  
 - press connection, Rp-threads  
**Model 5332.8**

d	Rp	G	L	PU	Article		
16	1/2	3/4	25	1	799 205		
20	1/2	3/4	35	5	801 755		



**Raxofix double wall lead-in with SC-Contur**  
 - in combination with anti-twist protection model 2132  
 - silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 mounting set  
**Model 5332.81**

d	Rp	G	L	PU	Article		
16	1/2	3/4	25	1	647 735		



**Raxofix wall lead-in with SC-Contur**  
 - in combination with anti-twist protection model 2132  
 - silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 mounting set  
**Model 5332.11**

d	Rp	G	L	PU	Article		
16	1/2	3/4	18	1	647 759		
16	1/2	3/4	25	1	647 766		
16	1/2	3/4	35	1	647 773		
16	1/2	3/4	55	1	647 780		



**Raxofix double wall lead-in with SC-Contur**  
 - in combination with anti-twist protection model 2132  
 - silicon bronze  
 - press connections, Rp-thread  
 - angled  
 - without: mounting set  
**Model 5332.4**

d	Rp	G	L	PU	Article		
16	1/2	3/4	35	1	689 582		
16	1/2	3/4	47	1	673 994		
20	1/2	3/4	47	1	724 474		
20	1/2	3/4	35	1	762 797		



**Raxofix wall lead-in with SC-Contur**  
 - in combination with anti-twist protection model 2132  
 - silicon bronze  
 - press connection, Rp-thread  
**Equipment**  
 mounting set  
**Model 5332.31**

d	Rp	G	L	PU	Article		
16	1/2	3/4	30	1	647 797		



**Wall lead-in**  
 - in combination with anti-twist protection model 2132  
 - use with countersink cutter model 94980  
 - gunmetal, galvanised steel  
 - G-thread  
 - cuttable  
**Model 2032.1**

G1	G2	L	PU	Article		
1/2	3/4	35	1	764 067		
1/2	3/4	47	1	764 074		



**Raxofix wall lead-in with SC-Contur**  
 - silicon bronze  
 - press connection, Rp-thread  
 - angled  
 - without: mounting set  
**Model 5332.1**

d	Rp	G	L	PU	Article
16	1/2	3/4	25	10	<b>689 674</b>
16	1/2	3/4	35	10	<b>689 681</b>
16	1/2	3/4	47	10	<b>689 698</b>
16	1/2	3/4	55	10	<b>779 634</b>
20	1/2	3/4	35	10	<b>762 773</b>
20	1/2	3/4	47	10	<b>762 780</b>



**Anti-twist protection**  
 - for wall lead-in  
 - galvanised steel  
**Model 2132**

PU	Article
25	<b>344 931</b>



**Wall lead-in**  
 - gunmetal  
 - variable  
**Equipment**  
 mounting set  
**Note**  
 No anti-twist protection ex factory available!  
**Model 2132.9**

Rp	G	L	PU	Article
1/2	3/4	120	1	<b>470 913</b>



**Wall lead-in**  
 - gunmetal  
 - variable  
**Equipment**  
 mounting set, anti-twist protection  
**Model 2132.91**

Rp	G	L	PU	Article
1/2	3/4	120	1	<b>490 454</b>



**Extension**  
 - for wall lead-in  
 - gunmetal  
**Model 2032.9**

Rp	G	L	PU	Article
1/2	3/4	25	1	<b>322 960</b>
1/2	3/4	50	1	<b>276 430</b>



**Mounting set**  
 - for wall lead-in  
 - G-thread  
**Model 1526.414-897**

G	SW	PU	Article
3/4	29	10	<b>104 887</b>

SW = Spanner width



**Mounting set**  
 - for wall lead-in  
**Model 1526.424-897**

G	SW	PU	Article
3/4	33	10	<b>120 849</b>

SW = Spanner width



**Mounting set**  
 - for wall lead-in  
 - G-thread  
**Model 2032.19**

G	SW	PU	Article
3/4	33	10	<b>109 851</b>

SW = Spanner width



**Insulating flange**  
 - for Rp1/2 fitting connection, damp proof course in dry construction  
 - self-adhesive  
**Model 1526.8**

PU	Article
50	<b>193 133</b>



PREVISTA CONNECTORS



**Wall plate for Prevista**

- for Prevista pre-wall system, Prevista plug-in seat screw fitting
- silicon bronze
- Rp-thread, G-thread
- cuttable

**Note**

Only suitable for adapters with Prevista plug-in seat!

**Model 8055.2**

Rp	G	L	PU	Article
½	½	88.5	1	<b>785 178</b>



**Raxfix adapter elbow 90° with SC-Contur**

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- silicon bronze
- press connection, Prevista plug-in seat

**Note**

Only for Prevista pre-wall elements and wall plate!

**Model 5316.8**

d	G	PU	Article
16	½	1	<b>776 749</b>



**Raxfix adapter T-piece with SC-Contur**

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- silicon bronze
- press connection, Prevista plug-in seat

**Note**

Only for Prevista pre-wall elements and wall plate!

**Model 5318.8**

d1	G	d2	PU	Article
16	½	16	1	<b>776 855</b>
20	½	20	1	<b>776 862</b>



**Raxfix adapter with SC-Contur**

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- silicon bronze
- press connection, Prevista plug-in seat

**Note**

Only for Prevista pre-wall elements and wall plate!

**Model 5311.8**

d	G	PU	Article
16	½	1	<b>776 732</b>



**Raxfix extension piece with SC-Contur**

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- silicon bronze
- press connection, Prevista plug-in seat

**Note**

Only for Prevista pre-wall elements and wall plate!

**Model 5325.78**

G	d1	d2	PU	Article
½	16	16	1	<b>797 096</b>
½	20	20	1	<b>797 102</b>
½	25	25	1	<b>797 119</b>



MANIFOLDS



**Manifold**

- gunmetal
- G-thread

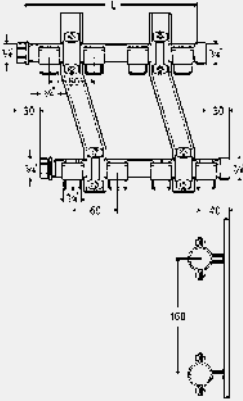
**Equipment**

galvanised steel mounting brackets, insulating inserts, outlet for connection screw fittings with Viega plug-in seat

**Model 2005**

G	nc	nh	L1	L2	PU	Article
3/4	2	2	120	120	1	<b>128 272</b>
3/4	3	3	180	180	1	<b>122 348</b>
3/4	4	4	240	240	1	<b>113 674</b>
3/4	5	4	300	240	1	<b>133 351</b>
3/4	5	5	300	300	1	<b>126 704</b>
3/4	6	4	360	240	1	<b>131 371</b>
3/4	6	6	360	360	1	<b>125 929</b>

nc = Cold manifold outlets  
nh = Hot manifold outlets



**Manifold**

- gunmetal
- G-thread

**Equipment**

outlet for connection screw fittings with Viega plug-in seat

**Model 2005.7**

G	n	PU	Article
3/4	1	1	<b>107 161</b>
3/4	2	1	<b>104 658</b>
3/4	3	1	<b>106 027</b>



**Raxofix manifold with SC-Contur**

- silicon bronze
- press connection, G-thread

**Equipment**

connection lateral or on top

**Model 5326.05**

d	G	n	PU	Article
16	3/4	4	1	<b>645 595</b>



**Raxofix manifold with SC-Contur**

- silicon bronze
- press connection, G-thread

**Equipment**

connection lateral or on top

**Model 5326.07**

d	G	n	PU	Article
16	3/4	3	1	<b>645 601</b>



**Raxofix manifold with SC-Contur**

- silicon bronze
- press connection, G-thread

**Equipment**

lateral connection

**Model 5326.06**

d	G	n	PU	Article
16	3/4	2	1	<b>645 618</b>





**Mounting bracket**  
 - for manifold  
 - galvanised steel  
**Equipment**  
 insulating inserts  
**Model 2005.9**

	PU	Article		
	1	112 257		



**Raxofix cross piece with SC-Contur**  
 - silicon bronze  
 - R-thread, press connection  
**Equipment**  
 polygon  
**Model 5318.9**

R	d	PU	Article		
½	16	5	647 650		



**Raxofix manifold with SC-Contur**  
 - silicon bronze  
 - press connection, G-thread  
**Equipment**  
 screw fitting G¾, EPDM sealing element, polygon  
**Model 5326.08**

d	G	n	PU	Article		
16	¾	3	1	645 625		



**Raxofix manifold with SC-Contur**  
 - silicon bronze  
 - press connection, G-thread  
**Equipment**  
 screw fitting G¾, EPDM sealing element, polygon  
**Model 5326.09**

d	G	n	PU	Article		
16	¾	5	1	645 632		



**Raxofix extension piece with SC-Contur**  
 - silicon bronze  
 - R-thread, press connection  
**Model 5326.31**

R	d1	d2	PU	Article		
½	16	16	5	647 674		



**Raxofix extension piece with SC-Contur**  
 - silicon bronze  
 - plug-in end, press connection  
**Model 5326.32**

d1	d2	d3	PU	Article		
15	16	16	5	647 681		

**GUNMETAL SHUT-OFF VALVES, FROM 2017**



**Easytop slanted seat valve (free-flow valve) with SC-Contur**

- Raxofix press connection

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G¼ with DVGW-test mark

**Model 5337.5**

DN	d	PU	Article
15	16	5	<b>758 103</b>
15	20	5	<b>758 110</b>
20	25	5	<b>758 127</b>
25	32	5	<b>758 134</b>
32	40	1	<b>758 141</b>
40	50	1	<b>758 158</b>
50	63	1	<b>758 165</b>



**Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer) with SC-Contur**

- Raxofix press connection

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G¼ with DVGW-test mark

**Model 5338.5**

DN	d	PU	Article
15	16	5	<b>758 172</b>
15	20	5	<b>758 189</b>
20	25	5	<b>758 196</b>
25	32	5	<b>758 202</b>
32	40	1	<b>758 219</b>
40	50	1	<b>758 226</b>
50	63	1	<b>758 233</b>



**Easytop backflow preventer with SC-Contur**

- Raxofix press connection

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental Agency), stainless steel valve seat and valve plate unit, test connection, drain plug G¼ with DVGW-test mark

**Model 5339.4**

DN	d	PU	Article
15	16	5	<b>758 240</b>
15	20	5	<b>758 257</b>
20	25	5	<b>758 264</b>
25	32	5	<b>758 271</b>
32	40	1	<b>758 288</b>
40	50	5	<b>758 295</b>
50	63	1	<b>758 301</b>



GUNMETAL BALL VALVES, FROM 2017



**Easytop ball valve with SC-Contur**

- Raxofix press connection
- full port

**Equipment**

silicon bronze valve casing in accordance with DIN EN 1982 and metal evaluation criteria (UBA) (German Federal Environmental

Agency), maintenance-free selector shaft (Viega recommends to open and close the ball valve completely every six months), stainless steel ball, actuating lever T-form with medium marking green/red exchangeable

with [DVGW-test mark](#)

**Model 5375**

DN	d	PU	Article
15	16	1	<b>746 612</b>
15	20	1	<b>746 629</b>
20	25	1	<b>746 636</b>
25	32	1	<b>746 643</b>
32	40	1	<b>746 650</b>
40	50	1	<b>746 667</b>
50	63	1	<b>746 674</b>

CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES



**Easytop concealed free-flow valve with SC-Contur**

- Raxofix press connection

**Equipment**

valve casing and top made of gunmetal or silicon bronze in accordance with metal evaluation criteria (UBA) (German Federal Environmental Agency), upper part, site protection

with [DVGW-test mark](#)

**Model 5340**

d	ID	PU	Article
16	45-130	1	<b>649 685</b>
20	45-130	1	<b>649 692</b>
25	45-130	1	<b>649 708</b>

ID = Installation depth



**Easytop mounting set**

- for fixing at the back

- suitable for Easytop concealed domestic water meter unit model 2231, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

sound decoupling holding panel, fixing screws, self-adhesive sealing flange

**Model 2235.95**

PU	Article
1	<b>609 078</b>



**Easytop equipment set**

**Visign for More 104**

- for installation depth 45-130 mm

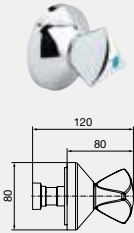
- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

rosette, wall sealing, turning handle, red and blue marking rings

**Model 2236.10**

Version	PU	Article
chrome-plated	1	<b>596 835</b>



**Easytop equipment set**

- for installation depth 20–80 mm
- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Equipment**

rosette, wall sealing, turning handle

**Model 2236**

Version	PU	Article
chrome-plated/red	1	<b>275 068</b>
chrome-plated/blue	1	<b>275 075</b>



**Easytop cap public building model**

- suitable for Easytop concealed domestic water meter unit model 2231, 2231.03, 2231.04, 2231.11, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235, 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6, Easytop concealed straight seat valve model 5335.2, Easytop concealed free-flow valve model 5340

**Model 2236.50**

Version	PU	Article
chrome-plated	1	<b>596 828</b>

**RAXOFIX DN10**



**Raxofix DN10 solid plastic pipe**

- for potable water installation
- flexible

**Equipment**

grey protective pipe

**Model 5301.10**

d	s	V [l/m]	L [m]	Version	PU	Article
16	3.8	0.0554	50	natural	50/1000	<b>781 484</b>



**Raxofix DN10 solid plastic pipe**

- for potable water installation
- flexible
- without: protective pipe

**Model 5302.10**

d	s	V [l/m]	L [m]	Version	PU	Article
16	3.8	0.0554	50	natural	50/1000	<b>781 477</b>



**Raxofix DN10 elbow 90° with SC-Contur**

- silicon bronze
- press connections

**Model 5316.01**

DN1	DN2	PU	Article
10	10	1	<b>781 972<sup>1</sup></b>

<sup>1</sup>) DN10 press connection should be carried out with Raxofix press jaw size 16.



**Raxofix DN10 T-piece with SC-Contur**

- silicon bronze
- press connections

**Model 5318.01**

d1	DN	d2	PU	Article
16	10	16	1	<b>781 958<sup>1</sup></b>

<sup>1</sup>) DN10 press connection should be carried out with Raxofix press jaw size 16.



**Raxofix DN10 plug-in piece with SC-Contur**

- for all metallic Viega systems
- silicon bronze
- press connection, plug-in end

**Model 5313.01**

d	DN	PU	Article
15	10	1	<b>781 538<sup>1</sup></b>

<sup>1</sup>) DN10 press connection should be carried out with Raxofix press jaw size 16.





**Raxofix DN10 adapter with SC-Contur**  
 - silicon bronze  
 - press connection, R-thread  
**Model 5311.01**

DN	R	PU	Article
10	½	1	<b>781 521<sup>1)</sup></b>

<sup>1)</sup> DN10 press connection should be carried out with Raxofix press jaw size 16.



**Raxofix DN10 coupling with SC-Contur**  
 - silicon bronze  
 - press connections  
**Model 5315.01**

DN	d	PU	Article
10	16	1	<b>781 514<sup>1)</sup></b>
10		1	<b>781 507<sup>1)</sup></b>

<sup>1)</sup> DN10 press connection should be carried out with Raxofix press jaw size 16.



**Raxofix DN10 wall plate with SC-Contur**  
 - silicon bronze  
 - press connection, Rp-threads  
**Model 5325.51**

DN	Rp	PU	Article
10	½	1	<b>781 491<sup>1)</sup></b>

<sup>1)</sup> DN10 press connection should be carried out with Raxofix press jaw size 16.



**Pipe guide elbow 90°**  
 - for Fonterra radiant heating and cooling, redirection of the Fonterra pipe  
 - plastic  
**Model 1272**

for d	PU	Article
25	50	<b>637 019</b>

ACCESSORIES  
MOUNTING ACCESSORIES



**Pressure test plug**

- for leakage test
- plastic
- G-thread
- hot water resistant

**Equipment**

gasket, metal thread insert

**Model 1516.113**

G	PU	Article		
3/8	10	116 644		
1/2	10	100 766		
3/4	10	107 666		



**Pressure test plug**

- for multi-layer pipe, Raxinox pipe
- not suitable for constant operation
- brass
- multiple use

**Equipment**

polygon

**Model 2169**

d	Rp	PU	Article		
16	1/2	1	483 531		
20	1/2	1	483 548		
25	1/2	1	483 852		
32	1/2	1	483 869		



**Spare part set**

- spare part for pressure test plug model 2169

**Equipment**

5 spare sealing elements, fitting grease

**Model 2169.21**

for d	PU	Article		
16	1	775 865		
20	1	775 872		

ACCESSORIES  
TOOLS



**Pipe shear**

- for Viega plastic pipe

**Equipment**

protective pipe cutter

**Model 5341**

for d	PU	Article		
12-25	1	652 005		



**Blade**

- suitable for pipe shear model 5341

**Model 5341.6**

	PU	Article		
	1	653 620		



**Pipe shear**

- for Viega plastic pipe

**Model 2040**

for d	PU	Article		
12-25	1	117 047		



**Blade**

- suitable for pipe shear model 2040

**Model 2040-404**

	PU	Article		
	1	139 230		



**Protective pipe cutter**

- for protective pipe

**Model 2041.5**

for d	PU	Article		
15-42	1	446 475		



**Blade**

- suitable for protective pipe cutter model 2041.5

**Model 2041.6**

QS	PU	Article		
2	1	446 482		

QS = Quantity per set





**Pipe cutter**  
- for plastic pipe  
**Model 2191**

for d	PU	Article		
6-42	1	<b>571 368</b>		
6-63	1	<b>571 375</b>		



**Cutting wheel**  
- suitable for pipe cutter  
model 2191  
- steel  
**Model 2191.1**

for d	PU	Article		
6-63	1	<b>571 801</b>		



**Bending tool**  
- for multi-layer pipe  
- steel  
**Model 5331**

Bending radius	for d	PU	Article		
2xd	16	1	<b>586 393</b>		
2.3xd	20	1	<b>692 919</b>		



**Internal bending tool set**  
- for multi-layer pipe  
- plastic  
**Equipment**  
reclosable plastic box  
**Model 5331.2**

for d	L [m]	QS	PU	Article		
16/20	1.5	2	1	<b>712 679</b>		

QS = Quantity per set



**Countersink cutter**  
- for shortening of extensions, long  
wall plate or connection elbow  
**Equipment**  
allen key  
**Model 94980**

Rp	PU	Article		
½	1/40	<b>131 111</b>		



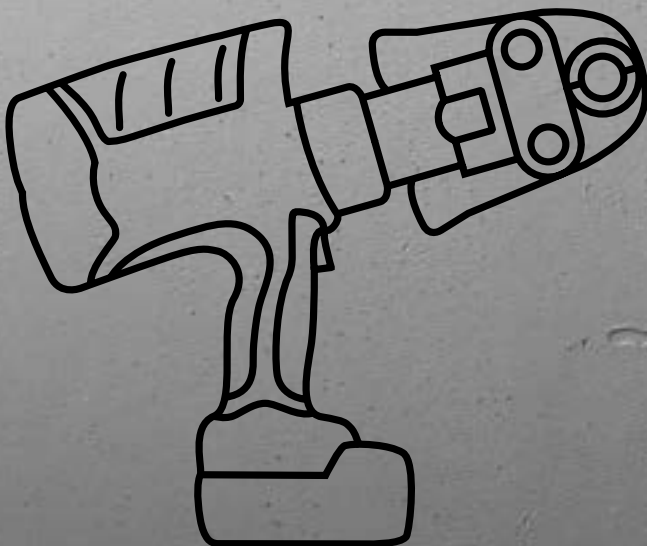
**Chip collector**  
- suitable for countersink cutter  
model 94980  
- plastic  
- depth-adjustable  
**Model 94981**

	PU	Article		
	1	<b>138 783</b>		



**System press tools**

**Piping technology**



System press tools for all Viega press connector systems. System press tools consisting of: press machine, press jaw, press ring, press chain and (hinged) adapter jaw. These system press tools have been developed and tailored specifically for the installation of Viega press connector systems. The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used.

### Marking

Manufacturer, pipe dimension or system name

### Note

The Viega system press tools have been developed and tailored specifically for the installation of Viega press connector systems. Viega does not check whether these system press tools can be used to press other manufacturers' systems. In particular, no statement can be made on whether it is possible to create permanently leakproof connections in this way. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

### Maintenance instructions

Press machines generate a specified pressure for the pressing. To guarantee operational safety, a leakproof hydraulic system is required. Natural wear and tear on such heavily used components, however, is unavoidable. To ensure the continuous operational safety and reliability of the system press machines, these have to be maintained regularly by authorized service partners. For addresses see operating instructions, instructions for care of Viega system press tools or Viega website. Usually, tools are sent for maintenance to the authorised service partners specified by Viega, or maintained during local promotions at service partners at the specialist wholesaler. We strongly recommend having press jaws, press rings, press chains and (hinged) adapter jaws checked during press machine maintenance. This involves replacing consumables, reworking press jaw contours and checking the press jaws, rings, chains and (hinged) adapter jaws. Please fulfil your duty of care and follow these maintenance instructions! The general principle "safety through maintenance" applies! Since 2012, the press jaws and (hinged) adapter jaws have been provided with a maintenance label that indicates the next recommended maintenance date. Yearly changing label colour for better distinction. A new label is placed after successful servicing by a Viega service partner.



### Service intervals

Pressgun 6 Plus and Pressgun Picco 6 Plus: available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.  
 Pressgun 6 and Picco 6: display after 30,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.  
 Pressgun 6 B: at least every 2 years.  
 Pressgun 5: Display after 40,000 pressings, safety shutdown after a further 2,000 pressings or after 4 years at the latest – whichever comes first.  
 Pressgun Picco and Pressgun 4E and 4B: Display after 30,000 pressings, safety shutdown after a further 2,000 pressings or 4 years at the latest, whichever comes first.  
 Type PT3-AH, Picco and Type PT3-H/EH: LED display after 20,000 pressings, safety shutdown after a further 2,000 pressings or 4 years at the latest, whichever occurs first.  
 Type 2: at least every 2 years.  
 Type 1: at least once a year.  
 Press jaw, ring, chain and (hinged) adapter jaw: every 2 years.

### Compatibility

Picco: press jaws and rings compatible with press machines Picco and Pressgun Picco, Picco 6 and Picco 6 Plus  
 PT2: press jaws, rings and chains compatible with press machines type 2 (PT2), PT3-H, PT3-AH, PT3-EH and Pressgun 4E, 4B and 5, 6B, 6 and 6 Plus  
 hinged adapter jaw P1 (article 622 657) for Picco: up to and including d32 or d35 and D $\frac{3}{4}$   
 hinged adapter jaw Z1 (article 472 733) for PT2: up to and including d32 or d35 and D $\frac{3}{4}$   
 hinged adapter jaw Z2 (article 472 740) for PT2: all greater pipe dimensions up to and including d108.0 or D2  
 press Booster Z3 (article 753 924) for PT2: Megapress XL press rings D2 $\frac{1}{2}$ , D3 and D4  
 system overview of metal press connector systems (PMP) with mutually compatible press contours:  
 Profipress  
 Profipress G  
 Profipress S  
 Sanpress  
 Sanpress Inox  
 Sanpress Inox G  
 Prestabo  
 Temponox  
 Easytop  
 gas valves

### Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.



SYSTEM PRESS MACHINES  
PRESSGUN PICCO 6



**Pressgun Picco 6 Plus press machine with rechargeable battery and Bluetooth interface**

- for all Viega system press jaws, system press rings and hinged adapter jaws with Picco interface
- equipped with system case model 2202, case inlay Pressgun Picco 6 Plus model 2202.28, cover inlay model 2202.90, battery charger model 2488.91, rechargeable battery article 798 475
- 180° rotatable press jaw fixture, electronic retaining pin

**Equipment**

rechargeable battery 12 V/3.0 Ah, battery charger 220–240 V/50–60 Hz with mains connection plug type C CEE7/16

**Technical data**

Pressing force 24 kN

**Note**

Via the Viega Tool Services app various information can be called up, the operating mode can be changed or the usage lock can be activated.

**Service intervals**

Available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

**Model 2489.4**

V [V]	PU	Article
12	1	795 801

V = Voltage (V)



**Pressgun Picco 6 press machine with rechargeable battery**

- for all Viega system press jaws, system press rings and hinged adapter jaws with Picco interface
- equipped with system case model 2202, case inlay Pressgun 6 Pressgun Picco 6 model 2202.15, cover inlay model 2202.90, rechargeable battery model 2488.63, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, connection cable type C (CEE7/16) / C7 model 2488.67, connection cable 12 V car voltage connector SAE J563 model 2488.7
- 270° rotatable press jaw fixture, mechanical press jaw lock, notification of operating status and press cycle display on the display

**Equipment**

rechargeable battery 18 V/2.5 Ah, battery charger 110–250 V/50–60 Hz/12 V

**Technical data**

Pressing force 24 kN

**Service intervals**

Display after 30,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

**Model 2489.3**

PU	Article
1	790 868

SYSTEM PRESS MACHINES  
PRESSGUN 6



**Pressgun 6 Plus press machine with rechargeable battery and Bluetooth interface**

- for all Viega system press jaws, rings, chains and (hinged) adapter jaws with PT2 interface incl. Pressgun Press Booster, connection to Viega Tool Services
- equipped with system case model 2202, case inlay Pressgun 6 Plus model 2202.16, cover inlay model 2202.90, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, connection cable type C (CEE7/16) / C7 model 2488.67, connection cable 12 V car voltage connector SAE J563 model 2488.7, rechargeable battery article 790 912
- 360° rotatable press jaw fixture

**Equipment**

rechargeable battery 18 V/2.5 Ah, battery charger 110–250 V/50–60 Hz/12 V

**Technical data**

Pressing force 32 kN

**Note**

Via the Viega Tool Services app various information can be called up, the operating mode can be changed or a usage lock can be configured.

**Service intervals**

Available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

**Model 2295.3**

	PU	Article	
	1	790 547	



**Pressgun 6 press machine with rechargeable battery**

- for all Viega system press jaws, rings, chains and (hinged) adapter jaws with PT2 interface
- equipped with system case model 2202, case inlay Pressgun 6 Pressgun Picco 6 model 2202.15, cover inlay model 2202.90, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, connection cable type C (CEE7/16) / C7 model 2488.67, connection cable 12 V car voltage connector SAE J563 model 2488.7, rechargeable battery article 790 912
- 270° rotatable press jaw fixture, mechanical press jaw lock, notification of operating status and press cycle display on the display

**Equipment**

rechargeable battery 18 V/2.5 Ah, battery charger 110–250 V/50–60 Hz/12 V

**Technical data**

Pressing force 32 kN

**Note**

Not suitable for Pressgun Press Booster!

**Service intervals**

Display after 30,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

**Model 2295.4**

	PU	Article	
	1	790 851	



PICCO SYSTEM PRESS JAWS  
METALLIC PRESS CONNECTOR SYSTEMS



**Press jaw Picco for metallic press connector systems**  
- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210  
- phosphatised steel  
**Model 2484.9**

for d	PU	Article
12	1	485 504
14	1	490 119
15	1	485 511
16	1	490 126
18	1	485 528
22	1	485 535
28	1	485 542
35	1	650 070

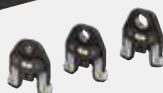


**Press jaw Picco with snap action for metallic press connector systems**  
- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210  
- phosphatised steel  
**Note**  
One-hand mounting due to independent closing of the press jaw during the pressing.  
**Model 2489.9**

for d	PU	Article
12	1	735 371
15	1	735 388
18	1	735 395
22	1	735 401
28	1	735 418
35	1	735 425



**Press jaw set Picco for metallic press connector systems**  
- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210  
- equipped with system case model 2202, case inlay Picco press jaws model 2202.2, cover inlay model 2202.90, press jaw Picco article 485 511, 485 535, 485 542  
**Model 2202.20**



for d	QS	PU	Article
15/22/28	3	1	792 534

QS = Quantity per set

PICCO SYSTEM PRESS JAWS  
MEGAPRESS



**Press jaw Picco for Megapress**  
- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210  
- phosphatised steel  
**Model 4284.9**

for D	PU	Article
3/8	1	740 238
1/2	1	718 305
3/4	1	718 312

**PICCO SYSTEM PRESS JAWS**  
RAXOFIX; RAXINOX



**Press jaw  
Picco**

**for Raxofix and Raxinox**

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210

- phosphatised steel  
**Model 5384.7**

RA	Ri	PU	Article		
16	16	1	<b>645 243</b>		
20	20	1	<b>645 250</b>		
25		1	<b>645 267</b>		
32		1	<b>645 274</b>		
40		1	<b>645 281</b>		

RA = for Raxofix  
Ri = for Raxinox



**Press jaw set  
Picco**

**for Raxofix and Raxinox**

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210
- equipped with system case model 2202, case inlay Picco press jaws model 2202.2, cover inlay model 2202.90, press jaw Picco article 645 243, 645 250, 645 267

**Model 2202.22**



for d	QS	PU	Article		
16-25	3	1	<b>793 456</b>		

QS = Quantity per set



SYSTEM PRESS JAWS PT2  
METALLIC PRESS CONNECTOR SYSTEMS



**Press jaw  
PT2  
for metallic press connector systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340

- phosphatised steel

**Model 2299.9**

for d	PU	Article
12	1	461 881
14	1	689 599
15	1	461 898
16	1	689 605
18	1	461 904
22	1	461 911
28	1	461 928
35	1	461 935
42	1	689 032
54	1	689 049



**Press jaw set  
PT2  
for metallic press connector systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340

- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 461 898, 461 911, 461 928

**Model 2202.30**

for d	QS	PU	Article
15/22/28	3	1	793 470

QS = Quantity per set



**Press jaw set  
PT2  
for metallic press connector systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340

- equipped with system case model 2202, case inlay PT2 press jaws model 2202.3, cover inlay model 2202.90, press jaw PT2 article 689 032, 689 049

**Model 2299.91**

for d	QS	PU	Article
42/54	2	1	693 749

QS = Quantity per set



**SYSTEM PRESS JAWS PT2  
MEGAPRESS**



**Press jaw  
PT2  
for Megapress**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- phosphatised steel

**Model 4299.9**

for D	PU	Article
3/8	1	<b>740 221</b>
1/2	1	<b>638 221</b>
3/4	1	<b>638 238</b>
1	1	<b>638 245</b>



**Press jaw set  
PT2  
for Megapress**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 638 221, 638 238, 638 245

**Model 2202.31**

for D	QS	PU	Article
1/2-1	3	1	<b>793 487</b>

QS = Quantity per set



PICCO SYSTEM PRESS JAWS PT2  
RAXOFIX; RAXINOX



**Press jaw  
PT2**

**for Raxofix and Raxinox**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- phosphatised steel

**Model 5399.7**

RA	Ri	PU	Article
16	16	1	<b>645 311</b>
20	20	1	<b>645 328</b>
25		1	<b>645 335</b>
32		1	<b>645 342</b>
40		1	<b>645 359</b>
50		1	<b>645 366</b>
63		1	<b>645 373</b>

RA = for Raxofix  
Ri = for Raxinox



**Press jaw set  
PT2**

**for Raxofix and Raxinox**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 645 311, 645 328, 645 335

**Model 2202.33**

RA	Ri	QS	PU	Article
16-25	16/20	3	1	<b>793 500</b>

RA = for Raxofix  
Ri = for Raxinox  
QS = Quantity per set

SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS  
HINGED ADAPTER JAWS



**Hinged adapter jaw**

**P1, Picco**  
**for Viega system press rings**

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machine Picco, Ridgid RP 210

- steel

**Model 2496.1**

PMP	RA	Ri	MP	VS	PU	Article
12-35	16-32	16/20	3/8-3/4	16-32	1	<b>622 657</b>

PMP = for press connectors of the metallic press systems

RA = for Raxofix

Ri = for Raxinox

MP = for Megapress

VS = for Viega Smartpress



**Hinged adapter jaw**

**PT2**  
**for Viega system press rings**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340

- not suitable for Sanpress XL (gunmetal)

- steel

**Note**

Work in the ground should be carried out using the adapted battery-powered press machine!

**Model 2296.2**

Type	GPK	PMP	RA	Ri	MP	VS	PU	Article
Z1		12-35	16-32	16/20	3/8-3/4	16-32	1	<b>472 733</b>
Z2	25-63	42-108.0	40-63		1-2		1	<b>472 740</b>

GPK = for Geopress K

PMP = for press connectors of the metallic press systems

RA = for Raxofix

Ri = for Raxinox

MP = for Megapress

VS = for Viega Smartpress



**Adapter jaw**

**PT2**  
**for Sanpress XL press connector (gunmetal)**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340

- not suitable for Profipress XL, Profipress G XL (copper), Sanpress Inox XL, Sanpress Inox G XL (stainless steel), Prestabo XL, Temponox XL

- only in combination with press chain model 2297.2XL

- phosphatised steel

**Model 2297.1XL**

for d	PU	Article
76.1-108	1	<b>359 232</b>



**SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS  
METALLIC PRESS CONNECTOR SYSTEMS**



**Press ring  
for metallic press connector  
systems**  
- phosphatised steel  
**Model 2296.1**

HAJ	for d	PU	Article
P1/Z1	12	1	622 442 <sup>1</sup>
P1/Z1	15	1	472 665 <sup>1</sup>
P1/Z1	18	1	472 672 <sup>1</sup>
P1/Z1	22	1	472 689 <sup>1</sup>
P1/Z1	28	1	472 696 <sup>1</sup>
P1/Z1	35	1	472 702 <sup>1</sup>
Z2	42	1	472 719 <sup>2</sup>
Z2	54	1	472 726 <sup>2</sup>

HAJ = for hinged adapter jaw  
<sup>1</sup>) suitable for hinged adapter jaw P1, Picco article 622 657, hinged adapter jaw PT2 article 472 733  
<sup>2</sup>) suitable for hinged adapter jaw PT2 article 472 740



**Press ring set  
for metallic press connector systems**  
- equipped with system case model 2202, case inlay press rings model 2202.4, cover inlay model 2202.90, press ring article 472 665, 472 672, 472 689, 472 696, 472 702, 622 442

**Equipment**  
space saver for hinged adapter jaw article 622 657 (model 2496.1) and article 472 733 (model 2296.2)

**Model 2202.40**

HAJ	for d	QS	PU	Article
P1/Z1	12-35	6	1	793 524



HAJ = for hinged adapter jaw  
QS = Quantity per set



**Press ring**  
- for Sanpress Inox XL, Sanpress Inox G XL, Prestabo XL, Profipress XL (copper), Temponox XL  
- not suitable for Sanpress XL (gunmetal), Megapress XL  
- suitable for hinged adapter jaw PT2 article 472 740  
- phosphatised steel  
**Model 2497.2XL**

HAJ	for d	PU	Article
Z2	64.0	1	578 671 <sup>1</sup>
Z2	66.7	1	650 629
Z2	76.1	1	562 878
Z2	88.9	1	562 885
Z2	108.0	1	562 892

HAJ = for hinged adapter jaw  
<sup>1</sup>) also for Profipress G XL



**Press ring set  
PT2  
for Sanpress Inox XL  
Profipress XL  
Prestabo XL**

- recommended for Presssgun 6 Plus, Presssgun 6, Presssgun 6 B, Presssgun 5, Presssgun 4B, Presssgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Meppla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340

- not suitable for Sanpress XL (gunmetal), Megapress XL  
- equipped with system case model 2202, case inlay press rings model 2202.6, cover inlay model 2202.90, hinged adapter jaw PT2 article 472 740, press ring article 562 878

**Equipment**  
space saver for press ring article 578 671 or 650 629

**Model 2202.50**

for d	QS	PU	Article
76.1	2	1	793 562

QS = Quantity per set



**Press ring set  
PT2  
for Sanpress Inox XL  
Profipress XL  
Prestabo XL**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal), Megapress XL
- equipped with system case model 2202, case inlay press rings model 2202.18, cover inlay model 2202.90, press ring article 562 885, 562 892

**Equipment**

space saver for hinged adapter jaw PT2 article 472 740

**Model 2202.51**

for d	QS	PU	Article
88.9–108	2	1	<b>793 579</b>

QS = Quantity per set



**Press ring set  
PT2, Z2  
for metallic press connector systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4E, Pressgun 4B, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay press rings model 2202.5, cover inlay model 2202.90, press ring article 472 719, 472 726, hinged adapter jaw PT2 article 472 740
- steel

**Equipment**

case

**Model 2296.4**

H AJ	for d	QS	PU	Article
Z2	42–54	3	1	<b>472 764</b>

H AJ = for hinged adapter jaw

QS = Quantity per set



**Press chain  
for Sanpress XL press connector (gunmetal)**

- not suitable for Profipress XL, Profipress G XL (copper), Sanpress Inox XL, Sanpress Inox G XL (stainless steel), Prestabo XL, Temponox XL
- only in combination with adapter jaw PT2 model 2297.1XL
- phosphatised steel

**Model 2297.2XL**

for d	PU	Article
76.1	1	<b>359 249</b>
88.9	1	<b>359 256</b>
108.0	1	<b>359 263</b>





**Press chain set**

**PT2**

**for Sanpress XL press connector (gunmetal)**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- not suitable for Profipress XL, Profipress G XL (copper), Sanpress Inox XL, Sanpress Inox G XL (stainless steel), Prestabo XL, Temponox XL
- equipped with adapter jaw PT2 model 2297.1XL, press chain model 2297.2XL
- steel

**Model 2297.3XL**

for d	QS	PU	Article
76.1–108	4	1	<b>362 959</b>

QS = Quantity per set

**SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS  
MEGAPRESS**



**Press ring**

**for Megapress**

- phosphatised steel

**Model 4296.1**

	H AJ	for D	PU	Article
<b>NEW</b>	P1/Z1	3/8	1	<b>740 245<sup>1</sup></b>
	P1/Z1	1/2	1	<b>639 426<sup>1</sup></b>
<b>NEW</b>	P1/Z1	3/4	1	<b>639 433<sup>1</sup></b>
<b>NEW</b>	Z2	1	1	<b>815 103<sup>2</sup></b>
	Z2	1 1/4	1	<b>639 457<sup>2</sup></b>
	Z2	1 1/2	1	<b>639 471<sup>2</sup></b>
	Z2	2	1	<b>639 488<sup>2</sup></b>

H AJ = for hinged adapter jaw

<sup>1)</sup> suitable for hinged adapter jaw P1, Picco article 622 657, hinged adapter jaw PT2 article 472 733

<sup>2)</sup> suitable for hinged adapter jaw PT2 article 472 740



**Press ring set**

**PT2**

**for Megapress**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6 B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machine PT3-H/EH, PT3-AH, press machine type 2 (PT2), Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay press rings model 2202.27, cover inlay model 2202.90, hinged adapter jaw PT2 article 472 740, press ring article 639 457, 639 471, 639 488

**Model 2202.42**

for D	QS	PU	Article
1 1/4–2	4	1	<b>793 548</b>

QS = Quantity per set

SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS  
RAXOFIX, RAXINOX



**Press ring  
for Raxofix and Raxinox**  
- phosphatised steel  
**Model 5396.1**

HAJ	RA	Ri	PU	Article
P1/Z1	16	16	1	<b>645 410<sup>1</sup></b>
P1/Z1	20	20	1	<b>645 427<sup>1</sup></b>
P1/Z1	25		1	<b>645 434<sup>1</sup></b>
P1/Z1	32		1	<b>645 441<sup>1</sup></b>
Z2	40		1	<b>645 458<sup>2</sup></b>
Z2	50		1	<b>645 465<sup>2</sup></b>
Z2	63		1	<b>645 472<sup>2</sup></b>

HAJ = for hinged adapter jaw

RA = for Raxofix

Ri = for Raxinox

<sup>1)</sup> suitable for hinged adapter jaw P1, Picco article 622 657, hinged adapter jaw PT2 article 472 733

<sup>2)</sup> suitable for hinged adapter jaw PT2 article 472 740



**Press ring set  
for Raxofix and Raxinox**

- equipped with system case model 2202, case inlay press rings model 2202.4, cover inlay model 2202.90, press ring article 645 410, 645 427, 645 434, 645 441

**Equipment**

space saver for hinged adapter jaw article 622 657 (model 2496.1) and article 472 733 (model 2296.2)

**Model 2202.43**

HAJ	for d	QS	PU	Article
P1/Z1	16–32	4	1	<b>793 555</b>

HAJ = for hinged adapter jaw

QS = Quantity per set



**PRESSGUN PRESS BOOSTER  
PRESS SETS**



**Press set  
PT2**

**for Megapress XL**

- recommended for Pressgun 6 Plus, Pressgun 5, Pressgun 4E, Pressgun 4B, press machine type 2 (PT2), PT3-H, PT3-EH
- equipped with case inlay XL Press Booster model 2202.8XL, cover inlay model 2202.9XL, system case XL model 2202XL, Pressgun Press Booster PT2 model 4296.4XL, shoulder belt model 4297.4XL, press ring article 753 870
- phosphatised steel

**Model 4296.2XL**

for D	PU	Article		
2½	1	<b>762 056</b>		



**Press ring set  
for Megapress XL**

- equipped with system case model 2202, case inlay Megapress XL model 2202.9, cover inlay model 2202.90, press ring article 753 887, 753 900
- only in combination with Pressgun Press Booster PT2 model 4296.4XL
- phosphatised steel

**Model 4296.5XL**

for D	PU	Article		
3-4	1	<b>762 063</b>		

**PRESSGUN PRESS BOOSTER  
SPARE PARTS**



**Pressgun Press Booster  
PT2**

**for Megapress XL**

- recommended for Pressgun 6 Plus, Pressgun 5, Pressgun 4E, Pressgun 4B, press machine type 2 (PT2), PT3-H, PT3-EH
- phosphatised steel

**Model 4296.4XL**

for D	PU	Article		
2½-4	1	<b>753 924</b>		



**Press ring  
for Megapress XL**

- only in combination with Pressgun Press Booster PT2 model 4296.4XL
- phosphatised steel

**Model 4296.1XL**

for D	PU	Article		
2½	1	<b>753 870</b>		
3	1	<b>753 887</b>		
4	1	<b>753 900</b>		



**Shoulder belt**

- suitable for press set PT2 model 4296.2XL, Pressgun Press Booster PT2 model 4296.4XL

**Note**

Suitable for carrying the Pressgun Press Booster separately or in combination with a appropriate system press machine (for this where necessary use the enclosed tension belt).

**Model 4297.4XL**

PU	Article		
1	<b>762 117</b>		



**PRESS-IN BRANCH CONNECTOR TOOLS  
TOOL SET**



**Tool set**

**press-in branch connector, PT2**

- for steel pipes in accordance with EN 10220/10255, creating threaded connections in piping
- equipped with drilling bit model 4278
- only in combination with Megapress press-in branch connector model 4212.2, Megapress S press-in branch connector model 4312.2

**Equipment**

drilling device, drilling shaft, positioning aid, press-in tool, drilling bit, case, space saver for Megapress press-in branch connector

**Model 4278.5**

	PU	Article		
	1	731 243		

**PRESS-IN BRANCH CONNECTOR TOOLS  
SPARE PARTS**



**Press-in tool  
PT2**

- spare part for tool set press-in branch connector PT2 model 4278.5
- suitable for Megapress press-in branch connector model 4212.2, Megapress S press-in branch connector model 4312.2

**Model 4278.90**

	PU	Article		
	1	771 089		



**Bolt  
press-in tool**

- spare part for tool set press-in branch connector PT2 model 4278.5, press-in tool PT2 model 4278.90

**Model 4278.92**

	PU	Article		
	1	771 102		



**Drilling bit**

- spare part for tool set press-in branch connector PT2 model 4278.5
- steel

**Model 4278**

Ø	PU	Article		
27	1	731 151		



**Centre drill**

- spare part for tool set press-in branch connector PT2 model 4278.5
- steel

**Model 4279**

Ø	PU	Article		
6	1	734 688		



**Adapter  
SDS-plus adapter**

- suitable for tool set press-in branch connector PT2 model 4278.5

**Model 4278.91**

	PU	Article		
	1	771 096		





**Adapter  
hexagonal drive**

- for use with chuck without SDS-plus adapter
- suitable for tool set press-in branch connector PT2 model 4278.5
- steel

**Equipment**

hexagonal for chuck  
**Model 4280**

	PU	Article		
	1	735 753		



**Positioning aid**

- spare part for tool set press-in branch connector PT2 model 4278.5
- suitable for Megapress press-in branch connector model 4212.2, Megapress S press-in branch connector model 4312.2
- stainless steel

**Model 4278.6**

for D	PU	Article		
1½	1	746 353		
2	1	746 025		
2½	1	746 032		
3	1	746 049		
4	1	746 452		
5	1	746 469		
6	1	746 476		

SYSTEM CASE  
CASES



**System case**

- for all system case inlays (except XL)
- without cover inlay model 2202.90
- loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

**Note**

With the click system the cases can be combined or stacked.

**Model 2202**

L	W	H	PU	Article
358	445	154	1	<b>792 169</b>



**System case XL**

- for all XL system case inlays
- without cover inlay model 2202.9XL
- loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

**Model 2202XL**

W	H	D	PU	Article
607	395	179	1	<b>792 176</b>



SYSTEM CASE  
CASE INLAYS

Overview of the arrangements within the system cases

	2202.1				2202.2			
	model	article	d	D	model	article	d	D
1	2799.7	425 326	20		2484.9	485 528	18	
	2299.9	461 881	12		2489.9	735 395	18	
	2299.7	351 540	16/17					
	4299.9	638 245		1				
	5399.7	645 311	16					
2	2799.7	591 052	32		2484.7	657 192	32	
	2299.9	461 928	28		2484.9	650 070	35	
	2299.7	351 571	32		5384.7	645 281	40	
	4299.9	638 221		1/2	4284.9	740 238		3/8
	5399.7	645 328	20					
3	2799.7	446 192	25		2484.7	485 559	14/15	
	2299.9	461 935	35		2484.7	485 580	25	
	2299.7	351 564	25		2489.9	735 371	12	
	4299.9	638 238		3/4	2484.9	485 504	12	
	5399.7	645 335	25		2484.9	490 119	14	
4					5384.7	645 267	25	
	2799.7	590 925	40		4284.9	718 305		1/2
	2299.9	461 911	22		5384.7	645 243	16	
	2299.7	568 016	40		2484.9	485 542	28	
	5399.7	645 359	40		2489.9	735 425	35	
5	2299.9	461 904	18		2484.7	485 566	16/17	
	2299.7	351 557	20		2484.7	485 573	20	
	4299.9	740 221		3/8	2489.9	735 388	15	
	5399.7	645 342	32		2484.9	490 126	16	
	2799.7	425 319	16		5384.7	645 250	20	
6	2799.7	425 302	12		2484.7	616 915	12	
	2299.9	689 605	16		2489.9	735 395	18	
	2299.9	689 599	14		4284.9	718 312		3/4
	2299.9	461 898	15		2489.9	735 401	22	
	2299.7	439 064	14/15		2484.9	485 535	22	
					2489.9	735 418	28	
					5384.7	645 274	32	

The assignment of the articles to the respective place in the system case inlay serves as a support. Other arrangements with geometrically similar articles are possible. Subject to change.



**Case inlay**

**PT2 press jaws**

- use with system case model 2202, cover inlay model 2202.60

**Equipment**

6 space savers for different press jaws d12–40 and D $\frac{3}{4}$ -1

**Note**

The case inlay can store up to 6 different PT2 press jaws (e.g. metallic press connector systems d12–35).

**Model 2202.1**

	PU	Article		
	1	792 206		



**Case inlay**

**Picco press jaws**

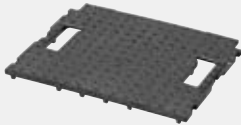
- use with system case model 2202, cover inlay model 2202.90

**Equipment**

6 space savers for different press jaws d12–40 and D $\frac{3}{4}$ - $\frac{3}{4}$

**Model 2202.2**

	PU	Article		
	1	792 213		



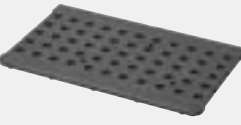
**Cover inlay**

- not suitable for case inlay PT2 press jaws model 2202.1, case inlay press-in branch connector model 2202.11

- use with system case model 2202

**Model 2202.90**

	PU	Article		
	1	792 190		

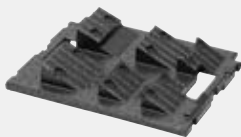


**Cover inlay**

- use with system case XL model 2202XL

**Model 2202.9XL**

	PU	Article		
	1	792 183		



**Cover inlay**

- only in combination with case inlay PT2 press jaws model 2202.1

**Model 2202.60**

	PU	Article		
	1	796 921		



**Case inlay**

- suitable for Pressgun 6 B press machine model 2295.5

- use with system case model 2202

**Model 2202.14**

	PU	Article		
	1	792 329		



**Case inlay**

**Pressgun 6, Pressgun Picco 6**

- suitable for Pressgun 6 press machine model 2295.4, 2295.72, 2295.74, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65,

Pressgun Picco 6 press machine model 2489.3, 2489.50, 2489.52

- use with system case model 2202, cover inlay model 2202.90

**Model 2202.15**

	PU	Article		
	1	792 336		





**Case inlay  
Pressgun 6 Plus**

- suitable for Pressgun 6 Plus press machine model 2295.3, 2295.62, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, Pressgun Picco 6 press machine model 2489.52
- use with system case model 2202, cover inlay model 2202.90

**Model 2202.16**

	PU	Article		
	1	792 343		



**Case inlay  
Pressgun Picco 6 Plus**

- suitable for rechargeable battery model 2488.9, battery charger model 2488.91, 2488.92, Pressgun Picco 6 Plus press machine model 2489.4, 2489.60
- use with system case model 2202, cover inlay model 2202.90

**Model 2202.28**

	PU	Article		
	1	801 113		



**Case inlay  
PT2 press jaws**

- use with system case model 2202, cover inlay model 2202.90

**Equipment**

2 space savers for d42-63

**Model 2202.3**

	PU	Article		
	1	792 220		



**Case inlay  
press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 639 457, 639 471, 639 488, 815 103
- use with system case model 2202, cover inlay model 2202.90

**Equipment**

4 place holders for press rings D1-2 and hinged adapter jaws Z2

**Model 2202.27**

	PU	Article		
	1	798 741		



**Case inlay  
press rings**

- use with system case model 2202, cover inlay model 2202.90

**Equipment**

space saver for hinged adapter jaws P1 and Z1 as well as for up to 12 different press rings d12-35 or D $\frac{3}{8}$ -1

**Model 2202.4**

	PU	Article		
	1	792 237		



**Case inlay  
press rings**

- use with system case model 2202, cover inlay model 2202.90

**Equipment**

space savers for hinged adapter jaw Z2 as well as for up to 5 different press rings d32-63 or press rings for metallic press connectors d42-54

**Model 2202.5**

	PU	Article		
	1	792 244		



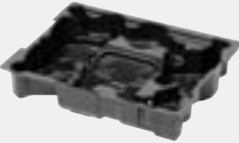
**Case inlay  
press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 562 878, 578 671, 650 629
- use with system case model 2202, cover inlay model 2202.90

**Equipment**

space saver for hinged adapter jaw Z2 as well as for up to 2 different press rings d64–76.1  
**Model 2202.6**

	PU	Article		
	1	792 251		



**Case inlay  
Geopress K**

- suitable for press ring model 9796.1, press ring drive PT2 model 9796.2, hinged adapter jaw PT2 article 472 740
- use with system case model 2202, cover inlay model 2202.90

**Model 2202.7**

	PU	Article		
	1	792 268		

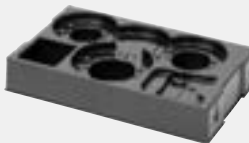


**Case inlay XL  
Press Booster**

- suitable for Pressgun Press Booster PT2 model 4296.4XL, press ring article 753 870
- use with cover inlay model 2202.9XL, system case XL model 2202XL

**Model 2202.8XL**

	PU	Article		
	1	792 275		



**Case inlay XL  
press chains**

- suitable for adapter jaw PT2 article 359 232, press chain article 359 249, 359 256, 359 263
- use with cover inlay model 2202.9XL, system case XL model 2202XL

**Model 2202.7XL**

	PU	Article		
	1	796 907		

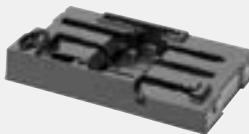


**Case inlay  
Megapress XL**

- suitable for press ring article 753 887, 753 900
- use with system case model 2202, cover inlay model 2202.90

**Model 2202.9**

	PU	Article		
	1	792 282		



**Case inlay  
Viega Smartpress/Pexfit Pro**

- suitable for system case XL model 2202XL, Pexfit Pro hand press tool model 2782.5, pipe shear model 5341

**Model 2202.10**

	PU	Article		
	1	792 299		



**Case inlay  
press-in branch connector**

- spare part for tool set press-in branch connector PT2 model 4278.5
- use with system case model 2202

**Model 2202.11**

	PU	Article		
	1	792 305		





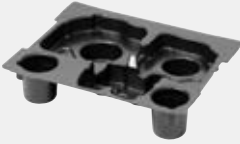
**Case inlay**

**Pressgun 5, Pressgun Picco**

- for press machine Pressgun 5 with rechargeable battery, press machine Pressgun 5 with mains adapter, Pressgun Picco
- use with system case model 2202, cover inlay model 2202.90

**Model 2202.13**

	PU	Article		
	1	<b>792 312</b>		



**Case inlay**

**press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 562 885, 562 892
- use with system case model 2202, cover inlay model 2202.90

**Equipment**

space saver for hinged adapter jaw Z2 as well as for up to 2 different press rings d88.9–108.0

**Model 2202.18**

	PU	Article		
	1	<b>793 586</b>		



SPARE PARTS, ACCESSORIES  
RECHARGEABLE BATTERIES, BATTERY CHARGERS



**Rechargeable battery**  
**Makita**  
- for battery-powered press machines PT3 AH and Picco  
**Model 2485.8**

V [V]	C [A·h]	PU	Article
14.4	2.6	1	462 307

V = Voltage (V)  
C = Capacity (Ah)



**Battery charger**  
**Makita**  
- for battery-powered press machines PT3 AH and Picco  
**Model 2485.7**

V [V]	PU	Article
230/14.4	1	462 314

V = Voltage (V)



**Rechargeable battery lithium ions**  
- suitable for battery charger model 2488.91, 2488.92, Pressgun Picco 6 Plus press machine model 2489.4, 2489.60  
**Model 2488.9**

V [V]	C [A·h]	PU	Article
12	3.0	1	798 475
12	6.0	1	798 482

V = Voltage (V)  
C = Capacity (Ah)



**Battery charger for Viega 12 V lithium-ion rechargeable battery**  
- suitable for rechargeable battery model 2488.9  
**Technical data**

Mains voltage 220–240 V/50–60 Hz  
Nominal output voltage 12 V DC

**Note**  
With fixed integrated mains connection cable type C.  
**Model 2488.91**

PU	Article
1	798 499



**Rechargeable battery lithium ions**  
- for all Viega 18 V battery-powered press machines  
- suitable for battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

**Equipment**  
charge level display  
**Model 2488.63**

V [V]	C [A·h]	PU	Article
18	2.5	1	790 912
18	5	1	790 929

V = Voltage (V)  
C = Capacity (Ah)



**Battery charger for Viega 18 V lithium-ion rechargeable battery**  
- equipped with connection cable 12 V car voltage connector SAE J563 model 2488.7  
- suitable for rechargeable battery model 2488.63

**Technical data**  
Input voltage range 110–250 V AC/50–60 Hz; 11.8–15.8 V DC  
Nominal output voltage 18 V DC

**Note**  
Mains connection cable has to be ordered separately.  
**Model 2488.65**

PU	Article
1	790 936





**Connection cable**  
type i AS 3112 / C7

- suitable for battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65  
**Model 2488.68**

	PU	Article		
	1	796 891		



**Connection cable**  
12 V car voltage connector SAE J563

- use with battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65  
**Model 2488.7**

	PU	Article		
	1	797 737		



**Connection cable**  
type C (CEE7/16) / C7

- suitable for battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65  
**Model 2488.67**

	PU	Article		
	1	796 884		



**Connection cable**  
UK mains plug BS 1363 A / C7

- suitable for battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65  
**Model 2488.4**

V [V]	PU	Article		
230	1	727 567		

V = Voltage (V)



**Connection cable**  
Japan mains plug NEMA 1-15P (type A) / C7

- suitable for battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65  
**Model 2488.5**

V [V]	PU	Article		
100	1	789 091		

V = Voltage (V)



**Mains adapter**

- for Pressgun 6, Pressgun 5, Pressgun 4B, Pressgun Picco 6, Pressgun Picco  
**Model 2488.2**

V [V]	PU	Article		
230	1	707 095		

V = Voltage (V)

SPARE PARTS, ACCESSORIES  
CARE PRODUCTS



**Maintenance oil**

- for press machine, press jaw, press ring, press chain, hinged adapter jaw, Press Booster, press ring drive  
**Model 2499**

Volume [ml]	PU	Article		
120	1	667 924		



**Cleaning fleece**  
 - for cleaning of the soldering points of copper pipes or soldered fittings, maintenance of system press jaws, press chains and press rings  
 - metal-free  
**Model 94961**

L	W	PU	Article
13	6	10/250	<b>104 412</b>

**SPARE PARTS, ACCESSORIES**  
**PIPE CUTTERS**



**Pipe cutter**  
 - for copper pipe, stainless steel pipe, Prestabo pipe  
 - steel  
**Model 2290**

for d	PU	Article
6-35	1	<b>652 128</b>
6-65	1	<b>652 135</b>



**Cutting wheel**  
 - suitable for pipe cutter model 2290  
 - steel  
**Model 2290.2**

QS	PU	Article
2	1	<b>652 876</b>

QS = Quantity per set



**Pipe cutter**  
 - for plastic pipe  
**Model 2191**

for d	PU	Article
6-42	1	<b>571 368</b>
6-63	1	<b>571 375</b>



**Cutting wheel**  
 - suitable for pipe cutter model 2191  
 - steel  
**Model 2191.1**

for d	PU	Article
6-63	1	<b>571 801</b>



**Cutting wheel**  
 - steel  
**Equipment**  
 bolt, safety ring

Model	PRi	PRe	PU	Article
<b>2291.1</b>	✓		1	<b>140 410</b>
<b>2291.2</b>		✓	1	<b>312 497</b>

PRi = to the pipe cutter "Ridgid" (grey)  
 PRe = to the pipe cutter "Rems" (yellow)



**Pipe shear**  
 - for Viega plastic pipe  
**Equipment**  
 protective pipe cutter  
**Model 5341**

for d	PU	Article
12-25	1	<b>652 005</b>



**Blade**  
 - suitable for pipe shear model 5341  
**Model 5341.6**

PU	Article
1	<b>653 620</b>



SPARE PARTS, ACCESSORIES  
DEBURRER



**Deburrer**  
- for internal or external deburring,  
copper pipe, stainless steel pipe,  
Prestabo pipe  
- steel  
**Model 2292.2**

for d	PU	Article
12-54	1	343 019



**Deburrer**  
- for internal or external deburring,  
copper pipe, stainless steel pipe,  
Prestabo pipe  
- steel  
**Model 2292.4XL**

for d	PU	Article
64.0-108.0	1	556 310

SPARE PARTS, ACCESSORIES  
CHAMFERS



**Prestabo chamfer**  
- suitable for Prestabo pipe  
model 1104  
**Model 1158**

for d	PU	Article
15/22	1	586 553*
18/28	1	586 560*
35/42	1	586 577*
54	1	588 526*

\* = Discontinued, limited availability



**Blade**  
- suitable for Prestabo chamfer  
model 1158  
- steel  
**Model 1158.1**

for d	QS	PU	Article
15-28	2	1	630 201*
35-54	2	1	630 218*

QS = Quantity per set

\* = Discontinued, limited availability

SPARE PARTS, ACCESSORIES  
SPARE PARTS



**Insertion depth template**  
- for marking the insertion depth of  
metallic pipes  
**Model 2494**

for d	PU	Article
12-54	1	625 085



**Megapress insertion depth template**  
- for marking the insertion depth of steel pipes according to DIN EN 10220/10255  
**Model 4294**

for D	for external Ø	PU	Article
3/4	38/44.5/57	1	799 298



**Marking pen**  
- for Viega press connector systems  
**Model 2490.1**

PU	Article
1	606 121



**Megapress marking pen**  
- for steel pipe  
**Note**  
Not suitable for permanent marking!  
**Model 4290.1**

PU	Article
5	750 091

SPARE PARTS, ACCESSORIES  
BENDING TOOLS



**Bending tool**  
- for multi-layer pipe  
- steel  
**Model 5331**

Bending radius	for d	PU	Article		
2xd	16	1	<b>586 393</b>		
2.3xd	20	1	<b>692 919</b>		



**Internal bending tool set**  
- for multi-layer pipe  
- plastic  
**Equipment**  
reclosable plastic box  
**Model 5331.2**

for d	L [m]	QS	PU	Article		
16/20	1.5	2	1	<b>712 679</b>		

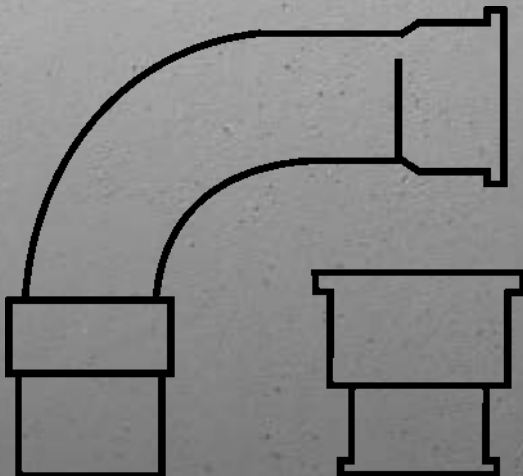
QS = Quantity per set





**Threaded connectors made of gunmetal  
or silicon bronze**

**Piping technology**



Threaded connectors made of gunmetal or silicon bronze with bare or chrome-plated surface.

**Marking**

Manufacturer, pipe dimension, batch

**Sealing elements**

R-male thread knurled ex factory – no need to roughen before applying hemp.

**Dimensions**

$\frac{1}{8}$ –4

**Note**

Threaded connectors made of gunmetal or silicon bronze are suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and according to the evaluation basis for metallic materials in contact with potable water of the Umweltbundesamt (UBA) (Federal Environment Agency). When used for other areas of use and when in doubt about the right selection of material, please contact Viega. The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

**Note – Standards and approvals**

Threaded connectors made of gunmetal or silicon bronze in accordance with DIN EN 10226, Part 1, approved for potable water installations in accordance with DIN 1988 and gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) (observe notes on the model), tested in accordance with DVGW Worksheet GW 6 and DIN 3523. Threaded connector made of gunmetal or silicon bronze approval in accordance with DVGW-registration no. DV-7401AO2957.

**Material press connector**

Gunmetal: CC499K

Silicon bronze: CC246E / CuSi4Zn9MnP

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.



## Threaded connectors made of gunmetal or silicon bronze **R2**

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#### **GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.



THREADED CONNECTORS MADE OF GUNMETAL OR SILICON BRONZE  
ELBOWS



**Elbow 90°**  
- gunmetal or silicon bronze  
- Rp-thread  
**Model 3090**

Rp1	Rp2	PU	Article
1/8	1/8	10	441 074
1/4	1/4	10	317 959
3/8	3/8	10	281 717
1/2	1/2	10	269 272
1/2	3/8	10	320 676
3/4	3/4	10	269 258
3/4	1/2	10	320 669
1	1	5	269 234
1	3/4	5	320 683
1 1/4	1 1/4	1	269 210
1 1/2	1 1/2	1	269 197
2	2	1	269 296
2 1/2	2 1/2	1	321 796
3	3	1	650 698



**Elbow 90°**  
- gunmetal or silicon bronze  
- R-thread, Rp-thread  
**Model 3092**

R	Rp	PU	Article
1/4	1/4	10	318 000
3/8	3/8	10	281 748
1/2	1/2	10	264 024
3/4	3/4	10	264 000
1	1	5	264 048
1 1/4	1 1/4	1	264 109
1 1/2	1 1/2	1	264 123
2	2	1	264 147
2 1/2	2 1/2	1	321 710
3	3	1	650 704



**Elbow 90°**  
- gunmetal or silicon bronze  
- R-thread  
**Model 3091**

R	PU	Article
3/8	5	317 966
1/2	10	317 973
3/4	10	317 980
1	5	317 997



**Elbow 45°**  
- gunmetal or silicon bronze  
- Rp-thread  
**Model 3120**

Rp	PU	Article
3/8	5	318 048
1/2	5	320 690
3/4	5	320 645
1	5	320 652
2	1	650 728



**Elbow 45°**  
- gunmetal or silicon bronze  
- R-thread, Rp-thread  
**Model 3121**

R	Rp	PU	Article
3/8	3/8	5	281 755
1/2	1/2	5	264 208
3/4	3/4	5	264 185
1	1	5	264 161
1 1/4	1 1/4	5	448 271
1 1/2	1 1/2	1	448 288
2	2	1	650 711



**Elbow 90°**  
- gunmetal or silicon bronze  
- Rp-thread, R-thread  
- long  
**Equipment polygon**  
**Model 3001**

R	Rp	PU	Article
1	1	1	294 571
1 1/4	1 1/4	1	294 595
1 1/2	1 1/2	1	294 618

## Threaded connectors made of gunmetal or silicon bronze R2



**Elbow 90°**  
 - gunmetal or silicon bronze  
 - R-thread  
 - long  
**Equipment**  
 polygon  
**Model 3003**

R	PU	Article
1	1	294 632
1¼	1	294 656



**S-elbow**  
 - for interval compensation for water meter connection panel (offset at 1=70 mm, at 1¼=80 mm)  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
**Model 3004**

R	Rp	PU	Article
1	1	1	296 667
1¼	1¼	1	296 643*

\* = Discontinued, limited availability

### THREADED CONNECTORS MADE OF GUNMETAL OR SILICON BRONZE WALL PLATES



**Wall plate**  
 - gunmetal or silicon bronze  
 - Rp-thread  
**Equipment**  
 fixing flange  
**Model 3471**

Rp	PU	Article
½	5	259 778
¾	10	441 449

### THREADED CONNECTORS MADE OF GUNMETAL OR SILICON BRONZE T-PIECES, COUPLINGS



**T-piece**  
 - gunmetal or silicon bronze  
 - Rp-threads  
**Model 3130**

Rp1	Rp2	Rp3	PU	Article
⅛	⅛	⅛	5	441 081
¼	¼	¼	10	318 017
⅜	⅜	⅜	10	281 809
½	½	½	10	264 222
½	⅜	½	5	264 444
¾	¾	¾	5	264 246
¾	½	½	5	362 492
¾	½	¾	5	264 468
¾	¾	½	5	362 508
1	1	1	5	264 260
1	½	1	5	362 515
1	¾	1	5	264 420
1	1	½	5	362 522
1¼	1¼	1¼	1	264 284
1¼	½	1¼	1	650 735
1¼	¾	1¼	1	650 742
1½	1½	1½	1	264 307
1½	½	1½	1	650 759
1½	¾	1½	1	650 766
2	2	2	1	264 321
2	1	2	1	650 773
2½	2½	2½	1	321 734
3	3	3	1	321 727



**Cross piece**  
 - gunmetal or silicon bronze  
 - Rp-thread  
**Model 3180**

Rp	PU	Article
⅜	5	318 024
½	5	320 614
¾	5	320 621
1	1	320 638





**Coupling**  
 - gunmetal or silicon bronze  
 - Rp-thread  
**Equipment**  
 polygon  
**Model 3270**

Rp	PU	Article		
1/8	10	441 395		
1/4	10	319 137		
3/8	10	282 349		
1/2	10	266 585		
3/4	10	266 554		
1	10	266 561		
1 1/4	1	266 578		
1 1/2	1	267 766		
2	1	267 780		
2 1/2	1	271 916		
3	1	271 930		



**Reducing coupling**  
 - gunmetal or silicon bronze  
 - Rp-thread  
**Equipment**  
 polygon  
**Model 3240**

Rp1	Rp2	PU	Article		
3/8	1/4	10	282 103		
1/2	1/4	10	318 031		
1/2	3/8	10	268 879		
3/4	3/8	10	266 370		
3/4	1/2	10	268 862		
1	1/2	10	266 363		
1	3/4	10	266 356		
1 1/4	3/4	5	266 431		
1 1/4	1	1	266 417		
1 1/2	3/4	1	271 879		
1 1/2	1	5	267 520		
1 1/2	1 1/4	1	266 394		
2	1 1/4	5	271 893		
2	1 1/2	1	267 544		
2 1/2	2	1	271 855		
3	2 1/2	1	650 780		

THREADED CONNECTORS MADE OF GUNMETAL OR SILICON BRONZE  
 NIPPLES, ADAPTERS, EXTENSIONS



**Nipple**  
 - gunmetal or silicon bronze  
 - G-thread  
**Note**  
 Not suitable for potable water and  
 gas installations!  
**Model 3531**

G	PU	Article		
1/4	10	322 076		
3/8	10	322 113		
1/2	10	322 106		
3/4	10	322 090		
1	10	322 083		
1 1/4	1	322 144		
1 1/2	1	322 137		
2	1	322 120		



**Double nipple**  
 - gunmetal or silicon bronze  
 - R-thread  
**Equipment**  
 polygon  
**Model 3280**

R	PU	Article		
1/8	10	441 401		
1/4	10	320 416		
3/8	10	282 356		
1/2	10	266 592		
3/4	10	266 615		
1	10	266 608		
1 1/4	1	269 135		
1 1/2	1	269 111		
2	1	269 098		
2 1/2	1	321 741		
3	1	321 789		

## Threaded connectors made of gunmetal or silicon bronze R2



### Double nipple

- gunmetal or silicon bronze
- R-thread, NPT male pipe thread

#### Equipment

polygon

#### Note

Articles with American thread (NPT) according to ANSI B1.20.1 and European thread (R) according to EN 10226-1.

**Model 3280.1**

R	NPT	PU	Article
1/2	1/2	10	798 680 <sup>1</sup>
3/4	3/4	10	798 697 <sup>1</sup>
1	1	5	798 703 <sup>1</sup>
1 1/4	1 1/4	1	798 710 <sup>1</sup>
1 1/2	1 1/2	1	798 727 <sup>1</sup>
2	2	1	798 734 <sup>1</sup>

<sup>1)</sup> without DVGW test mark



### Reducing nipple

- gunmetal or silicon bronze
- R-thread

#### Equipment

polygon

**Model 3245**

R1	R2	PU	Article
1/4	1/8	10	441 364
3/8	1/4	10	282 127
1/2	1/4	10	319 526
1/2	3/8	10	266 530
3/4	3/8	10	319 113
3/4	1/2	10	266 523
1	1/2	10	320 287
1	3/4	10	266 547
1 1/4	3/4	1	320 119
1 1/4	1	1	269 173
1 1/2	1	1	321 697
1 1/2	1 1/4	1	269 159
1 3/4	1 1/2	1	441 371
2	1 1/4	1	320 270
2	1 1/2	1	321 680
2 1/2	2	1	650 803
3	2 1/2	1	443 177



### Adapter nipple

- gunmetal or silicon bronze
- R-thread, G-thread

#### Equipment

roughened thread, polygon

**Model 3246**

R	G	WIC	PU	Article
3/8	1/2	✓	10	441 517
1/2	1/2	✓	1	449 339
1/2	3/4	✓	10	441 524
3/4	3/4	✓	5	449 346
1/2	1	✓	1	446 765
3/4	1	✓	10	441 531
1	1	✓	5	446 772
1	1 1/4	✓	10	446 789
1 1/4	1 1/2	✓	1	446 796
1 1/2	1 3/4	✓	10	446 802
2	2 3/8	✓	1	441 388

WIC = with internal cone



### Adapter nipple

- gunmetal or silicon bronze
- R-thread, G-thread

#### Equipment

roughened thread, polygon

**Model 3247**

R	G	PU	Article
1/8	1/4	10	458 775
1/4	3/8	10	458 782
1/4	1/2	10	458 799
3/8	1/2	10	458 805
3/8	3/4	10	458 812
1/2	3/4	10	446 833
1/2	1	10	458 829
3/4	1	10	446 840
3/4	1 1/4	5	458 836
1	1 1/4	1	446 857
1	1 1/2	5	458 843
1 1/4	1 1/2	1	446 864
1 1/2	2	5	458 850





**Adapter nipple**  
 - gunmetal or silicon bronze  
 - G-thread, Rp-thread  
**Equipment**  
 roughened thread, polygon  
**Model 3243**

G	Rp	WIC	PU	Article
3/8	1/4	✓	10	441 487
1/2	3/8	✓	10	446 666
3/4	1/2	✓	10	441 494
1	3/4	✓	10	446 673
1	1	✓	5	449 315
1 1/4	1	✓	1	446 680
1 1/2	1 1/4	✓	1	446 697

WIC = with internal cone



**Adapter nipple**  
 - gunmetal or silicon bronze  
 - G-thread, Rp-thread  
**Equipment**  
 roughened thread, polygon  
**Model 3244**

G	Rp	PU	Article
3/4	1/2	10	446 734
1	3/4	5	446 741
1 1/4	1	1	446 758



**Reducer**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
**Equipment**  
 polygon  
**Model 3241**

R	Rp	PU	Article
1/4	1/8	10	441 104
3/8	1/8	10	441 111
3/8	1/4	10	281 823
1/2	1/8	10	441 098
1/2	1/4	10	319 076
1/2	3/8	10	266 516
3/4	1/4	10	320 409
3/4	3/8	10	266 509
3/4	1/2	10	266 493
1	3/8	10	266 455
1	1/2	10	266 486
1	3/4	10	266 479
1 1/4	1/2	1	267 582
1 1/4	3/4	5	267 568
1 1/4	1	5	266 462
1 1/2	1/2	1	267 742
1 1/2	3/4	5	267 728
1 1/2	1	10	267 605
1 1/2	1 1/4	10	267 704
2	1/2	1	317 089
2	3/4	1	267 681
2	1	1	267 667
2	1 1/4	1	267 643
2	1 1/2	1	267 629
2 1/2	1	1	321 772
2 1/2	1 1/4	1	321 765
2 1/2	1 1/2	1	321 864
2 1/2	2	1	322 533
3	1 1/2	1	321 840
3	2	1	321 857
3	2 1/2	1	321 871
4	3	1	321 888



**Reducer**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
 - round  
**Model 3242**

R	Rp	PU	Article
1/8	1/4	10	441 128
1/8	3/8	10	441 135
1/4	3/8	10	322 540
3/8	1/2	10	322 564
3/8	3/4	10	322 557
1/2	3/8	10	319 083
1/2	3/4	10	320 423
1/2	1	10	320 430
1/2	1 1/4	10	650 889
3/4	1/2	10	441 142
3/4	1	10	335 311
3/4	1 1/4	10	441 357
3/4	1 1/2	10	650 841
1	1 1/4	10	359 348
1	1 1/2	10	650 858
1	2	1	650 872
1 1/4	1 1/2	10	650 865

## Threaded connectors made of gunmetal or silicon bronze R2



**Long nipple**  
 - gunmetal or silicon bronze  
 - R-thread  
**Model 3530**

R	L	PU	Article
¼	40	1	441 456
¼	60	1	441 463
¼	80	1	441 470
¼	100	1	441 555
⅜	40	10	282 400
⅜	60	10	282 417
⅜	80	5	282 424
⅜	100	5	282 431
⅜	120	5	282 448
⅜	150	1	282 455
⅜	200	1	282 462
½	40	10	267 308
½	50	10	650 896
½	60	10	267 315
½	70	5	449 216
½	80	5	267 322
½	90	5	650 919
½	100	5	267 339
½	110	5	650 926
½	120	5	267 346
½	140	5	319 700
½	150	5	267 353
½	160	1	319 717
½	180	1	319 724
½	200	5	267 377
¾	40	10	267 384
¾	50	10	650 933
¾	60	10	267 391
¾	70	10	650 940
¾	80	5	267 407
¾	90	10	650 957
¾	100	5	267 414
¾	110	5	650 964
¾	120	5	267 421
¾	140	1	318 413
¾	150	1	267 438
¾	160	1	318 420
¾	180	1	318 437
¾	200	1	267 445
1	40	5	267 247
1	50	5	650 971
1	60	5	267 254
1	70	5	650 988
1	80	5	267 261
1	90	5	650 995
1	100	5	267 278
1	110	5	651 008
1	120	5	267 285
1	150	1	267 292
1	200	1	319 694
1¼	50	5	651 015
1¼	60	5	318 482
1¼	70	5	651 022
1¼	80	5	318 499
1¼	90	5	651 039
1¼	100	5	318 505
1¼	110	5	651 046
1¼	120	5	318 512
1¼	150	1	318 529
1¼	200	1	318 536
1½	50	5	651 053
1½	60	5	319 755
1½	70	5	651 060
1½	80	5	319 762
1½	90	5	651 077
1½	100	5	319 779
1½	120	1	319 786
1½	150	1	319 748
1½	200	1	319 731
2	50	5	651 084
2	60	5	319 847
2	70	5	651 091
2	80	5	319 830
2	90	1	651 107





**Long nipple**  
 - gunmetal or silicon bronze  
 - R-thread  
**Model 3530**

R	L	PU	Article
2	100	5	<b>319 823</b>
2	120	1	<b>319 816</b>
2	150	1	<b>319 809</b>
2	200	1	<b>319 793</b>



**Long nipple**  
 - gunmetal or silicon bronze  
**Equipment**  
 internal polygon  
**Note**  
 Not suitable for potable water and  
 gas installations!  
**Model 3535**

G	L	PU	Article
3/8	40	5	<b>319 670</b>
3/8	60	5	<b>319 267</b>
3/8	80	5	<b>319 335</b>
3/8	100	5	<b>319 281</b>
3/8	120	5	<b>319 687</b>
1/2	40	5	<b>319 274</b>
1/2	60	5	<b>319 366</b>
1/2	80	5	<b>319 359</b>
1/2	100	5	<b>319 342</b>
1/2	120	5	<b>319 656</b>
3/4	40	5	<b>319 328</b>
3/4	60	5	<b>319 298</b>
3/4	80	5	<b>319 304</b>
3/4	100	5	<b>319 311</b>
3/4	120	5	<b>319 663</b>
1	40	5	<b>319 250</b>
1	60	5	<b>319 243</b>
1	80	5	<b>319 236</b>
1	100	5	<b>319 229</b>
1	120	5	<b>319 649</b>



## Threaded connectors made of gunmetal or silicon bronze R2



**Extension**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
**Equipment**  
 internal polygon  
**Model 3525**

R	Rp	L	RpS	PU	Article
3/8	3/8	10		10	440 312 <sup>1</sup>
3/8	3/8	15		10	354 923
3/8	3/8	20		10	354 930
3/8	3/8	25		10	354 947
3/8	3/8	30		10	354 954
3/8	3/8	40		5	359 539
3/8	3/8	50	✓	5	359 553
1/2	1/2	12.5		10	364 854 <sup>1</sup>
1/2	1/2	15		10	651 121 <sup>1</sup>
1/2	1/2	17.5		10	354 961
1/2	1/2	20		10	354 978
1/2	1/2	25		10	354 985
1/2	1/2	30		10	354 992
1/2	1/2	40		10	355 005
1/2	1/2	50	✓	10	355 012
1/2	1/2	65	✓	10	357 221
1/2	1/2	80	✓	10	357 238
1/2	1/2	100	✓	5	357 245
1/2	1/2	120		5	440 299
1/2	1/2	150		5	440 305
3/4	3/4	12.5		10	440 558 <sup>1</sup>
3/4	3/4	15		10	364 861 <sup>1</sup>
3/4	3/4	20		10	355 029
3/4	3/4	25		10	355 036
3/4	3/4	30		10	355 043
3/4	3/4	40		10	355 050
3/4	3/4	50	✓	10	357 252
3/4	3/4	65	✓	1	357 269
3/4	3/4	80	✓	1	359 584
3/4	3/4	100	✓	1	359 577
1	1	15		10	440 572 <sup>1</sup>
1	1	20		10	440 589 <sup>1</sup>
1	1	25		10	357 184
1	1	30		10	357 191
1	1	40		10	357 207
1	1	50		10	357 214
1	1	65		5	440 596
1	1	80		5	440 466
1	1	100		5	440 473
1 1/4	1 1/4	20		10	440 497 <sup>1</sup>
1 1/4	1 1/4	25		5	440 503
1 1/4	1 1/4	30		5	440 510
1 1/4	1 1/4	40		5	440 527
1 1/4	1 1/4	50		5	440 534

RpS = Cuttable Rp-thread  
<sup>1)</sup> without DVGW test mark

### THREADED CONNECTORS MADE OF GUNMETAL OR SILICON BRONZE SCREW FITTINGS, CAPS, FLANGES



**Screw fitting**  
 - gunmetal or silicon bronze  
 - R-thread  
 - flat sealing  
**Equipment**  
 flat gasket AFM 34/2, polygon  
**Model 3334**

R	PU	Article
3/8	5	320 188
1/2	5	320 195
3/4	5	320 201
1	5	320 218



**Screw fitting**  
 - gunmetal or silicon bronze  
 - R-thread  
 - conical sealing  
**Equipment**  
 polygon  
**Note**  
 Not suitable for gas installation!  
**Model 3344**

R	PU	Article
3/8	10	446 871
1/2	10	446 888
3/4	5	446 895
1	5	446 901





**Screw fitting**  
 - gunmetal or silicon bronze  
 - Rp-thread  
 - flat sealing  
**Equipment**  
 flat gasket AFM 34/2, polygon  
**Model 3330**

Rp	PU	Article
¼	5	441 432
¾	1	282 363
½	1	271 022
¾	1	271 039
1	1	271 046
1¼	1	271 053
1½	1	271 060
2	1	271 077
2½	1	651 138
3	1	651 145



**Screw fitting**  
 - gunmetal or silicon bronze  
 - Rp-thread  
 - conical sealing  
**Equipment**  
 polygon  
**Note**  
 Not suitable for gas installation!  
**Model 3340**

Rp	PU	Article
¼	5	449 414
¾	10	446 925
½	10	446 932
¾	5	446 949
1	5	446 956
1¼	5	446 963
1½	1	446 970
2	1	446 987



**Screw fitting**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
 - flat sealing  
**Equipment**  
 flat gasket AFM 34/2, polygon  
**Model 3331**

R	Rp	PU	Article
¾	¾	1	282 370
½	½	1	271 374
¾	¾	1	271 367
1	1	1	271 350
1¼	1¼	1	271 343
1½	1½	1	271 336
2	2	1	271 329
2½	2½	1	651 152
3	3	1	651 169



**Screw fitting**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
 - conical sealing  
**Equipment**  
 polygon  
**Note**  
 Not suitable for gas installation!  
**Model 3341**

R	Rp	PU	Article
¾	¾	5	446 994
½	½	10	447 007
¾	¾	10	447 014
1	1	5	447 021
1¼	1¼	5	447 038
1½	1½	1	447 045
2	2	1	447 052



**Screw fitting**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
 - conical sealing, angled  
**Equipment**  
 polygon  
**Note**  
 Not suitable for gas installation!  
**Model 3098**

R	Rp	PU	Article
¾	¾	1	148 041
½	½	1	145 804



**Screw fitting**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
 - flat sealing, angled  
**Equipment**  
 flat gasket AFM 34/2, polygon  
**Model 3088**

R	Rp	PU	Article
½	½	10	348 663
¾	¾	10	348 670
1	1	5	348 687
1¼	1¼	5	348 694
1½	1½	1	348 700
2	2	1	348 717

## Threaded connectors made of gunmetal or silicon bronze **R2**



### Connection screw fitting

- gunmetal or silicon bronze
- R-thread, G-thread
- flat sealing

#### Equipment

flat gasket AFM 34/2, polygon

**Model 3335**

R	G	PU	Article
3/8	1/2	1	320 225
1/2	3/4	1	320 232
3/4	1	1	320 249
1	1 1/4	1	320 256
1 1/4	1 1/2	1	319 618
1 1/2	1 3/4	1	319 625
2	2 3/8	1	319 632



### Sanpress XL flange PN 16

- gunmetal or silicon bronze
- Rp-thread

**Model 2259.2XL**

DN	Rp	PU	Article
65	2 1/2	1	641 597
80	3	1	641 603
100	4	1	641 610



### Plug

- gunmetal or silicon bronze
- R-thread

#### Equipment

quadratic

**Model 3291**

R	PU	Article
1/4	10	320 072
3/8	10	281 847
1/2	10	266 646
3/4	10	266 639
1	10	266 622
1 1/4	5	268 237
1 1/2	5	268 190
2	5	268 213
2 1/2	1	321 758



### Plug

- gunmetal or silicon bronze
- R-thread

#### Equipment

quadratic, external rim

**Model 3290**

R	PU	Article
1/8	10	441 425
1/4	10	320 133
3/8	10	320 096
1/2	10	320 102
3/4	10	320 089
1	10	320 294
1 1/4	5	322 175
1 1/2	5	322 168
2	5	322 151



### Cap

- gunmetal or silicon bronze
- Rp-thread

#### Equipment

polygon

**Model 3301**

Rp	PU	Article
1/4	10	319 151
3/8	10	281 854
1/2	10	266 660
3/4	10	266 653
1	10	268 367
1 1/4	1	268 305
1 1/2	1	268 329
2	1	268 343



### Tap extension

- gunmetal or silicon bronze
- R-thread, Rp-thread

#### Equipment

plug, internal polygon

#### Note

Not suitable for gas installation!

**Model 3527**

R	Rp	L	RpS	PU	Article
1/2	1/2	50	✓	10	320 263

RpS = Cuttable Rp-thread



**BRASS ARTICLES  
PLUGS**

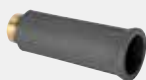

**Plug**  
- brass  
- G-thread  
**Equipment**  
quadratic  
**Model 1751**

G	PU	Article		
1/8	10	<b>106 676</b>		
1/4	10	<b>102 173</b>		
3/8	10	<b>101 756</b>		
1/2	10	<b>100 797</b>		
3/4	10	<b>101 626</b>		
1	10	<b>102 883</b>		
1 1/2	10	<b>106 584</b>		



**Pressure test plug**  
- plastic  
- G-thread  
**Equipment**  
gasket  
**Model 1516**

G	PU	Article		
3/8	10	<b>107 796</b>		
1/2	10/100	<b>100 124</b>		
3/4	10	<b>102 746</b>		



**Pressure test plug**  
- for leakage test  
- plastic  
- G-thread  
- hot water resistant  
**Equipment**  
gasket, metal thread insert  
**Model 1516.113**

G	PU	Article		
3/8	10	<b>116 644</b>		
1/2	10	<b>100 766</b>		
3/4	10	<b>107 666</b>		



**Pressure test plug**  
- for leakage test  
- plastic  
- G-thread  
**Equipment**  
hexagon socket  
**Model 1516.512**

G	PU	Article		
1/2	10	<b>105 419</b>		



**Hexagonal nut**  
- brass  
- G-thread  
**Equipment**  
polygon  
**Model 1911**

G	PU	Article		
1/8	5	<b>117 290</b>		
1/4	5	<b>109 264</b>		
3/8	10	<b>104 696</b>		
1/2	10	<b>102 241</b>		
3/4	10	<b>103 347</b>		
1	10	<b>106 195</b>		
1 1/4	5	<b>113 391</b>		
1 1/2	5	<b>120 115</b>		
2	5	<b>128 302</b>		

Threaded connectors made of gunmetal or silicon bronze **R2**

**CHROME-PLATED CONNECTORS**  
**ELBOWS**



**Elbow 90°**  
- brass  
- Rp-thread  
**Model 1612**

Rp	CP	PU	Article
3/8	✓	10	<b>112 639</b>
1/2	✓	10	<b>105 600</b>
3/4	✓	5	<b>112 141</b>
1	✓	5	<b>124 397</b>

CP = Chrome-plated



**Elbow 90°**  
- brass  
- R-thread, Rp-thread  
**Model 1613**

R	Rp	CP	PU	Article
1/4	1/4	✓	10	<b>135 935</b>
3/8	3/8	✓	10	<b>106 645</b>
1/2	1/2	✓	10	<b>102 586</b>
3/4	3/4	✓	5	<b>107 758</b>
1	1	✓	5	<b>121 457</b>

CP = Chrome-plated



**Elbow 90°**  
- brass  
- R-thread  
**Model 1611**

R	CP	PU	Article
3/8	✓	10	<b>125 059</b>
1/2	✓	10	<b>110 680</b>
3/4	✓	10	<b>131 586</b>

CP = Chrome-plated



**Elbow 45°**  
- brass  
- R-thread, Rp-thread  
**Model 1615**

R	Rp	CP	PU	Article
3/8	3/8	✓	5	<b>139 001</b>
1/2	1/2	✓	5	<b>115 555</b>

CP = Chrome-plated

**CHROME-PLATED CONNECTORS**  
**WALL PLATES**



**Wall plate**  
- brass  
- Rp-thread  
**Model 1421**

Rp1	Rp2	CP	PU	Article
1/2	1/2	✓	10	<b>109 158</b>
1/2	3/8	✓	1	<b>113 209</b>
3/4	3/4	✓	5	<b>127 800</b>

CP = Chrome-plated

**CHROME-PLATED CONNECTORS**  
**T-PIECES, COUPLINGS**



**T-piece**  
- brass  
- Rp-threads  
**Model 1622**

Rp1	Rp2	Rp3	CP	PU	Article
3/8	3/8	3/8	✓	10	<b>114 275</b>
1/2	1/2	1/2	✓	10	<b>105 525</b>
3/4	3/4	3/4	✓	5	<b>111 762</b>
1	1	1	✓	5	<b>130 190</b>

CP = Chrome-plated



**Coupling**  
- gunmetal or silicon bronze  
- Rp-thread  
**Equipment**  
polygon  
**Model 3270**

Rp	CP	PU	Article
3/8	✓	5	<b>447 755</b>
1/2	✓	5	<b>447 762</b>
3/4	✓	5	<b>447 779</b>
1	✓	1	<b>447 786</b>

CP = Chrome-plated





**Reducing coupling**  
 - gunmetal or silicon bronze  
 - Rp-thread  
**Equipment**  
 polygon  
**Model 3240**

Rp1	Rp2	CP	PU	Article
3/8	1/4	✓	5	447 809*
1/2	3/8	✓	5	447 816
3/4	1/2	✓	5	447 823
1	1/2	✓	5	447 830
1	3/4	✓	5	447 847

CP = Chrome-plated  
 \* = Discontinued, limited availability

**CHROME-PLATED CONNECTORS  
 NIPPLES, ADAPTERS**



**Double nipple**  
 - gunmetal or silicon bronze  
 - R-thread  
**Equipment**  
 polygon  
**Model 3280**

R	CP	PU	Article
1/4	✓	5	447 885
3/8	✓	5	447 892
1/2	✓	5	447 908
3/4	✓	5	447 915
1	✓	5	447 922

CP = Chrome-plated



**Adapter nipple**  
 - gunmetal or silicon bronze  
 - R-thread, G-thread  
**Equipment**  
 roughened thread, polygon  
**Model 3246**

R	G	CP	WIC	PU	Article
3/8	1/2	✓	✓	5	448 219
1/2	3/4	✓	✓	10	448 226
1/2	1	✓	✓	1	448 233
1	1 1/4	✓	✓	1	448 257

CP = Chrome-plated  
 WIC = with internal cone



**Adapter nipple**  
 - gunmetal or silicon bronze  
 - R-thread, G-thread  
**Equipment**  
 roughened thread, polygon  
**Model 3247**

R	G	CP	PU	Article
1/4	3/8	✓	10	458 867
3/8	1/2	✓	10	458 874
3/8	3/4	✓	10	458 881
1/2	3/4	✓	5	448 189
3/4	1	✓	1	448 196

CP = Chrome-plated



**Adapter nipple**  
 - gunmetal or silicon bronze  
 - G-thread, Rp-thread  
**Equipment**  
 roughened thread, polygon  
**Model 3244**

G	Rp	CP	PU	Article
3/4	1/2	✓	5	448 264

CP = Chrome-plated



**Reducer**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
**Equipment**  
 polygon  
**Model 3241**

R	Rp	CP	PU	Article
1/4	1/8	✓	1	447 946
3/8	1/8	✓	5	447 953
3/8	1/4	✓	5	447 960
1/2	1/8	✓	1	447 977
1/2	1/4	✓	5	447 984
1/2	3/8	✓	10	447 991
3/4	3/8	✓	5	448 011
3/4	1/2	✓	10	448 028
1	1/2	✓	5	448 042
1	3/4	✓	5	448 059
1 1/4	1	✓	1	448 073

CP = Chrome-plated

## Threaded connectors made of gunmetal or silicon bronze **R2**



**Reducer**  
 - gunmetal or silicon bronze  
 - R-thread, Rp-thread  
 - round  
**Model 3242**

R	Rp	CP	PU	Article
1/8	1/4	✓	1	<b>448 097</b>
1/8	3/8	✓	1	<b>448 103</b>
1/4	3/8	✓	5	<b>448 110</b>
3/8	1/2	✓	10	<b>448 127</b>
3/8	3/4	✓	5	<b>448 134</b>
1/2	3/8	✓	5	<b>448 141</b>
1/2	3/4	✓	10	<b>448 158</b>
3/4	1/2	✓	5	<b>448 165</b>
3/4	1	✓	5	<b>448 172</b>

CP = Chrome-plated



**Adapter nipple**  
 - gunmetal or silicon bronze  
 - G-thread, M-thread  
**Model 3251**

G	M	CP	PU	Article
3/4a	22x1i	✓	5	<b>448 295</b>

CP = Chrome-plated



**Adapter nipple**  
 - gunmetal or silicon bronze  
 - G-thread, M-thread  
**Model 3252**

G	M	CP	PU	Article
1/2a	22x1i	✓	5	<b>448 318</b>
1/2i	22x1a	✓	5	<b>448 332</b>
3/4i	22x1a	✓	10	<b>448 325</b>

CP = Chrome-plated



**Adapter nipple**  
 - gunmetal or silicon bronze  
 - M-thread, G-thread  
**Equipment**  
 EPDM flat gasket  
**Model 3253**

G	M	CP	PU	Article
1/2a	24x1a	✓	5	<b>448 356</b>
3/4a	24x1a	✓	10	<b>448 349</b>

CP = Chrome-plated



**Long nipple**  
 - gunmetal or silicon bronze  
 - R-thread  
**Model 3530**

R	L	CP	PU	Article
3/8	40	✓	5	<b>447 465</b>
3/8	60	✓	1	<b>447 472</b>
3/8	80	✓	1	<b>447 489</b>
3/8	100	✓	1	<b>447 496</b>
1/2	40	✓	10	<b>447 526</b>
1/2	60	✓	10	<b>447 533</b>
1/2	80	✓	10	<b>447 540</b>
1/2	100	✓	5	<b>447 557</b>
1/2	120	✓	5	<b>447 564</b>
1/2	150	✓	1	<b>447 571</b>
1/2	200	✓	1	<b>447 588</b>
3/4	40	✓	5	<b>447 595</b>
3/4	60	✓	5	<b>447 601</b>
3/4	80	✓	1	<b>447 618</b>
3/4	100	✓	1	<b>447 625</b>
3/4	120	✓	1	<b>447 632</b>
3/4	150	✓	1	<b>447 649</b>
3/4	200	✓	1	<b>447 656</b>
1	40	✓	1	<b>447 663</b>
1	80	✓	1	<b>447 687</b>
1	100	✓	1	<b>447 694</b>
1	120	✓	1	<b>447 700</b>

CP = Chrome-plated





**Tap extension**  
 - gunmetal or silicon bronze  
 - G-female thread, G-male thread  
**Equipment**  
 roughened thread, internal polygon  
**Model 3526**

G	L	CP	PU	Article
3/8	10	✓	10	448 769
3/8	15	✓	10	447 076 <sup>1</sup>
3/8	20	✓	10	447 083 <sup>1</sup>
3/8	25	✓	10	447 090 <sup>1</sup>
3/8	30	✓	10	447 106 <sup>1</sup>
3/8	40	✓	5	447 113 <sup>1</sup>
3/8	50	✓	5	447 120 <sup>1</sup>
1/2	10	✓	10	447 151 <sup>1</sup>
1/2	15	✓	10	447 168 <sup>1</sup>
1/2	20	✓	10	447 175 <sup>1</sup>
1/2	25	✓	10	447 182 <sup>1</sup>
1/2	30	✓	10	447 199 <sup>1</sup>
1/2	40	✓	10	447 205 <sup>1</sup>
1/2	50	✓	10	447 212 <sup>1</sup>
1/2	65	✓	5	447 229 <sup>1</sup>
1/2	80	✓	5	447 236 <sup>1</sup>
1/2	100	✓	5	447 243 <sup>1</sup>
3/4	10	✓	5	447 274 <sup>1</sup>
3/4	15	✓	10	447 281 <sup>1</sup>
3/4	20	✓	10	447 298 <sup>1</sup>
3/4	25	✓	10	447 304 <sup>1</sup>
3/4	30	✓	10	447 311 <sup>1</sup>
3/4	40	✓	10	447 328 <sup>1</sup>
3/4	50	✓	10	447 335 <sup>1</sup>
3/4	65	✓	5	447 342 <sup>1</sup>
3/4	80	✓	5	447 359 <sup>1</sup>
3/4	100	✓	5	447 366 <sup>1</sup>
1	20	✓	1	447 380
1	30	✓	1	447 403

CP = Chrome-plated  
<sup>1)</sup> long female thread

**CHROME-PLATED CONNECTORS  
 PLUGS**



**Plug**  
 - brass  
 - G-thread  
**Equipment**  
 quadratic  
**Model 1751**

G	CP	PU	Article
1/8	✓	10	155 735
1/4	✓	10	137 649
3/8	✓	10	108 472
1/2	✓	10	105 099
3/4	✓	10	113 797
1	✓	5	124 465

CP = Chrome-plated



**Cap**  
 - brass  
 - G-thread  
 - thermally relaxed  
**Equipment**  
 polygon  
**Model 1761**

G	CP	PU	Article
3/8	✓	10	107 741
1/2	✓	10	107 734
3/4	✓	10	106 782
1	✓	5	120 092

CP = Chrome-plated



**Plug**  
 - for protection of capped pipe  
 connection, tap rosette ID20.5  
 - brass  
 - G-thread  
**Equipment**  
 quadratic  
**Model 1752**

G	CP	PU	Article
3/8	✓	10	110 123
1/2	✓	10	102 814
3/4	✓	10	112 592

CP = Chrome-plated



## Threaded connectors made of gunmetal or silicon bronze R2

### CHROME-PLATED CONNECTORS DOUBLE CONNECTION PIECES



**Double connection piece**  
- brass  
- G-thread, 2 Rp-threads  
**Model 1641**

Rp1	G	Rp2	CP	PU	Article
1/2	1/2	1/2	✓	5	106 881

CP = Chrome-plated



**Hexagonal nut**  
- brass  
- G-thread  
**Equipment**  
polygon  
**Model 1911**

G	CP	PU	Article
1/4	✓	10	140 083
3/8	✓	10	108 144
1/2	✓	10	108 670
3/4	✓	10	117 313
1	✓	5	139 162
2	✓	1	134 945

CP = Chrome-plated

### HOSE CONNECTORS



**Hose screw fitting**  
- brass  
- flat sealing  
**Equipment**  
knurled union nut  
**Model 1811**

IDH	GNT	CP	PU	Article
3/8	1/2	✓	5	123 505
1/2	3/4	✓	5	105 327
3/4	1	✓	5	116 026 <sup>1</sup>
1	1 1/4	✓	5	142 483 <sup>1</sup>
3/8	1/2		5	109 318
1/2	3/4		5	101 473
3/4	1		5	104 276 <sup>1</sup>
1	1 1/4		5	112 325 <sup>1</sup>
1 1/4	1 1/2		2	127 909 <sup>1</sup>
1 1/2	1 3/4		2	151 638 <sup>1</sup>

IDH = for ID hose  
GNT = G-nut thread  
CP = Chrome-plated  
<sup>1</sup>) multi-sided nut



**Hose screw fitting**  
- brass  
- conical sealing  
**Equipment**  
knurled union nut  
**Model 1812**

IDH	GNT	CP	PU	Article
1/2	3/4	✓	5	117 696
3/8	1/2		5	129 323
1/2	3/4		5	109 073
3/4	1		5	111 793

IDH = for ID hose  
GNT = G-nut thread  
CP = Chrome-plated



**Hose screw fitting**  
- brass  
- flat sealing, angled  
**Equipment**  
cap nut  
**Model 1813**

IDH	GNT	PU	Article
1/2	3/4	10	107 949
3/4	1	10	126 360

IDH = for ID hose  
GNT = G-nut thread



**Hose screw fitting**  
- brass  
- flat sealing, reduced  
**Equipment**  
knurled union nut  
**Model 1814**

IDH	GNT	CP	PU	Article
3/8	3/4	✓	5	124 779
1/2	1	✓	5	124 755 <sup>1</sup>
3/8	3/4		5	113 322
1/2	1		5	110 642 <sup>1</sup>
3/4	1 1/4		5	129 798 <sup>1</sup>

IDH = for ID hose  
GNT = G-nut thread  
CP = Chrome-plated  
<sup>1</sup>) multi-sided nut





**Hose screw fitting**

- brass
- flat sealing

**Equipment**

knurled union nut

**Model 1817**

IDH	GNT	CP	PU	Article
1/2	1/2	✓	5	121 723
3/4	3/4	✓	5	131 807
1/2	1/2		5	111 717
3/4	3/4		5	114 008
1	1		5	124 694

IDH = for ID hose  
 GNT = G-nut thread  
 CP = Chrome-plated



**Hose screw fitting**

- brass
- flat sealing

**Equipment**

knurled union nut (aerator thread M22)

**Model 1819**

IDH	M	CP	PU	Article
1/2	22x1a	✓	10	106 843

IDH = for ID hose  
 CP = Chrome-plated



**Hose screw fitting**

- brass
- flat sealing

**Equipment**

knurled union nut

**Model 1821**

IDH	GNT	PU	Article
3/8	1/2	10	137 533
1/2	3/4	10	113 384
3/4	1	10	120 023 <sup>1)</sup>

IDH = for ID hose  
 GNT = G-nut thread  
<sup>1)</sup> multi-sided nut



**Standpipe screw fitting**

- brass
- R-thread
- flat sealing

**Equipment**

knurled union nut, EPDM flat gasket, polygon

**Model 1831**

R	IDH	GNT	PU	Article
3/8	3/8	1/2	10	124 878
1/2	1/2	3/4	10	105 648
3/4	3/4	1	10	109 707 <sup>1)</sup>
1	1	1 1/4	5	112 318 <sup>1)</sup>
1 1/4	1 1/4	1 1/2	1	123 642 <sup>1)</sup>
1 1/2	1 1/2	1 3/4	1	128 739 <sup>1)</sup>
2	2	2 3/8	1	138 653 <sup>1)</sup>

IDH = for ID hose  
 GNT = G-nut thread  
<sup>1)</sup> multi-sided nut



**Standpipe screw fitting**

- brass
- R-thread
- conical sealing

**Equipment**

knurled union nut, polygon

**Model 1832**

R	IDH	GNT	PU	Article
3/8	3/8	1/2	10	122 416
1/2	1/2	3/4	10	104 498
3/4	3/4	1	10	108 816
1	1	1 1/4	5	110 734 <sup>1)</sup>
1 1/4	1 1/4	1 1/2	1	119 454 <sup>1)</sup>
1 1/2	1 1/2	1 3/4	1	125 219 <sup>1)</sup>
2	2	2 3/8	1	131 432 <sup>1)</sup>

IDH = for ID hose  
 GNT = G-nut thread  
<sup>1)</sup> multi-sided nut



**Standpipe screw fitting**

- brass
- Rp-thread
- flat sealing

**Equipment**

knurled union nut, EPDM flat gasket, polygon

**Model 1841**

Rp	IDH	GNT	PU	Article
3/8	3/8	1/2	10	145 026
1/2	1/2	3/4	10	119 690
3/4	3/4	1	10	126 568 <sup>1)</sup>
1	1	1 1/4	5	130 121 <sup>1)</sup>
1 1/4	1 1/4	1 1/2	1	150 761 <sup>1)</sup>

IDH = for ID hose  
 GNT = G-nut thread  
<sup>1)</sup> multi-sided nut

## Threaded connectors made of gunmetal or silicon bronze R2



### Standpipe screw fitting

- brass
- Rp-thread
- conical sealing

**Equipment**  
knurled union nut, polygon  
**Model 1842**

Rp	IDH	GNT	PU	Article
3/8	3/8	1/2	10	145 699
1/2	1/2	3/4	10	121 013
3/4	3/4	1	10	125 646 <sup>1</sup>
1	1	1 1/4	5	127 916 <sup>1</sup>
1 1/4	1 1/4	1 1/2	1	151 232 <sup>1</sup>
1 1/2	1 1/2	1 3/4	1	154 325 <sup>1</sup>

IDH = for ID hose  
GNT = G-nut thread  
<sup>1</sup>) multi-sided nut



### Hose connector

- brass
- R-thread

**Equipment**  
polygon  
**Model 1845**

R	IDH	CP	PU	Article
1/4	1/4	✓	5	140 540
3/8	3/8	✓	10	131 067 <sup>1</sup>
1/2	1/2	✓	5	120 702 <sup>1</sup>
3/4	3/4	✓	10	137 212 <sup>1</sup>
1/8	1/8		5	112 097
1/4	1/4		5	110 598
3/8	3/8		10	105 112 <sup>1</sup>
1/2	1/2		10	101 442
3/4	3/4		10	102 548 <sup>1</sup>
1	1		10	104 467 <sup>1</sup>

IDH = for ID hose  
CP = Chrome-plated  
<sup>1</sup>) with polygon



### Hose connector

- brass
- Rp-thread

**Equipment**  
polygon  
**Model 1846**

Rp	IDH	CP	PU	Article
1/4	1/4	✓	10	125 431
3/8	3/8	✓	10	135 393 <sup>1</sup>
1/2	1/2	✓	10	136 185 <sup>1</sup>
3/4	3/4	✓	5	145 781 <sup>1</sup>
1/8	1/8		5	129 606
1/4	1/4		5	130 084
3/8	3/8		10	112 479 <sup>1</sup>
1/2	1/2		10	105 679
3/4	3/4		10	111 106 <sup>1</sup>
1	1		10	118 105 <sup>1</sup>

IDH = for ID hose  
CP = Chrome-plated  
<sup>1</sup>) with polygon



### Hose connector

- brass
- light-weight version

**Model 1851**

IDH	PU	Article
1/2	10	109 875*
1	10	124 298*

IDH = for ID hose  
\* = Discontinued, limited availability



### Hose connector

- brass
- heavy version

**Model 1852**

IDH	PU	Article
3/8	10	124 007
1/2	10	110 925
3/4	10	108 632
1	5	130 701

IDH = for ID hose



### Garden sprinkler

- brass

**Model 1855**

IDH	PU	Article
1/2	10	114 251
3/4	5	118 266

IDH = for ID hose





**Hose clip**  
 - galvanised steel  
**Equipment**  
 continuous screw  
**Model 1853**

d	IDH	PU	Article
10-16	¼	100	<b>112 721</b>
12-22	½	100	<b>103 330</b>
16-27	¾	1000	<b>104 580</b>
35-50	1½	50	<b>114 039</b>

IDH = for ID hose



**Hose connector**  
 - for flat and conical sealing screw fitting  
 - brass  
**Model 1822-260**

G	IDH	PU	Article
½	¾	1	<b>132 767</b>
¾	½	1	<b>118 518</b>
1	¾	1	<b>124 243</b>

IDH = for ID hose



**Union nut**  
 - brass  
 - G-thread  
**Equipment**  
 polygon  
**Model 1121-654**

G	d	PU	Article
½	16.7	1	<b>110 208</b>
¾	22	1	<b>107 895</b>
1	26.8	1	<b>105 709</b>
1¼	33.8	1	<b>103 811</b>
1½	42.4	1	<b>115 531</b>
2	50.5	1	<b>119 492</b>



**Union nut**  
 - brass  
 - G-thread  
**Model 1811-654**

G	PU	Article
½	1	<b>118 860</b>
¾	1	<b>110 185</b>
1	1	<b>117 085<sup>1)</sup></b>

<sup>1)</sup> with polygon

**ACCESSORIES  
SPARE PARTS**


**Countersink cutter**  
- for shortening of extensions, long  
wall plate or connection elbow

Rp	PU	Article		
1/2	1/40	<b>131 111</b>		

**Equipment**

allen key

**Model 94980**


**Chip collector**  
- suitable for countersink cutter  
model 94980

	PU	Article		
	1	<b>138 783</b>		

- plastic  
- depth-adjustable

**Model 94981**

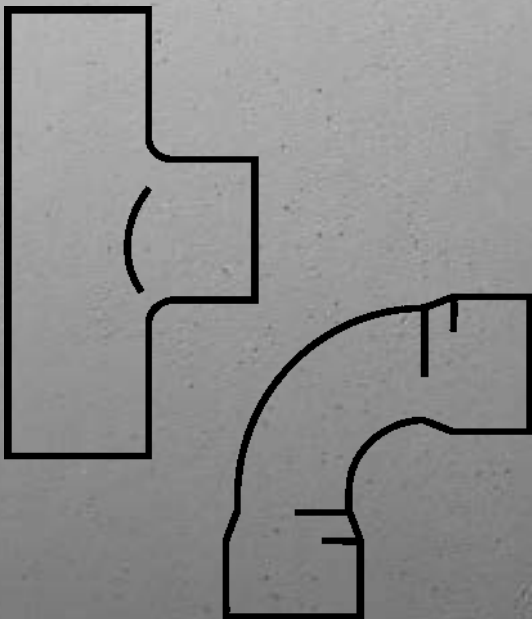

**Cutting insert**  
- can be used on both sides

	PU	Article		
	1	<b>146 405</b>		

**Model 94980.1-584**




**Soldered fittings**  
Piping technology





Soldered fittings made of gunmetal and copper for copper pipes.

**Marking**

Manufacturer, pipe dimension, batch, approval markings (DVGW), quality seal RAL-GZ 641/3 (for d12–54)



**Dimensions**

d6–108.0

**Note – Standards and approvals**

Gunmetal connectors in accordance with DVGW Worksheet GW 6.  
 Copper connectors in accordance with DVGW Worksheet GW 8 suitable for copper pipes in accordance with DVGW Worksheet GW 392.  
 BHKS and ZVSHK liability transfer agreements for copper and gunmetal connectors, as well as wall lead-ins made of gunmetal.  
 Gunmetal connectors approval in accordance with DVGW-registration no. DV-7401AO2956.  
 Copper connectors approval in accordance with DVGW-registration no. DV-7411AO2955.  
 The angle models 95090 and 95092 are not approved for use in gas and potable water installations.

**Material press connector**

Copper: 99.9 % Cu-DHP  
 Gunmetal: CC499K

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.



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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.



**ELBOWS**


**Elbow 90°**  
 - copper  
 - soldered connection  
**Model 95002A**

Cu	d	PU	Article
	6	10	122 645
	8	10	109 288
	10	10	102 494
✓	12	10	100 513
✓	14	10	467 463
✓	15	10/500	100 018
✓	16	10	467 470
✓	18	10/250	100 148
✓	22	10/250	100 063
✓	28	10/100	100 193
✓	35	10/50	101 046
✓	42	10	102 777
✓	54	10	104 115
	64.0	1	119 829
	76.1	1	125 080
	88.9	1	127 077
	108.0	1	138 431

Cu = Quality seal for d12–54



**Elbow 90°**  
 - copper  
 - soldered connection, plug-in end  
**Model 95001A**

Cu	d	PU	Article
	8	10	117 184
	10	10	105 136
✓	12	10	101 510
✓	14	10	465 742
✓	15	10/250	100 155
✓	16	10	467 456
✓	18	10/250	100 575
✓	22	10/250	100 391
✓	28	10/100	100 827
✓	35	10	103 415
✓	42	5	108 052
✓	54	5	112 028
	64.0	1	594 350
	76.1	1	634 254
	88.9	1	634 261

Cu = Quality seal for d12–54



**Elbow 45°**  
 - copper  
 - soldered connection  
**Model 95041**

Cu	d	PU	Article
	10	10	110 420
✓	12	10	103 309
✓	14	10	467 500
✓	15	10/250	100 483
✓	16	10	467 517
✓	18	10/250	101 077
✓	22	10/250	100 704
✓	28	10/100	101 459
✓	35	10	104 016
✓	42	5	108 823
✓	54	5	112 196
	64.0	1	138 394
	76.1	1	144 043
	88.9	1	144 425
	108.0	1	158 071

Cu = Quality seal for d12–54



**Elbow 45°**  
 - copper  
 - soldered connection, plug-in end  
**Model 95040**

Cu	d	PU	Article
	10	10	109 325
✓	12	10	103 019
✓	14	10	467 487
✓	15	10/250	100 292
✓	16	10	467 494
✓	18	10/250	100 773
✓	22	10/250	100 605
✓	28	10/100	101 336
✓	35	10	104 955
✓	42	5	110 338
✓	54	5	114 916
	64.0	1	594 244
	76.1	1	633 837
	88.9	1	633 844*

Cu = Quality seal for d12-54  
 \* = Discontinued, limited availability



**Elbow 180°**  
 - copper  
 - soldered connection  
**Model 95060**

d	PU	Article
10	10	117 542
12	10	121 785
15	10	115 951
18	10	113 445
22	10	121 518
28	10	128 029



**Crossover**  
 - copper  
 - soldered connection  
**Model 95085**

Cu	d	PU	Article
✓	15	10	102 159
✓	18	10	104 672
✓	22	10	103 798

Cu = Quality seal for d12-54



**Crossover**  
 - copper  
 - soldered connection, plug-in end  
**Model 95086**

Cu	d	PU	Article
✓	12	10	107 864
✓	15	10	102 012
✓	18	10	104 481
✓	22	10	105 396

Cu = Quality seal for d12-54



**Elbow 90°**  
 - copper  
 - soldered connection  
**Model 95090**

d1	d2	PU	Article
8	8	10	107 901
10	10	10	103 132
12	12	10	100 803
14	14	10	467 524
15	12	10	116 897
15	15	10/500	100 094
16	16	10	467 531
18	18	10/250	100 452
22	22	10/250	100 278
28	28	10/100	100 711
35	35	10	103 088
42	42	5	106 416
54	54	5	109 905
64.0	64.0	1	594 411
76.1	76.1	1	594 428
88.9	88.9	1	594 435
108.0	108.0	1	594 442





**Elbow 90°**  
 - copper  
 - soldered connection, plug-in end  
**Model 95092**

d	PU	Article
8	10	113 773
10	10	108 700
12	10	102 920
14	10	467 548
15	10/250	100 414
16	10	467 555
18	10/250	101 169
22	10/100	100 933
28	10/100	102 067
35	10	107 079
42	5	113 995
54	5	118 891

T-PIECES



**T-piece**  
 - copper  
 - soldered connections  
**Model 95130**

Cu	d1	d2	d3	PU	Article
	6	6	6	10	107 475
	8	6	8	10	128 968
	8	8	8	10	105 747
	10	6	10	10	120 009
	10	10	10	10	104 092
	12	8	12	10	136 635
	12	10	12	10	109 745
✓	12	12	12	10	101 435
✓	14	12	12	10	584 412
✓	14	12	14	10	467 586
✓	14	14	12	10	584 429
✓	14	14	14	10	467 562
✓	14	16	14	10	584 436
	15	8	15	10	120 245
	15	10	15	10	106 355
✓	15	12	12	10	103 569
✓	15	12	15	10	101 848
✓	15	15	12	10	104 863
✓	15	15	15	10/250	100 131
✓	15	18	15	10	103 200
✓	15	22	15	10	105 143
✓	16	12	14	10	584 443
✓	16	12	16	10	467 593
✓	16	14	12	10	584 962
✓	16	14	14	10	584 955
✓	16	14	16	10	467 609
✓	16	16	16	10	467 579
✓	16	18	14	10	584 979
✓	16	18	16	10	584 986
✓	18	12	12	10	120 122
✓	18	12	15	10	107 413
✓	18	12	18	10	103 606
✓	18	14	14	10	584 993
✓	18	14	16	10	585 006
✓	18	14	18	10	467 616
✓	18	15	15	10/250	101 053
✓	18	15	18	10/250	100 582
✓	18	16	14	10	585 013
✓	18	16	16	10	585 020
✓	18	16	18	10	467 623
✓	18	18	12	10	114 565
✓	18	18	14	10	585 037
✓	18	18	15	10/100	102 890
✓	18	18	16	10	585 044
✓	18	18	18	10/250	100 612
✓	18	22	18	10	104 689
✓	22	12	22	10	104 733
✓	22	14	18	10	592 585
✓	22	14	22	10	467 630

Cu = Quality seal for d12-54



**T-piece**  
 - copper  
 - soldered connections  
**Model 95130**

Cu	d1	d2	d3	PU	Article
✓	22	15	15	10/100	101 725
✓	22	15	18	10	102 944
✓	22	15	22	10/250	100 445
✓	22	16	16	10	585 051
✓	22	16	18	10	585 068
✓	22	16	22	10	467 647
✓	22	18	15	10	105 297
✓	22	18	16	10	585 075
✓	22	18	18	10/100	103 217
✓	22	18	22	10/100	101 497
✓	22	22	14	10	585 082
✓	22	22	15	10	102 456
✓	22	22	16	10	585 099
✓	22	22	18	10	104 702
✓	22	22	22	10/100	100 476
✓	22	28	22	10	105 204
✓	28	12	28	10	114 183
✓	28	15	22	10	106 737
✓	28	15	28	10/100	101 619
✓	28	18	18	10	114 947
✓	28	18	22	10	109 219
✓	28	18	28	10	102 852
✓	28	22	15	10	112 943
✓	28	22	18	10	122 119
✓	28	22	22	10	103 248
✓	28	22	28	10/100	101 282
✓	28	28	15	10	109 424
✓	28	28	18	10	113 032
✓	28	28	22	10	106 232
✓	28	28	28	10/100	101 022
✓	28	35	28	10	115 760
✓	35	15	35	10	107 291
✓	35	18	35	10	109 899
✓	35	22	22	5	123 673
✓	35	22	28	10	113 599
✓	35	22	35	10	104 375
✓	35	28	22	5	122 676
✓	35	28	28	10	110 727
✓	35	28	35	10	105 808
✓	35	35	22	5	121 235
✓	35	35	28	10	117 580
✓	35	35	35	10	104 184
✓	42	15	42	5	118 556
✓	42	18	42	5	125 479
✓	42	22	42	5	111 595
✓	42	28	42	5	110 383
✓	42	35	35	5	122 591
✓	42	35	42	5	113 711
✓	42	42	42	5	108 236
✓	54	22	54	5	118 792
✓	54	28	54	5	117 467
✓	54	35	54	5	117 818
✓	54	42	54	5	119 652
✓	54	54	54	5	110 819
	64.0	42	64.0	1	595 227
	64.0	54	64.0	1	595 234
	64.0	64.0	64.0	1	131 722
	76.1	54	76.1	1	595 357
	76.1	64.0	76.1	1	595 364
	76.1	76.1	76.1	1	135 911
	88.9	54	88.9	1	634 292
	88.9	64.0	88.9	1	595 241
	88.9	76.1	88.9	1	595 371
	88.9	88.9	88.9	1	137 021
	108.0	108.0	108.0	1	151 003

Cu = Quality seal for d12–54





**T-piece**  
 - gunmetal  
 - soldered connections, Rp-thread  
**Model 94130G**

d1	Rp	d2	PU	Article
12	1/2	12	10	150 600
14	1/2	14	10	475 772
15	3/8	15	10	131 029
15	1/2	15	10	102 401
16	1/2	16	10	475 789
18	3/8	18	10	140 823
18	1/2	18	10	103 767
18	3/4	18	10	157 999
22	3/8	22	10	119 195
22	1/2	22	10	101 978
22	3/4	22	10	109 141
28	1/2	28	10	103 453
28	3/4	28	5	112 035
28	1	28	5	258 955
35	1/2	35	5	152 734
35	3/4	35	5	123 390
35	1 1/4	35	5	136 734
42	1 1/2	42	5	157 678

### CROSS T-PIECES



**Cross piece**  
 - gunmetal  
 - soldered connection  
**Model 94180**

d	PU	Article
15	10	138 851
18	10	134 464
22	10	121 884
28	5	135 508

### ADAPTERS/ELBOWS



**Adapter**  
 - gunmetal  
 - soldered connection, R-thread  
**Equipment**  
 polygon  
**Model 94243G**

d	R	PU	Article
8	1/4	10	151 614
8	3/8	10	145 002
10	1/4	10	136 673
10	3/8	10	114 060
10	1/2	10	112 400
12	1/4	10	132 620
12	3/8	10	101 152
12	1/2	10	101 398
14	3/8	10	467 746
14	1/2	10	467 739
15	3/8	10	101 657
15	1/2	10/500	100 025
15	3/4	10	102 234
16	1/2	10	467 753
16	3/4	10	467 760
18	1/2	10/250	100 650
18	3/4	10	101 039
22	1/2	10	101 749
22	3/4	10/250	100 322
22	1	10/100	100 889
28	1/2	10	121 228
28	3/4	10	102 913
28	1	10/100	100 285
28	1 1/4	10	105 839
35	1	10	107 109
35	1 1/4	10	102 661
35	1 1/2	10	174 484
42	1 1/4	10	141 905
42	1 1/2	10	106 638
42	2	5	258 481
54	1 1/2	5	169 305
54	2	5	109 196
64.0	2 1/2	1	138 202
76.1	2 1/2	1	137 236
88.9	3	1	140 007
108.0	4	1	159 634



**Adapter**  
 - gunmetal  
 - plug-in end, R-thread  
**Equipment**  
 polygon  
**Model 94280G**

d	R	PU	Article
15	1/2	10	116 040
18	1/2	10	120 221
22	1/2	10	131 166
22	3/4	10	117 894
28	1	10	126 940
35	1 1/4	1	140 946
42	1 1/2	1	142 841



**Adapter**  
 - gunmetal  
 - soldered connection, Rp-thread  
**Equipment**  
 polygon  
**Model 94270G**

d	Rp	PU	Article
10	1/4	10	118 976
10	3/8	10	118 051
10	1/2	10	119 515
12	3/8	10	105 259
12	1/2	10	104 214
14	1/2	10	475 758
15	3/8	10	101 787
15	1/2	10/250	100 254
15	3/4	10	104 771
16	1/2	10	475 765
18	1/2	10/100	100 940
18	3/4	10	102 180
22	1/2	10	101 664
22	3/4	10/100	100 728
22	1	10	102 470
28	3/4	10	104 139
28	1	10/100	100 964
28	1 1/4	5	107 192
35	3/4	5	165 864
35	1	10	107 857
35	1 1/4	10	108 267
42	1 1/4	5	163 419
42	1 1/2	5	117 597
54	2	5	160 586
64.0	2 1/2	1	144 418



**Plug-in piece**  
 - gunmetal  
 - plug-in end, Rp-thread  
**Equipment**  
 polygon  
**Model 94246G**

d	Rp	PU	Article
12	3/8	10	117 917
12	1/2	10	119 669
15	3/8	10	118 549
15	1/2	10	106 553
18	1/2	10	111 274
18	3/4	10	132 873
22	1/2	10	112 455
22	3/4	10	118 846
28	3/4	10	131 838
28	1	10	117 849
35	1 1/4	1	133 252



**Adapter**  
 - gunmetal  
 - soldered connection, Rp-thread  
**Equipment**  
 anti-twist protection  
**Model 94270GF**

d	Rp	PU	Article
15	1/2	10	103 880





**Adapter elbow 90°**  
 - gunmetal  
 - soldered connection, Rp-thread  
**Model 94090G**

d	Rp	PU	Article
12	3/8	10	117 887
12	1/2	10	105 693
14	1/2	10	467 692
15	3/8	10	148 362
15	1/2	10/250	100 667
15	3/4	10	130 114
16	1/2	10	467 708
18	1/2	10	104 436
18	3/4	10	109 011
22	1/2	10/100	106 102
22	3/4	10	107 581
22	1	10	113 865
28	3/4	10	144 203
28	1	10	109 561
35	1 1/4	5	173 494
42	1 1/2	1	166 397
54	2	1	151 676



**Adapter elbow 90°**  
 - gunmetal  
 - soldered connection, R-thread  
**Model 94092G**

d	R	PU	Article
12	3/8	10/250	103 910
12	1/2	10	108 687
14	1/2	10	467 715
15	3/8	10	106 577
15	1/2	10/250	100 568
16	1/2	10	467 722
18	1/2	10	107 635
18	3/4	10	133 108
22	1/2	10	136 307
22	3/4	10	107 208
22	1	10	144 067
28	3/4	10	131 739
28	1	10	149 970
35	1 1/4	5	138 691

## COUPLINGS



**Coupling**  
 - copper  
 - soldered connection  
**Model 95270**

Cu	d	PU	Article
	6	10	108 717
	8	10	107 093
	10	10	102 357
✓	12	10	100 872
✓	14	10	467 654
✓	15	10/500	100 117
✓	16	10	467 661
✓	18	10/250	100 469
✓	22	10/250	100 353
✓	28	10/100	100 698
✓	35	10	102 616
✓	42	5	105 433
✓	54	5	106 744
	64.0	1	124 038
	76.1	1	127 862
	88.9	1	128 319
	108.0	1	146 481

Cu = Quality seal for d12-54



REDUCTIONS



**Reducing coupling**  
 - copper  
 - soldered connection  
**Model 95240**

Cu	d1	d2	PU	Article		
	8	6	10	142 872		
	10	6	10	121 082		
	10	8	10	121 150		
	12	8	10	120 504		
	12	10	10	107 420		
	14	10	10	585 136		
✓	14	12	10	464 301		
	15	10	10	110 154		
✓	15	12	10	102 524		
✓	16	12	10	464 318		
✓	16	14	10	464 325		
✓	18	12	10	106 874		
✓	18	14	10	464 332		
✓	18	15	10	101 176		
✓	18	16	10	464 349		
✓	22	12	10	110 758		
✓	22	14	10	464 356		
✓	22	15	10	101 565		
✓	22	16	10	464 363		
✓	22	18	10	101 602		
✓	28	15	10	105 037		
✓	28	16	10	585 143		
✓	28	18	10	106 256		
✓	28	22	10	102 111		
✓	35	22	10	109 738		
✓	35	28	10	105 334		
✓	42	22	5	121 280		
✓	42	28	5	117 269		
✓	42	35	5	111 687		
✓	54	28	5	124 076		
✓	54	35	5	120 788		
✓	54	42	5	116 118		
	64.0	54	1	594 374		
	76.1	54	1	634 278		
	76.1	64.0	1	594 381		
	88.9	76.1	1	594 398		
	108.0	88.9	1	594 404		

Cu = Quality seal for d12–54





**Reducer**  
 - copper  
 - plug-in end, soldered connection  
**Model 95243**

Cu	d1	d2	PU	Article
	10a	6	10	124 540
	10a	8	10	119 805
	12a	6	10	123 796
	12a	8	10	116 187
	12a	10	10	104 290
	15a	10	10	105 983
✓	15a	12	10	101 060
✓	16a	12	10	465 681
✓	16a	14	10	465 698
✓	18a	12	10	104 566
✓	18a	14	10	465 704
✓	18a	15	10	100 520
✓	18a	16	10	465 711
✓	22a	12	10	108 298
✓	22a	14	10	465 728
✓	22a	15	10	100 841
✓	22a	16	10	465 735
✓	22a	18	10	100 780
✓	28a	12	10	118 013
✓	28a	14	10	585 112
✓	28a	15	10	103 156
✓	28a	16	10	585 129
✓	28a	18	10	103 637
✓	28a	22	10/100	101 015
✓	35a	15	10	115 296
✓	35a	18	10	115 180
✓	35a	22	10	105 792
✓	35a	28	10	103 118
✓	42a	15	5	133 313
✓	42a	22	5	116 392
✓	42a	28	5	110 260
✓	42a	35	5	106 935
✓	54a	28	5	118 648
✓	54a	35	5	115 852
✓	54a	42	5	112 530
	64.0a	35	1	594 169
	64.0a	42	1	594 176
	64.0a	54	1	126 261
	76.1a	35	1	594 190
	76.1a	42	1	594 183
	76.1a	54	1	127 732
	76.1a	64.0	1	594 206
	88.9a	54	1	634 308
	88.9a	64.0	1	594 237
	88.9a	76.1	1	132 866
	108.0a	64.0	1	594 213
	108.0a	76.1	1	594 220
	108.0a	88.9	1	150 709

Cu = Quality seal for d12-54

## SCREW FITTINGS



**Screw fitting**  
 - for gas supply line  
 - gunmetal  
 - soldered connection  
 - flat sealing  
**Equipment**  
 flat gasket AFM 34/2, polygon  
**Model 94330**

d	PU	Article
15	10	110 239
18	10	122 249
22	10	116 583
28	5	154 196
35	5	176 174



**Adapter union**  
 - for gas supply line  
 - gunmetal nozzle, brass threaded connection  
 - soldered connection, Rp-thread  
 - flat sealing  
**Equipment**  
 flat gasket AFM 34/2, polygon  
**Model 94330G**

d	Rp	PU	Article
15	½	10	113 421
18	½	10	120 856
22	¾	10	117 399
28	1	5	119 478



**Adapter union**  
 - for gas supply line  
 - gunmetal nozzle, brass threaded connection  
 - soldered connection, R-thread  
 - flat sealing  
**Equipment**  
 flat gasket AFM 34/2, polygon  
**Model 94331G**

d	R	PU	Article
15	1/2	10	109 806
18	1/2	10	120 146
22	3/4	10	112 967
28	1	5	133 535
35	1 1/4	5	220 839



**Screw fitting**  
 - gunmetal  
 - soldered connection  
 - conical sealing  
**Equipment**  
 polygon  
**Note**  
 Not suitable for gas installation!  
**Model 94340**

d	PU	Article
10	10	132 033
12	10	151 645
15	10	103 699
18	10	124 434
22	10	104 399
28	5	107 604
35	5	114 695
42	1	125 899
54	1	148 256



**Adapter union**  
 - gunmetal nozzle, brass threaded connection  
 - soldered connection, Rp-thread  
 - conical sealing  
**Equipment**  
 polygon  
**Note**  
 Not suitable for gas installation!  
**Model 94340G**

d	Rp	PU	Article
12	1/2	10	163 051
15	3/8	10	122 683
15	1/2	10	103 422
15	3/4	10	110 390
18	1/2	10	106 690
18	3/4	10	109 295
22	3/4	10	101 527
22	1	5	105 310
28	1	5	103 002
35	1 1/4	5	107 918
42	1 1/2	5	115 937
54	2	1	125 325



**Adapter union**  
 - brass nozzle, gunmetal or silicon bronze threaded connection  
 - soldered connection, R-thread  
 - conical sealing  
**Equipment**  
 polygon  
**Note**  
 Not suitable for gas installation!  
**Model 94341G**

d	R	PU	Article
12	3/8	10	118 921
12	1/2	10	147 099
15	3/8	10	115 883
15	1/2	10	102 128
15	3/4	10	122 959
18	1/2	10	109 042
18	3/4	10	109 547
22	3/4	10	101 558
22	1	10	109 080
28	1	5	103 705
35	1 1/4	5	108 427
42	1 1/2	5	118 327
54	2	1	129 620



**Adapter union**  
 - gunmetal  
 - soldered connection, R-thread  
 - conical sealing  
**Equipment**  
 polygon  
**Note**  
 Not suitable for gas installation!  
**Model 94343G**

d	R	PU	Article
12	3/8	10	167 202
12	1/2	10	134 716
15	1/2	10	102 395
15	3/4	10	120 771
18	1/2	10	111 984
18	3/4	10	116 859
22	3/4	10/100	102 685
22	1	10	115 098
28	1	5	103 996
35	1 1/4	5	110 581
42	1 1/2	5	115 135
54	2	5	119 980
64.0	2 1/2	1	144 005
76.1	2 1/2	1	165 918




**Connection screw fitting**

- gunmetal
- soldered connection, G-thread
- conical sealing

**Equipment**

polygon

**Note**

Not suitable for gas installation!

**Model 94384G**

d	G	PU	Article
12	1/2	10	136 666
15	3/4	10	113 148
18	3/4	10	130 367
22	1	5	116 323
28	1 1/4	5	125 998
35	1 1/2	1	130 794
42	1 3/4	2	138 745
54	2 3/8	5	140 366


**Connection screw fitting**

- gunmetal nozzle, brass union nut
- soldered connection, G-thread
- flat sealing

**Equipment**

flat gasket AFM 34/2, polygon

**Model 94359**

d	G	PU	Article
15	3/4	5	288 402
18	3/4	5	288 396
22	1	5	288 389
28	1 1/4	5	288 372
35	1 1/2	5	288 365
42	1 3/4	1	288 358
54	2 3/8	1	288 341


**Adapter union 90°**

- gunmetal
- soldered connection
- conical sealing, angled

**Equipment**

polygon

**Note**

Not suitable for gas installation!

**Model 94096**

d	PU	Article
15	10	123 499
18	10	134 815
22	10	133 276
28	1	146 368


**Adapter union 90°**

- brass nozzle, gunmetal elbow
- soldered connection, Rp-thread
- conical sealing, angled

**Equipment**

polygon

**Note**

Not suitable for gas installation!

**Model 94096G**

d	Rp	PU	Article
15	1/2	10	114 787
18	1/2	10	119 461
18	3/4	10	216 962
22	3/4	10	107 338
22	1	10	120 498
28	1	5	112 295
35	1 1/4	1	121 433


**Adapter union 90°**

- brass nozzle, gunmetal elbow
- soldered connection, R-thread
- conical sealing, angled

**Equipment**

polygon

**Note**

Not suitable for gas installation!

**Model 94098G**

d	R	PU	Article
12	1/2	10	120 979
15	1/2	10	103 859
18	1/2	10	110 017
18	3/4	10	120 580
22	3/4	10	114 909
28	1	5	144 128
35	1 1/4	5	120 061
42	1 1/2	5	144 098
54	2	1	146 450

**CAPS, PLUGS**

**Cap**

- copper
- soldered connection

**Model 95301**

d	PU	Article
8	10	121 273
10	10	108 892
12	10	104 450
14	10	467 678
15	10	101 466
16	10	467 685
18	10	103 590
22	10	102 951
28	10	105 662
35	10	109 134
42	5	113 155
54	5	114 077
64.0	1	594 367

WALL PLATES



**Wall plate**  
- gunmetal  
- soldered connection, Rp-thread  
**Model 94471G**

d	Rp	PU	Article
12	½	10	<b>103 958</b>
15	½	10/100	<b>101 275</b>
18	½	10	<b>106 393</b>
18	¾	10	<b>113 216</b>
22	½	10/100	<b>110 192</b>
22	¾	10/100	<b>111 304</b>
28	1	10	<b>151 812</b>



**Wall plate**  
- gunmetal  
- soldered connection, Rp-thread  
**Model 94472G**

d	Rp	PU	Article
12	½	10	<b>103 965</b>
14	½	10	<b>467 791</b>
15	¾	10	<b>112 813</b>
15	½	10/250	<b>100 223</b>
16	½	10	<b>467 807</b>
18	½	10/100	<b>102 210</b>
22	¾	10/100	<b>113 490</b>



**Wall plate**  
- gunmetal  
- soldered connection, Rp-thread  
**Equipment**  
cuttable connection elbow  
**Model 94472GL**

d	Rp	L	PU	Article
15	½	45	10	<b>105 129</b>



**Wall plate T-piece**  
- gunmetal  
- soldered connection, Rp-thread  
**Model 94490G**

d1	Rp	d2	PU	Article
15	½	15	10	<b>118 310</b>
18	½	18	10	<b>138 127</b>
22	½	22	10	<b>122 287</b>



**Connection elbow 90°**  
- gunmetal  
- soldered connection, Rp-thread  
- long on one side (cuttable)  
**Model 94476-926**

d	Rp	L	PU	Article
18	½	65	1	<b>149 345</b>



**Connection elbow 90°**  
- for threaded connection  
- gunmetal  
- long on one side (cuttable)  
**Model 94478-926**

Rp	L	PU	Article
½	45	1	<b>141 028</b>



**Silenta sound absorber**  
- for wall plate  
- rubber  
**Equipment**  
mounting bracket for wall mounting  
**Model 1412.891**

for d	Rp	PU	Article
15/18	½	5	<b>104 801</b>
22	¾	5	<b>126 384</b>



**Silenta sound absorber**  
- for wall plate, concealed mounting  
- rubber  
**Model 1412.991**

for d	Rp	PU	Article
15/18	½	10	<b>103 187</b>



## MOUNTING UNITS



### Gemini mounting unit

- soldered connections, Rp-threads
- long on one side

#### Equipment

long gunmetal elbow (cuttable), galvanised steel (flat) mounting bracket  
**Model 94476**

d	Rp	L	DG	PU	Article
15	½	45	150/200	25	107 031
15	½	65	150/200	25	111 151

DG = Depth gauge



### Gemini mounting unit

- Rp-threads

#### Equipment

long gunmetal elbow (cuttable), galvanised steel (flat) mounting bracket  
**Model 94478**

Rp1	Rp2	L	DG	PU	Article
½	½	45	150/200	1	124 892

DG = Depth gauge



### Gemini mounting unit

- soldered connections, Rp-threads

#### Equipment

short gunmetal elbow, galvanised steel (offset) mounting bracket  
**Model 94476.0**

d	Rp	DG	PU	Article
12	½	150	25	123 628
15	½	150	25	101 091
18	½	150	25	108 021

DG = Depth gauge



### Gemini mounting unit

- soldered connections, Rp-threads

#### Equipment

short gunmetal elbow, galvanised steel (flat) mounting bracket  
**Model 94476.05**

d	Rp	DG	PU	Article
12	½	150	25	121 167
15	½	150	25	104 986

DG = Depth gauge



### Gemini mounting unit

- soldered connections, Rp-threads

#### Equipment

short gunmetal elbow, galvanised steel (flat) mounting bracket, anti-twist protection  
**Model 94476.05NOR**

d	Rp	DG	PU	Article
12	¾	150	25	111 441
12	½	150	25	113 988
15	½	150	25	113 179

DG = Depth gauge



**Gemini mounting unit**

- soldered connections, Rp-threads

**Equipment**

gunmetal T-pieces, galvanised steel (offset) mounting bracket

**Model 94476.09**

d	Rp	DG	PU	Article
15	½	150	1	130 145

DG = Depth gauge



**Gemini mounting unit**

- Rp-threads

**Equipment**

short gunmetal elbow, galvanised steel (offset) mounting bracket

**Model 94478.0**

Rp1	Rp2	DG	PU	Article
½	½	150	1	118 754

DG = Depth gauge



**Gemini mounting unit**

- soldered connections, Rp-threads

**Equipment**

short gunmetal elbow, galvanised steel (offset) mounting bracket

**Model 94476EX**

d	Rp	DG	PU	Article
12	¾	120	25	105 990

DG = Depth gauge



**Gemini mounting unit**

- soldered connections, Rp-threads

**Equipment**

short gunmetal elbow, galvanised steel (offset) mounting bracket

**Model 94476.1**

d	Rp	DG	PU	Article
15	½	200	25	106 119

DG = Depth gauge



**Gemini mounting unit**

- soldered connections, Rp-threads

**Equipment**

short gunmetal elbow, galvanised steel (flat) mounting bracket

**Model 94476.2**

d	Rp	DG	PU	Article
15	½	100	1	107 284

DG = Depth gauge



**Gemini mounting unit**

- soldered connections, Rp-threads

**Equipment**

short gunmetal elbow, galvanised steel (flat) mounting bracket

**Model 94476.21**

d	Rp	DG	PU	Article
15	½	80	1	268 138

DG = Depth gauge





**Mounting unit**  
 - for Junkers gas combination boilers  
 - Rp-thread

**Equipment**  
 leaking water connection, galvanised steel (offset) mounting bracket, short gunmetal elbow

**Note**  
 When gas connection Rp $\frac{3}{4}$  or Rp1 is required, please replace the Rp $\frac{1}{2}$  elbow!

**Model 94485**

	PU	Article		
	1	131 050		



**Connection elbow 90°**  
 - suitable for mounting unit model 2229  
 - Rp-thread

**Model 94477.0-713**

Rp	PU	Article		
$\frac{1}{2}$	1	374 570 <sup>1</sup>		
$\frac{3}{4}$	1	489 298 <sup>1</sup>		
1	1	138 066 <sup>2</sup>		

<sup>1)</sup> gunmetal  
<sup>2)</sup> brass



**Silenta sound absorber**  
 - suitable for Sanpress mounting unit model 2221  
 - rubber

**Equipment**  
 mounting bracket for wall mounting

**Model 1415**

DG	PU	Article		
150/200	5	123 345		

DG = Depth gauge

**WALL LEAD-INS**



**Wall lead-in**  
 - gunmetal  
 - soldered connection, Rp-thread  
 - angled

**Equipment**  
 mounting set, polygon

**Model 3426**

d	Rp1	L	Rp2	G	PU	Article		
	$\frac{1}{2}$	30	$\frac{1}{2}$	$\frac{3}{4}$	1	333 911		
15		30		$\frac{3}{4}$	1	333 928		
15		55		$\frac{3}{4}$	1	333 935		



**Wall lead-in**  
 - gunmetal  
 - soldered connection, Rp-thread

**Equipment**  
 mounting set, polygon

**Model 3427**

Rp1	L	Rp2	G	PU	Article		
$\frac{1}{2}$	30	$\frac{1}{2}$	$\frac{3}{4}$	1	333 942		



**Wall lead-in**  
 - gunmetal  
 - soldered connection, Rp-thread

**Equipment**  
 mounting set, polygon

**Model 3427.2**

d	L	Rp	G	PU	Article		
15	55	$\frac{1}{2}$	$\frac{3}{4}$	1	448 745		



**Anti-twist protection**  
 - for wall lead-in  
 - galvanised steel

**Model 2132**

	PU	Article		
	25	344 931		



SPARE PARTS



**Gasket**

Model	Internal Ø	Ø	H	PU	Article
1526-182	26	33	4	1	110 956
1526-182	27.5	50	5	1	107 185
1526OE-182	34.5	60	5	1	116 798



**Flat gasket**  
**Model 9953ME**

Internal Ø	Ø	H	PU	Article
27	42	2	1	107 390



**Insulating flange**  
- for Rp½ fitting connection, damp proof course in dry construction  
- self-adhesive  
**Model 1526.8**

PU	Article
50	193 133



**Lock nut**  
- brass  
- flat sealing  
**Equipment**  
polygon  
**Model 9941**

G	Ø	Version	PU	Article
¾	49	uncoated	10	102 258
1	60	matt nickel-plated	10	103 866



**Spring washer**  
- galvanised steel  
**Model 9952-571**

Internal Ø	Ø	H	PU	Article
27	42	0.5	1	107 123
48	68	0.5	1	125 608



**Hexagonal nut**  
- brass  
- G-thread  
**Equipment**  
polygon  
**Model 1911**

G	PU	Article
¾	10	103 347



**Soft solder**  
**wire thickness 3 mm**  
- for cold water installation, hot water installation, heating installation  
- S-Sn 97 Cu 3  
in accordance with DIN EN ISO 9453  
[DVGW worksheet GW 2](#)  
**Model 94933**

Weight [kg]	PU	Article
0.25	1	113 902



**Soft solder**  
**wire thickness 2 mm**  
- for cold water installation, hot water installation, heating installation  
- L-Sn CU 3  
in accordance with DIN EN ISO 9453  
[DVGW worksheet GW 2](#)  
**Model 94949**

Weight [kg]	PU	Article
0.25	1	449 285





**Soft solder flux**  
 - type 3.1.1.4  
 in accordance with DIN EN ISO 9454  
[DVGW worksheet GW 7](#)  
[DVGW-registration no. DW-0103CT0578](#)  
**Model 94940**

Volume [g]	PU	Article		
100	1/10	<b>787 257</b>		



**Soft solder paste**  
 - S-Sn 97 Cu 3, type 3.1.1.4  
 in accordance with DIN EN ISO 9453  
 in accordance with DIN EN ISO 9454  
[DVGW worksheet GW 7](#)  
[DVGW-registration no. DW-0103CT0578](#)  
**Model 94943**

Volume [g]	PU	Article		
250	20	<b>121 334</b>		



**Hard solder**  
 - for gas installation, potable water installation from d35, heating installation  
 - L-Ag2P (new CP 105)  
[DVGW worksheet GW 2](#)  
**Model 94936**

Weight [kg]	PU	Article		
1	1/25	<b>449 254</b>		



**Hard solder**  
 - for gas installation, potable water installation from d35, heating installation  
 - L-CuP6 (new CP 203)  
[DVGW worksheet GW 2](#)  
**Model 94939**

Weight [kg]	PU	Article		
1	1/25	<b>449 278</b>		



**Hard solder flux**  
**Model 94948**

Volume [g]	PU	Article		
100	1/50	<b>122 423</b>		



**Cleaning fleece**  
 - for cleaning of the soldering points of copper pipes or soldered fittings, maintenance of system press jaws, press chains and press rings  
 - metal-free  
**Model 94961**

L	W	PU	Article		
13	6	10/250	<b>104 412</b>		



**Pipe clip**  
 - plastic  
 - single  
**Model 94826C1**

for d	PU	Article		
6	50	<b>106 775</b>		
8	50	<b>101 404</b>		
10	50	<b>100 407</b>		
12	50	<b>100 360</b>		
15	100	<b>100 070</b>		
18	100	<b>100 179</b>		
22	100	<b>100 216</b>		
24	50	<b>104 405</b>		
28	50	<b>100 896</b>		
35	25	<b>103 583</b>		
42	25	<b>105 822</b>		



**Pipe clip**  
 - plastic  
 - double  
**Model 94826C2**

for d	PU	Article		
6	50	<b>114 145</b>		
8	50	<b>101 794</b>		
10	50	<b>100 209</b>		
12	50	<b>100 438</b>		
15	50	<b>100 056</b>		
18	50	<b>100 100</b>		
22	25	<b>100 186</b>		
28	25	<b>101 121</b>		



**Spacer**  
 - suitable for pipe clip  
 model 94826C1, 94826C2  
**Model 94826.9**

L	W	H	PU	Article		
20	19	9	100	<b>316 747</b>		



**Countersink cutter**  
 - for shortening of extensions, long  
 wall plate or connection elbow  
**Equipment**  
 allen key  
**Model 94980**

Rp	PU	Article		
½	1/40	<b>131 111</b>		



**Chip collector**  
 - suitable for countersink cutter  
 model 94980  
 - plastic  
 - depth-adjustable  
**Model 94981**

	PU	Article		
	1	<b>138 783</b>		



**Cutting insert**  
 - can be used on both sides  
**Model 94980.1-584**

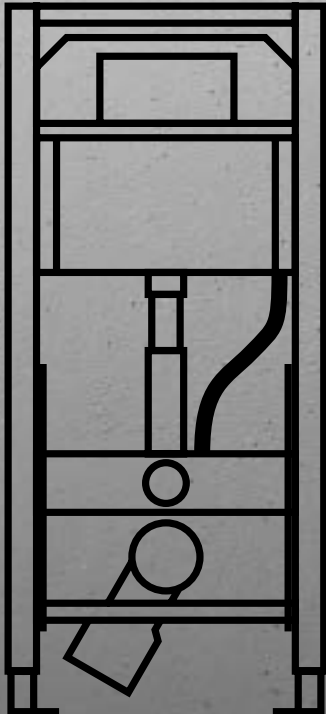
	PU	Article		
	1	<b>146 405</b>		





## Prevista Dry

### Pre-wall/flushing technology



**viega**

Pre-wall installation system for dry construction (lightweight construction wall). Barrier-free and handicapped accessible mounting is possible. Ready-to-install pre-wall elements for half height and room height pre-wall constructions, as well as free-standing constructions. Fixing in steel and timber stud frames, directly onto the wall with 2 fixing points or with mounting rails. Floor supports suitable for C-profiles 50 mm and 75 mm. sound decoupled fixtures to fit all Viega wall plates. Elements can be integrated into Prevista Dry Plus rail system.

**Pre-wall elements for:**

WC, bidet, washbasin, urinal, fitting holder  
Continuously adjustable construction depth from 120–200 mm

**Cladding with:**

Fibre-glass reinforced, core impregnated plasterboard cladding panels with a thickness of 18 mm.  
Plasterboard cladding panels for extremely wet areas, MuroLive cladding panels, commercially available cladding panels.

**Note**

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Load: WC and bidet 400 kg, washbasin and urinal 150 kg, support handles and hand grips 100 kg! Fulfils the general requirements for fire safety and sound protection. Detailed information on fire safety and sound protection can be obtained from the Viega website or from your contact at Viega.

**Prevista Dry Plus configurator**

Web application for quick and easy dimensioning and material quantity calculation for the pre-wall system Prevista Dry Plus.

**Flush plate configurator**

Web application for simple, quick calculation and visualisation of the appropriate flush plate for the bathroom design.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

WC ELEMENTS



**Prevista Dry WC element  
with shower WC connection  
1120 mm**

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, barrier-free

**Equipment**

powder-coated frame (40x40), concealed cistern 3H, flushing throttle, WC connection box, conduit pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$  at the back and top, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

**Technical data**

Small flush volume factory setting approx. 3 l  
 Small flush volume setting range approx. 2–4 l  
 Large flush volume factory setting approx. 6 l  
 Large flush volume setting range approx. 3.5–7.5 l  
 Max. load 400 kg  
 Max. projection 700 mm

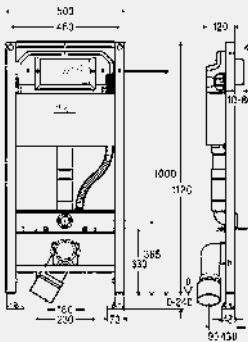
**Note**

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

**Model 8522**

CH	W	PU	Article
1120	500	1/15	771 980

CH = Construction height





WASHBASIN ELEMENTS



**Prevista Dry washbasin element  
1120 mm**

**height-adjustable connections**

- for WB with single-hole fitting
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

**Equipment**

powder-coated frame (40x40), height-adjustable ceramic fixing, height-adjustable connections with quick-release clamp, fixing material, lockable foot for adjusting the construction height, cuttable waste elbow DN40/50 with rubber nipple DN50/30

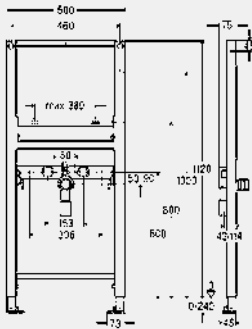
**Technical data**

Max. load 150 kg

**Model 8535**

CH	W	PU	Article
1120	500	1/10	776 183

CH = Construction height



## URINAL ELEMENTS



### Prevista Dry urinal element

- for universal water connection
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- compatible with all urinal flush plates for Prevista, integration in Prevista Dry Plus

### Equipment

powder-coated frame (40x40), crossbeam height adjustable by quick-release clamp, sound-insulated urinal flushing system installation set, urinal connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R½, suction form piece

### Technical data

Max. load 100 kg

### Note

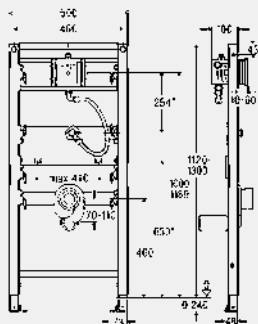
Flush plates and accessories: WC and urinal flush plates for Prevista product group.

\* The crossbeams can be exchanged among each other.

### Model 8560.32

CH	W	PU	Article
1120-1300	500	1/12	776 411

CH = Construction height



## FIXING SETS



### Prevista Dry fixing set universal

- for fixing of the Prevista Dry elements, single mounting direct on the structure, corner mounting on solid or steel stud frame
- depth-adjustable 120-200 mm, fixing possibilities for cladding

### Model 8570.36

QS	PU	Article
2	1	776 619

QS = Quantity per set



### Prevista Dry Plus fixing set

- for single and line mounting of Prevista Dry elements in Prevista Dry Plus
- suitable for mounting rail model 8001, Prevista Dry Plus mounting rail model 8401

### Model 8570.49

M	PU	Article
8	1	785 925



### Prevista Dry fixing set

- for single mounting of Prevista Dry elements on a solid wall

### Model 8573

M	QS	PU	Article
8	2	1	776 626

QS = Quantity per set



**Prevista Dry fixing set**

- for single mounting on solid wall
- suitable for mounting rail model 8001, Prevista Dry WC element model 8524, Prevista Dry washbasin element model 8539
- depth-adjustable 75–200 mm, fixing possibilities for cladding, long holes

**Model 8173**

QS	PU	Article		
2	1	460 440		

QS = Quantity per set



**Prevista Dry fixing set**

- for single mounting on solid wall
- suitable for Prevista Dry WC element model 8524, Prevista Dry washbasin element model 8539
- depth-adjustable up to 200 mm

**Model 8180.73**

M	QS	PU	Article		
10	2	1	678 630		

QS = Quantity per set

**PREVISTA CONNECTORS**



**Wall plate for Prevista**

- for Prevista pre-wall system, Prevista plug-in seat screw fitting
- silicon bronze
- Rp-thread, G-thread
- cuttable

**Note**

Only suitable for adapters with Prevista plug-in seat!

**Model 8055.2**

Rp	G	L	PU	Article		
½	½	88.5	1	785 178		



**Raxofix adapter elbow 90° with SC-Contur**

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- silicon bronze
- press connection, Prevista plug-in seat

**Note**

Only for Prevista pre-wall elements and wall plate!

**Model 5316.8**

d	G	PU	Article		
16	½	1	776 749		



**Raxofix adapter T-piece with SC-Contur**

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- silicon bronze
- press connection, Prevista plug-in seat

**Note**

Only for Prevista pre-wall elements and wall plate!

**Model 5318.8**

d1	G	d2	PU	Article		
16	½	16	1	776 855		
20	½	20	1	776 862		



**Raxofix extension piece  
with SC-Contur**

- for Prevista pre-wall system
- in combination with wall plate for Prevista model 8055.2
- silicon bronze
- press connection, Prevista plug-in seat

G	d1	d2	PU	Article		
½	16	16	1	<b>797 096</b>		
½	20	20	1	<b>797 102</b>		
½	25	25	1	<b>797 119</b>		

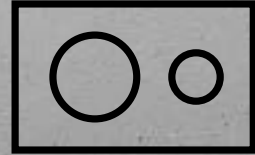
**Note**

Only for Prevista pre-wall elements and wall plate!

**Model 5325.78**

**Flush plates/accessories**

**Pre-wall/flushing technology**



Components for WC and urinal flush actuation. The conversion of mechanical actuating methods to electronic model versions possible.

**Note**

The glass versions of the Viega WC and urinal flush plates are exclusively made of single-pane tempered glass. Concealed cisterns 3H and 3L can be combined with the WC flush plates for Prevista. You can find our showroom plates (samples without function) in the product group showroom plates on the Viega website.

**Flush plate configurator**

Web application for simple, quick calculation and visualisation of the appropriate flush plate for the bathroom design.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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














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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

**COMBINATION OVERVIEW: WC ELEMENTS AND BLOCKS IN COMBINATION WITH WC FLUSH PLATES AND ACCESSORIES**

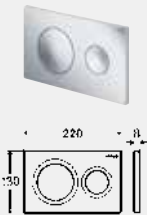
						
S1 Prevista Dry		8523	8521/8522/8530 8521.32/8522.31 8522.33/8524	8533	8533	8655.11
S3 Prevista Pure		8503/8513/ 8513.31	8502/8512/ 8512.31	8516	8516	
Vision for Life	8601.1		■	■	■	■
	8602.1		■	■	■	■
Vision for Style	8610.1		■	■	■	■
	8611.1		■	■	■	■
	8613.1		■	■	■	■
	8614.1		■	■	■	■
Vision for More	8620.1		■	■	■	
	8621.1		■	■	■	■
	8622.1		■	■	■	■
	8624.1		■	■	■	■
Vision for Style sensitive 8615.1			■	■	■	■
Vision for More sensitive 8625.1			■	■	■	■
Vision for Public	8630.1		■	■	■	
	8631.1		■	■	■	■
	8635.1		■	■	■	■
	8650.1		■	■	■	
	8653.1			■	■	
	8654.1		■			



COMBINATION OVERVIEW: TILE-LEVEL WC INSTALLATION FRAME FOR PREVISTA IN COMBINATION WITH PREVISTA DRY ELEMENTS

S1 Prevista Dry	8523	8521/8522/8530 8521.32/8522.31 8522.33/8524	8533	8533
8651.1		■	■	■

WC FLUSH PLATES  
VISIGN FOR STYLE



**WC flush plate for Prevista  
Visign for Style 20**

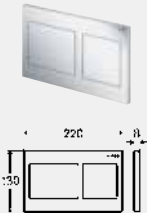
- manual flush actuation from front or top, dual flush technology

**Equipment**

fixing frame, actuating rod set, fixing bolt

**Model 8610.1**

Cover plate	Pressure piece	PU	Article
plastic white alpine	plastic white alpine	1	<b>773 793</b>
plastic chrome matt	plastic chrome matt	1	<b>773 786</b>
plastic chrome-plated	plastic chrome-plated	1	<b>773 779</b>
plastic black matt	plastic black matt	1	<b>796 389</b>



**WC flush plate for Prevista  
Visign for Style 21**

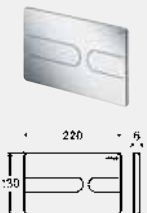
- manual flush actuation from front or top, dual flush technology

**Equipment**

fixing frame, actuating rod set, fixing bolt

**Model 8611.1**

Cover plate	Pressure piece	PU	Article
plastic white alpine	plastic white alpine	1	<b>773 250</b>
plastic chrome matt	plastic chrome matt	1	<b>773 243</b>
plastic chrome-plated	plastic chrome-plated	1	<b>773 236</b>
plastic black matt	plastic black matt	1	<b>801 724</b>



**WC flush plate for Prevista  
Visign for Style 23**

- manual flush actuation from front or top, dual flush technology

**Equipment**

fixing frame, actuating rod set, fixing bolt

**Note**

With joint between wall and flush plate for visual separation of the components (shadow gap).

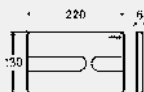
**Model 8613.1**



Cover plate	Pressure piece	PU	Article
plastic white alpine	plastic white alpine	1	<b>773 151</b>

<sup>1)</sup> Delivery time for customised range: 8 weeks plus shipping; non-returnable!

<sup>2)</sup> Delivery time for customised range: 10 weeks plus shipping; non-returnable!



**WC flush plate for Prevista**

**Visign for Style 23**

- manual flush actuation from front or top, dual flush technology

**Equipment**

fixing frame, actuating rod set, fixing bolt

**Note**

With joint between wall and flush plate for visual separation of the components (shadow gap).

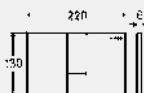
**Model 8613.1**



Cover plate	Pressure piece	PU	Article
plastic chrome matt	plastic chrome matt	1	773 069
plastic chrome-plated	plastic chrome-plated	1	773 052
plastic black matt	plastic black matt	1	801 731
plastic black polished	plastic black polished	1	773 175
plastic stainless steel coloured brushed	plastic stainless steel coloured brushed	1	773 168
acrylic black polished	plastic black matt	1	773 199
acrylic black polished	plastic stainless steel coloured brushed	1	773 182
plastic special colour	plastic special colour	1	773 205 <sup>1</sup>
plastic metallic colour	plastic metallic colour	1	773 212 <sup>1</sup>
plastic gold-plated	plastic gold-plated	1	773 229 <sup>2</sup>

<sup>1</sup> Delivery time for customised range: 8 weeks plus shipping; non-returnable!

<sup>2</sup> Delivery time for customised range: 10 weeks plus shipping; non-returnable!



**WC flush plate for Prevista**

**Visign for Style 24**

- for all Prevista concealed cisterns

- manual flush actuation from front or top, dual flush technology

**Equipment**

fixing frame, actuating rod set, fixing bolt

**Note**

With joint between wall and flush plate for visual separation of the components (shadow gap).

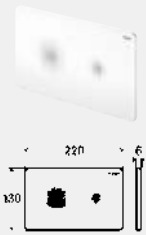
**Model 8614.1**



Cover plate	Pressure piece	PU	Article
plastic white alpine	plastic white alpine	1	773 281
plastic chrome matt	plastic chrome matt	1	773 274
plastic chrome-plated	plastic chrome-plated	1	773 267
plastic black matt	plastic black matt	1	801 748
plastic black polished	plastic black polished	1	773 304
plastic stainless steel coloured brushed	plastic stainless steel coloured brushed	1	773 298
acrylic black polished	plastic black matt	1	773 311
acrylic black polished	plastic stainless steel coloured brushed	1	773 328
plastic special colour	plastic special colour	1	773 335 <sup>1</sup>
plastic metallic colour	plastic metallic colour	1	773 342 <sup>1</sup>
plastic gold-plated	plastic gold-plated	1	773 359 <sup>2</sup>

<sup>1</sup> Delivery time for customised range: 8 weeks plus shipping; non-returnable!

<sup>2</sup> Delivery time for customised range: 10 weeks plus shipping; non-returnable!



**WC flush plate for Prevista**

**Visign for Style 25**

**sensitive**

- for all Prevista concealed cisterns
- only in combination with accessory set model 8655.11
- printed with noctilucant finish
- touchless flush actuation from front or top, dual flush technology, with Viega Hygiene function

**Equipment**

fixing frame, actuating rod set, fixing bolt

**Technical data**

Small flush volume factory setting approx. 3 l

Large flush volume factory setting approx. 6 l

**Note**

Electronic accessory set has to be ordered separately.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

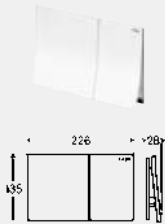
With joint between wall and flush plate for visual separation of the components (shadow gap).

**Model 8615.1**

Cover plate	PU	Article		
plastic white alpine	1	<b>774 356</b>		



**WC FLUSH PLATES  
VISIGN FOR MORE**



**WC flush plate for Prevista**

**Visign for More 200**

- for all Prevista concealed cisterns
- manual flush actuation from front, dual flush technology

**Equipment**

fixing frame, actuating rod set, fixing bolt

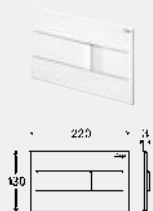
**Model 8620.1**

**DESIGN PLUS**  
powered by ISH

Cover plate	Pressure piece	PU	Article		
plastic black polished	metal copper/gold-coloured matt	1	<b>773 601</b>		
plastic black polished	metal black matt	1	<b>773 595</b>		
plastic chrome-plated	glass black	1	<b>773 588</b>		
plastic chrome-plated	glass white	1	<b>773 571</b>		
plastic black polished	timber stained oak	1	<b>773 564</b>		
plastic black polished	metal special colour	1	<b>773 618<sup>1</sup></b>		
plastic black polished	metal metallic colour	1	<b>773 625<sup>1</sup></b>		
plastic black polished	metal gold-plated	1	<b>773 632<sup>2</sup></b>		

<sup>1</sup> Delivery time for customised range: 8 weeks plus shipping; non-returnable!

<sup>2</sup> Delivery time for customised range: 10 weeks plus shipping; non-returnable!



**WC flush plate for Prevista  
Visign for More 201  
electronic**

- for all Prevista concealed cisterns
- in addition optional available WC installation frame for Prevista model 8650.1
- only in combination with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function



**Equipment**

fixing frame, actuating rod set, fixing bolt

**Technical data**

Small flush volume factory setting approx. 3 l

Large flush volume factory setting approx. 6 l

**Note**

Electronic accessory set has to be ordered separately.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

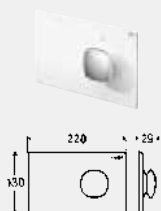
With joint between wall and flush plate for visual separation of the components (shadow gap).

**Model 8621.1**

Cover plate	Pressure piece	PU	Article
stainless steel brushed	stainless steel brushed	1	<b>773 526</b>
stainless steel black matt	stainless steel black matt	1	<b>773 519</b>
stainless steel white polished	stainless steel white polished	1	<b>773 502</b>
stainless steel special colour	stainless steel special colour	1	<b>773 533<sup>1</sup></b>
stainless steel metallic colour	stainless steel metallic colour	1	<b>773 540<sup>1</sup></b>
stainless steel gold-plated	stainless steel gold-plated	1	<b>773 557<sup>2</sup></b>

<sup>1</sup> Delivery time for customised range: 8 weeks plus shipping; non-returnable!

<sup>2</sup> Delivery time for customised range: 10 weeks plus shipping; non-returnable!



**WC flush plate for Prevista  
Visign for More 202  
electronic**

**with LED lighting**

- for all Prevista concealed cisterns
- only in combination with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function, with permanent LED lighting



**Equipment**

fixing frame, actuating rod set, fixing bolt

**Technical data**

Small flush volume factory setting approx. 3 l

Large flush volume factory setting approx. 6 l

**Note**

Electronic accessory set has to be ordered separately.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

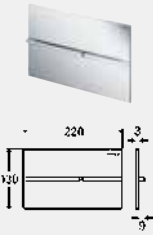
With joint between wall and flush plate for visual separation of the components (shadow gap).

**Model 8622.1**

Cover plate	Pressure piece	PU	Article
metal white polished	metal white polished	1	<b>773 458</b>
metal white polished	metal chrome-plated	1	<b>773 465</b>
metal special colour	metal special colour	1	<b>773 472<sup>1</sup></b>
metal metallic colour	metal metallic colour	1	<b>773 489<sup>1</sup></b>
metal gold-plated	metal gold-plated	1	<b>773 496<sup>2</sup></b>

<sup>1</sup> Delivery time for customised range: 8 weeks plus shipping; non-returnable!

<sup>2</sup> Delivery time for customised range: 10 weeks plus shipping; non-returnable!



**WC flush plate for Prevista  
Visign for More 204  
electronic**

- for all Prevista concealed cisterns
- in addition optional available WC installation frame for Prevista model 8650.1
- only in combination with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function

**Equipment**

fixing frame, actuating rod set, fixing bolt

**Technical data**

Small flush volume factory setting approx. 3 l

Large flush volume factory setting approx. 6 l

**Note**

Electronic accessory set has to be ordered separately.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

With joint between wall and flush plate for visual separation of the components (shadow gap).

**Model 8624.1**

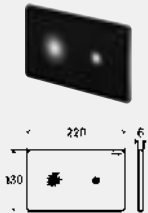
Cover plate	Pressure piece	PU	Article
stainless steel brushed	metal brushed	1	773 663
stainless steel black matt	metal black matt	1	773 656
stainless steel polished	metal chrome-plated	1	773 649
stainless steel black matt	metal brushed	1	773 670
stainless steel special colour	metal special colour	1	773 687 <sup>1</sup>
stainless steel metallic colour	metal metallic colour	1	773 694 <sup>1</sup>
stainless steel gold-plated	metal gold-plated	1	773 700 <sup>2</sup>

<sup>1</sup>) Delivery time for customised range: 8 weeks plus shipping; non-returnable!

<sup>2</sup>) Delivery time for customised range: 10 weeks plus shipping; non-returnable!



reddot winner 2020



**WC flush plate for Prevista  
Visign for More 205  
sensitive  
with LED lighting**

- for all Prevista concealed cisterns
- only in combination with accessory set model 8655.11
- chrome-plated frame
- touchless flush actuation from front or top, dual flush technology, with Viega Hygiene function

**Equipment**

fixing frame, actuating rod set, fixing bolt

**Technical data**

Small flush volume factory setting approx. 3 l

Large flush volume factory setting approx. 6 l

**Note**

Electronic accessory set has to be ordered separately.

Orientation light illuminates when coming closer.

Note regarding light Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

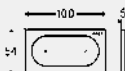
With joint between wall and flush plate for visual separation of the components (shadow gap).

**Model 8625.1**

Cover plate	PU	Article
glass black	1	774 363



WC FLUSH PLATES  
REMOTE FLUSH ACTUATIONS



**WC remote flush actuation for Prevista**

**Visign for Style 23**

**electronic**

- for all Prevista concealed cisterns
- in combination with installation set model 8640.14
- only in combination with accessory set model 8655.11
- manual flush actuation, dual flush technology, with Viega Hygiene function

**Equipment**

fixing frame

**Technical data**

Small flush volume factory setting approx. 3 l

Large flush volume factory setting approx. 6 l

**Note**

Electronic accessory set has to be ordered separately.

Suitable for installation in furniture.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

**Model 8640.1**

Cover plate	Pressure piece	PU	Article
plastic white alpine	plastic white alpine	1	<b>773 083</b>
plastic chrome-plated	plastic chrome-plated	1	<b>773 076</b>



**WC remote flush actuation for Prevista**

**Visign for More 200**

**electronic**

- for all Prevista concealed cisterns
- in combination with installation set model 8640.14
- only in combination with accessory set model 8655.11
- manual flush actuation, dual flush technology, with Viega Hygiene function

**Equipment**

fixing frame

**Technical data**

Small flush volume factory setting approx. 3 l

Large flush volume factory setting approx. 6 l

**Note**

Electronic accessory set has to be ordered separately.

Suitable for installation in furniture.

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

**Model 8641.1**

**DESIGN PLUS**  
since 1978, ISH

Pressure piece	PU	Article
glass black	1	<b>773 106</b>
glass white	1	<b>773 090</b>



**Installation set**

- for installation in wet and dry construction and pre-wall system
- suitable for WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

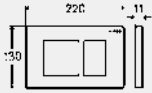
**Equipment**

conduit pipe, concealed socket

**Model 8640.14**

	PU	Article
	1	<b>789 336</b>

WC FLUSH PLATES  
VISIGN FOR PUBLIC



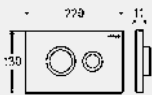
**WC flush plate for Prevista  
Visign for Public 10**

- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology, screwable

**Equipment**  
fixing frame, actuating rod set, fixing bolt

**Model 8630.1**

Cover plate	Pressure piece	PU	Article
stainless steel brushed	stainless steel brushed	1	<b>774 349</b>



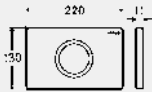
**WC flush plate for Prevista  
Visign for Public 11**

- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology, screwable

**Equipment**  
fixing frame, actuating rod set, fixing bolt

**Model 8631.1**

Cover plate	Pressure piece	PU	Article
stainless steel brushed	stainless steel polished	1	<b>774 325</b>
stainless steel white polished	stainless steel polished	1	<b>774 332</b>



**WC flush plate for Prevista  
Visign for Public 12  
infrared flush actuation**

- for all Prevista concealed cisterns
- only in combination with accessory set model 8655.11
- touchless infrared flush actuation from front, dual flush technology, with Viega Hygiene function, screwable

**Equipment**  
fixing frame, actuating rod set, fixing bolt

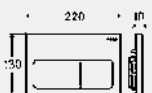
**Technical data**  
Small flush volume factory setting approx. 3 l  
Large flush volume factory setting approx. 6 l

**Note**  
Electronic accessory set has to be ordered separately.  
Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

**Model 8635.1**

Cover plate	PU	Article
stainless steel brushed	1	<b>774 370</b>
stainless steel white polished	1	<b>774 387</b>

WC FLUSH PLATES  
VISIGN FOR LIFE



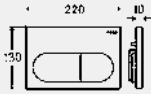
**WC flush plate for Prevista  
Visign for Life 5**

- for all Prevista concealed cisterns
- for inspection shaft depth > 60 mm please order separately: extension set model 8570.60
- manual flush actuation from front or top, dual flush technology

**Equipment**  
actuating rod set, fixing material

**Model 8601.1**

Cover plate	Pressure piece	PU	Article
plastic white alpine	plastic white alpine	1	<b>773 731</b>
plastic chrome matt	plastic chrome matt	1	<b>773 724</b>
plastic chrome-plated	plastic chrome-plated	1	<b>773 717</b>



**WC flush plate for Prevista**

**Visign for Life 6**

- for all Prevista concealed cisterns
- for inspection shaft depth > 60 mm please order separately: extension set model 8570.60
- manual flush actuation from front or top, dual flush technology

**Equipment**

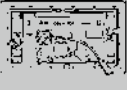
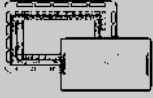























actuating rod set, fixing material

**Model 8602.1**

Cover plate	Pressure piece	PU	Article		
plastic white alpine	plastic white alpine	1	<b>773 762</b>		
plastic chrome matt	plastic chrome matt	1	<b>773 755</b>		
plastic chrome-plated	plastic chrome-plated	1	<b>773 748</b>		



**WC FLUSH PLATES**
**COMBINATION OVERVIEW: WC AND URINAL FLUSH PLATES WITH ACCESSORIES**

					
		<b>8650.1</b>	<b>8651.1</b>	<b>8653.1/8654.1</b>	<b>8651.2</b>
Visign for Life 5 8601.1					
Visign for Life 6 8602.1					
Visign for Style 20 8610.1			■	■	
Visign for Style 21 8611.1			■	■	
Visign for Style 23 8613.1				■	
Visign for Style 24 8614.1			■*	■	
Visign for More 200 8620.1				■	
Visign for More 201 8621.1		■	■	■	
Visign for More 202 8622.1			■	■	
Visign for More 204 8624.1		■	■	■	
Visign for Style 25 sensitive 8615.1				■	
Visign for More 205 sensitive 8625.1				■	
Visign for Public 10 8630.1					
Visign for Public 11 8631.1					
Visign for Public 12 8635.1					
Visign for Style 20 8610.2					■
Visign for Style 21 8611.2					■
Visign for Style 23 8613.2					
Visign for More 200 8620.2					■
Visign for Public 11 8631.2					
Visign for Public 12 8635.2					

\* Not suitable for art. no. 773 311 and art. no. 773 328.

WC FLUSH PLATES  
WC ACTUATION ACCESSORIES



**Accessory set electronic**

- equipped with drive unit model 8580.29
- use with WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

**Equipment**

mains adapter (cable length 1.05 m)

**Technical data**

Mains voltage 100–240 V AC/50–60 Hz

**Note**

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

**Model 8655.11**

	PU	Article		
	1	783 952		



**Junction box**

- for mains adapter and on-site shower WC connection
- plastic

**Model 8570.62**

	PU	Article		
	1	786 274		



**WC installation frame for Prevista with LED lighting**

- for all Prevista concealed cisterns
- only in combination with WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1
- plastic

**Equipment**

fixing frame, fixing bolt, connection piece

**Note**

Orientation light illuminates when coming closer.

**Model 8650.1**

	PU	Article		
	1	775 803		



**WC installation frame for Prevista tile-level**

- for Prevista concealed cistern, tile-level installation of the WC flush plate, dry construction
- suitable for WC flush plate for Prevista Visign for Style 20 model 8610.1, WC flush plate for Prevista Visign for Style 21 model 8611.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for Style 24 article 773 267, 773 274, 773 281, 773 298, 773 304, 773 335, 773 342, 773 359, 801 748
- plastic

**Note**

The tile-level installation frame can only be used in the Viega pre-wall systems Prevista Dry and Prevista Dry Plus!

**Model 8651.1**

Version	PU	Article		
chrome-plated	1	775 810		



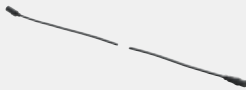
**WC tablet holder for Prevista**  
 - for WC cleaning tablets, concealed cistern 3H, concealed cistern 3L  
 - plastic  
**Equipment**  
 base frame, tablet holder, fixing frame  
**Model 8653.1**

	PU	Article		
	1	773 366		



**WC tablet holder for Prevista**  
 - for WC cleaning tablets, concealed cisterns 3F  
 - plastic  
**Equipment**  
 base frame, tablet holder, fixing frame  
**Model 8654.1**

	PU	Article		
	1	798 550		



**Extension cable**  
 - for mains adapter and control or reed contact and control, drain/overflow with electrical drive  
 - spare part for urinal conversion kit model 8121.020  
 - suitable for Multiplex Trio F drain/overflow model 6148.1, urinal control model 8121.21, mains adapter model 8350.11, 8350.12, programming set model 8350.26, mains adapter model 8580.32, accessory set model 8655.11  
**Model 8352.690**

cl	PU	Article		
2000	1	628 505		

cl = Cable length



**Connection cable**  
 - for external flush actuation with on-site and commercially available button with closing function or potential-free contact (closing period min. 350 ms)  
 - in addition optional available extension cable adapter model 8580.49  
 - suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1  
**Model 8570.55**

cl	PU	Article		
3000	1	786 007		

cl = Cable length



**Battery compartment**  
 - suitable for WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1  
**Equipment**  
 battery block 6 V (battery type CR-P2)  
**Model 8570.56**

	PU	Article		
	1	786 014		





**Adapter**

- for redundant power supply to mains adapter operation
- suitable for WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

**Equipment**

adapter plug, battery compartment, battery block 6 V (battery type CR-P2)

**Model 8570.57**

	PU	Article		
	1	786 021		



**Radio receiver**

- for reception of a flush actuation via radio signal in combination with HEWI support arm 802.50.01... and HEWI upgrade kit WC flush actuation radio-controlled 802.50.060 L model left-hand, radio-controlled 802.50.060 R model right-hand or in combination with HEWI support arm 801.50... and HEWI upgrade kit WC flush actuation (radio-controlled) 801.05.060
- in addition optional available extension cable adapter model 8580.49
- suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

**Technical data**

Receiving frequency 868.4 MHz

**Model 8570.58**

	PU	Article		
	1	786 038		



**Extension cable adapter**

- for connection of a further electrical incoming signal
- suitable for connection cable model 8570.55, radio receiver model 8570.58, WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1, WC installation frame for Prevista model 8650.1, accessory set model 8655.11

**Model 8580.49**

	PU	Article		
	1	787 691		



**Extension set**

- for dual flush technology, flush actuation from front or top, concealed cistern 3H, concealed cistern 3L
- suitable for WC flush plate for Prevista Visign for Style 20 model 8610.1, WC flush plate for Prevista Visign for Style 21 model 8611.1, WC flush plate for Prevista Visign for Style 23 model 8613.1, WC flush plate for Prevista Visign for Style 24 model 8614.1, WC flush plate for Prevista Visign for More 200 model 8620.1

- plastic

**Equipment**

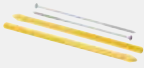
actuating rod set, fixing bolt set

**Note**

For max. primary walling or brick lining up to 200 mm tile front edge!

**Model 8570.59**

	PU	Article		
	1	786 045		



**Extension set**

- for dual flush technology, flush actuation from front or top
- suitable for WC flush plate for Prevista Visign for Life 5 model 8601.1, WC flush plate for Prevista Visign for Life 6 model 8602.1
- plastic

**Equipment**

actuating rod set, fixing bolt set

**Note**

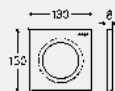
For max. primary walling or brick lining up to 200 mm tile front edge!

**Model 8570.60**

L	PU	Article		
200	1	786 052		



## URINAL FLUSH PLATES VISIGN FOR STYLE



### Urinal flush plate for Prevista Visign for Style 20

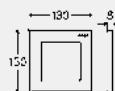
- for urinal flushing system
- plastic
- manual flush actuation from front

#### Equipment

fixing frame, actuating rod set, fixing bolt, cartridge valve

#### Model 8610.2

	Cover plate	Pressure piece	PU	Article
	plastic white alpine	plastic white alpine	1	774 493
	plastic chrome matt	plastic chrome matt	1	774 486
	plastic chrome-plated	plastic chrome-plated	1	774 479
<b>NEW</b>	plastic black matt	plastic black matt	1	817 947



### Urinal flush plate for Prevista Visign for Style 21

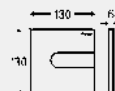
- for urinal flushing system
- plastic
- manual flush actuation from front

#### Equipment

fixing frame, actuating rod set, fixing bolt, cartridge valve

#### Model 8611.2

	Cover plate	Pressure piece	PU	Article
	plastic white alpine	plastic white alpine	1	774 523
	plastic chrome matt	plastic chrome matt	1	774 516
	plastic chrome-plated	plastic chrome-plated	1	774 509
<b>NEW</b>	plastic black matt	plastic black matt	1	818 050



### Urinal flush plate for Prevista Visign for Style 23

- for urinal flushing system
- plastic
- manual flush actuation from front

#### Equipment

fixing frame, actuating rod set, fixing bolt, cartridge valve

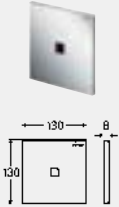
#### Note

With joint between wall and flush plate for visual separation of the components (shadow gap).

#### Model 8613.2

Cover plate	Pressure piece	PU	Article
plastic white alpine	plastic white alpine	1	774 554
plastic chrome matt	plastic chrome matt	1	774 547
plastic chrome-plated	plastic chrome-plated	1	774 530
plastic black polished	plastic black polished	1	774 578
plastic stainless steel coloured brushed	plastic stainless steel coloured brushed	1	774 561
acrylic black polished	plastic black matt	1	774 592
acrylic black polished	plastic stainless steel coloured brushed	1	774 585

**URINAL FLUSH PLATES**  
VISIGN FOR MORE



**Urinal flush plate for Prevista**

**Visign for More 200**

**infrared flush actuation**

- for urinal flushing system
- plastic, glass, wood
- touchless infrared flush actuation from front

**Equipment**

fixing frame, fixing bolt, electronic cartridge valve, mains adapter

**Technical data**

Mains voltage 100–240 V AC/50–60 Hz

**Note**

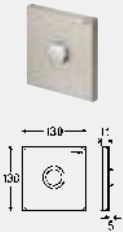
With Viega Hygiene function optionally after 1 h, 12 h, 24 h, 72 h or 168 h without use.  
With joint between wall and flush plate for visual separation of the components (shadow gap).

**Model 8620.2**

DESIGN **PLUS**  
powered by SH

	Cover plate	PU	Article
<b>NEW</b>	plastic white alpine	1	<b>774 639</b>
	plastic chrome-plated	1	<b>774 622</b>
	plastic black matt	1	<b>814 090</b>
	plastic stainless steel coloured brushed	1	<b>774 646</b>
	glass black	1	<b>774 677</b>
	glass white	1	<b>774 660</b>
	timber stained oak	1	<b>774 653</b>

**URINAL FLUSH PLATES**  
VISIGN FOR PUBLIC



**Urinal flush plate for Prevista**

**Visign for Public 11**

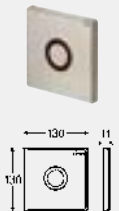
- for urinal flushing system
- stainless steel
- manual flush actuation from front

**Equipment**

fixing frame, actuating rod set, fixing bolt, cartridge valve

**Model 8631.2**

Cover plate	Pressure piece	PU	Article
stainless steel brushed	stainless steel polished	1	<b>774 608</b>
stainless steel white polished	stainless steel polished	1	<b>774 615</b>



**Urinal flush plate for Prevista**

**Visign for Public 12**

**infrared flush actuation**

- for urinal flushing system
- stainless steel
- touchless infrared flush actuation from front

**Equipment**

fixing frame, fixing bolt, electronic cartridge valve, mains adapter

**Technical data**

Mains voltage 230 V/50 Hz

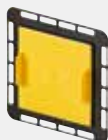
**Note**

With Viega Hygiene function optionally after 1 h, 12 h, 24 h, 72 h or 168 h without use.

**Model 8635.2**

Cover plate	PU	Article
stainless steel brushed	1	<b>774 684</b>
stainless steel white polished	1	<b>774 691</b>

URINAL FLUSH PLATES  
URINAL ACTUATION ACCESSORIES



**Urinal installation frame for Prevista**

**tile-level**

- for tile-level installation of the urinal flush plate
- suitable for urinal flush plate for Prevista Visign for Style 20 model 8610.2, urinal flush plate for Prevista Visign for Style 21 model 8611.2, urinal flush plate for Prevista Visign for More 200 model 8620.2
- plastic

**Note**

The tile-level installation frame can only be used in the Viega pre-wall systems Prevista Dry and Prevista Dry Plus!

**Model 8651.2**

Version	PU	Article		
chrome-plated	1	<b>775 827</b>		



**Battery compartment**

- suitable for urinal flush plate for Prevista Visign for More 200 model 8620.2, urinal flush plate for Prevista Visign for Public 12 model 8635.2

**Equipment**

battery block 6 V (battery type CR-P2)

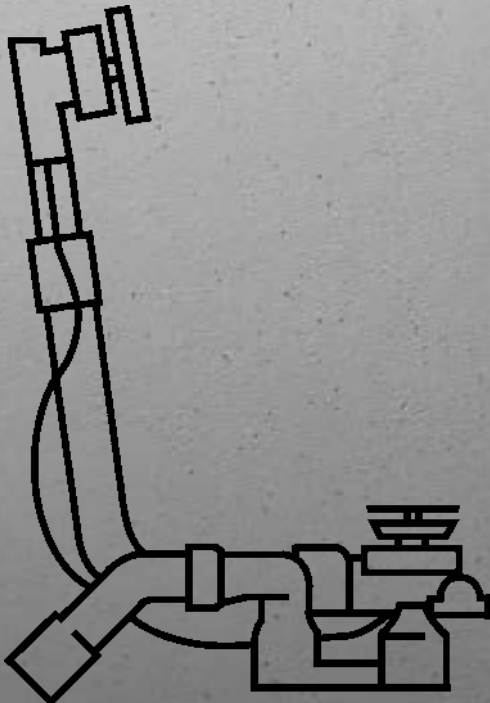
**Model 8580.33**

	PU	Article		
	1	<b>786 588</b>		



# Drains for bathtubs and shower trays

## Drainage technology



Supplies, drains and overflows made of polypropylene (PP) and accessories for bathtubs and shower trays. Various mechanical and electronic equipment versions.

#### **Multiplex Trio E**

Electronically controlled mixing unit for filling a bathtub. For use with drain and overflow fittings with water supply.

#### **Multiplex Trio**

Drain and overflow for bathtubs, with water supply through the overflow unit, drain hole Ø 52 mm, for use with pipe interrupter, rotatable rosette or motor-operated.

#### **Rotaplex Trio**

Drain and overflow for bathtubs, with water supply through the overflow unit, drain hole Ø 90 mm, for use with pipe interrupter, rotatable rosette or motor-operated.

#### **Multiplex Trio F**

Drain and overflow for bathtubs, with water supply through the drain unit, drain hole Ø 90 mm, for use with pipe interrupter, rotatable rosette or motor-operated.

#### **Rotaplex Trio F**

Drain and overflow for bathtubs, with water supply through the drain unit, drain hole Ø 90 mm, for use with pipe interrupter, rotatable rosette or motor-operated.

#### **Multiplex**

Drain and overflow for bathtubs, drain hole Ø 52 mm, rotatable rosette operation.

#### **Rotaplex**

Drain and overflow for bathtubs, drain hole Ø 90 mm, rotatable rosette operation.

#### **Citaplex**

Drain and overflow for bathtubs, drain hole Ø 52 mm, closure with valve plug.

#### **Domoplex**

Drain for shower trays, drain hole Ø 52 mm, with removable odour trap.

#### **Tempoplex**

Drain for shower trays, drain hole Ø 90 mm, installation depth 60 or 80 mm, with removable odour trap.

#### **Tempoplex Plus**

Drain for shower trays, drain hole Ø 90 mm, installation depth 90 mm, with especially high drainage capacity, with removable odour trap.

#### **Duoplex**

Drain for shower trays, drain hole Ø 52 mm, with cover cap standpipe, with removable odour trap.

#### **Varioplex**

Drain for shower trays, drain hole Ø 52 mm, with standpipe.

#### **Note**

Use of the products for areas of application and media other than those described must be agreed in consultation with Viega! Plastic products made from PP (polypropylene) are environmentally compatible and offer the best properties for domestic wastewater. Hot water heated only briefly to max. 95 °C may be discharged via the odour traps! Do not use chemical cleaning agents to remove pipe blockages! Use only mild cleaning agents for the surfaces! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

#### **Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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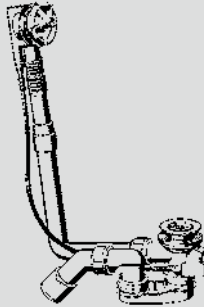
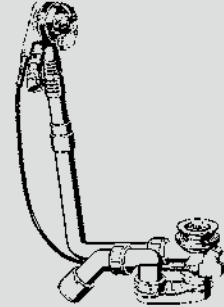
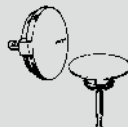
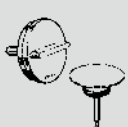
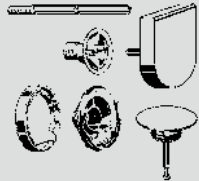

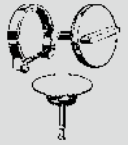
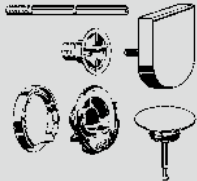
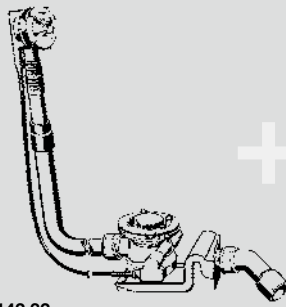
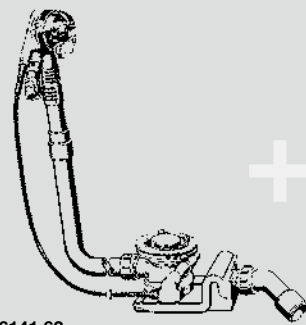




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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

OVERVIEW OF EQUIPMENT SETS

Multiplex	Multiplex Trio
 <p>6162.1 6163.1 6163.2</p>	 <p>6161.52 6161.62 6161.72</p>
 <p>6162.01</p>  <p>6154.0</p>  <p>6171.0</p>	 <p>6161.01</p>  <p>6161.13</p>  <p>6170.0</p>
Rotaplex	Rotaplex Trio
 <p>6142.32 6142.33</p>	 <p>6141.62 6141.72</p>
 <p>6142.01</p>  <p>6156.0</p>	 <p>6141.01</p>  <p>6141.02</p>

**MULTIPLEX**



**Multiplex drain/overflow**

**Visign M5**

**flat version; only 33 mm space required behind the bathtub**

**Equipment**

chrome-plated rotatable rosette, chrome-plated drain plug, odour trap, chrome-plated valve

**Technical data**

Water seal level 50 mm

Drainage capacity accumulation height 300 mm 0.92 l/s

Overflow capacity accumulation height 60 mm over middle of overflow hole 0.63 l/s

**Note**

See current overview for usage notes.

quality controlled in accordance with DIN EN 274

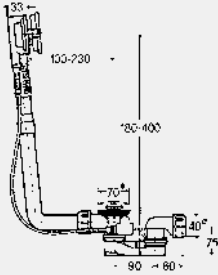
Model	DN	BCL	SB	BCC	B52	PU	Article
6162.875	40	560	✓		✓	24	110 031
6163.875	40	725		✓	✓	5	364 182

BCL = Bowden cable length

SB = Standard bathtub

BCC = Bathtub central connection

B52 = for bathtub with Ø 52 drain hole



**Multiplex drain/overflow**

**Visign M5**

**flat version; only 33 mm space required behind the bathtub**

**Equipment**

chrome-plated rotatable rosette, chrome-plated drain plug, odour trap, waste elbow 45°, chrome-plated valve

**Technical data**

Water seal level 50 mm

Drainage capacity accumulation height 300 mm 0.92 l/s

Overflow capacity accumulation height 60 mm over middle of overflow hole 0.63 l/s

**Note**

See current overview for usage notes.

quality controlled in accordance with DIN EN 274

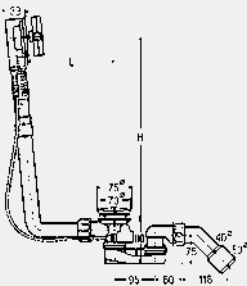
Model	DN	BCL	L	H	SB	BCC	B52	PU	Article
6162.45	40/50	560	100-260	180-400	✓		✓	24	101 909
6163.45	40/50	725	130-370	180-430		✓	✓	10	138 561

BCL = Bowden cable length

SB = Standard bathtub

BCC = Bathtub central connection

B52 = for bathtub with Ø 52 drain hole



## MULTIPLEX TRIO



### Multiplex Trio drain/overflow

#### Visign MT5

**flat version; only 33 mm space required behind the bathtub**

- for water supply through the overflow unit

#### Equipment

chrome-plated rotatable rosette, chrome-plated drain plug, chrome-plated cover rosette, inlet flange, odour trap, waste elbow 45°, chrome-plated valve

#### Technical data

Water seal level 50 mm

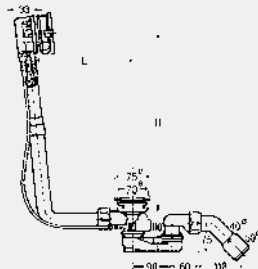
Drainage capacity accumulation height 300 mm 0.92 l/s

Overflow capacity accumulation height 60 mm over middle of overflow hole 0.63 l/s

#### Note

See current overview for usage notes.

quality controlled in accordance with DIN EN 274



Model	DN	BCL	L	H	SB	BCC	XLB	B52	PU	Article
6161.50	40/50	560	100-260	180-400	✓			✓	1/5	727 734
6161.60	40/50	725	130-370	180-430		✓		✓	1	727 741
6161.70	40/50	1070	100-680	180-480			✓	✓	1	727 758

BCL = Bowden cable length

SB = Standard bathtub

BCC = Bathtub central connection

XLB = Extra-long bathtub

B52 = for bathtub with Ø 52 drain hole

## TEMPOPLEX



### Tempoplex drain

#### Equipment

removable odour trap, waste

elbow 45°, chrome-plated cover cap

#### Technical data

Water seal level 50 mm

Drainage capacity accumulation

height 15 mm 0.45 l/s

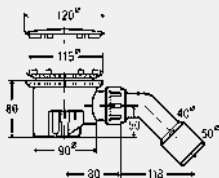
quality controlled in accordance with

DIN EN 274

Model 6956EX

Ø	DN	D90	PU	Article
120	40/50	✓	10	364 786

D90 = for shower trays with Ø 90 drain hole



### Cover cap

- for Tempoplex

Model 6956.0

Ø	Version	PU	Article
120	chrome-plated	5	192 730



### Tempoplex drain

#### Equipment

chrome-plated cover cap, removable odour trap, waste elbow 45°

#### Technical data

Water seal level 50 mm

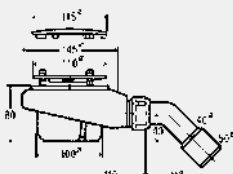
Drainage capacity accumulation height 15 mm 0.64 l/s

quality controlled in accordance with DIN EN 274

Model 6961

Ø	H	DN	D90	PU	Article
115	80	40/50	✓	1/10	575 601

D90 = for shower trays with Ø 90 drain hole



## Drains for bathtubs and shower trays V1



### Tempoplex drain

- successor to Tempoplex drain model 6962

#### Equipment

chrome-plated cover cap, removable odour trap, vertical drain pipe, minimum drill hole Ø 120 mm

#### Technical data

Water seal level 50 mm

Drainage capacity accumulation height 15 mm 0.62 l/s

quality controlled in accordance with DIN EN 274

#### Model 6965

Ø	H	DN	D90	PU	Article
115	81	40/50	✓	1	801 786

D90 = for shower trays with Ø 90 drain hole

## STANDPIPE VALVES



### Standpipe valve

- brass chrome-plated

#### Equipment

plastic cone

#### Model 44.1

G	Ø	SVL	WL	PU	Article
1¼	60	70	120	10	115 784
1¼	70	40	120	10	112 677

SVL = Slotted valve length

WL = Water level



### Standpipe valve

- brass chrome-plated

#### Equipment

rubber cone

#### Model 45.1

G	Ø	SVL	WL	PU	Article
1½	70	40	120	25	103 989
1½	70	70	120	10	122 454

SVL = Slotted valve length

WL = Water level



### Valve bottom

- for standpipe with brass cone

- brass chrome-plated

#### Model 3932-667

G	Ø	SVL	PU	Article
2	80	70	1	152 802
1½	70	40	1	129 804

SVL = Slotted valve length



### Standpipe

- brass chrome-plated

#### Equipment

plastic cone

#### Model 44.1-603

for G	WL	PU	Article
1¼	120	1	132 682
1¼	140	1	159 108
1¼	175	1	147 082
1¼	250	1	108 861

WL = Water level



### Standpipe

- brass chrome-plated

#### Equipment

rubber cone

#### Model 45.1-603

for G	WL	PU	Article
1½	120	5	123 864
1½	140	1	142 193
1½	175	1	145 484
1½	200	1	140 045
1½	225	1	148 263
1½	250	1	124 915
1½	275	1	240 554
1½	300	1	208 622
1½	325	1	237 363
1½	350	1	175 108

WL = Water level



**Valve bottom**  
 - for standpipe valve with rubber or plastic cone  
 - brass chrome-plated  
**Model 45-667**

G	Ø	SVL	PU	Article
1¼	60	70	1	<b>109 844</b>
1¼	70	40	1	<b>132 095</b>
1½	70	40	1	<b>116 910</b>
1½	70	70	1	<b>126 605</b>

SVL = Slotted valve length

**SLOTTED VALVES, ODOUR TRAPS**



**Slotted valve Equipment**  
 valve plug  
**Model 6185**

G	Ø	Version	PU	Article
1½	42	chrome-plated	1	<b>117 283</b>



**Slotted valve**  
 - brass  
**Equipment**  
 sieve  
**Model 6912**

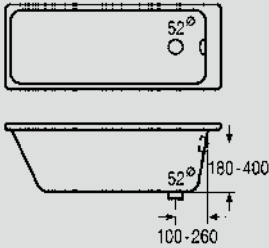
G	Ø	SVL	Version	PU	Article
1½	70	60	chrome-plated	1	<b>128 944</b>

SVL = Slotted valve length

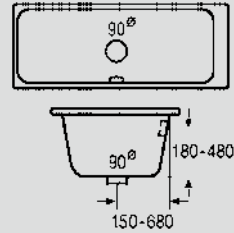


USAGE NOTES

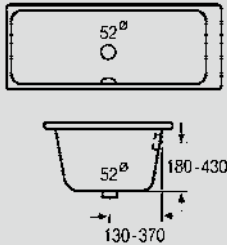
**A** 6145.4; 6161.2; 6161.50; 6161.51; 6161.52 + 6161.01/  
6161.13; 6162; 6162.1 + 6162.01/6154.0; 6162.175 +  
6162.01/6154.0; 6162.45; 6162.875; 6170.10; 6171.10;  
6176; 6176.24; 6176.45



**E** 6142.33 + 6142.01/6156.0; 6141.70; 6141.71; 6141.72 +  
6141.01/6141.02



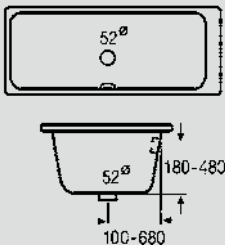
**B** 6145.5; 6145.51; 6148.1; 6161.36; 6161.60; 6161.61;  
6161.62 + 6161.01/6161.13; 6163; 6163.1 + 6162.01/  
6154.0; 6163.45; 6163.875; 6170.11; 6171.11; 6175.1;  
6175.1



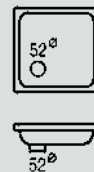
**F** 6957; 6960; 6960.1 + 6960.0/6964.0; 6961; 6961.1 +  
6960.0/6964.0; 6961.6; 6961.61 + 6960.0/6964.0;  
6961.875; 6962; 6962.1 + 6960.0/6964.0; 6963; 6963 +  
6960.0/6964.0; 6963.6



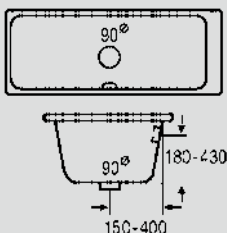
**C** 6145.6; 6161.70; 6161.71; 6161.72 + 6161.01/6161.13;  
6163.2 + 6162.01/6154.0; 6170.12; 6171.12



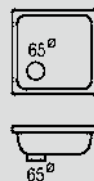
**G** 6928; 6928.1 + 6928.0/6930.0; 6928.175 + 6928.0/6930.0;  
6928.21 + 6928.0/6930.0; 6928.9; 6928.95; 6928.175 +  
6928.0/6930.0; 6928.9; 6931.45; 6934; 6934.1 + 6934.0



**D** 6142.32 + 6142.01/6156.0; 6141.60; 6141.61; 6141.62 +  
6141.01/6141.02; 6175.2



**H** 6929; 6929.1 + 6931.0; 6929.21 + 6931.0; 6929.29;  
6929.95



<b>Bette:</b>				
Belbette	A	BetteRomantica	A	Piccolo Sky 180, 181
BetteArco	A	BetteSchmidten II	D	Piccolo shower tray 669, 670
BetteBambino	A	BetteSeat	A	Portofino 113, 115
BetteCaro without apron, 35 high	F	BetteSelect 3410–3413	C	Portofino 340
BetteCaro shower tray		BetteSelect 3420–3433	B	Smart-line 30/31
with/without apron, 65 high	F	BetteSetline	A	Smart-line 32, 34, 35, 36, 37, 38, 39,
BetteChic	A	BetteSet	A	40, 44, 45, 46, 47
BetteClassic	A	BetteSet Comfort	A	Smart-line shower tray 60–71
BetteCora	B	BetteSign	A	Smart-line shower tray 60–66
BetteCora Ronda	B	BetteSkyline	D	Vario 242, 243
BetteCora Ronda Comfort	B	BetteSpa	E*	
BetteCora Comfort	B	BetteStarlet	B	<b>Galatea:</b>
BetteCorner without apron, 35 high	F	BetteStarlet Comfort	B	Beach BH 180, BH 200
BetteCorner shower tray		BetteStarlet I	B	Beach BH 190S, BH 150E
with/without apron, 65 high	F	BetteStarlet I Comfort	F	Beach BH shower tray all models
BetteCorner shower tray		BetteStarlet II	B	Cliff CF 145E, CF 210S
with/without apron, 150 high	G	BetteStarlet III	B	Cliff CF 180
BetteCorner shower tray		BetteStarlet IV	B	Cliff CF shower tray all models
with/without apron, 280 high	A	BetteStarlet IV Comfort	B	Coast CT 180, CT 170, CT 170U,
BetteCorner Morrison	B	BetteStarlet V	B	CT 170D, CT 160K, CT 180K
without apron	B	BetteStarlet V Comfort	B	Coast CT 145E, CT 190S, CT 200S
BetteCorner Morrison Comfort	B	BetteStarlet Flair Oval	B	Coast CT shower tray all models
BetteCorner Sieger cornered round	D	BetteStarlet Oval	B	Splash SH 160/75, SH 170/75
BetteCorner Sieger Comfort	D	BetteStarlet Oval Comfort	B	Sunrise SE 150/70, SE 160/70,
BetteDarling bath tub	B	BetteStarlet Octa	B	SE 170/70, SE 180/80,
BetteDarling shower tray	F	BetteStarlet Hexagon	B	SE 150/75, SE 160/75,
BetteDream	B	BetteSteel Duo	B	SE 170/75, SE 150U, SE 160U
BetteDual	B	BetteSteel Oval	B	Sunrise SE 80QFL/QSF/RFL/RSE,
BetteDuett	A	BetteSteel Corner	A	SE 90QFL/QSF/RFL/RSE,
BetteDuo	A	BetteSteel Corner Comfort	A	SE 100QFL/QSF, SE 90/75FL/SF,
Bette shower ultra-flat 3,5 CM	F	BetteStep bath tub	A	SE 90/80FL/SF
Bette shower tray 6,5 CM	F	LaBette	A	Sunset ST 45E, ST 116 cornered,
Bette shower tray 15,0 CM	G	* = do not use Rotaplex Trio,		ST 116 round
Bette shower tray 28,0 CM	A	model 6141.33		Sunset ST 200, ST 176E
BetteEmotion	F	<b>Duravit:</b>		Sun S 109, S 110, S 202, S 204,
BetteEsprit	B	Daro 700027, 700141	A	S 206, S 208, S 210, S 220 left,
BetteEsprit Comfort	B	Daro 700028	B	S 222 right, S 224 left, S 226 right
BetteFamily	B	Darling 700238–4	B	Sun S 114, S 115,
BetteFamily Octa	B	D-Code 700096, 700098, 700100	A	S 180/800 V VL VR, S 190/900C,
BetteFamily Oval	B	D-Code 700101, 700137, 700138,		S 190/800 V VL VR, S 200/900C
BetteForm	A	710097, 710099		Sun S 332, S 333, S 341, S 342,
BetteForm Comfort	A	D-Code 720093–113	B	S 343, S 345, S 346, S 352,
BetteForm Low-Line	A	Dura Style	F	S 353, S 354, S 360, S 361,
BetteForm Nova	A	Esplanata 700281–91	B	S 370, S 371, S 374, S 375,
BetteForm Safe	A	Happy D. 700308–320	C	S 381, S 382, S 383, S 385
BetteFree	B	Happy D. shower tray	B	Sun S 301, S 302, S 314
BetteHome	D	Onto 700230–233	F	Surf SF 150 D, SF 150 U, SF 170,
BetteHome Comfort	D	Paiova	B	SF 170 U, SF 180
BetteHome Oval	D	PuraVida 700181, 700198	C	
BetteHome Oval Comfort	D	PuraVida 700182, 700183, 700184	A	<b>GKI</b>
BetteLine	A	PuraVida shower tray 720077/78	B	MEMO:
BetteLuna	B	Starck Rectangle 700001–3, 700059,	F	Rectangle bathtub 1700x750x450,
BetteMetric	B	700060, 700089, 700333–337,		1700x800x450, 1800x800x450
BetteMorrison	B	700117–700119	B	Rectangle bathtub 1900x900x450,
BetteMorrison Comfort	B	Starck Rectangle 700204–207,	A	1800x1400x500
BetteMorrison Oval	B	700048, 700052, 700057,		Oval bathtub 1800x800x450
BetteOcean	B	700058, 700061, 700062,		Oval bathtub 1900x900x450
BetteOcean Low-Line	B	700088, 700090, 700338–341	B	Corner bathtub 1700x900/600x450,
BetteOne/Highline	B	Starck Oval 700009–12	B	1750x1350/700x450
BetteOne Relax/Highline	B	Starck shower tray series	B	Shower tray family
BettePlan	B	Vero	F	FOX:
BettePoint	F	<b>Duscholux:</b>	B	Rectangle bathtub 1700x750x420,
BettePoint Corner	F	Ancona 110, 112		1800x800x460
BettePoint Wall	F	Ancona shower tray 914, 915		Oval bathtub 1850x900x460
BettePool Oval	D	Cordoba 871, 875	A	Corner solution 1800x800x460
BettePool I, II, III	D	Free-line 118, 242, 408/409, 534	F	LIVE:
BettePrisma	A	Malaga 460, 461, 470, 471	F	Rectangle bathtub 1700x800x430,
BetteProfi-Form	A	Malaga shower tray 774	D	1800x800x450
BettePur 170	B	Prime-line 245/246, 247/248,	A	Shower tray family
BettePur 180	A	249/250, 251/252, 253/254, 255,	F	UNO:
BettePur Comfort	A	257, 259, 260, 261, 262, 263,		Rectangle bathtub 1700x750x450,
BettePur Oval	A	264, 265, 266		1800x800x480, 1700x800x480
BettePur Hexagon	A	Piccolo 163, 164, 167, 168, 173, 174	A	Oval bathtubs 1800x800x480
BettePur IV/V	A	Piccolo Duo	A	Hexagonal bathtub 1900x900x450,
BettePur IV/V Comfort	A		A	2050x900x480
			A	Shower tray family

# Drains for bathtubs and shower trays V1

Vario corner bathtub NOVA 1400x1400x450, 1900x900x450, 2050x900x480			
<b>Hoesch:</b>			
Arica 5569, 5573			
Armada 6169, 6173, 6174-6179, 6182, 6183			
Armada 6336, 6369, 6401, 6407, 6411, 6417, 6421 6544, 6556, 6566, 6568			
Aviva 6618			
Aviva 6619, 6620			
Avventura 6648, 6698			
Cartagena 5537			
Capri 6103-6107, 6116, 6195			
Combi 5590			
Edition Andree Putman 6655, 6656			
Foster 6646, 6647, 6629			
Foster 6628, 6476-6479			
Giorno 6679-6681, 6693, 6694, 6699			
Happy D. 6180, 6181, 6484-6487			
Largo 3695, 3705, 3706, 3708, 3709			
Largo 3692, 3693, 3694, 3696, 3707, 3691, 3710			
Lima 6388			
Medici 6005			
Maxi 3069, 3081, 3082, 3087, 3103, 3632			
Modula 6621-6624			
Midi 3517, 3518, 3623, 3627			
Midi 3633, 3635			
Muna 4160-4210			
Oriental 6115			
Orlando 6017			
Parana 5533, 5544, 5545, 5564-5567, 5572			
Philippe Starck 6020, 6136			
Philippe Starck 6351, 6350			
Putman 6655			
Regatta 6454, 6455, 6456, 6457, 6460, 6461, 6462, 6455			
Samar			
Scelta 3670, 3671, 3676-3678			
Scelta, 3672-3675, 3679			
Sensa Mare 3680, 3681			
Sensa Mare 6499			
Single Bath 3686-3688			
Tacna 5539, 5574, 6466			
Thasos 6435, 6447, 6531, 6627			
Topeka 5547, 5570, 5575			
Waikiki 6011			
Zero 6531, 6627			
* = use only Multiplex			
<b>Ideal Standard:</b>			
Connect AIR	A		
Connect AIR	F		
Connect Playa T 9623-37	A		
Dea K6695, K6631	A		
Hotline K 2745 - K 2763	A		
Hotline K 2766 - K2768, K 2771 - K 2774, K 2779 - K2781, K 2783, K 2784	A		
Hotline K 2764, K 2765, K 2769, K 2770, K 2775, K 2776, K 2782	A		
Hotline Plus K 6238 - K 6247, K 6535, K 6536, K 6602, K 6611, K 6618, K 6623, K 6801, K 6802	A		
Hotline Plus K 6252 - K 6263, K 6265, K 6268 - K 6273, K 6278 - K 6281	F		
Hotline Plus K 6248 - K 6251, K 6264 - K 6281	G		
Strada K 2605-2611	A		
Tonic K 5029, K 6015, K 6702-6715	F		
Ultra Flat	F		
<b>Kaldewei:</b>			
Arondo 870-881	C		
Bassino 144	A		
Cayono Duo	B		
Cayon / Cayon STAR	A		
Cayono Plan	B		
Classic Duo/Oval, 103, 105, 107, 109-115	F		
Cornezza 670-681	F		
Duo Pool 150	B		
Duschplan	F		
Dyna Duo 610, 611	C		
Dyna Set/Dyna Set Star 620/621, 622/623, 624/625, 626/627	B*		
Dyna/Dyna Star 393, 394, 630, 631	F		
Fontana 564, 565, 567, 568, 569, 583, 586, 587, 594, 2568, 2586	B		
Fontana 584, 585, 589	A		
Kusatsu Pool 177	B		
Mega family 180, 182, 184, 184-7	A		
Mini/Mini Star 830-837	A		
Novola family 252-254, 256, 260, 261, 262	B		
Plaza Duo 190, 192	F		
Punta Duo 910	B		
Puroset Wide	C		
Puro 652, 653, 693, 687, 691	C		
Puro 656, 657, 684, 688, 692	B		
Rondo family 700, 701, 706-711, 716-719	A		
Sanidusch 495, 496, 558, 559	F		
Sanidusch 395-397, 539-541, 548-552	B		
Saniform family 245, 246, 330-338, 344, 345, 360-1-363-1, 366-1, 367-1, 371-1-373-1, 375-1, 374, 362-1 V1, 332 V1, 362-1 V2, 332 V2, 362-1 V3, 332 V3, 362-1 V4, 332 V2	B		
Scona	A		
Sanilux/Sanilux Star 342, 343	F		
Studio/Studio Star 826, 827, 828, 829	A		
Superplan	B		
Twin Pool 660	F		
Vaio family 944-947, 950-961	B		
Zirkon 501, 502, 600-606, 503-506	A		
Zirkon 507-514	F		
<b>Koralle:</b>			
T 700	D		
T 700, T 900	D		
T 300	A		
T 300	F		
T 200	A		
T 200	F		
T 400	A		
<b>Laufen:</b>			
ILBAGNOALESSI ONE 214970, 242970, 243970	G		
Indura 215071-215076	F		
LAUFEN PRO 232950, 232951	B		
LAUFEN PRO 233950, 233951	G		
230950, 230951, 231950, 231951	A		
PALOMBA COLLECTION 231800, 232800, 232801, 233800, 233801, 242800, 242801, 243800, 243801, 242970, 243970	A		
Paladium 225100, 225102, 22511	G		
Platina 215011, 215012, 215013	A		
Platina 215021, 215022, 215023	F		
Thalium	F		
<b>Polypex:</b>			
Aurora	F		A
Aurora	E		F
Bahamas	B		A
Beach	A		A
Callas	F		A
Camà	C		C
Diamana	B		F
Easy	F		A
Ego	B		A
Ego	F		F
Er-Sie-Es	B		A
E-Serie	A		G
Family	A		A
F 80, 90, 100, 120	A		F
Gala	A		A
Grande	A		A
Happy	F		A
Kreta Nova	G		A
Kamea	C		B
K-Serie (K 1100-K 1900)	A		A
Lagune	B		F
Lotus	B		A
Luna	C		A
Malibu	B		B
Maona	C		B
Maona	C		F
Mare	B		A
Milano	A		A
Napoli	B		F
Objekt	B		A
Objekt	B		F
Plus	A		A
Plano	A		F
Quattro	G		A
Rondo	A		F
Siena	A		A
Velden	A		A
Venedig	B		B
Vielo	A		A
<b>Roca:</b>			
Belice	F		A
BeCool 1800/1900x1100x420	B		B
BeCool	B		A
Cotessa	F		A
Continental	B		A
Duo Plus	B		B
Easy	F		A
Easy	G		F
Element	A		A
Genova N	A		A
Haiti	B		A
Hall	F		A
Italia	A		F
Lun	F		B
Malibu	A		A
Malta	F		F
Neo Daiquiri	F		F
Princes	A		A
Sureste N	A		A
Swing	A		A
Tampa	C		A
Vythos	F		A
<b>Villeroy &amp; Boch:</b>			
Architettura	A		A
Aqualoop UBA175AQU9V	A		A
Aveo UBQ194AVE7V	B		B
Avento	B		B
Cetus (all models)	B		B
Futurion D (all models)	B		F
La Belle UBQ180LAB2V	A		B
Legato	F		B
Libra UBQ167/170/180LIB2V	G		B
Lifetime (all models)	B		F

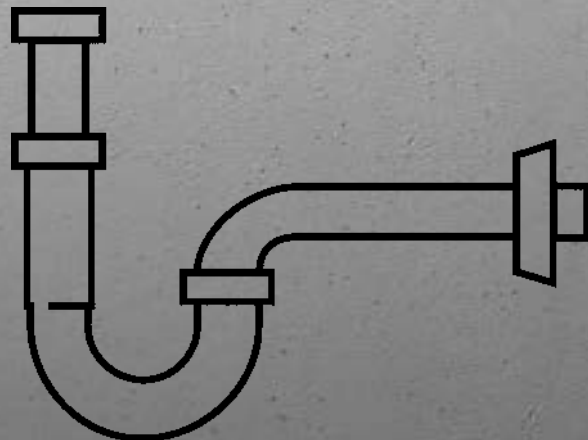


Loop&Friends (all models)	B
Luxxus UBQ145LUX3LHV/SV/UV	B
My Art UBQ170MYA2V	A
My Art UBQ180MYA2V	B
My Nature UBA190NAT7V	B
Nexus UBQ180NEO7V	B
Oberon UBQ 160/170/177/180	
OBE2V	B
O.novo B (all models)	A
O.novo D (all models)	F
Pavia UBQ160PAV2V	B
Rebana (all models)	B
Squaro (all models)	B
Subway B (all models)	B
Subway D (all models)	F

The data of the instructions for use are taken from the product informations of the manufacturers.  
For the completeness, correctness and changes we cannot take over guarantee.

## Drains for washbasins and bidets

### Drainage technology



**viega**

Drains, odour traps and accessories for washbasins and bidets. Various concealed, wall-mounted, material and design versions.

**Note**

Use of the products for areas of application and media other than those described must be agreed in consultation with Viega! Plastic products made from PP (polypropylene) are environmentally compatible and offer the best properties for domestic wastewater. Hot water heated only briefly to max. 95 °C may be discharged via the odour traps! Do not use chemical cleaning agents to remove pipe blockages! Use only mild cleaning agents for the surfaces! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

UNIVERSAL AND SLOTTED VALVES



**Universal valve**  
**Equipment**  
 valve bottom brass matt nickel-plated, valve plug  
**Model 5121**

G	Ø	Version	PU	Article
1¼	60	polished	50	100 261 <sup>1</sup>
1¼	60	polished brass	1	129 286 <sup>2</sup>
1¼	60	chrome matt	1	310 653 <sup>1</sup>
1¼	60	pure white=RAL 9010	1	118 679 <sup>1</sup>

<sup>1)</sup> stainless steel valve top  
<sup>2)</sup> brass valve top



**Universal valve**  
**Equipment**  
 stainless steel valve top, valve plug,  
 plastic valve bottom  
**Model 5121.05K**

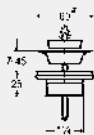
G	Ø	SL	PU	Article
1¼	60	80	25	122 065

SL = Screw length



**Universal valve**  
**Equipment**  
 stainless steel valve top, valve plug,  
 plastic valve bottom  
**Model 5121K**

G	Ø	PU	Article
1¼	55	50	111 847



**Universal valve**  
**Equipment**  
 stainless steel valve top, silver-coloured plastic valve bottom, valve plug  
**Model 5121.3**

G	Ø	Version	PU	Article
1¼	60	grey	50	101 299



**Universal valve**  
**Equipment**  
 valve bottom brass matt nickel-plated, stainless steel sieve  
**Model 5125**

G	Ø	PU	Article
1¼	60	50	104 337



**Universal valve**  
**Equipment**  
 stainless steel sieve, plastic valve bottom  
**Model 5125K**

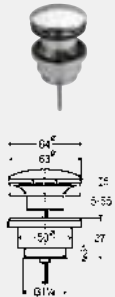
G	Ø	PU	Article
1¼	60	25	119 836





**Universal valve  
Visign V1**  
- brass chrome-plated  
- non-lockable  
**Equipment**  
round cover cap  
**Model 5438**

G	Ø	PU	Article
1¼	63	1	492 670



**Universal valve  
Visign V1**  
- brass chrome-plated  
- lockable  
**Equipment**  
round click-close cover  
**Model 5439**

G	Ø	PU	Article
1¼	63	1	492 687



**Universal valve  
Visign V1**  
- brass chrome-plated  
- lockable  
**Equipment**  
concealed click-close cover  
**Model 5439.5**

G	Ø	PU	Article
1¼	63	1	680 701



**Universal valve  
Visign V2**  
- brass chrome-plated  
- non-lockable  
**Equipment**  
square cover cap  
**Model 5440**

G	Ø	PU	Article
1¼	63	1	492 793



**Universal valve  
Visign V2**  
- brass chrome-plated  
- lockable  
**Equipment**  
square click-close cover  
**Model 5441**

G	Ø	PU	Article
1¼	63	1	492 809



**Slotted valve**  
- brass chrome-plated  
- without: overflow  
**Equipment**  
chrome-plated cover cap, sieve  
insert, profile seal  
**Model 5413**

G	Ø	L	PU	Article
1¼	60	50	1	433 703
1¼	60	80	1	433 710





**Slotted valve**  
 - brass  
 - without: overflow  
**Equipment**  
 valve plug, profile seal  
**Model 5212.1**

G	Ø	L	Version	PU	Article
1¼	60	70	chrome-plated	1	113 513



**Slotted valve**  
**Equipment**  
 valve plug, overflow slots, profile seal  
**Model 5222**

G	Ø	L	Version	PU	Article
1¼	60	70	chrome-plated	50	102 296



**Slotted valve**  
 - brass  
**Equipment**  
 valve plug, profile seal, overflow slots  
**Model 5222.1**

G	Ø	L	Version	PU	Article
1¼	60	70	chrome-plated	1	111 861



**Slotted valve**  
**Equipment**  
 valve plug (metal fixing), chrome-plated ball chain with chain holder, overflow slots, flat gasket  
**Model 5222.05**

G	Ø	L	PU	Article
1¼	60	70	50	119 003



**Slotted valve**  
 - brass chrome-plated  
 - without: overflow  
**Equipment**  
 sieve, profile seal  
**Model 5216.1**

G	Ø	L	PU	Article
1¼	60	70	1	112 936



**Slotted valve**  
 - brass  
**Equipment**  
 sieve, overflow slots, profile seal  
**Model 5226.1**

G	Ø	L	Version	PU	Article
1¼	60	70	chrome-plated	1	116 637
1¼	60	70	chrome matt	1	310 554
1¼	60	70	pure white=RAL 9010	1	131 487



**Slotted valve**  
**Visign V1**  
 - brass chrome-plated  
 - non-lockable  
 - without: overflow  
**Equipment**  
 round cover cap, profile seal  
**Model 5430**

G	Ø	L	PU	Article
1¼	63	50	1	492 571
1¼	63	75	1	492 557



**Slotted valve**

**Visign V1**

- brass chrome-plated
- lockable
- without: overflow

**Equipment**

round click-close cover, profile seal

**Model 5431**

G	Ø	L	PU	Article
1¼	63	50	1	492 588
1¼	63	75	1	492 564



**Slotted valve**

**Visign V1**

- brass chrome-plated
- non-lockable

**Equipment**

overflow slots, round cover cap, profile seal

**Model 5432**

G	Ø	L	PU	Article
1¼	63	75	1	492 595



**Slotted valve**

**Visign V1**

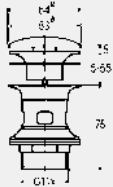
- brass chrome-plated
- lockable

**Equipment**

round click-close cover, overflow slots, profile seal

**Model 5433**

G	Ø	L	PU	Article
1¼	63	75	1	492 601



**CONCEALED AND WALL-MOUNTED ODOUR TRAPS**



**Odour trap**

- for wall mounting e.g. in bathroom furnitures
- successor to odour trap model 5634.1, 7851.0
- plastic
- space-making, height-adjustable, tool-less cleaning

**Equipment**

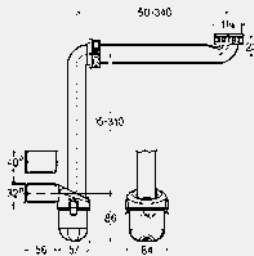
waste elbow, removable odour trap, adapter to DN40

**Technical data**

Water seal level 50 mm  
quality controlled in accordance with DIN EN 274

**Model 5634.15**

G	DN	PU	Article
1¼	32/40	1	804 688



PIPE ODOUR TRAPS

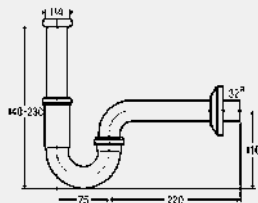


**Pipe odour trap  
Plus siphon**  
- brass

**Equipment**

adjusting pipe 120 mm, waste elbow 220 mm  
quality controlled in accordance with DIN EN 274

**Model 5611.5**



G	DN	Version	PU	Article
1 1/4	32	chrome-plated	25	101 572
1 1/4	32	polished brass	1	125 165
1 1/4	32	chrome matt	1	310 226
1 1/4	32	pure white=RAL 9010	1	108 939



**Pipe odour trap  
Plus siphon**

- brass chrome-plated

**Equipment**

adjusting pipe 75 mm, waste elbow 220 mm  
quality controlled in accordance with DIN EN 274

**Model 5611.51**

G	DN	Version	PU	Article
1 1/4	32	chrome-plated	1	803 803



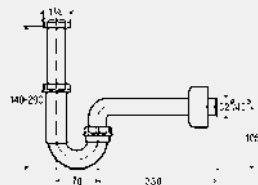
**Pipe odour trap**

- plastic

quality controlled in accordance with  
DIN EN 274

**Model 5611K**

G	DN	PU	Article
1 1/4	32	50	105 952
1 1/4	40	50	406 462



**Pipe odour trap**

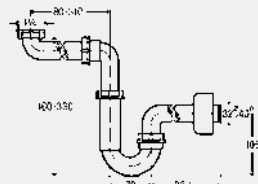
- plastic

- space-making

quality controlled in accordance with  
DIN EN 274

**Model 5729**

G	DN	PU	Article
1 1/4	32	50	606 220
1 1/4	40	50	606 237

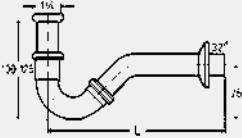


**ODOUR TRAPS FOR BIDETS**



**Pipe odour trap**  
 - for bidet  
 - brass  
**Model 5535**

G	DN	L	Version	PU	Article
1 1/4	32	245	chrome-plated	10	<b>103 781</b>
1 1/4	32	280	chrome-plated	10	<b>124 663</b>



**ELEGANTA BOTTLE ODOUR TRAPS, CORNER VALVES**



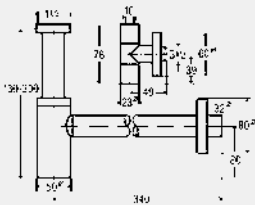
**Eleganta bottle odour trap**  
 - brass chrome-plated  
**Equipment**  
 adjusting pipe 200 mm, drain pipe  
 310 mm, rosette Ø32xØ80xH15 mm  
**Model 5788**

G	DN	PU	Article
1 1/4	32	1	<b>440 190</b>



**Eleganta set bottle odour trap**  
 - equipped with Eleganta corner  
 valve model 5788.45  
 - brass chrome-plated  
**Equipment**  
 2 Eleganta corner valves, adjusting  
 pipe 200 mm, drain pipe 310 mm,  
 rosette Ø32xØ80xH15 mm  
**Model 5788.4**

G	DN	PU	Article
1 1/4	32	1	<b>492 489</b>



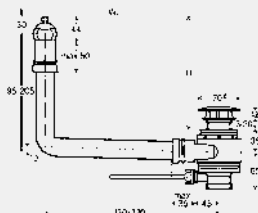
**DRAINS AND OVERFLOWS**



**Drain/overflow**  
**integrated overflow function**  
 - for WB without overflow  
 - plastic

**Equipment**  
 chrome-plated extractable cover  
 cap, drain plug actuator with lever  
 mechanism  
**Model 5420.1**

G	Ø	PU	Article
1¼	60	10	671 471



**ACCESSORIES**



**Drain pipe**  
 - brass  
**Equipment**  
 flanged rim  
**Model 9945-143**

DN	L	Version	PU	Article
32	75	chrome-plated	5	121 587
32	120	chrome-plated	5	670 856
32	150	chrome-plated	10	670 863
32	200	chrome-plated	50	100 599
32	250	chrome-plated	50	101 480
32	300	chrome-plated	50	102 203
32	300	chrome matt	1	310 011
32	300	polished brass	1	141 493
32	300	pure white=RAL 9010	5	125 813
32	500	chrome-plated	5	128 326
38	300	chrome-plated	5	142 766
40	300	chrome-plated	5	131 388



**Drain pipe 90°**  
 - for bottle odour trap  
 - brass chrome-plated  
 - without: flanged rim  
**Model 5792-111**

DN	L1	L2	PU	Article
32	130	250	1	127 930
32	220	250	25	114 718
32	220	580	10	110 710
32	220	750	25	335 199
32	220	680	25	102 654
40	220	580	5	125 424
40	220	680	5	136 376



**Drain pipe 180°**  
**floor pipe**  
 - for pipe odour trap  
 - brass chrome-plated

Model	DN	L	WF	PU	Article
5611.1-147	38	680	✓	1	130 978
5611-147	32	680		10	116 149

WF = with flanged rim



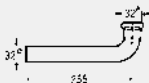
**Adjusting pipe**  
 - plastic chrome-plated  
**Equipment**  
 hose screw fitting G $\frac{3}{4}$ , closing plate  
**Model 5692.1**

G	L	PU	Article
1 $\frac{1}{4}$	200	10	103 033



**Waste elbow 90°**  
 - brass chrome-plated  
**Model 5622.2**

DN	L	PU	Article
32	255	1	407 230



**Waste elbow 90°**  
 - for odour trap  
 - brass chrome-plated  
**Equipment**  
 flanged rim  
**Model 5611-101**

DN	d	L	PU	Article
32		175	10	116 828
32		250	10	105 860
32		300	10	105 594
	38	200	1	126 681



**Drain T-piece**  
 - for wastewater hose connection  
 - brass chrome-plated  
**Equipment**  
 hose screw fitting G1, backflow flap  
 in lateral inlet  
**Model 5619**

G	H	PU	Article
1 $\frac{1}{4}$	55	10	103 224



**Waste elbow 90°**  
 - brass chrome-plated  
**Equipment**  
 pipe aerator, union nut  
**Model 5611.01**

DN	L	PU	Article
32	175	1	126 162
32	250	1	119 942
32	300	1	130 848



**Pipe**  
 - for drain pipe extension  
 - brass chrome-plated  
 - without: flanged rim

Model	DN	L	PU	Article
5753-542	32	200	50	104 627
5753-542	32	250	50	112 240
5753-542	32	300	50	111 113
5753-542	32	700	1	121 730
5763-542	40	200	1	126 391
5763-542	40	400	1	143 954











**Drain pipe**  
 - brass chrome-plated  
 - without: flanged rim  
**Equipment**  
 pipe aerator  
**Model 5753.01**

DN	L	PU	Article
32	200	1	117 764
32	300	1	132 248



**Pipe**  
 - brass chrome-plated  
**Equipment**  
 coupling, O-ring  
**Model 5694**

DN	L	PU	Article
32	125	25	102 647

	<b>Pipe</b> - brass chrome-plated <b>Equipment</b> coupling, O-ring, pipe aerator <b>Model 5694.5</b>	<table border="1"> <thead> <tr> <th>DN</th> <th>L</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>125</td> <td>1</td> <td>115 524</td> </tr> </tbody> </table>	DN	L	PU	Article	32	125	1	115 524				
DN	L	PU	Article											
32	125	1	115 524											
	<b>Waste elbow 90°</b> - copper chrome-plated <b>Equipment</b> coupling, O-rings <b>Model 5696</b>	<table border="1"> <thead> <tr> <th>DN1</th> <th>DN2</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>32</td> <td>1</td> <td>622 329</td> </tr> </tbody> </table>	DN1	DN2	PU	Article	32	32	1	622 329				
DN1	DN2	PU	Article											
32	32	1	622 329											
	<b>Waste elbow 45°</b> - copper chrome-plated <b>Equipment</b> coupling, O-rings <b>Model 5698</b>	<table border="1"> <thead> <tr> <th>DN1</th> <th>DN2</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>32</td> <td>1</td> <td>701 369</td> </tr> </tbody> </table>	DN1	DN2	PU	Article	32	32	1	701 369				
DN1	DN2	PU	Article											
32	32	1	701 369											
	<b>T-piece</b> - copper chrome-plated <b>Equipment</b> coupling, O-rings <b>Model 5697</b>	<table border="1"> <thead> <tr> <th>DN</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>1</td> <td>622 312</td> </tr> </tbody> </table>	DN	PU	Article	32	1	622 312						
DN	PU	Article												
32	1	622 312												
	<b>Coupling</b> - brass chrome-plated <b>Equipment</b> O-rings <b>Model 5695</b>	<table border="1"> <thead> <tr> <th>DN</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>25</td> <td>102 371</td> </tr> </tbody> </table>	DN	PU	Article	32	25	102 371						
DN	PU	Article												
32	25	102 371												
	<b>Coupling</b> - brass chrome-plated - without internal stop <b>Equipment</b> conical gaskets <b>Model 5619.4</b>	<table border="1"> <thead> <tr> <th>DN</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>10</td> <td>117 221</td> </tr> </tbody> </table>	DN	PU	Article	32	10	117 221						
DN	PU	Article												
32	10	117 221												
	<b>Coupling</b> - brass chrome-plated <b>Equipment</b> conical gasket, soldering adapter <b>Model 5972.152</b>	<table border="1"> <thead> <tr> <th>G</th> <th>DN</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>1¼</td> <td>35</td> <td>1</td> <td>113 681</td> </tr> <tr> <td>1½</td> <td>42</td> <td>1</td> <td>113 315</td> </tr> </tbody> </table>	G	DN	PU	Article	1¼	35	1	113 681	1½	42	1	113 315
G	DN	PU	Article											
1¼	35	1	113 681											
1½	42	1	113 315											
	<b>Connection pipe</b> - brass matt nickel-plated <b>Model 5973</b>	<table border="1"> <thead> <tr> <th>G</th> <th>DN</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>1¼</td> <td>32</td> <td>10</td> <td>117 788</td> </tr> <tr> <td>1½</td> <td>40</td> <td>1</td> <td>119 379</td> </tr> </tbody> </table>	G	DN	PU	Article	1¼	32	10	117 788	1½	40	1	119 379
G	DN	PU	Article											
1¼	32	10	117 788											
1½	40	1	119 379											
	<b>Connection screw fitting</b> - plastic <b>Model 7988</b>	<table border="1"> <thead> <tr> <th>DN1</th> <th>DN2</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>32</td> <td>50</td> <td>138 110</td> </tr> </tbody> </table>	DN1	DN2	PU	Article	32	32	50	138 110				
DN1	DN2	PU	Article											
32	32	50	138 110											
	<b>Coupling</b> - brass chrome-plated <b>Equipment</b> conical gaskets, stop <b>Model 5972.153</b>	<table border="1"> <thead> <tr> <th>DN</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>1</td> <td>105 488</td> </tr> <tr> <td>40</td> <td>1</td> <td>129 477</td> </tr> </tbody> </table>	DN	PU	Article	32	1	105 488	40	1	129 477			
DN	PU	Article												
32	1	105 488												
40	1	129 477												
	<b>T-piece</b> - for connection of 2 WB odour traps to the double washbasin - brass chrome-plated <b>Model 5617</b>	<table border="1"> <thead> <tr> <th>G</th> <th>DN</th> <th>L</th> <th>PU</th> <th>Article</th> </tr> </thead> <tbody> <tr> <td>1¼</td> <td>32</td> <td>250</td> <td>1</td> <td>120 573</td> </tr> </tbody> </table>	G	DN	L	PU	Article	1¼	32	250	1	120 573		
G	DN	L	PU	Article										
1¼	32	250	1	120 573										





**Pipe**  
 - for drain pipe extension  
 - plastic  
 - without: flanged rim  
**Model 5725V-542**

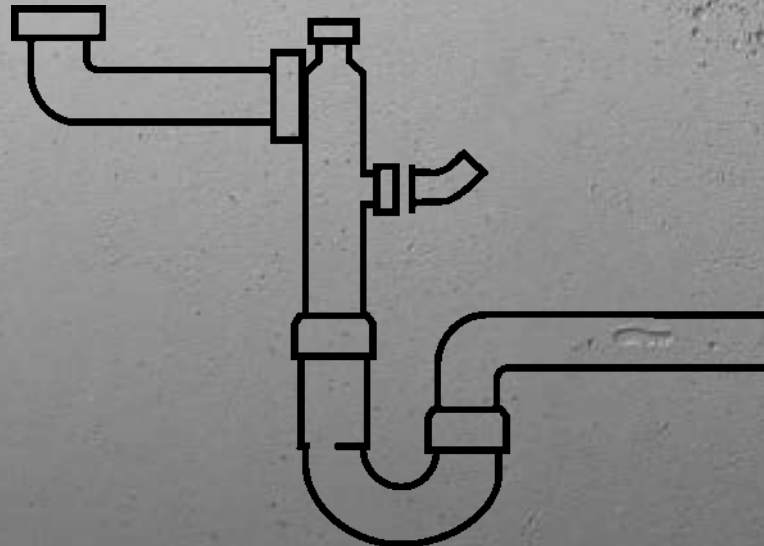
d	L	PU	Article		
32	200	25	<b>193 508</b>		
32	250	10	<b>613 280</b>		
40	200	10	<b>699 987</b>		





## Drains for sinks, basins and appliances

## Drainage technology



**viega**

5

Drains, odour traps and accessories for sinks, basins and appliances. Various concealed, wall-mounted, material and design versions.

**Note**

Use of the products for areas of application and media other than those described must be agreed in consultation with Viega! Plastic products made from PP (polypropylene) are environmentally compatible and offer the best properties for domestic wastewater. Hot water heated only briefly to max. 95 °C may be discharged via the odour traps! Do not use chemical cleaning agents to remove pipe blockages! Use only mild cleaning agents for the surfaces! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

## DRAIN VALVES



### Drain valve

- for sink

#### Equipment

stainless steel valve top, valve plug with triangular hook, plastic valve bottom

Model	G	Ø	VBCH	PU	Article
7432	1½	70	40	50	102 678
7622	1½	70	55	1	108 519

VBCH = Valve bottom construction height



### Drain valve

- for sink

#### Equipment

stainless steel valve top, valve plug with key ring, plastic valve bottom

Model	G	Ø	VBCH	PU	Article
7432.31	1½	70	40	50	101 961
7622.31	1½	70	55	50	104 849

VBCH = Valve bottom construction height



### Drain valve

- for sink

#### Equipment

stainless steel valve top, valve plug, chrome-plated ball chain (250 mm) with chain holder, plastic valve bottom

Model	G	Ø	VBCH	PU	Article
7432.51	1½	70	40	50	106 140
7622.51	1½	70	55	50	109 233

VBCH = Valve bottom construction height



### Drain valve

- for sink

#### Equipment

removable stainless steel cup, stainless steel valve top, plastic valve bottom

#### Model 7128

G	Ø	VBCH	S90	PU	Article
1½	114.5	60	✓	40	109 967

VBCH = Valve bottom construction height

S90 = for sink with Ø 90 drain hole



### Standpipe valve

- for sink

#### Equipment

standpipe brass chrome-plated, stainless steel valve top, plastic valve bottom

#### Model 7721

G	Ø	VBCH	L	PU	Article
1½	70	40	140	1	126 032

VBCH = Valve bottom construction height



### Drain valve

- for small sink

#### Equipment

vertical wastewater hose connection, valve plug, chrome-plated ball chain (250 mm) with chain holder

#### Model 7372

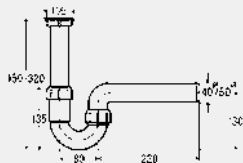
G	Ø	PU	Article
¾	50	100	105 624

PIPE ODOUR TRAPS



**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 horizontal drain  
quality controlled in accordance with DIN EN 274  
**Model 7985**

G	DN	PU	Article
1¼	40	25	127 978
1½	40	25	105 716
1½	50	25	107 888



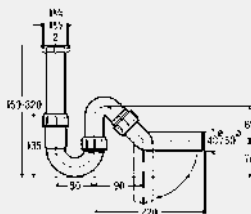
**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 wastewater hose connection,  
 horizontal drain  
quality controlled in accordance with DIN EN 274  
**Model 7985.10**

G	DN	PU	Article
1½	40	25/500	102 449
1½	50	25	102 838



**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 waste elbow 45°  
quality controlled in accordance with DIN EN 274  
**Model 7985.20**

G	DN	PU	Article
1¼	40	25	113 957
1¼	50	25	115 449
1½	40	50	104 634
1½	50	50	102 821
2	50	25	115 654



**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 waste elbow 45°, wastewater hose  
 connection  
quality controlled in accordance with DIN EN 274  
**Model 7985.30**

G	DN	PU	Article
1¼	40	25	114 596
1¼	50	25	118 242
1½	40	50/500	101 800
1½	50	50	101 206
2	50	25	116 668



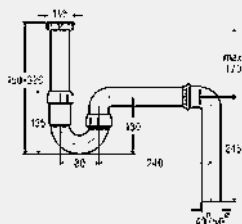
**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 waste elbow 45°, 2 wastewater hose  
 connections  
quality controlled in accordance with DIN EN 274  
**Model 7985.32**

G	DN	PU	Article
1½	50	10	694 166



**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 waste elbow 90°  
quality controlled in accordance with  
 DIN EN 274  
**Model 7985.60**

G	DN	PU	Article
1½	40	25	129 125
1½	50	25	129 279



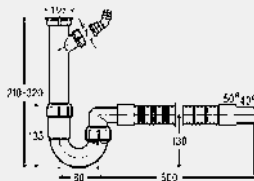
**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 waste elbow 90°, wastewater hose  
 connection  
quality controlled in accordance with  
 DIN EN 274  
**Model 7985.70**

G	DN	PU	Article
1½	40	25	111 489
1½	50	25	109 400



**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 flexible drain pipe, wastewater hose  
 connection  
**Model 7985.15**

G	L	DN	PU	Article
1½	500	40/50	30	101 633



**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 flexible drain pipe, 2 wastewater  
 hose connections  
**Model 7985.17**

G	L	DN	PU	Article
1½	500	40/50	10	694 159



**Pipe odour trap**  
 - for sink  
 - plastic  
**Equipment**  
 waste elbow 45°, wastewater hose  
 connection  
**Model 7981.3**

G	DN	PU	Article
1½	50	50	107 253



**ODOUR TRAPS FOR BASINS AND APPLIANCES**



**Pipe odour trap**

- plastic

**Equipment**

adjusting pipe with funnel for leaking water, wall bracket, horizontal drain

quality controlled in accordance with DIN EN 274

**Model 7985.945**

DN	PU	Article		
40	10	<b>111 809</b>		
50	10	<b>105 181</b>		



**Pipe odour trap**

- for wastewater hose from washing machine or dishwasher

- plastic

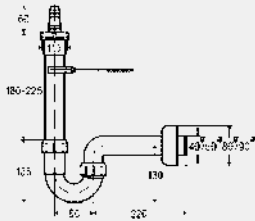
**Equipment**

wall bracket, horizontal drain, nozzle

quality controlled in accordance with DIN EN 274

**Model 7985.80**

DN	PU	Article		
40	25	<b>104 047</b>		
50	25	<b>102 593</b>		



**CONCEALED AND WALL-MOUNTED ODOUR TRAPS FOR APPLIANCES**



**Odour trap**

- for wall mounting, wastewater hose from washing machine or dishwasher

- plastic

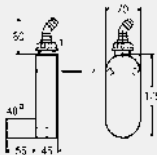
**Equipment**

horizontal drain pipe, fixing screws, hose screw fitting 45°

quality controlled in accordance with DIN 19541

**Model 5636**

DN	PU	Article		
40	10	<b>364 625</b>		





**Odour trap**

- for wall mounting, wastewater hose from washing machine or dishwasher

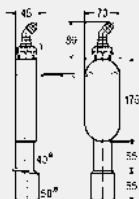
- plastic

**Equipment**

vertical drain pipe, fixing screws, hose screw fitting 45°  
quality controlled in accordance with DIN 19541

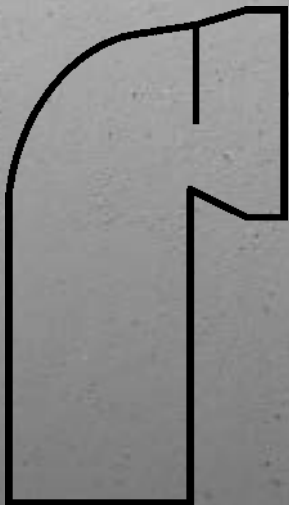
**Model 5636.1**

DN	PU	Article		
40/50	10	<b>364 687</b>		



# Drains for WCs and urinals

## Drainage technology



Drains and accessories for WCs. Drains, odour traps and accessories for urinals. Various wall, stand-alone and material versions.

**Note**

Use of the products for areas of application and media other than those described must be agreed in consultation with Viega! Plastic products made from PP (polypropylene) are environmentally compatible and offer the best properties for domestic wastewater. Hot water heated only briefly to max. 95 °C may be discharged via the odour traps! Do not use chemical cleaning agents to remove pipe blockages! Use only mild cleaning agents for the surfaces! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

**Subject to change without prior notice!**

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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**GTIN code (Global Trade Item Number, previously EAN code)**

The GTIN number consists of the constant manufacturer number 4015211 and the six-digit article number, in this example 305 611. The exchange of the last six digits for the article number reveals the GTIN code.

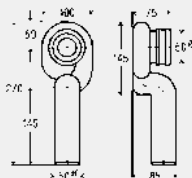
URINAL DRAINS



**Suction form piece**  
 - for urinal, flush volume 1–4 l  
 - plastic

DN	PU	Article		
50	10	492 458		

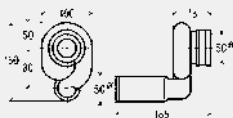
**Equipment**  
 odour trap, lip seal, vertical drain  
 quality controlled in accordance with  
[DIN 19541](#)  
**Model 3233.8**



**Suction form piece**  
 - for urinal, flush volume 1–4 l  
 - plastic

DN	PU	Article		
50	10	492 465		

**Equipment**  
 odour trap, lip seal, horizontal drain  
 quality controlled in accordance with  
[DIN 19541](#)  
**Model 3233.9**



**Suction form piece**  
 - for urinal, flush volume 1–4 l, siphon sensor technology  
 - spare part for urinal conversion kit model 8121.020, equipment set model 8560.33  
 - plastic

**Equipment**  
 horizontal drain, odour trap, lip seal, sensor  
 quality controlled in accordance with [DIN 19541](#)  
**Model 3233.4**

DN	PU	Article		
50	1	654 269		



**Plug-in piece**  
 - for urinal connection from inlet side  
 - brass

L	R	PU	Article		
90	1/2	1	308 551		

**Model 8019.21**



**Gasket**  
 - for urinal connection from inlet side  
 - rubber

PU	Article		
1	308 568		

**Model 8019.22**

## Viega Product Guide

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112 455	307	115 937	311	119 133	15	122 645	302	127 909	293
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268 213	287	282 424	283	291 549	4	296 445	13	315 016	6
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268 343	287	282 462	283	291 662	4	296 483	13	315 054	6
268 367	287	283 230	8	291 679	4	296 490	13	315 061	6
268 862	280	283 360	15	291 686	4	296 506	13	315 078	6
268 879	280	283 377	15	291 693	4	296 643	279	315 085	6
269 098	280	283 384	15	291 709	4	296 667	279	316 747	319
269 111	280	283 391	16	291 716	4	297 930	8	317 089	282
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269 258	278	283 704	11	291 945	6	298 067	9	317 966	278
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271 336	286	287 085	11	292 041	6	298 586	13	318 420	283
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271 930	280	288 358	312	292 393	5	305 024	16	319 083	282
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276 430	235	289 010	167	292 577	5	310 011	370	319 281	284
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281 359	7	290 801	153	292 744	12	313 968	7	319 366	284
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321 871	282	335 953	14	345 952	37	346 935	40	352 141	6
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322 090	280	338 527	16	345 990	37	346 973	37	352 721	38
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437 862	152	443 801	13	447 342	292	448 349	291	453 411	183
437 893	152	443 825	13	447 359	292	448 356	291	453 428	183
437 923	152	444 044	19	447 366	292	448 370	30	453 435	183
437 947	152	444 556	19	447 380	292	448 370	137	453 473	181
437 992	152	445 973	146	447 403	292	448 387	137	453 480	181
438 180	153	445 980	146	447 465	291	448 387	161	453 497	181
438 197	153	445 997	146	447 472	291	448 745	316	453 503	181
438 203	153	446 000	146	447 489	291	448 769	292	453 510	181
438 210	153	446 017	146	447 496	291	449 216	283	453 527	181
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453 671	180	459 444	31	467 586	304	475 956	16	483 111	146
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453 794	181	459 451	31	467 630	304	477 202	183	483 166	151
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453 824	181	459 451	79	467 654	308	477 226	183	483 180	151
453 831	181	459 451	138	467 661	308	477 233	183	483 531	243
453 848	181	459 451	162	467 678	312	477 240	183	483 548	243
453 862	181	459 468	31	467 685	312	477 257	183	483 852	243
453 879	181	459 468	53	467 692	308	477 264	183	483 869	243
453 886	180	459 475	31	467 708	308	477 356	7	485 504	250
453 893	180	459 475	53	467 715	308	477 363	37	485 511	250
453 909	180	459 482	31	467 722	308	477 455	42	485 528	250
453 916	180	459 482	53	467 739	306	477 455	172	485 535	250
453 923	180	460 440	327	467 746	306	477 981	42	485 542	250
453 930	180	460 792	182	467 753	306	477 981	171	485 788	166
453 947	180	460 815	182	467 760	306	479 855	18	485 795	166
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454 098	183	461 195	182	468 491	158	482 619	143	486 020	170
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454 128	184	461 225	182	468 514	195	482 640	144	486 051	167
454 135	184	461 249	182	469 450	16	482 657	144	486 068	167
457 334	213	461 256	12	469 467	16	482 664	144	486 075	167
458 775	281	461 263	12	469 474	16	482 671	144	486 082	167
458 782	281	461 270	12	469 481	16	482 688	144	486 099	167
458 799	281	461 287	12	469 498	16	482 695	144	486 105	167
458 805	281	461 294	12	469 504	16	482 701	144	486 112	167
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458 874	290	461 928	252	470 289	23	482 770	146	486 181	167
458 881	290	461 935	252	470 289	156	482 787	146	486 198	167
459 376	31	462 307	269	470 913	235	482 794	146	486 204	167
459 376	53	462 314	269	471 255	158	482 800	150	486 211	167
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459 390	162	464 363	309	472 665	256	482 879	147	486 280	169
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459 406	53	465 698	310	472 689	256	482 893	147	486 358	170
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486 709	168	492 564	367	534 745	42	558 215	66	558 963	69
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486 723	168	492 588	367	553 654	214	558 239	66	558 987	69
486 730	168	492 595	367	553 661	214	558 246	66	558 994	70
486 747	169	492 601	367	554 729	159	558 253	66	559 007	70
486 754	169	492 670	365	554 729	207	558 260	66	559 014	70
486 761	169	492 687	365	554 736	159	558 277	66	559 021	70
486 778	169	492 793	365	554 736	207	558 284	66	559 038	70
486 785	169	492 809	365	554 743	159	558 291	66	559 045	70
486 792	169	492 854	44	554 743	207	558 307	66	559 052	70
486 808	169	492 854	58	554 750	159	558 314	66	559 069	70
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486 983	170	493 851	9	556 310	185	558 499	73	559 250	74
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487 003	170	493 875	9	556 495	182	558 512	73	559 274	74
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487 140	171	494 063	77	556 631	180	558 659	68	559 410	75
487 157	171	494 063	92	556 648	183	558 666	68	559 427	75
487 164	171	494 063	109	557 874	153	558 673	68	559 434	75
487 171	171	494 063	120	557 881	153	558 680	68	559 441	64
487 188	171	494 087	19	557 898	153	558 697	68	559 458	64
487 195	171	494 087	43	557 904	153	558 703	68	559 465	64
487 201	171	494 087	77	557 911	153	558 710	68	559 472	64
487 218	171	494 087	109	557 928	153	558 727	68	559 489	64
487 225	171	525 934	58	557 980	73	558 734	68	559 496	64
487 232	172	525 934	175	557 997	73	558 741	68	559 502	64
487 249	172	525 941	58	558 000	73	558 758	68	559 519	72
487 256	172	525 941	175	558 017	73	558 765	68	559 526	72
487 263	172	525 958	58	558 024	73	558 772	68	559 533	72
487 270	172	525 958	175	558 031	73	558 789	68	559 540	72
487 287	172	526 870	59	558 048	73	558 796	68	559 557	70
487 294	172	526 887	59	558 055	73	558 802	68	562 878	256
487 300	174	526 894	59	558 062	73	558 819	68	562 885	256
487 317	174	527 716	59	558 079	73	558 826	68	562 892	256
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577 490	166	578 350	171	586 560	272	593 360	146	597 887	69
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577 704	8	578 558	170	587 451	58	594 367	312	598 051	69
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577 728	7	578 572	170	587 468	45	594 381	309	598 075	69
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577 742	7	578 596	170	587 468	174	594 404	309	598 099	69
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577 766	5	578 619	170	587 475	58	594 428	303	598 112	74
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577 964	37	583 699	137	588 847	219	596 835	160	598 266	75
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606 121	78	614 461	31	628 338	50	629 922	76	642 082	71
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756 864	190	757 564	192	758 127	190	762 773	235	770 068	100
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756 871	190	757 571	192	758 134	190	762 797	234	770 082	100
756 888	24	757 588	25	758 134	239	762 872	118	770 150	100
756 888	190	757 588	192	758 141	190	762 889	118	770 167	100
756 895	24	757 595	192	758 141	239	762 896	118	770 174	100
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1106	65	1703XL	126	2021.7	20	2202XL	263	2230.92	213
1106XL	65	1709.3	128	2021.7	156	2203	143	2230.92	216
1109.3	67	1711	129	2021.7	233	2203	166	2231	211
1111	70	1711.1	130	2032.1	234	2203XL	143	2231.11	211
1111.1	71	1711XL	130	2032.19	235	2203XL	166	2232.1	22
1111XL	70	1712	130	2032.9	235	2205	142	2232.3	22
1112	70	1712.1	130	2040	23	2205XL	142	2234	213
1112.1	71	1712XL	130	2040	157	2209.3	145	2234.20	217
1112XL	70	1714	131	2040	243	2209.3	167	2234.22	218
1114	72	1714.1	131	2040-404	243	2210.12	215	2234.5	214

model no.	page	model no.	page	model no.	page	model no.	page	model no.	page
2235	209	2259.7XL	43	2286	31	2337.5	158	2488.5	270
2235.2	28	2259.7XL	77	2286	53	2337.5	195	2488.63	269
2235.2	160	2259.7XL	109	2286	79	2338	158	2488.65	269
2235.2	210	2259.9	19	2286	138	2338	195	2488.67	270
2235.3	211	2259.9	44	2286	162	2338.5	159	2488.68	270
2235.90	212	2259.9	77	2286XL	31	2338.5	196	2488.7	270
2235.95	212	2259.9	92	2286XL	53	2339	158	2488.9	269
2235.95	240	2259.9	109	2289	30	2339	195	2488.91	269
2236	28	2259.9	120	2289	78	2339.4	159	2489.3	248
2236	160	2259.9	136	2289	137	2339.4	196	2489.4	248
2236	212	2259.9	155	2289	161	2355	152	2489.9	250
2236	241	2259.9	174	2289	185	2356	153	2490.1	30
2236.10	28	2259.9XL	136	2289XL	30	2356.1XL	153	2490.1	46
2236.10	160	2260	15	2289XL	185	2356XL	153	2490.1	53
2236.10	212	2262	15	2290	271	2359	154	2490.1	78
2236.10	240	2263	16	2290.2	271	2359.7	136	2490.1	94
2236.50	212	2263	214	2291.1	271	2359.7	154	2490.1	111
2236.50	241	2263.1-182	17	2291.2	271	2359.7	173	2490.1	121
2237.22	217	2263XL	16	2292.2	30	2359.7XL	136	2490.1	137
2237.23	216	2264	16	2292.2	137	2359.7XL	154	2490.1	161
2237.24	218	2265	15	2292.2	161	2359.7XL	173	2490.1	176
2237.25	218	2267	16	2292.2	185	2359XL	154	2490.1	272
2237.26	218	2269	18	2292.2	272	2360	151	2494	30
2237.3	190	2269	153	2292.4XL	30	2362	152	2494	46
2237.3XL	216	2269.9	18	2292.4XL	137	2363	152	2494	53
2237.4XL	216	2269.9	153	2292.4XL	161	2364	153	2494	78
2237.5	24	2270.10	25	2292.4XL	185	2365	152	2494	137
2237.5	190	2270.10	202	2292.4XL	272	2370	159	2494	161
2237.5XL	194	2270.21	219	2295.3	249	2370	207	2494	176
2237.6XL	219	2270.23	220	2295.4	249	2375.8	207	2494	272
2237XL	193	2270.26	220	2296.1	256	2386XL	31	2496.1	255
2238.22	217	2275	26	2296.2	255	2386XL	53	2497.2XL	256
2238.24	218	2275	203	2296.4	257	2386XL	79	2499	270
2238.3	191	2275.1	205	2297.1XL	255	2386XL	138	2611	38
2238.5	25	2275.10	27	2297.2XL	257	2386XL	162	2611.5	38
2238.5	191	2275.10	205	2297.3XL	258	2389XL	30	2611XL	38
2238.5XL	194	2275.10	206	2299.9	252	2389XL	78	2612	39
2238.8XL	219	2275.2	204	2299.91	252	2389XL	137	2612.3	39
2238XL	193	2275.3	26	2311	147	2389XL	161	2612XL	39
2239.22	217	2275.3	203	2311.1	149	2411XL	9	2613	39
2239.3	192	2275.4	26	2311.1	169	2412XL	10	2614	40
2239.4	25	2275.4	203	2311XL	147	2415	12	2614.2	40
2239.4	192	2275.5	204	2312	147	2415.1	13	2615	40
2239.4XL	194	2275.6	205	2312.1	149	2415.1XL	13	2615.1	41
2239.5	202	2275.90	206	2312.1	169	2415.2	14	2615.1XL	41
2239.6XL	219	2275.91	220	2312XL	148	2415.3	12	2615.2	41
2239XL	193	2275.92	221	2314	150	2415.5XL	12	2615.5	41
2244	28	2275.93	220	2314.2	150	2415XL	12	2615.5XL	41
2247	29	2275.94	221	2314.5	150	2416	4	2615XL	40
2248	28	2275.95	221	2315	150	2416.1	4	2616	36
2251	24	2275.96	221	2315.1	151	2416.1XL	4	2616.1	36
2251	157	2275.97	221	2315.1XL	151	2416.2	14	2616.1XL	36
2255	15	2275CO	206	2315.5	150	2416XL	4	2616XL	36
2256XL	17	2276.1	23	2315.5XL	151	2417.2XL	8	2617.2	38
2259.1	76	2276.1	156	2315XL	150	2418	6	2618	37
2259.1	134	2276.8	23	2316	143	2418.1	7	2618.1	37
2259.1	154	2276.8	157	2316.1	144	2418XL	7	2618XL	37
2259.1	172	2276.9	23	2316.1XL	144	2426	5	2625.5	44
2259.1XL	76	2276.9	156	2316XL	143	2426.1	5	2626	36
2259.1XL	134	2278	27	2317.1	146	2426.1XL	5	2626.1	37
2259.1XL	154	2278	160	2317.2	146	2426XL	5	2626.1XL	37
2259.1XL	173	2278	209	2317.2XL	147	2427	5	2626XL	36
2259.2XL	18	2278.1	209	2317.3	155	2428	6	2650	42
2259.2XL	287	2278.5	27	2318	145	2456	17	2650	171
2259.5	18	2278.5	159	2318XL	146	2456.1XL	17	2652	42
2259.5XL	18	2278.5	210	2325.5	155	2456XL	17	2652	171
2259.7	19	2278.6	210	2325.7	155	2457	17	2654	42
2259.7	43	2278.7	214	2326	144	2457	43	2654	171
2259.7	77	2278.8	201	2326.1	144	2459.5XL	18	2656	43
2259.7	92	2278.8	215	2326.1XL	144	2484.9	250	2659.5	43
2259.7	109	2281.3	200	2326XL	144	2485.7	269	2659.5	173
2259.7	120	2281.7	200	2327	144	2485.8	269	2659.5XL	43
2259.7	173	2282	201	2334	214	2488.2	270	2661	42
2259.7XL	19	2282.1	201	2334.5	214	2488.4	270	2661	172

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2664	42	3527	287	4290.1	272	5216.1	366	5332.8	234
2666	42	3530	283	4294	94	5222	366	5332.81	234
2666	172	3530	284	4294	111	5222.05	366	5335.2	211
2670	44	3530	291	4294	121	5222.1	366	5337.5	190
2670	58	3531	280	4294	272	5226.1	366	5337.5	239
2670	174	3535	284	4296.1	258	5300	121	5338.5	191
2671	44	3932-667	355	4296.1XL	260	5301.10	241	5338.5	239
2671	58	4211	87	4296.2XL	260	5302	226	5339.4	192
2671	174	4211.3	87	4296.4XL	260	5302.10	241	5339.4	239
2671.3	45	4211XL	102	4296.5XL	260	5303	226	5340	209
2671.3	58	4212	87	4297.4XL	260	5311	228	5340	240
2671.3	174	4212.2	89	4299.9	253	5311.01	242	5341	243
2671.5	59	4212.5	88	4311	102	5311.8	236	5341	271
2687	46	4212XL	103	4312	103	5312	228	5341.6	243
2687	176	4213	71	4312.2	104	5313	10	5341.6	271
2782	23	4213	88	4312.7	103	5313	149	5355	230
2782	157	4213.1	88	4315	104	5313	228	5356	231
2799.7	24	4213.2	10	4315.1	106	5313.01	241	5359.1	231
2799.7	157	4213.2	88	4315.5	105	5313.5	230	5363	230
3001	278	4213.2	148	4316	98	5313.8	229	5375	204
3003	279	4213XL	71	4316.1	99	5313P	10	5375	240
3004	279	4213XL	104	4317.2	101	5313P	149	5384.7	251
3088	286	4214XL	103	4318	100	5313P	228	5396.1	259
3090	278	4215	89	4326	99	5314	229	5399.7	254
3091	278	4215.1	90	4326.1	100	5314.11	229	5413	365
3092	278	4215.1XL	106	4356	107	5315	229	5420.1	370
3098	286	4215.2	90	4359	108	5315.01	242	5430	366
3120	278	4215.4	90	4359.1	107	5315.3	229	5431	367
3121	278	4215.5	89	4359.6	109	5315.9	229	5432	367
3130	279	4215.5XL	105	4363	107	5316	226	5433	367
3180	279	4215.7	91	4365	106	5316.01	241	5438	365
3233.4	386	4215XL	105	4375.8	110	5316.8	236	5439	365
3233.8	386	4216	84	4375.8	208	5316.8	327	5439.5	365
3233.9	386	4216.1	84	4386	111	5317	227	5440	365
3240	280	4216.1XL	99	44.1	355	5318	227	5441	365
3240	290	4216XL	98	44.1-603	355	5318.01	241	5535	369
3241	282	4217.2	86	45.1	355	5318.8	236	5611.01	371
3241	290	4217.2XL	102	45.1-603	355	5318.8	327	5611.1-147	370
3241.1	89	4218	86	4511	51	5318.9	238	5611.5	368
3242	282	4218XL	101	4511.4	51	5321.61	233	5611.51	368
3242	291	4226	85	4512	51	5321.71	233	5611-101	371
3243	282	4226.1	85	4515	51	5321.81	233	5611-147	370
3244	282	4226.1XL	100	4515.1	51	5321.91	232	5611K	368
3244	290	4226XL	99	4516	50	5323	233	5617	372
3245	281	4256	92	4516.1	50	5324.3	232	5619	371
3246	230	4256XL	107	4517.2	50	5325	231	5619.4	372
3246	281	4259	92	4518	50	5325.4	232	5622.2	371
3246	290	4259.1	92	4526	50	5325.5	231	5634.15	367
3247	281	4259.1XL	108	4526.1	50	5325.51	242	5636	381
3247	290	4259.6XL	109	4551	52	5325.7	231	5636.1	382
3251	291	4259XL	108	4562	52	5325.75	20	5692.1	371
3252	291	4263	91	45-667	356	5325.75	155	5694	371
3253	291	4265	91	4611	118	5325.75	232	5694.5	372
3270	280	4275.8	93	4612	118	5325.78	236	5695	372
3270	289	4275.8	207	4615	118	5325.78	328	5696	372
3280	280	4275.8XL	110	4615.1	119	5325.8	232	5697	372
3280	290	4275.8XL	208	4615.5	119	5326	226	5698	372
3280.1	281	4275.98	93	4616	116	5326.05	237	5725V-542	373
3290	287	4275.98	110	4616.1	116	5326.06	237	5729	368
3291	287	4275.98	208	4617.2	118	5326.07	237	5753.01	371
3301	287	4278	261	4618	117	5326.08	238	5753-542	371
3330	286	4278.5	261	4626	117	5326.09	238	5763-542	371
3331	286	4278.6	262	4626.1	117	5326.31	238	5788	369
3334	285	4278.90	261	4656	119	5326.32	238	5788.4	369
3335	287	4278.91	261	4659.5	120	5326.4	227	5792-111	370
3340	286	4278.92	261	4661	119	5329	230	5841.11	198
3341	286	4279	261	4687	121	5331	244	5841.20	199
3344	285	4280	262	5121	364	5331	273	5841.21	199
3426	316	4284.9	250	5121.05K	364	5331.2	244	5841.30	199
3427	316	4286XL	111	5121.3	364	5331.2	273	5841.70	198
3427.2	316	4289	94	5121K	364	5332.1	235	5881.3	198
3471	279	4290.1	94	5125	364	5332.11	234	5972.152	372
3525	285	4290.1	111	5125K	364	5332.31	234	5972.153	372
3526	292	4290.1	121	5121.1	366	5332.4	234	5973	372

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6161.50	354	8630.1	339	95001A	302				
6161.60	354	8631.1	339	95002A	302				
6161.70	354	8631.2	347	95040	303				
6162.45	353	8635.1	339	95041	302				
6162.875	353	8635.2	347	95060	303				
6163.45	353	8640.1	338	95085	303				
6163.875	353	8640.14	338	95086	303				
6185	356	8641.1	338	95090	303				
6912	356	8650.1	342	95092	304				
6956.0	354	8651.1	342	95130	304				
6956EX	354	8651.2	348	95130	305				
6961	354	8653.1	343	95240	309				
6965	355	8654.1	343	95243	310				
7128	378	8655.11	342	95270	308				
7372	378	94090G	308	95301	312				
7432	378	94092G	308	9777.9	13				
7432.31	378	94096	312	9778.0	14				
7432.51	378	94096G	312	9778.1	14				
7622	378	94098G	312	9941	317				
7622.31	378	94130G	306	9945-143	370				
7622.51	378	94180	306	9952-571	317				
7721	378	94243G	306	9953ME	317				
7981.3	380	94246G	307	G2101	58				
7985	379	94270G	307	G2101	175				
7985.10	379	94270GF	307	G2101T	59				
7985.15	380	94280G	307						
7985.17	380	94330	310						
7985.20	379	94330G	310						
7985.30	379	94331G	311						
7985.32	379	94340	311						
7985.60	380	94340G	311						
7985.70	380	94341G	311						
7985.80	381	94343G	311						
7985.945	381	94359	312						
7988	372	94384G	312						
8019.21	386	94471G	313						
8019.22	386	94472G	313						
8055.2	236	94472GL	313						
8055.2	327	94476	314						
8173	327	94476.0	314						
8180.73	327	94476.05	314						
8352.690	343	94476.05NOR	314						
8522	324	94476.09	315						
8535	325	94476.1	315						
8560.32	326	94476.2	315						
8570.36	326	94476.21	315						
8570.49	326	94476-926	313						
8570.55	343	94476EX	315						
8570.56	343	94477.0-713	316						
8570.57	344	94478	314						
8570.58	344	94478.0	315						
8570.59	344	94478-926	313						
8570.60	345	94485	316						
8570.62	342	94490G	313						
8573	326	94826.9	319						
8580.33	348	94826C1	318						
8580.49	344	94826C2	319						
8601.1	339	94933	317						
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8613.1	333	94949	317						
8613.1	334	94961	271						
8613.2	346	94961	318						
8614.1	334	94980	244						
8615.1	335	94980	297						
8620.1	335	94980	319						
8620.2	347	94980.1-584	297						
8621.1	336	94980.1-584	319						
8622.1	336	94981	244						
8624.1	337	94981	297						
8625.1	337	94981	319						



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